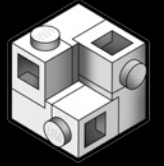


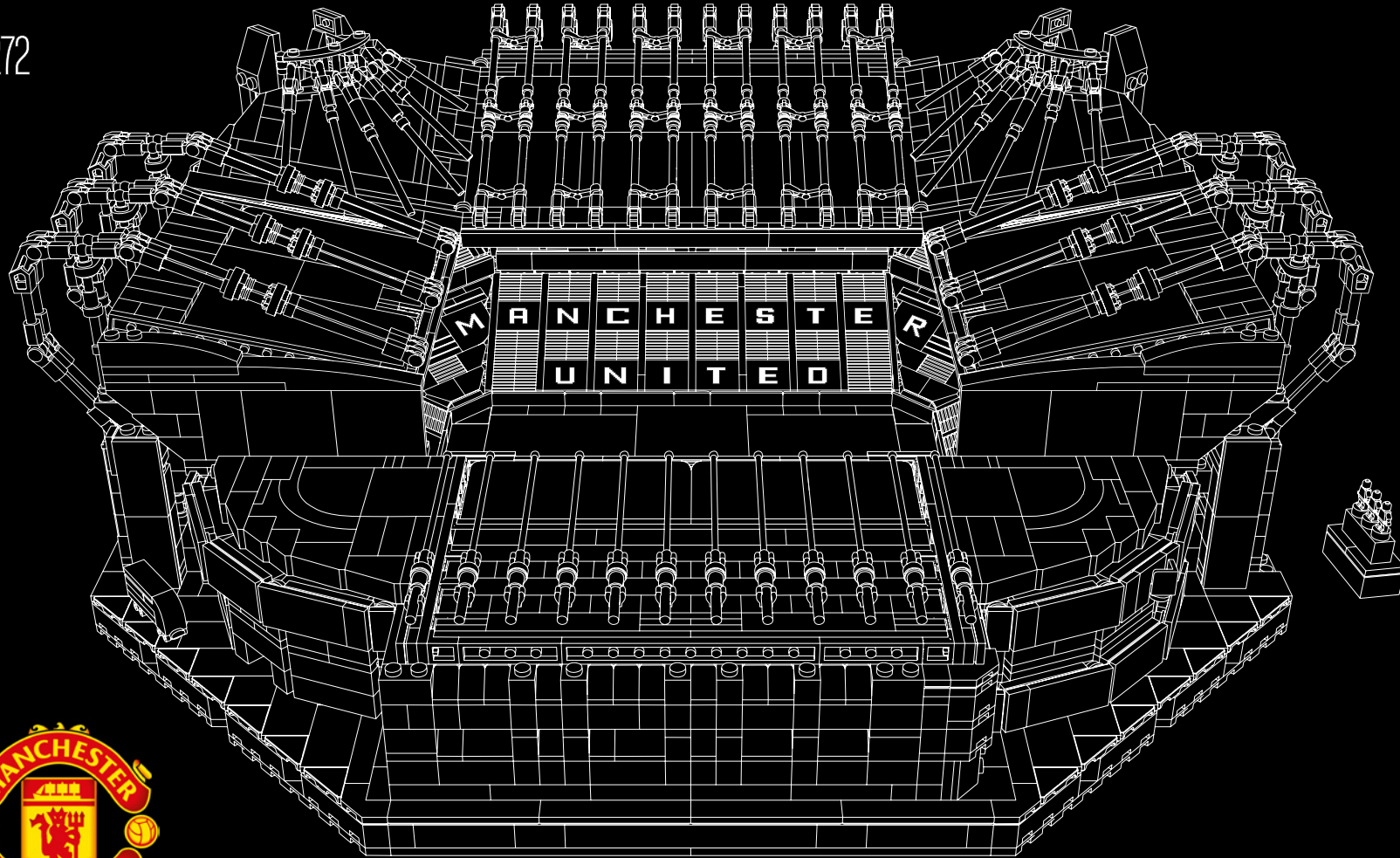


# CREATOR™



EXPERT

10272





# UNE INCROYABLE HISTOIRE DE FOOTBAL

## DES DÉBUTS MODESTES

L'histoire du Manchester United commence en 1878, lorsque les ouvriers du service chargé des wagons et des voitures de voyageurs de l'entreprise ferroviaire Lancashire and Yorkshire Railway créent le Newton Heath (L&YR) Cricket and Football Club.

1878

1902

1910

1938

1941

## UN NOUVEAU NOM

Le club rejoint la Ligue de football en 1892 et rencontre rapidement des difficultés financières. Le propriétaire de la brasserie locale, John Henry Davies, rachète et prend alors le contrôle du club, qui parvient à surmonter ses difficultés. Il faut alors lui trouver un nouveau nom. Ce sera Manchester United.

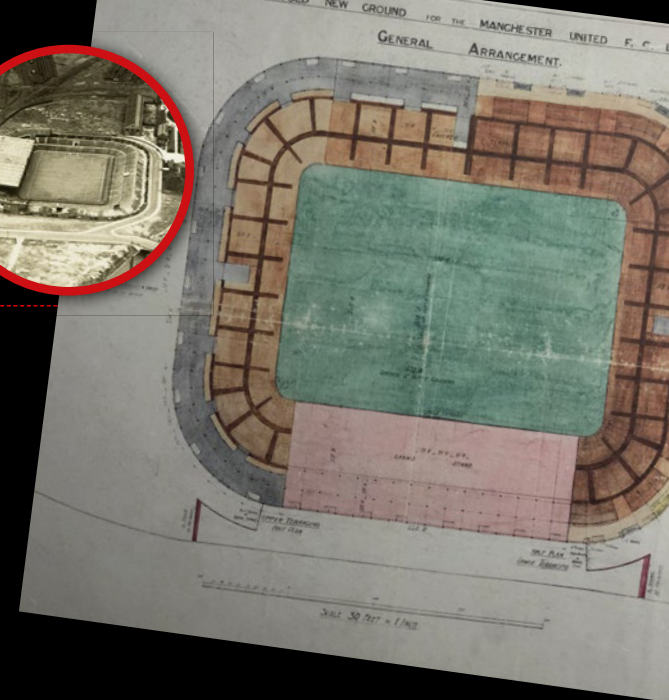
## ON N'EST JAMAIS AUSSI BIEN QUE CHEZ SOI

En février 1910, Old Trafford ouvre ses portes pour la première fois à une foule de plus de 45 000 personnes venue assister au match opposant le Manchester United à l'équipe de Liverpool. Le club est sacré champion de la Coupe de la Ligue à la fin de sa première saison complète dans son nouveau stade.

## LES BOMBARDEMENTS

Old Trafford subit de lourds dégâts pendant la Seconde Guerre mondiale, suite aux bombardements de 1941. La grande tribune originale de 1910 est complètement détruite.

Toits ajoutés pour couvrir les coins de la tribune Sud.





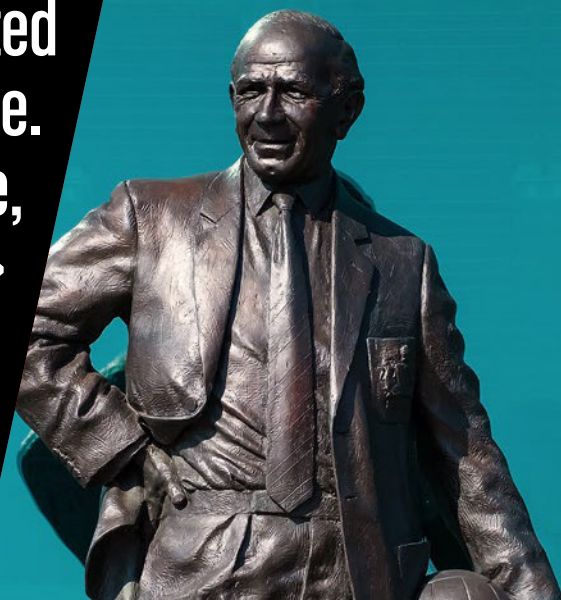
### LE DÉBUT D'UNE NOUVELLE ÈRE

Le stade et l'équipe ont besoin de se reconstruire, et c'est en 1945 que le jeune Matt Busby rejoint le Manchester United. Il signe un contrat de 5 ans, mais sera toujours là 24 ans plus tard !

1945

« Je n'ai jamais accepté que Manchester United occupe la deuxième place. La seule place acceptable, c'est la première. »

- Sir Matt Busby



En 1996, une statue en bronze à l'effigie de Sir Matt Busby est érigée à l'extérieur de la tribune Est d'Old Trafford, surplombant Sir Matt Busby Way.

1948

### BALLE DE MATCH

Après plus de 40 ans sans gagner un trophée majeur, Matt Busby mène les Reds à la victoire face à Blackpool à Wembley, en finale de la Coupe d'Angleterre.





### LA CATASTROPHE AÉRIENNE DE MUNICH

Une tragédie vient briser l'avenir radieux des Busby Babes le 6 février 1958, sur une piste allemande. Les joueurs du Manchester United reviennent d'un match de quart de final de Coupe d'Europe à Belgrade, et leur avion s'écrase. Parmi les 23 personnes tuées, 8 sont des joueurs du club.

# RENAÎTRE DE SES CENDRES

Après avoir formé l'une des meilleures équipes de tous les temps en Angleterre, Matt Busby doit recommencer à zéro dans les années 1960. Bobby Charlton, qui a survécu à la catastrophe aérienne de Munich, est bientôt rejoint par Denis Law et George Best. Ce célèbre trio permet au Manchester United de remporter la Coupe de la Ligue en 1965 et 1967.

1952 - 1957

### LES « BUSBY BABES »

Le plus grand legs de Matt Busby au Manchester United est sans doute cette jeune équipe impressionnante, qui parvient à gagner deux titres consécutifs de la Coupe de la Ligue en 1956 et 1957. C'est à cette époque que sont joués certains des plus beaux matchs de tous les temps à Old Trafford.



1958

1960

### PLAQUE COMMÉMORATIVE

La première plaque commémorative de la catastrophe aérienne de Munich est dévoilée par Matt Busby. Elle était située au-dessus de l'entrée du directeur de la tribune principale.







Ce maillot a été porté par Noel Cantwell, capitaine du Manchester United, lors de sa victoire 3-1 contre Leicester City. C'est ce match qui a permis au club de remporter la Coupe d'Angleterre pour la première fois depuis 1948.

1963

1965

Une nouvelle tribune en porte-à-faux, dotée des premières loges privées du football britannique, est construite pour la Coupe du monde de 1966.

1968

Le panneau du stade et la boutique de souvenirs sont érigés dans l'angle sud-est.

1973



### LE TRIOMPHE EUROPÉEN

Le Manchester United devient la première équipe anglaise à remporter la Coupe d'Europe en battant le SL Benfica 4-1 à Wembley, après les prolongations.



En 2008, une statue du trio du Manchester United, où apparaissent Bobby Charlton, Denis Law et George Best, est inaugurée à l'extérieur de la tribune Est.

THE UNITED TRINITY  
BEST LAW CHARLTON



# NOUVEAU PATRON, NOUVEAU DÉPART

Suite à une décennie mouvementée, marquée par des résultats fluctuants sur le terrain, le club a besoin d'un entraîneur solide. Alex Ferguson a remporté tous les titres du football écossais avec Aberdeen, y compris une finale de Coupe d'Europe contre le Real Madrid. Dès son arrivée à Old Trafford en novembre 1986, la transformation du club commence. Il forme une équipe qui apportera au club un succès sans précédent.



1986

1987

À la fin des années 1980, seule la tribune Stretford End n'est pas en porte-à-faux. Les tours d'éclairage sont démontées et remplacées par des projecteurs montés sur le toit.



1992

À cette époque, les grands stades du Royaume-Uni ne peuvent comporter que des places assises. Cela réduit la capacité d'Old Trafford à environ 45 000 places.





« ... maintenant, il n'y a qu'une seule  
voie à suivre : aller de l'avant »

- Sir Alex Ferguson



La tribune nord à trois niveaux, achevée  
pour le Championnat d'Europe de 1996,  
peut accueillir 56 387 personnes.

1992 - 1993

1996

### UNE CLASSE À PART

Le club remporte sa première victoire en Coupe de la Ligue en 26 ans. C'est alors qu'un groupe de jeunes surdoués commence son ascension. À l'instar des « Busby Babes » dans les années 1950, de jeunes joueurs connus sous le nom de « génération 92 » assurent le succès du Manchester United dans les années 1990.



En 2012, une statue en bronze de Sir Alex Ferguson vient prendre place devant l'entrée de la tribune du même nom.



SIR ALEX FERGUSON



# UN SANS-FAUTE

Les étoiles s'alignent lors de la saison 1998-1999. Le club réalise un doublé en Angleterre en remportant la Coupe de la Ligue et la Coupe d'Angleterre, mais c'est surtout le triomphe européen qui marquera les esprits. Menés 1-0 par le Bayern Munich, les Reds parviennent à marquer 2 buts lors des 3 minutes de temps supplémentaires et sont sacrés champions d'Europe.



1998 - 1999



Un deuxième niveau est ajouté à la tribune Est, qui ouvrira progressivement à partir de janvier 2000. Des travaux d'agrandissement similaires à ceux de Stretford End s'achèvent avant le début de la saison 2000-2001. Cela porte la capacité d'Old Trafford à 68 210 places.



De nouvelles extensions modernes sont réalisées dans les deux quadrants nord. La capacité du stade, qui augmente à nouveau, passe à plus de 76 000 places.

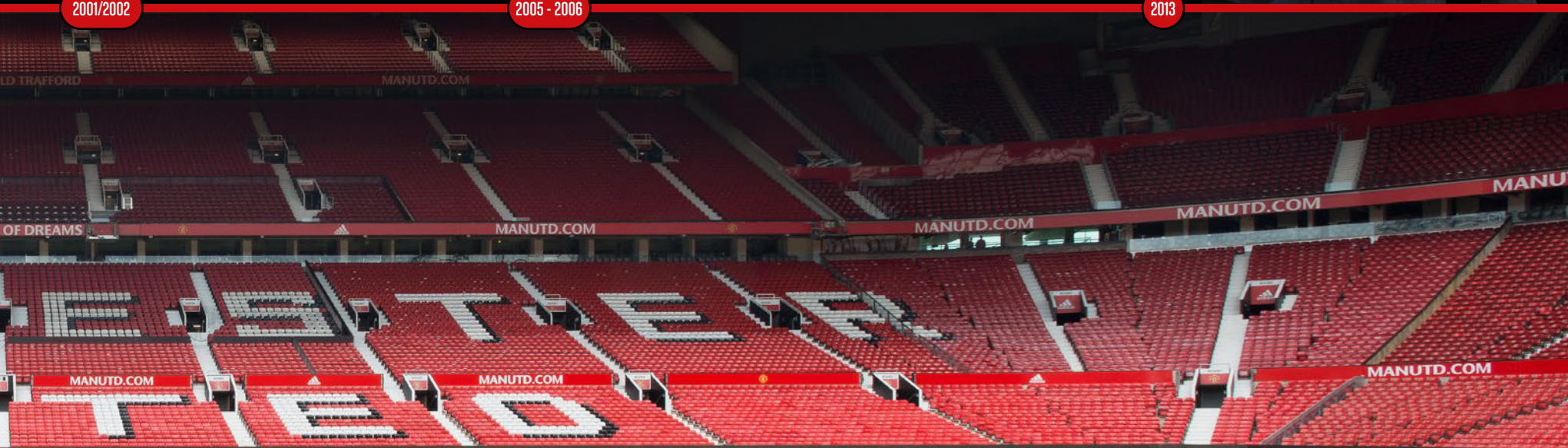
2001/2002

2005 - 2006

2013

### AU REVOIR SIR ALEX

En 2013, après avoir remporté la Ligue pour la 20e fois (un record), le Manchester United doit dire au revoir à son entraîneur le plus titré. Sir Alex Ferguson, qui avait donné son nom à la tribune Nord en 2011, prend sa retraite après 26 ans à la tête du club.





# 110 ANS ET TOUJOURS AUSSI IMPRESSIONNANT

Surnommé le « Théâtre des Rêves » par Sir Bobby Charlton, la légende du Manchester United, Old Trafford continue d'être la maison physique et spirituelle du club.

2020

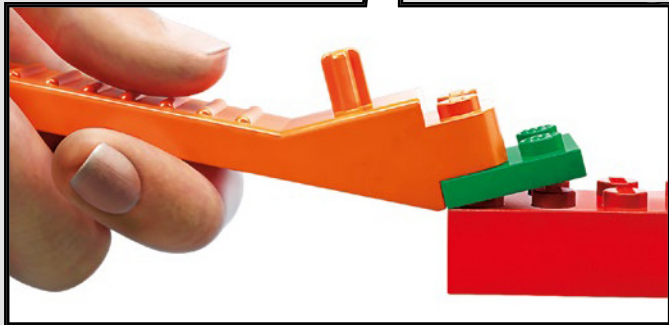
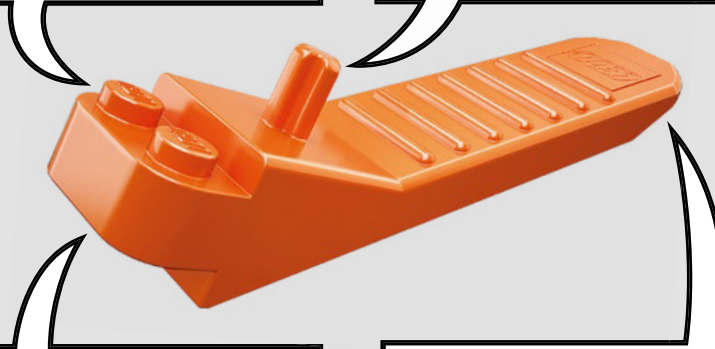
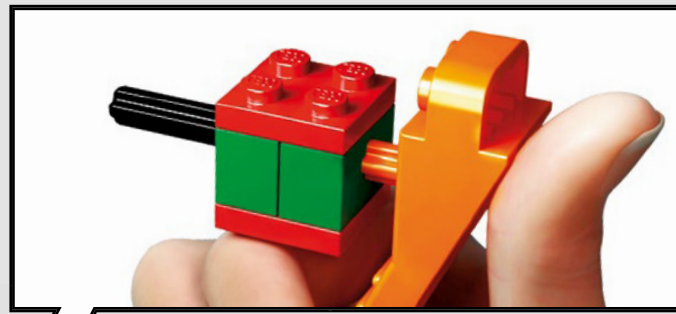
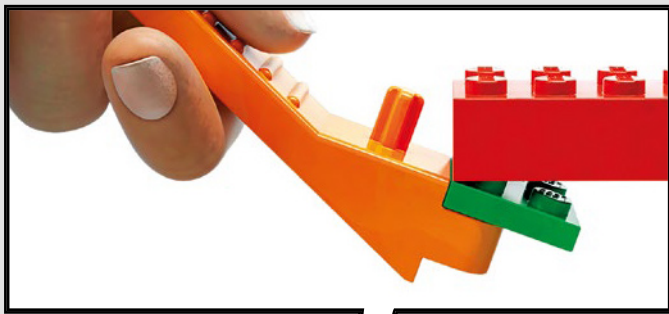




HESTER UNITED







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 Olvasd be a borítón látható kódot!  
 Noskenē kodu uz priekšējā vāka  
 扫描封面上的二维码



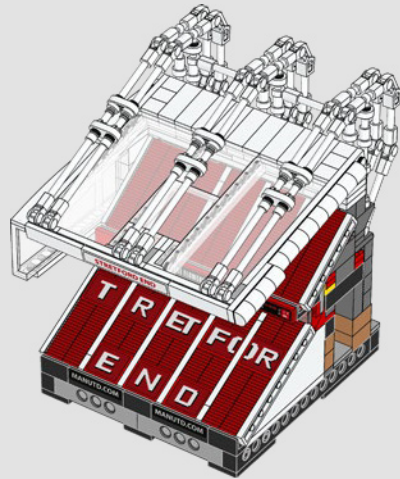
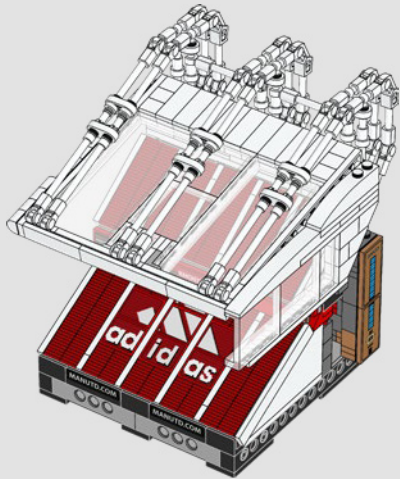
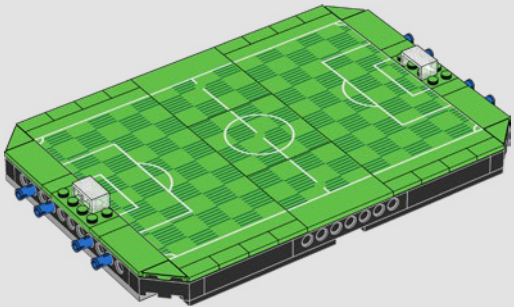
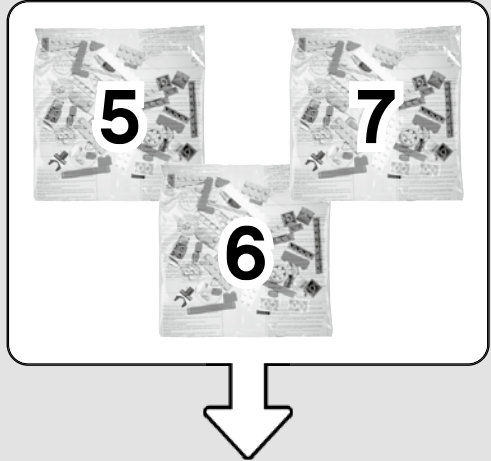
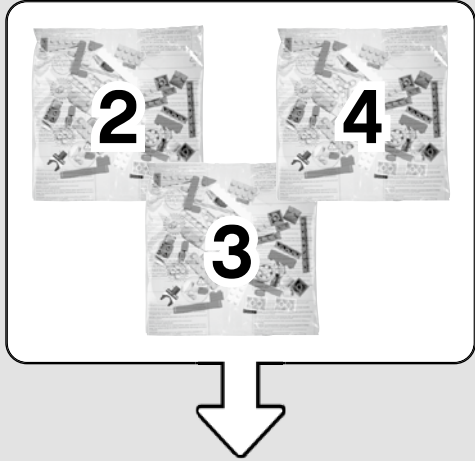
- 2** Get the Building Instructions  
 Hol dir die Bauanleitung  
 Obtens les instructions de montage  
 Obtenir les instructions de montage  
 Scarica le istruzioni per la costruzione  
 Consulta las instrucciones de construcción  
 Obtém as Instruções de Construção  
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 Saņem būvēšanas instrukcijas  
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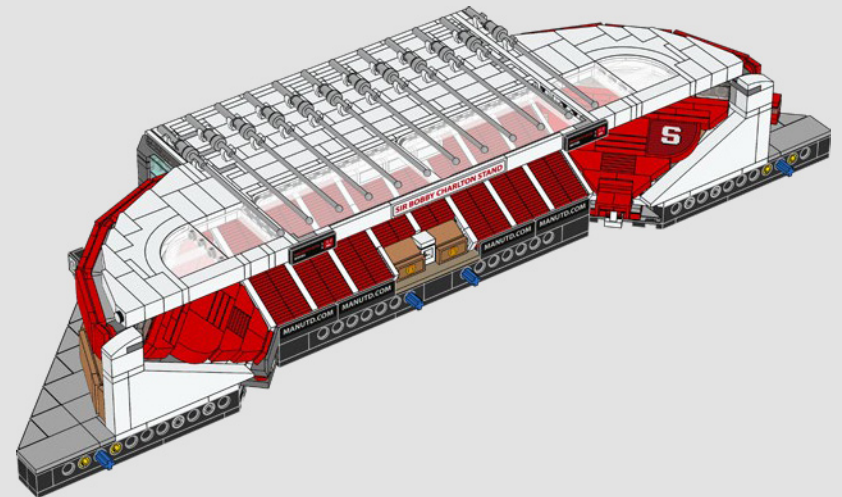
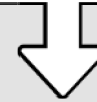
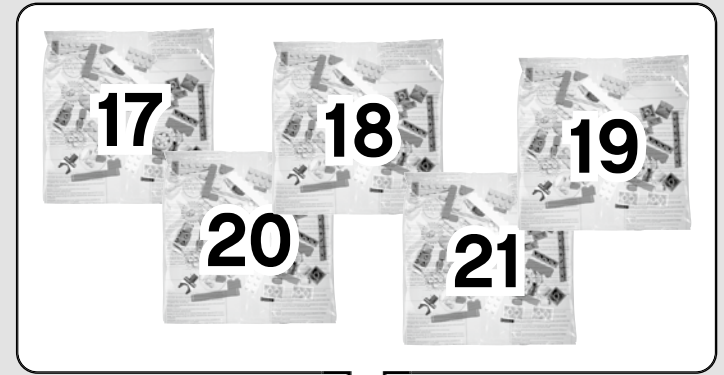
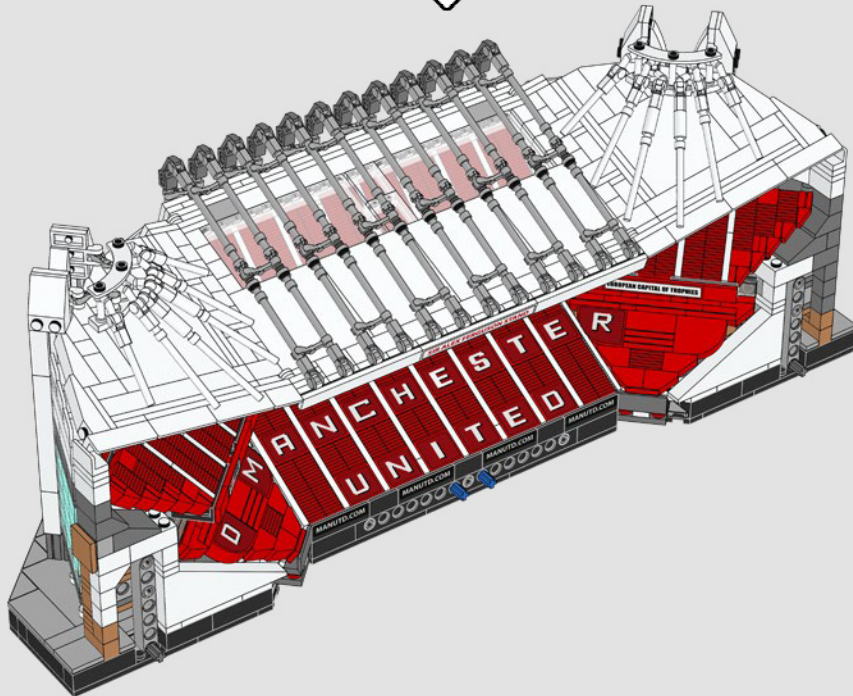
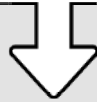
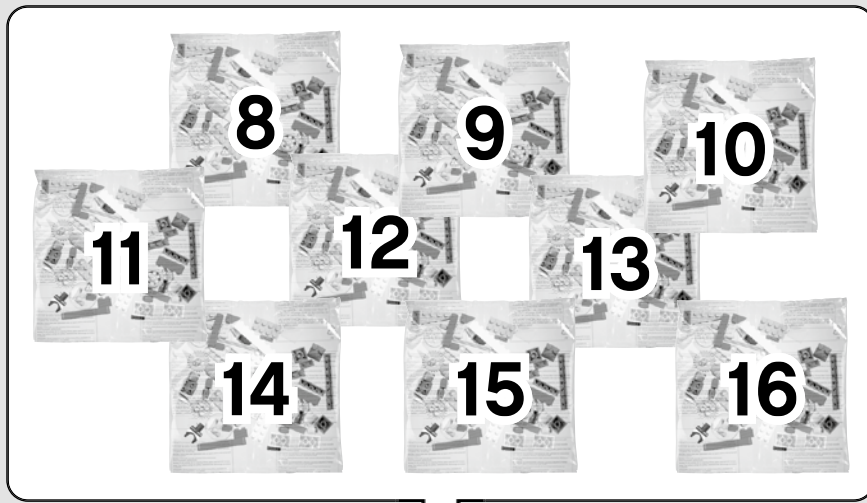
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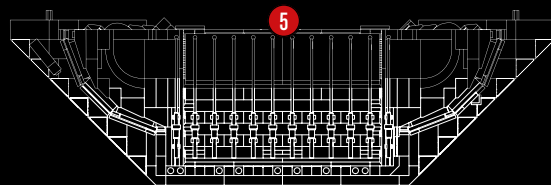
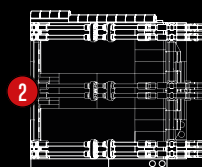
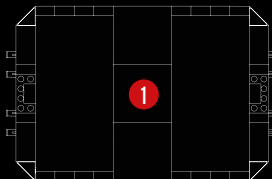
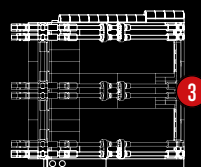
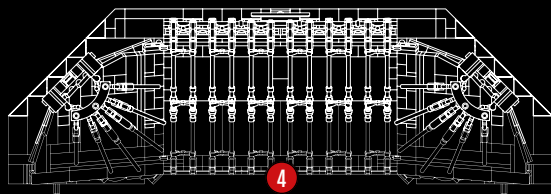






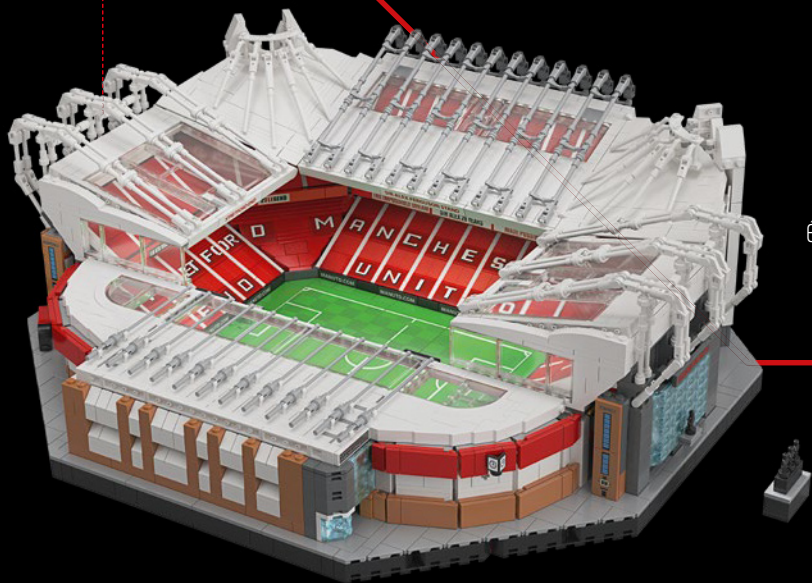
## CONSTRUIRE SA PROPRE VERSION D'OLD TRAFFORD

Pour assurer une expérience de construction agréable, nous avons divisé notre modèle du stade d'Old Trafford en cinq sections distinctes. Il suffit d'assembler les sections dans l'ordre indiqué et de les réunir.



AUJOURD'HUI

- 1 TERRAIN 2 TRIBUNE EST 3 STRETFORD END 4 TRIBUNE SIR ALEX FERGUSON 5 TRIBUNE SIR BOBBY CHARLTON



### LES MOTS DU DESIGNER LEGO®

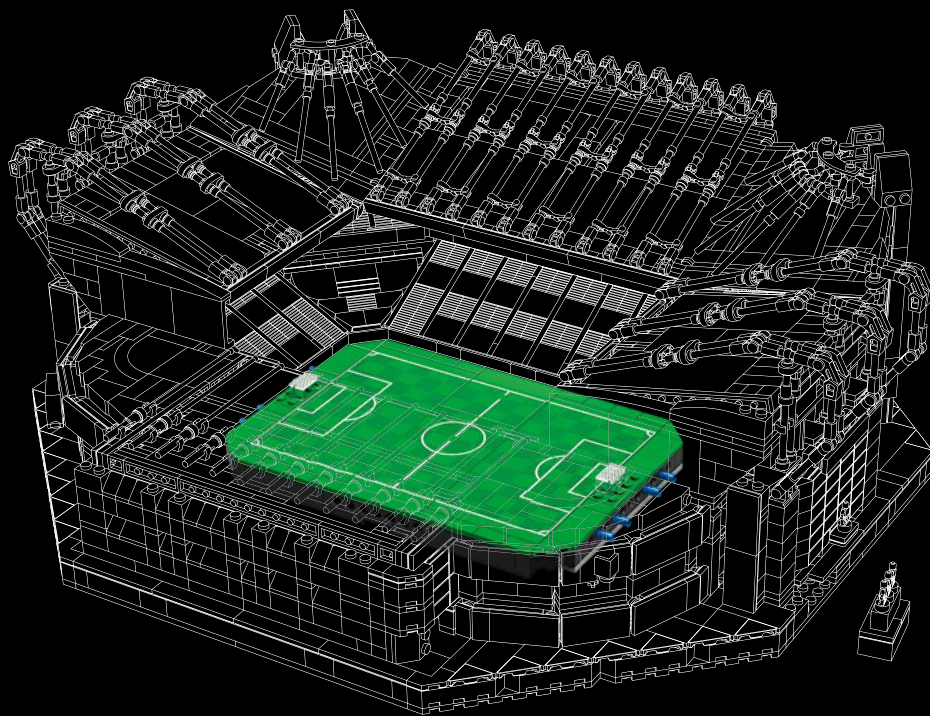
« C'est toujours compliqué de recréer quelque chose d'aussi immense qu'un stade de football en briques LEGO®. J'ai compris que ce sont les petits détails qui rendent Old Trafford si spécial. Les éléments comme les statues de Sir Alex Ferguson, Sir Matt Busby et du trio du Manchester United devaient être reproduits dans le modèle final. »





## LE TERRAIN

Le terrain d'Old Trafford mesure environ 105 m de long sur 68 m de large. C'est un terrain hybride composé à la fois de gazon naturel et de fibres synthétiques. Les fibres s'entremêlent avec l'herbe à 20 cm en-dessous de la surface pour renforcer l'aire de jeu et la rendre plus robuste et plus stable.

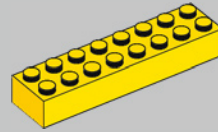
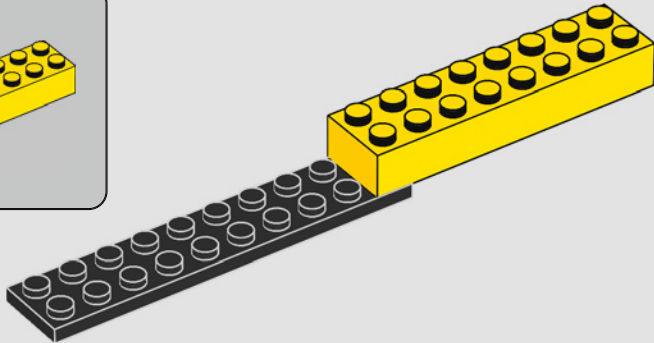
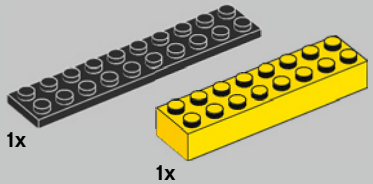
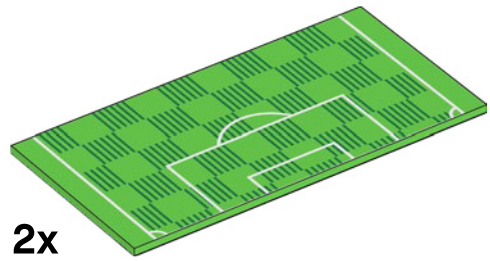


## LE SAVIEZ-VOUS ?

Le personnel d'Old Trafford vaporise de l'ail sur le terrain chaque semaine pour empêcher les parasites d'endommager les racines du gazon.

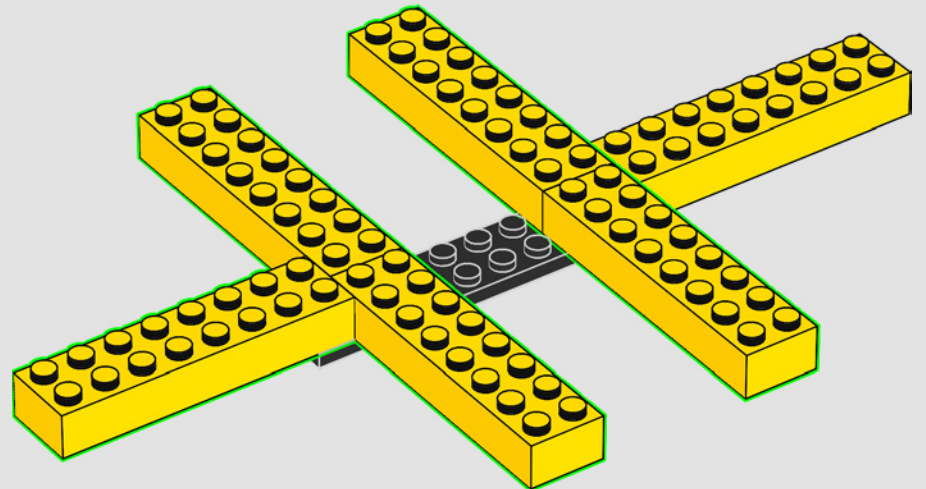


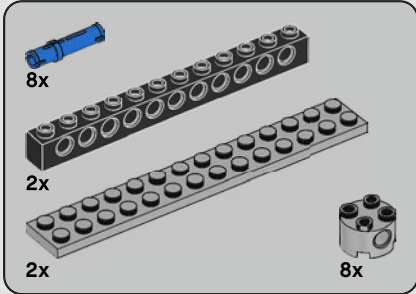
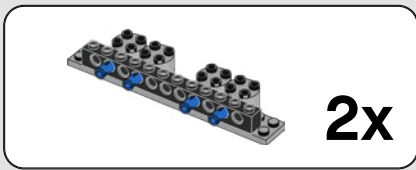




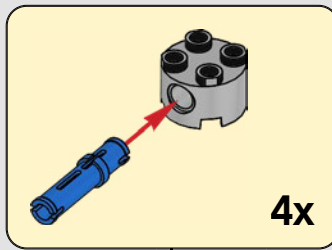
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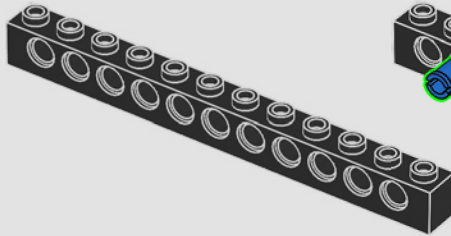




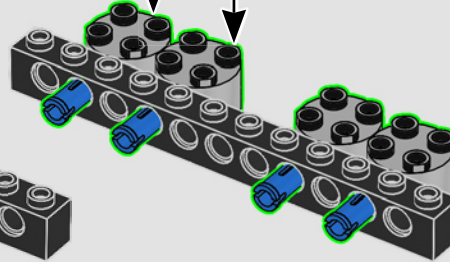
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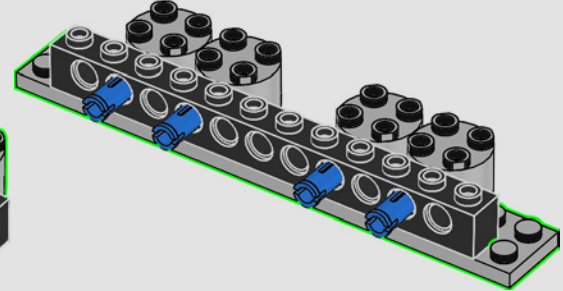
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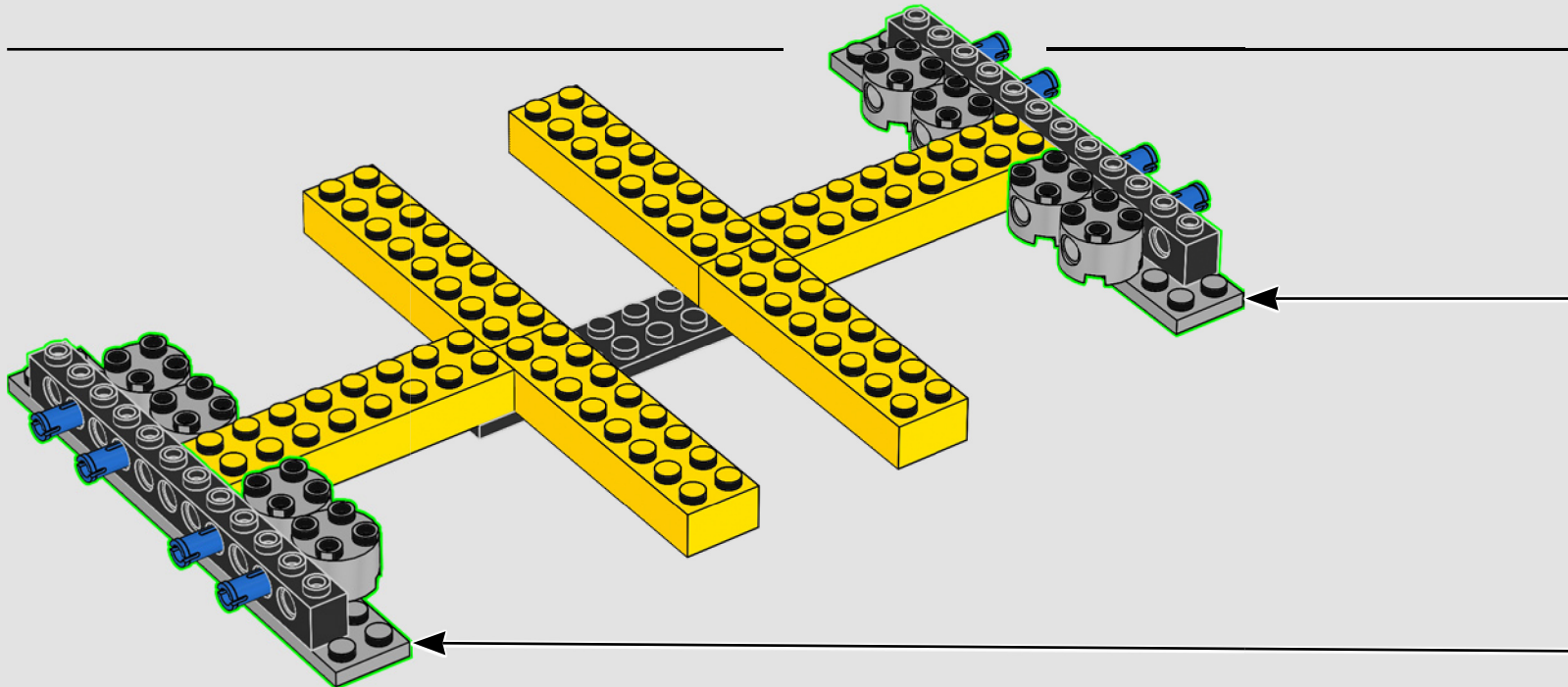
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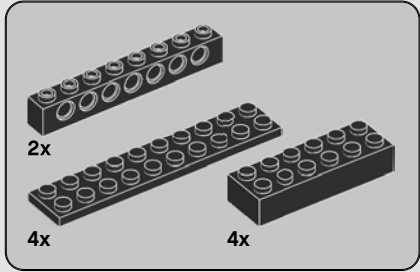
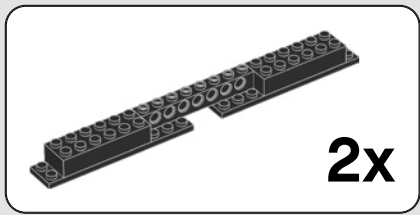
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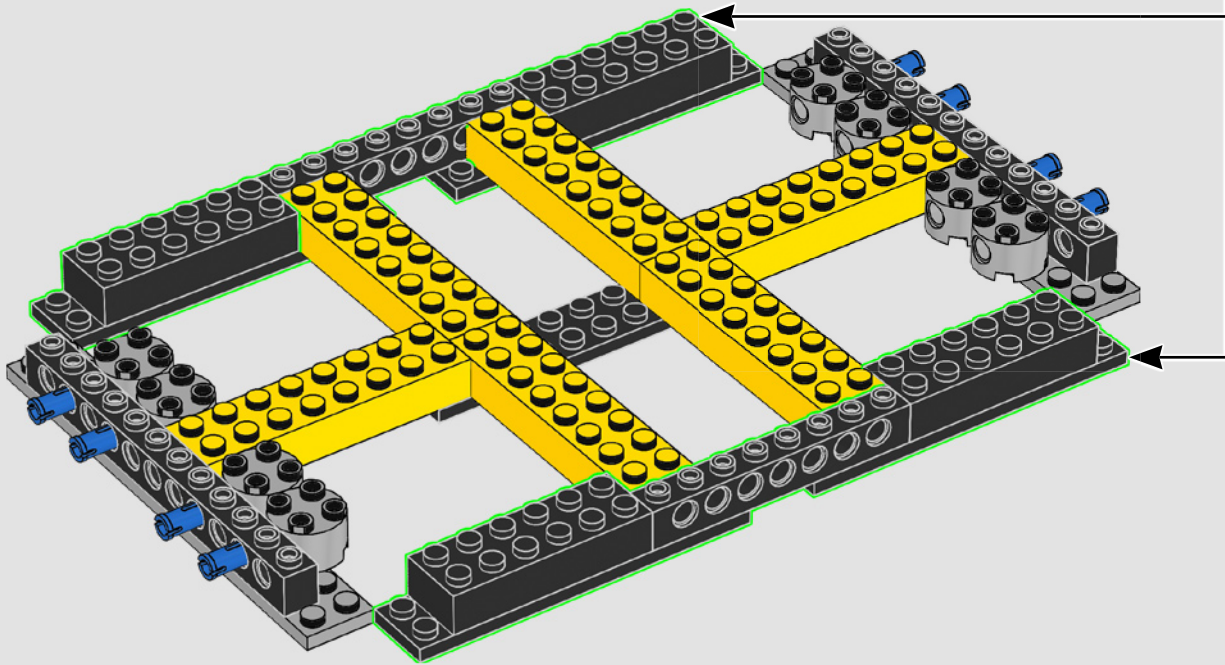
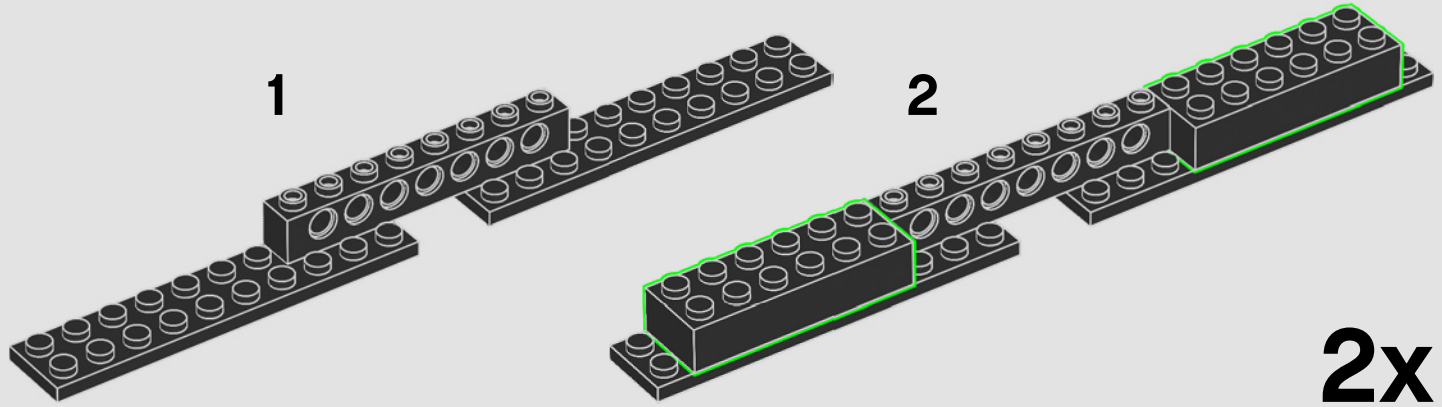
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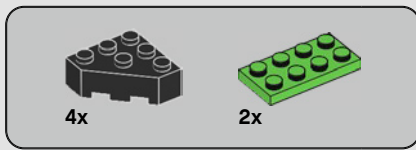




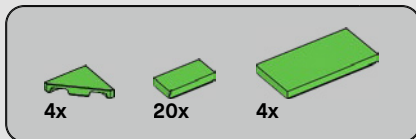
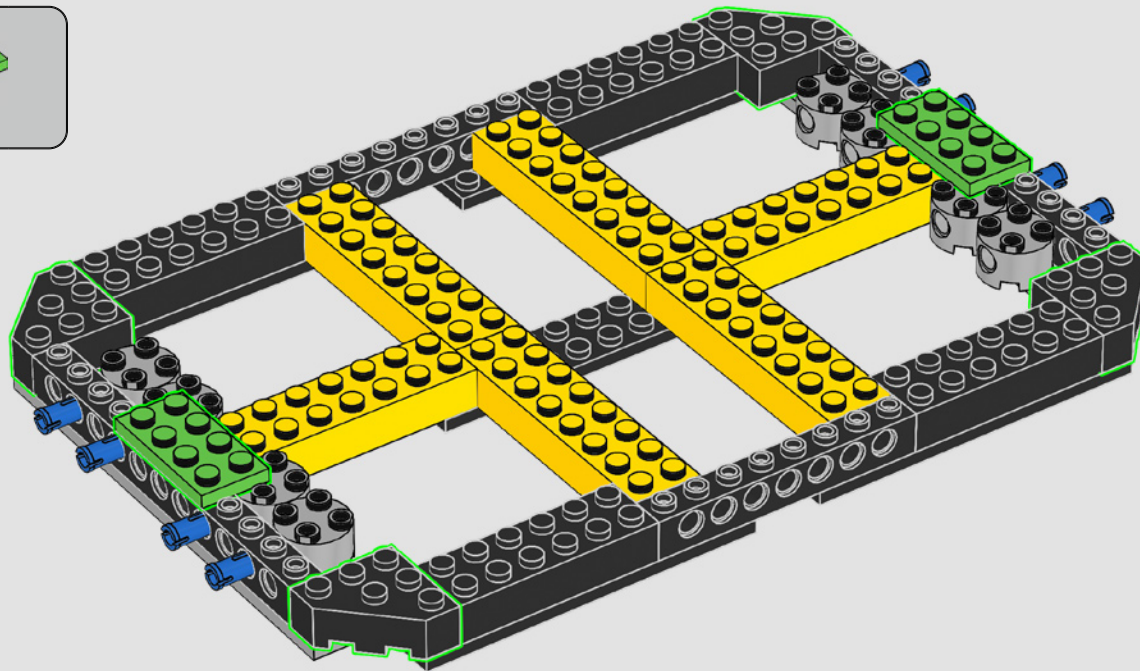


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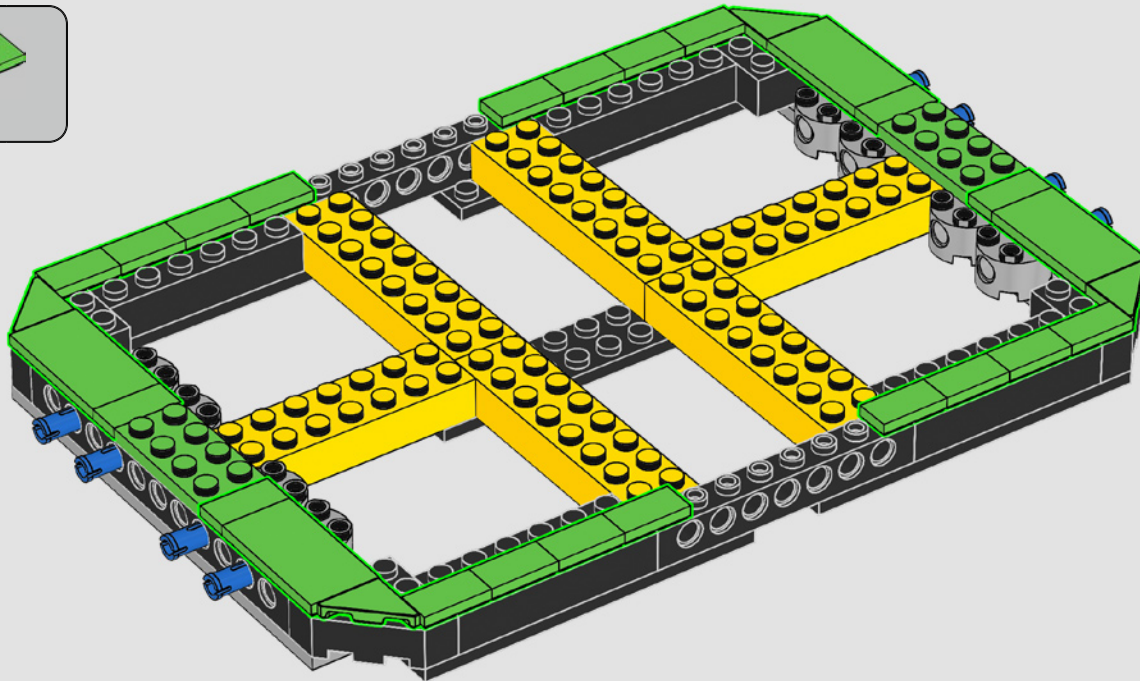




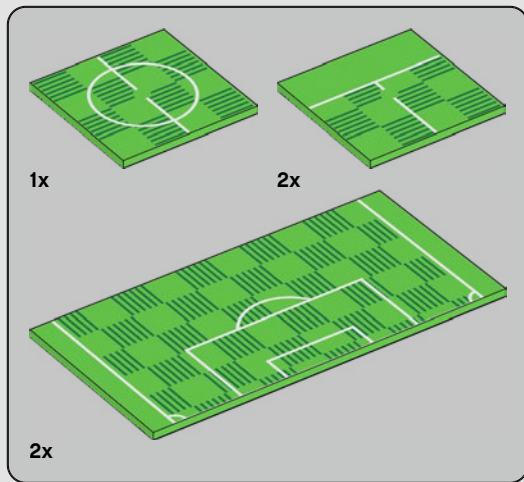
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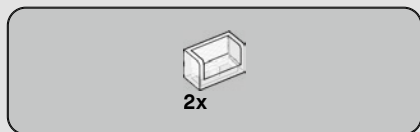
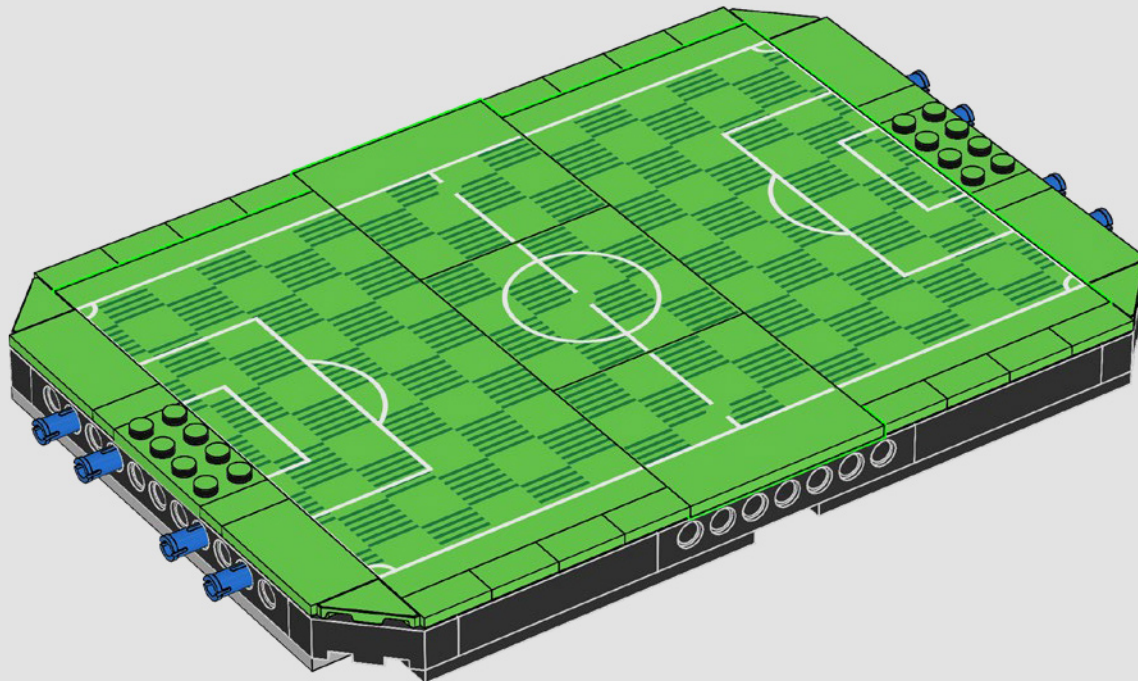
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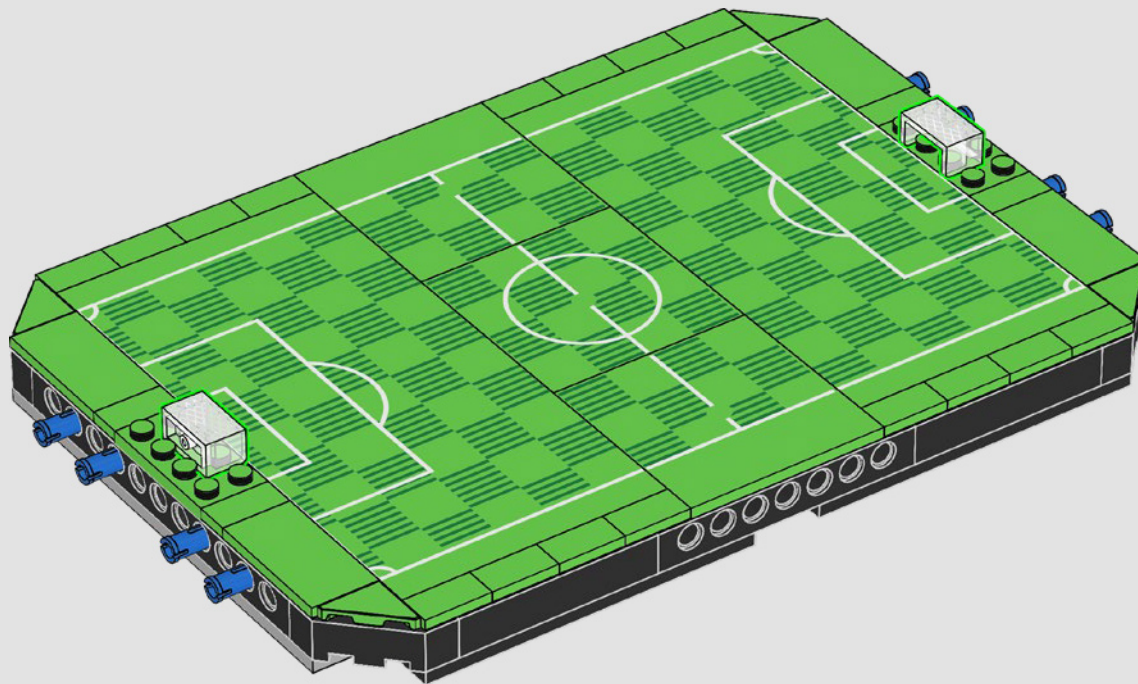




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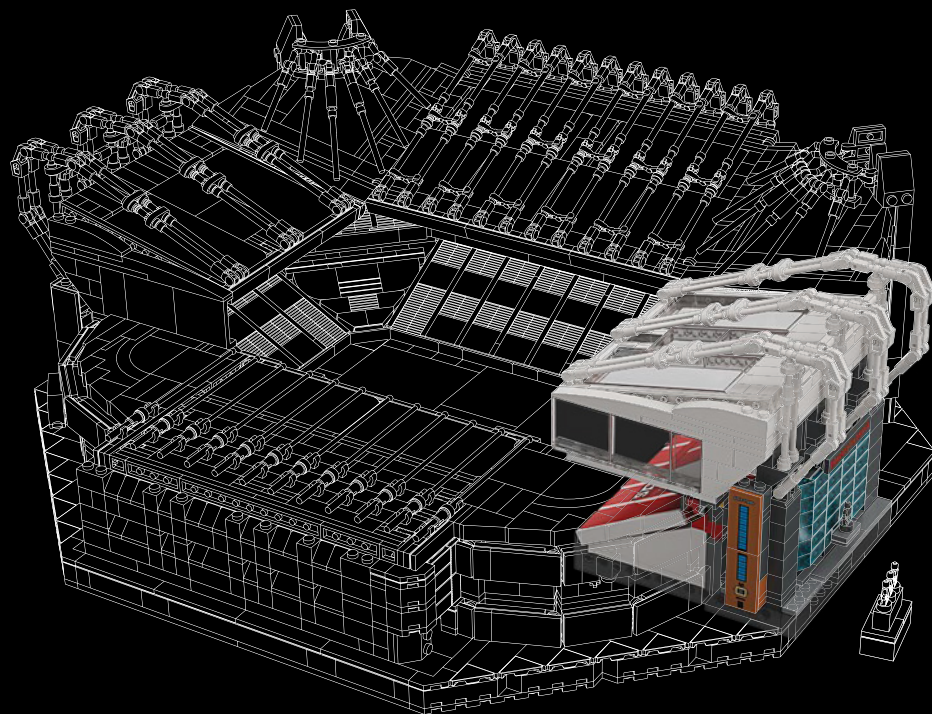


## TRIBUNE EST

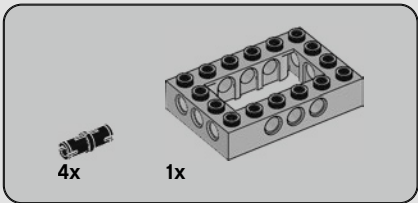
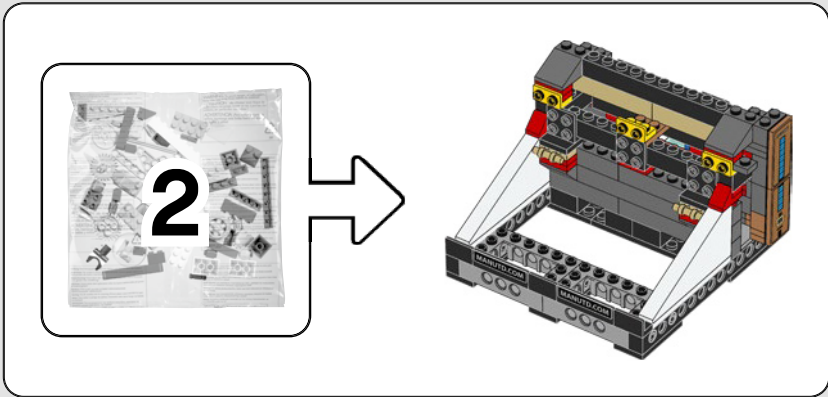
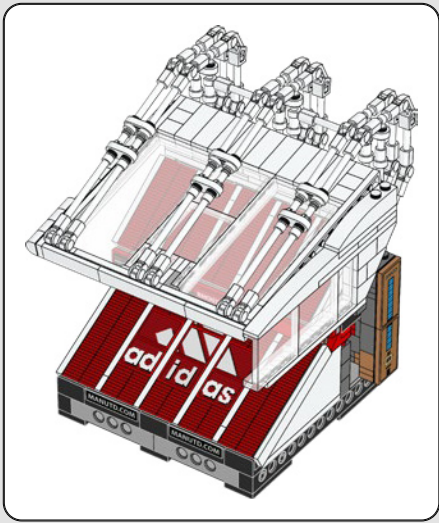
La tribune Est abrite le centre administratif et la boutique du club. Une statue en bronze de Sir Matt Busby surplombe le parvis de la tribune et fait face à la statue du trio du Manchester United, représentant Charlton, Law et Best.

## LE SAVIEZ-VOUS ?

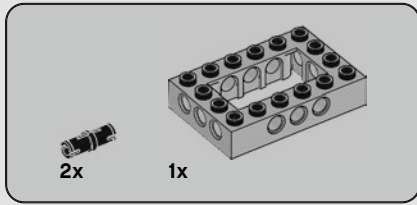
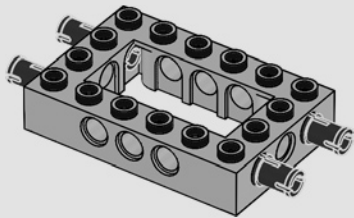
La tribune Est est plus connue sous le nom de Scoreboard End, car c'était l'emplacement du tableau d'affichage du stade avant sa reconstruction dans les années 1970.



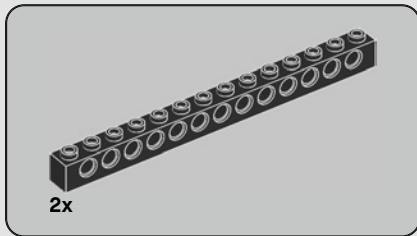
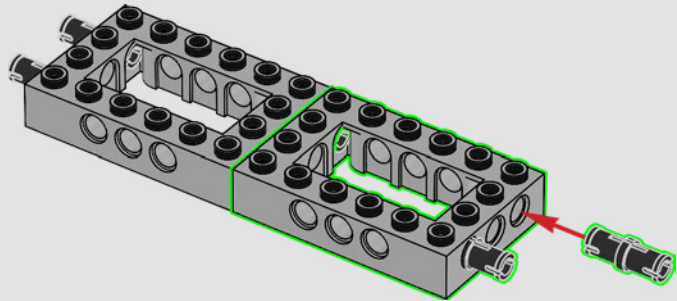




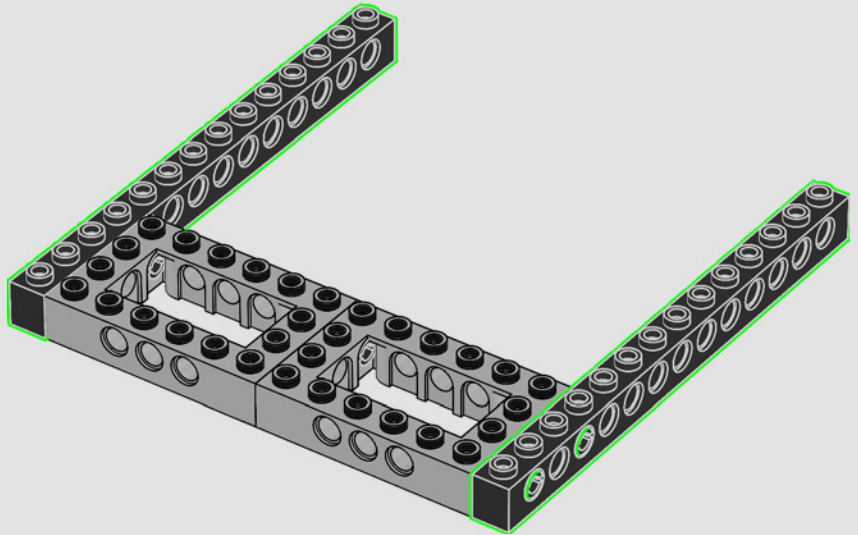
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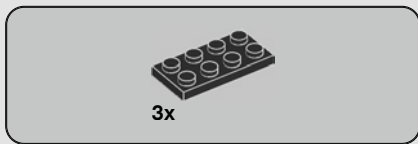


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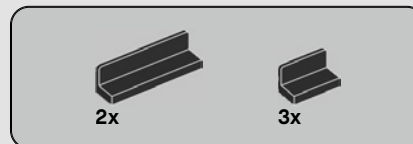
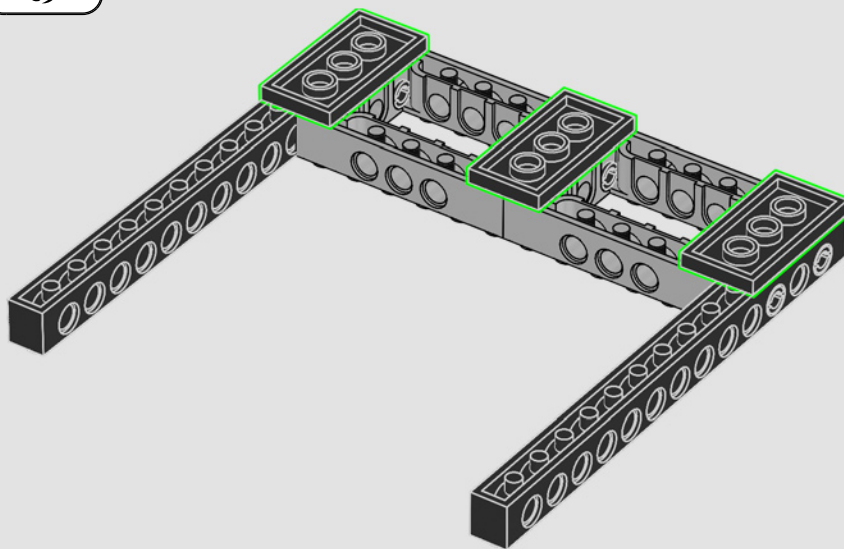


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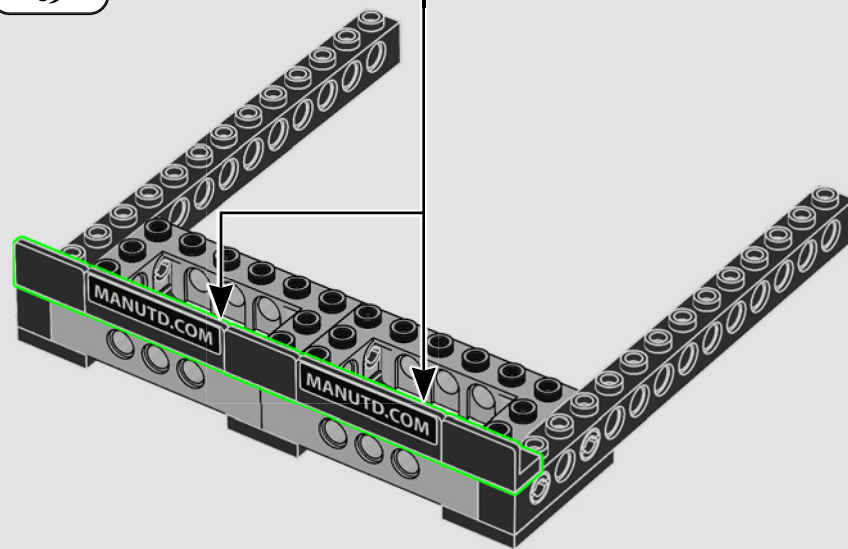
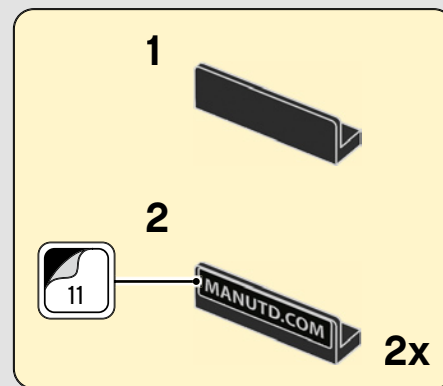




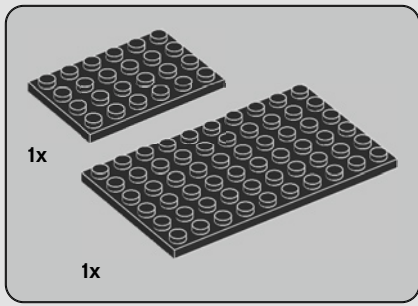
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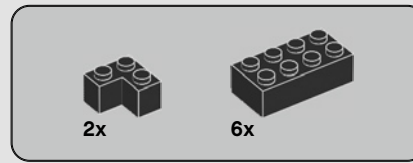
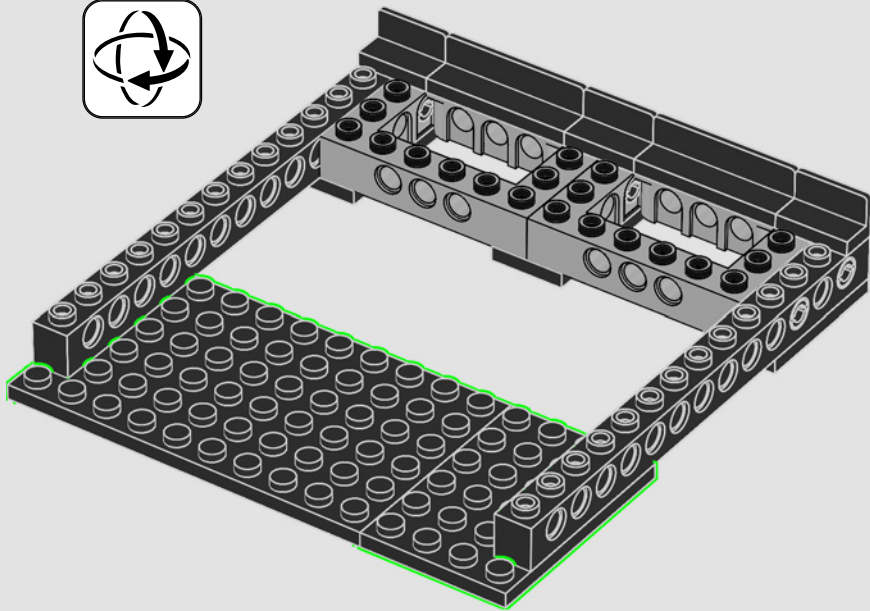
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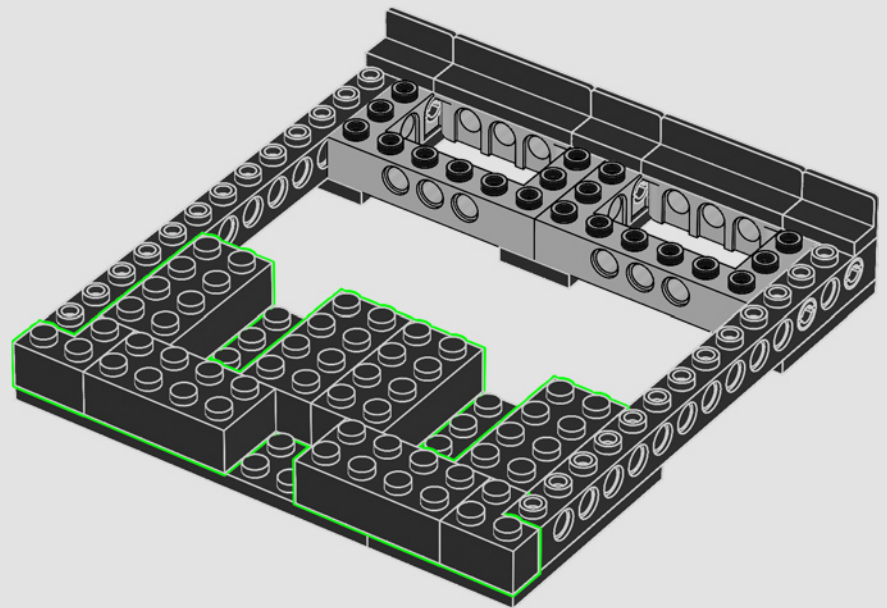


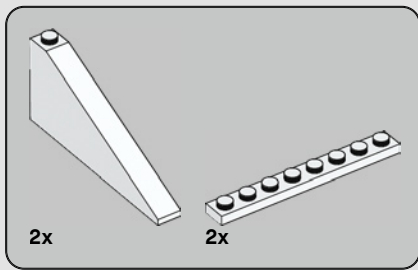


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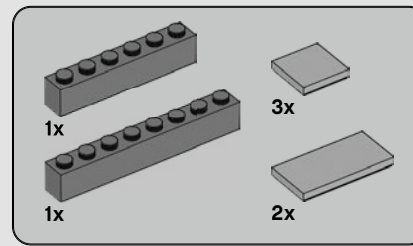
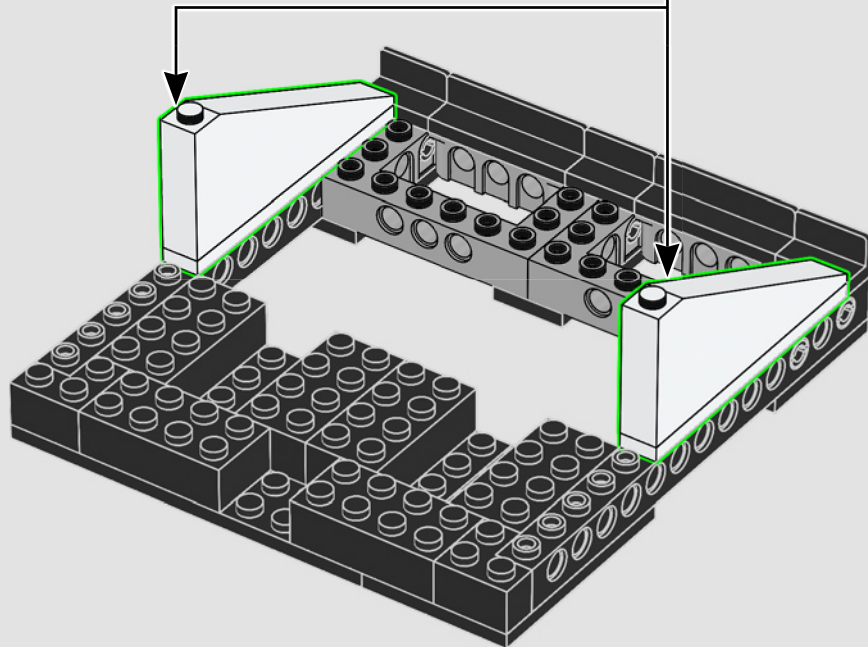
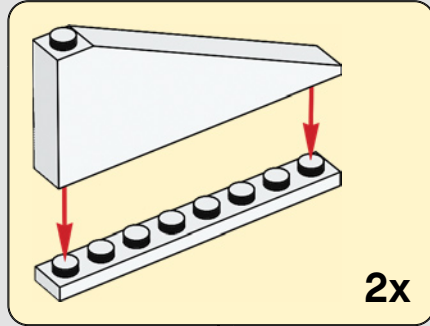


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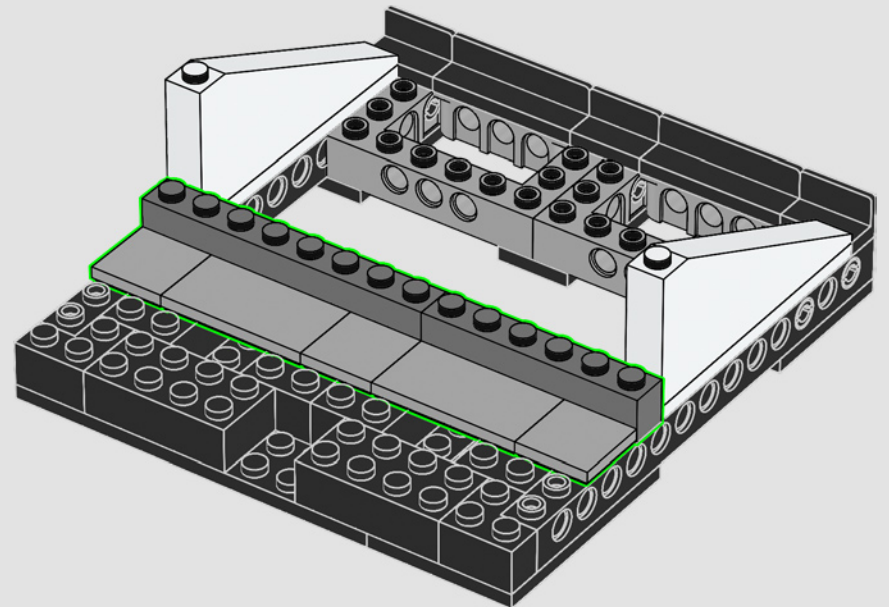




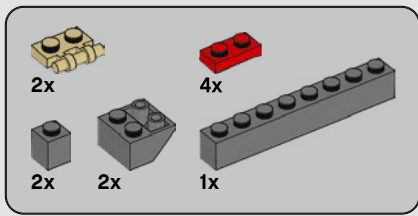
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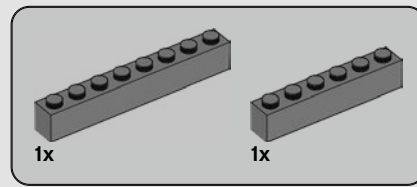
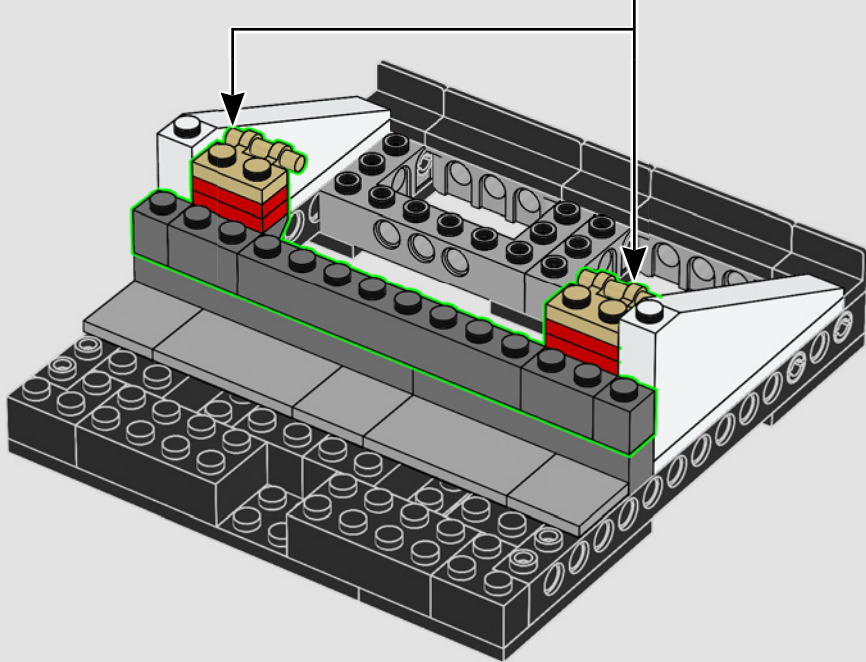
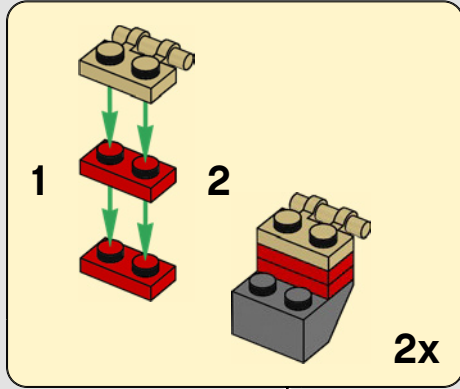
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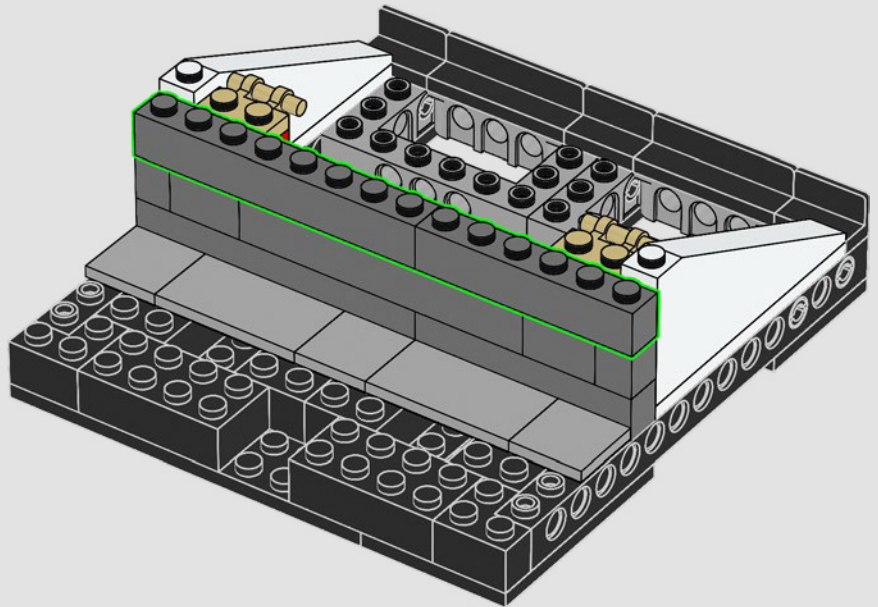


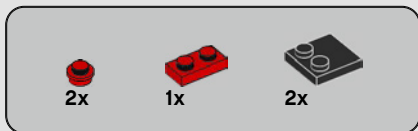


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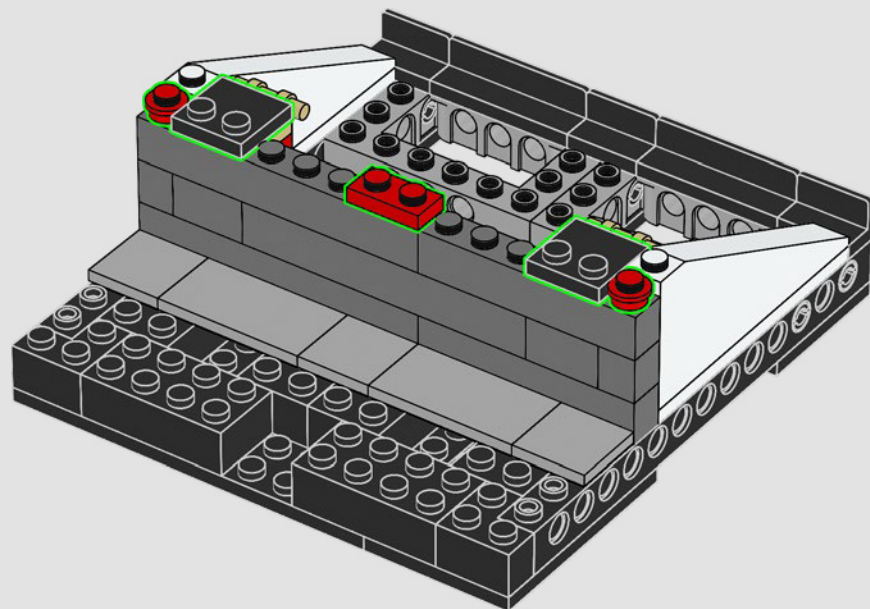


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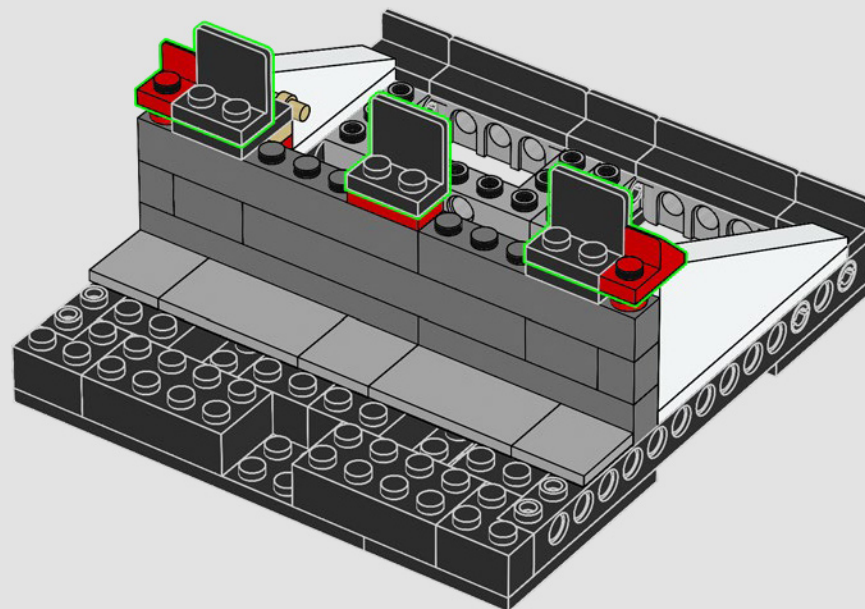




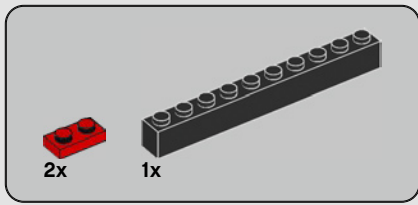
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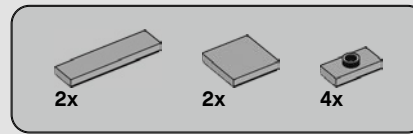
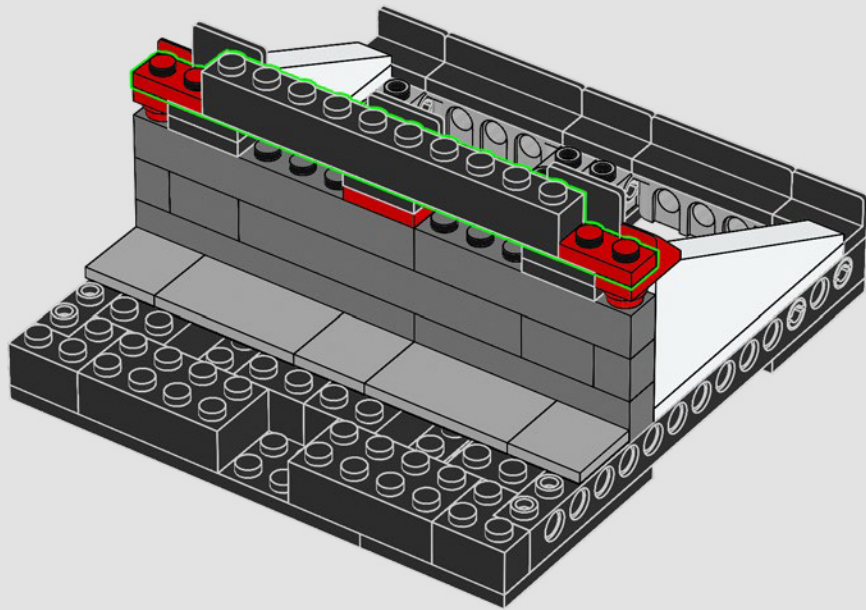
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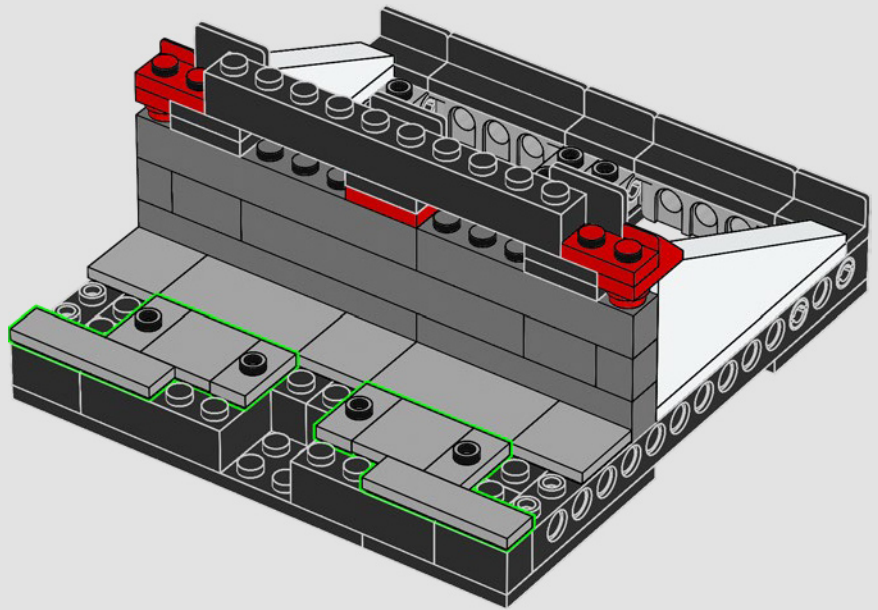


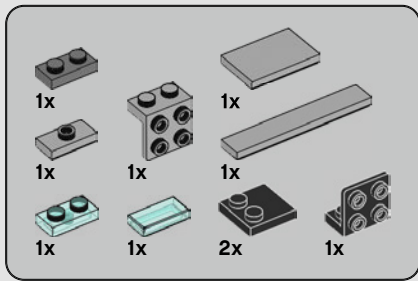


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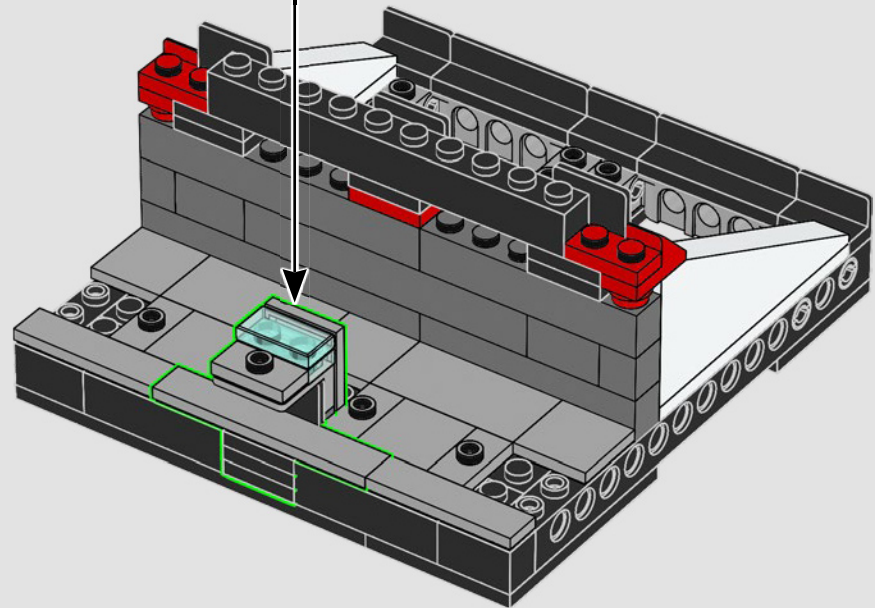
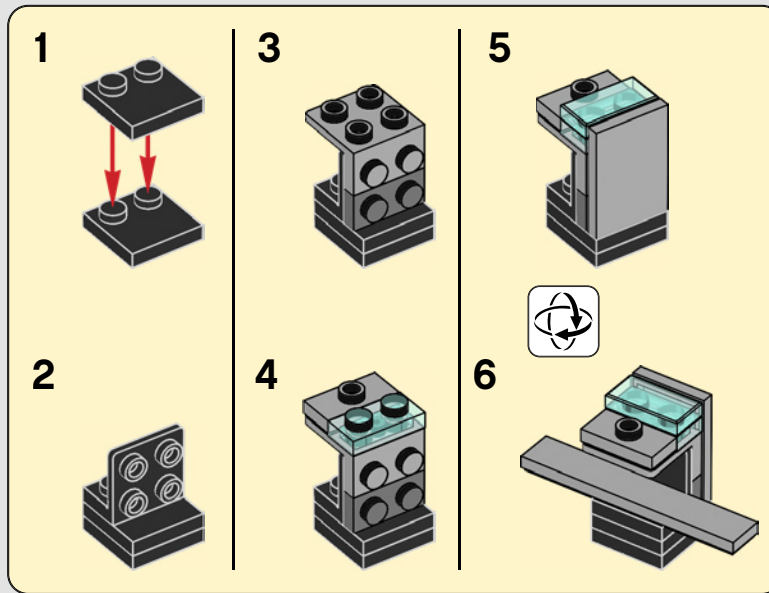


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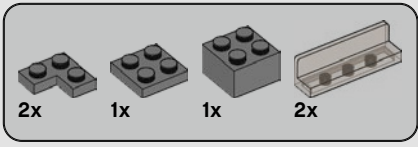




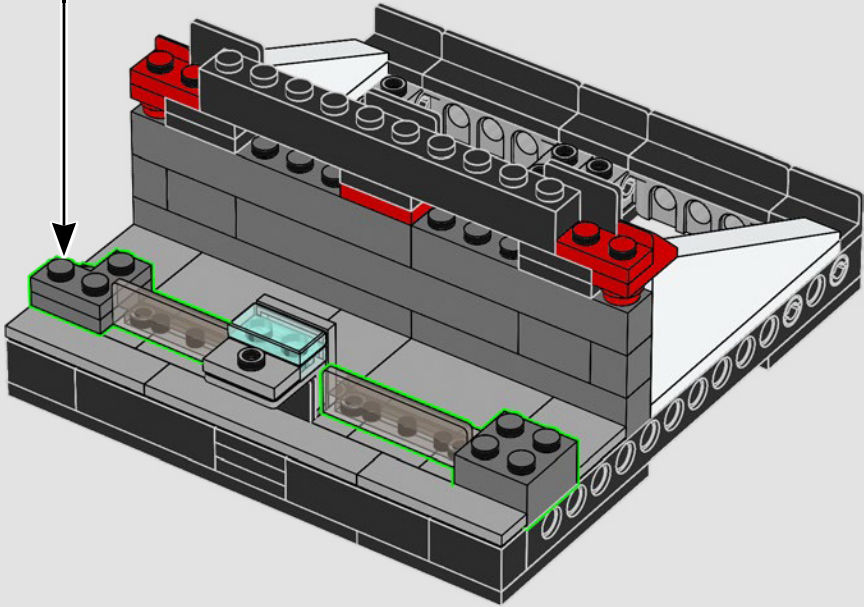
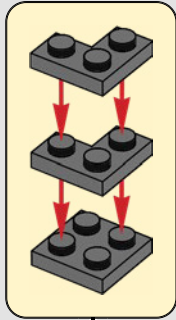
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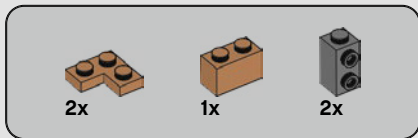




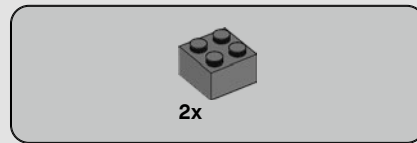
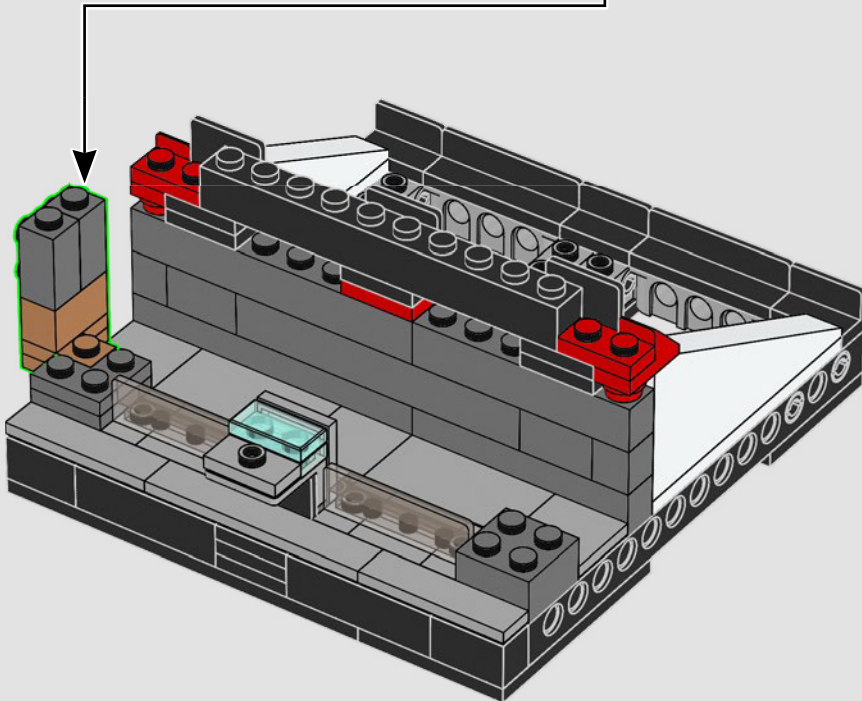
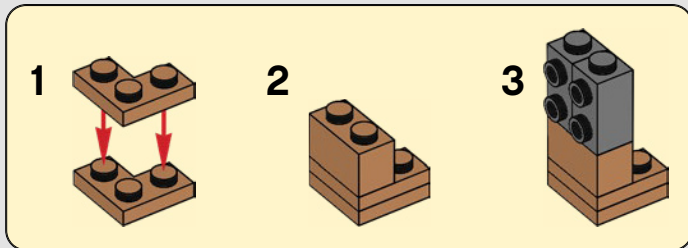


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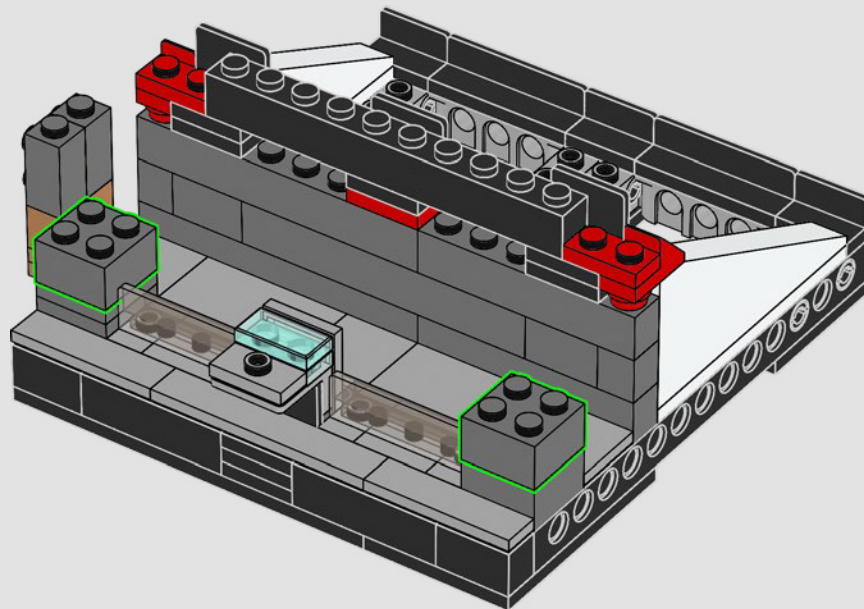




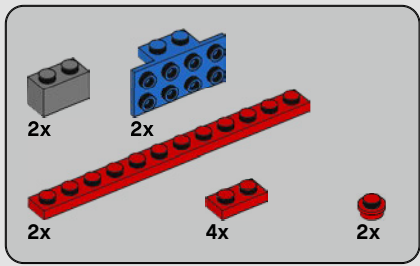
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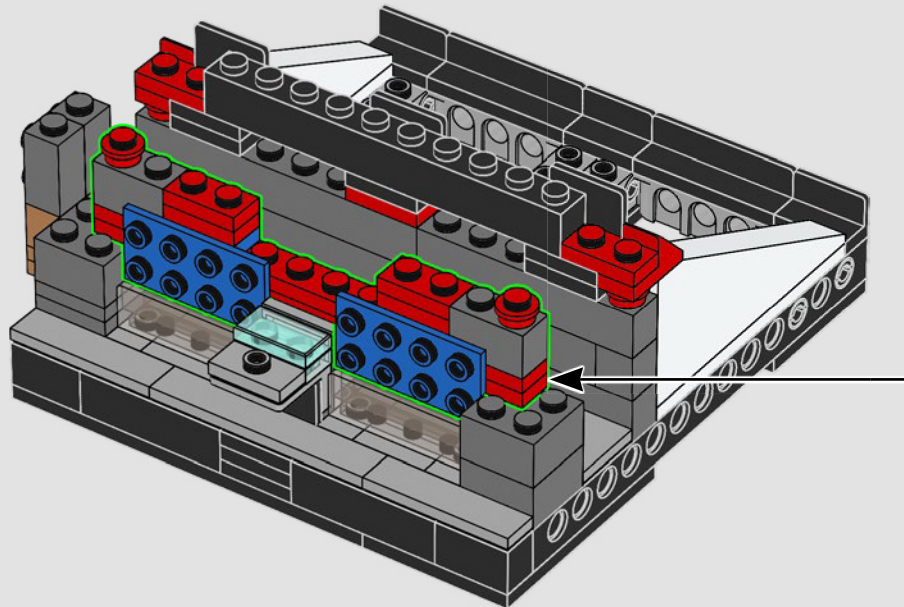
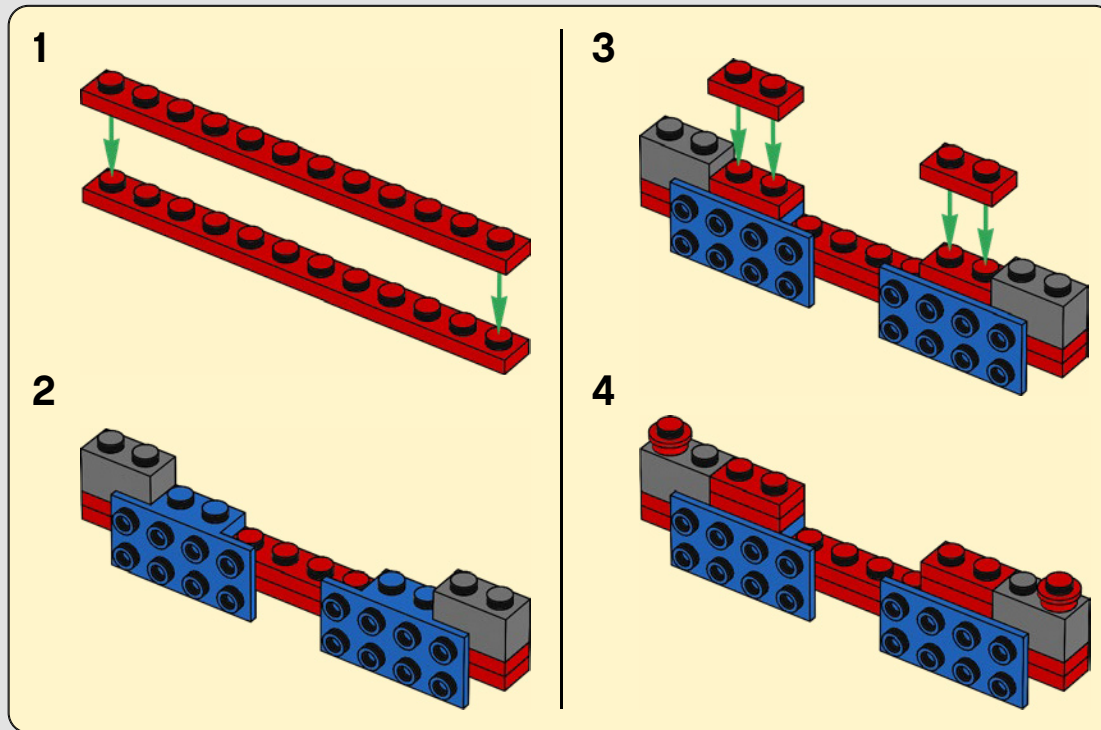
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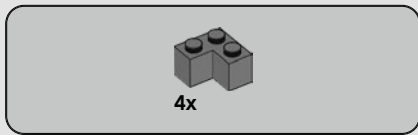




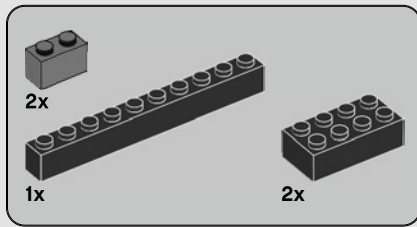
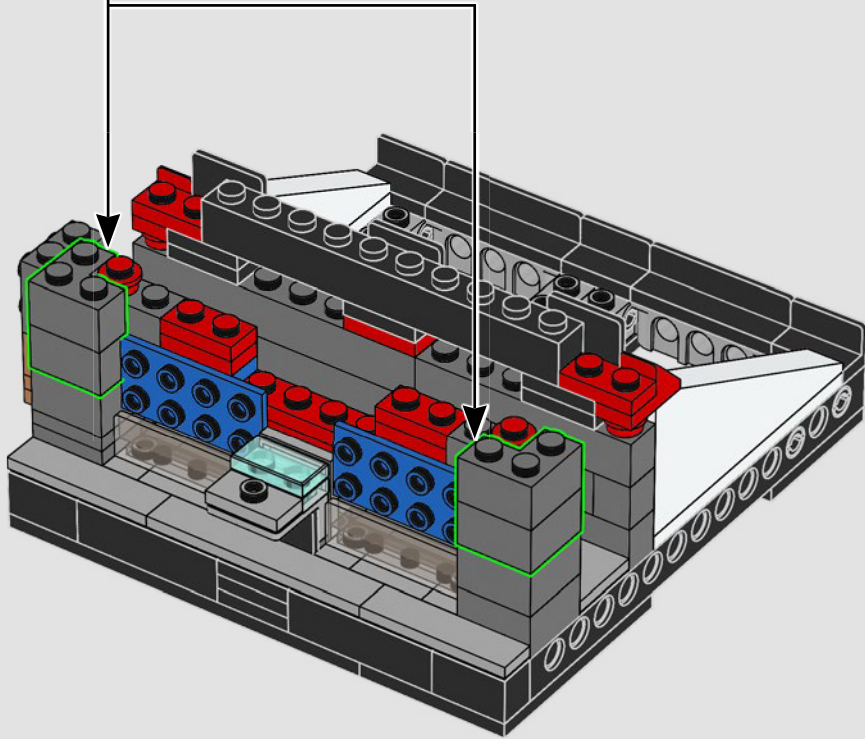
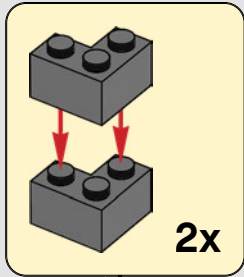


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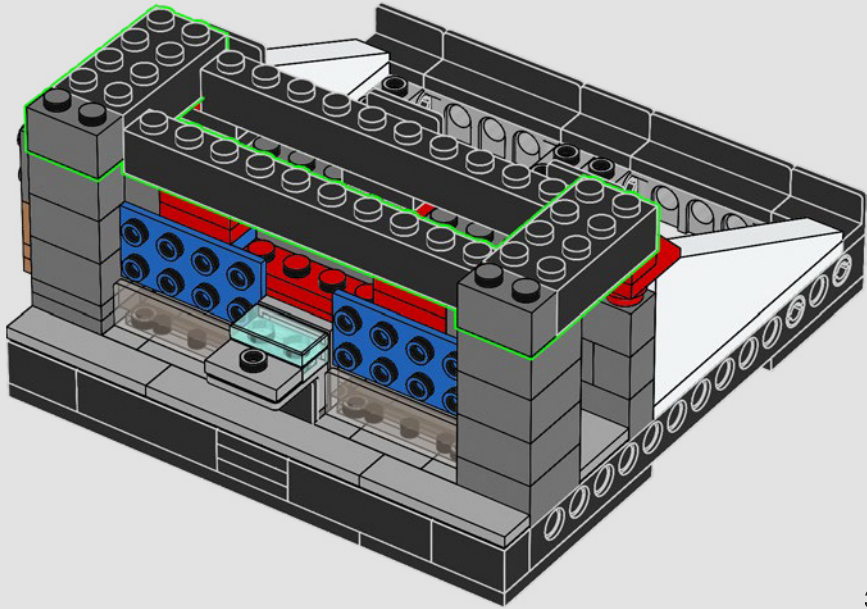




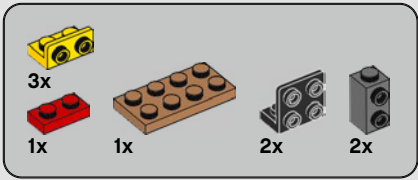
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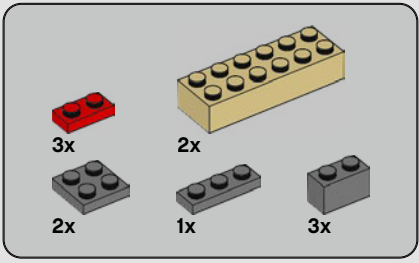
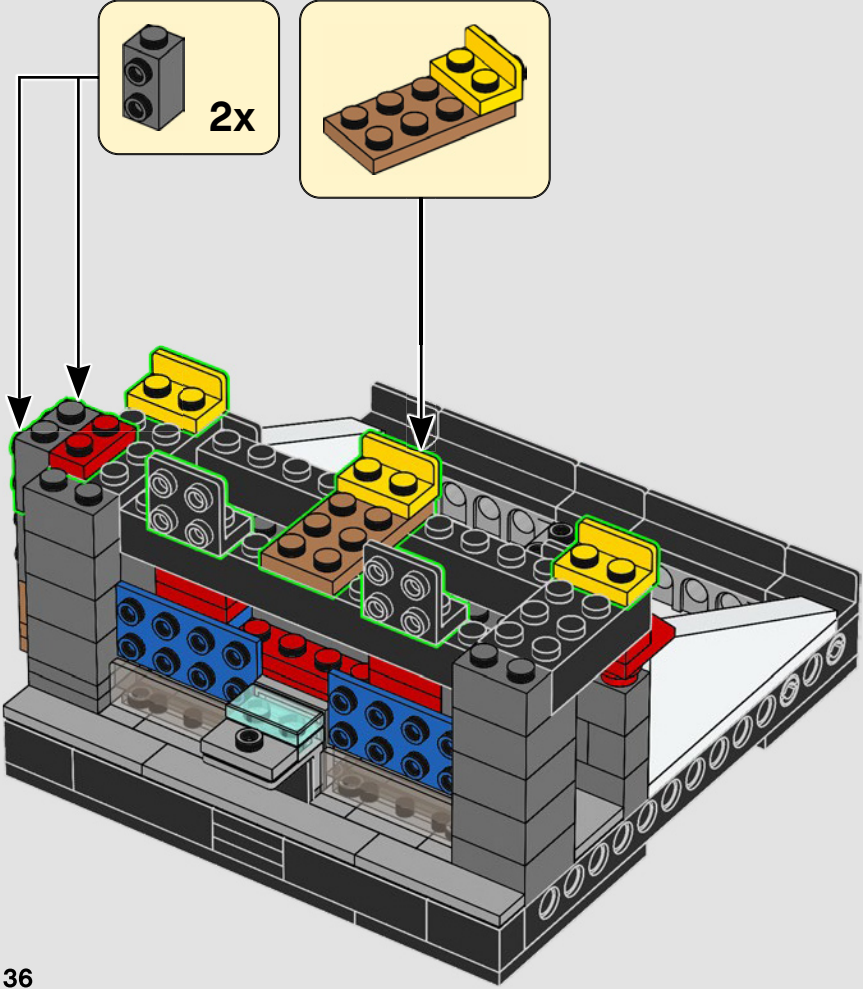
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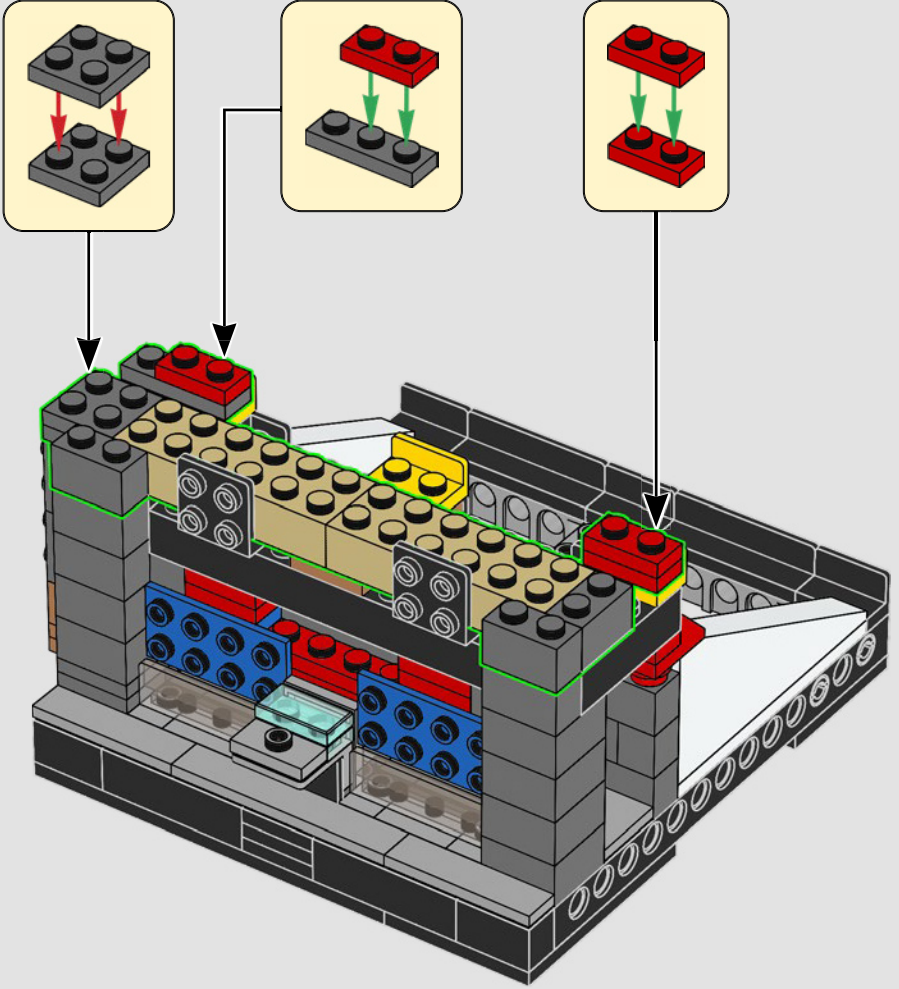


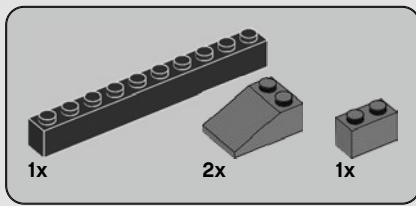


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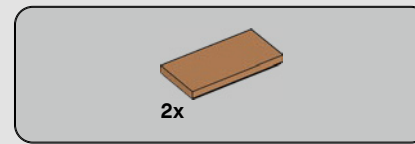
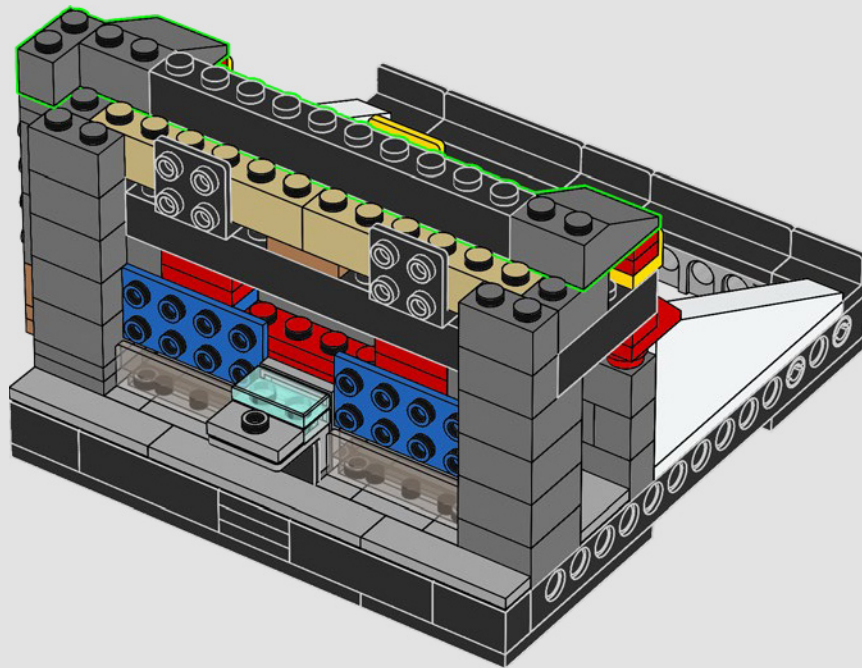


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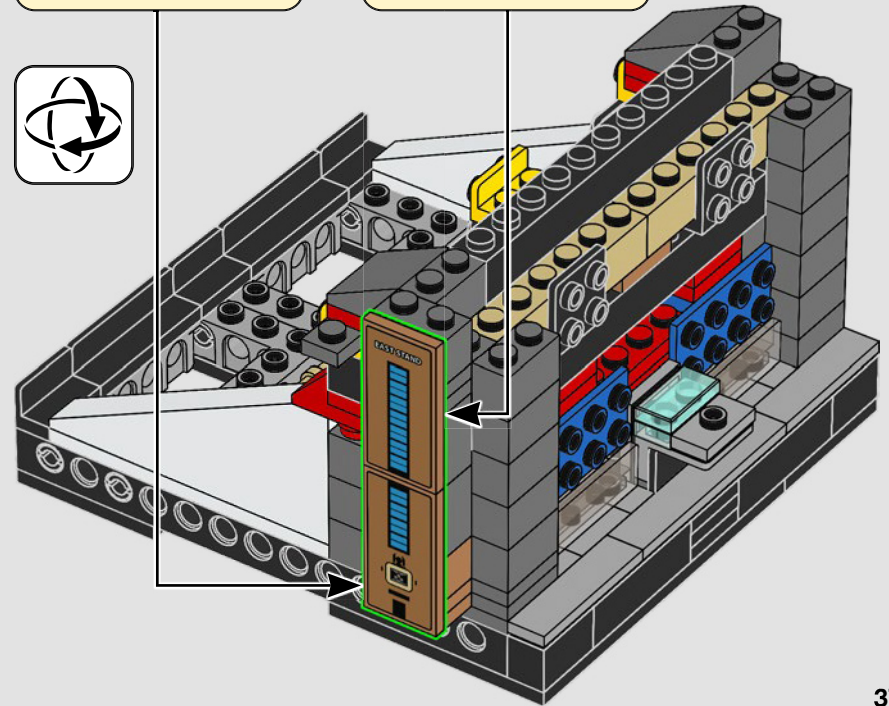
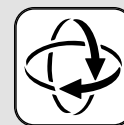
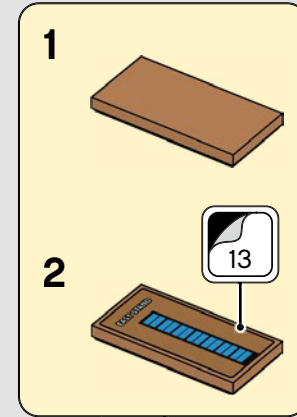
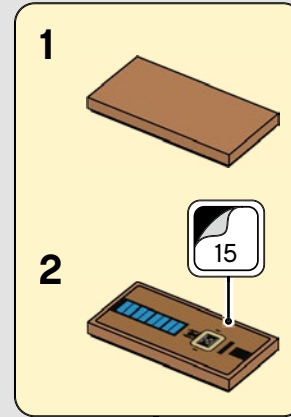




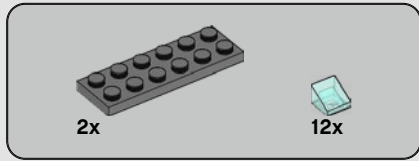
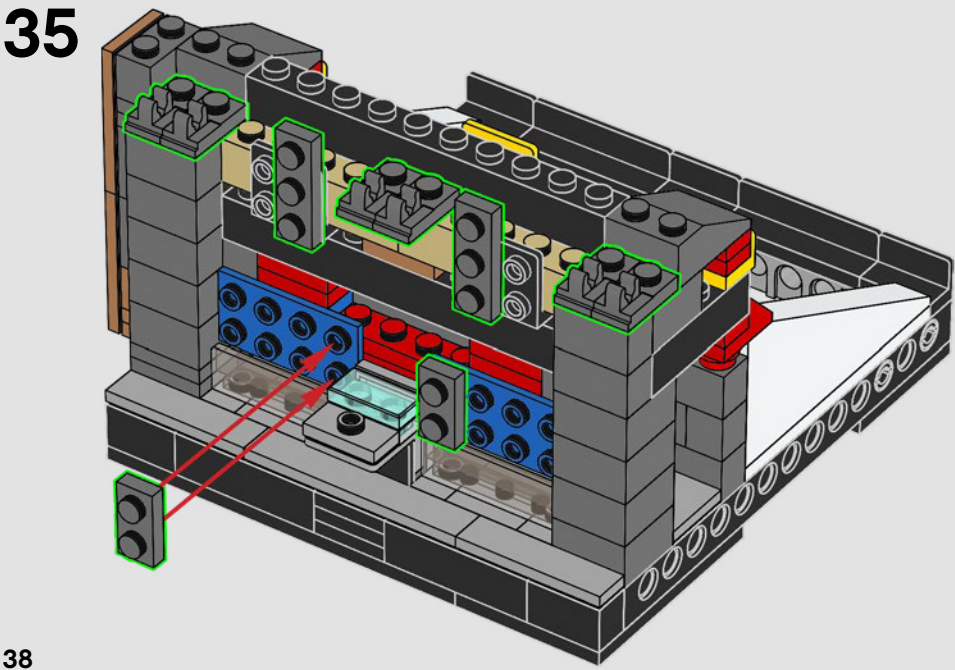
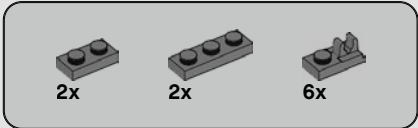
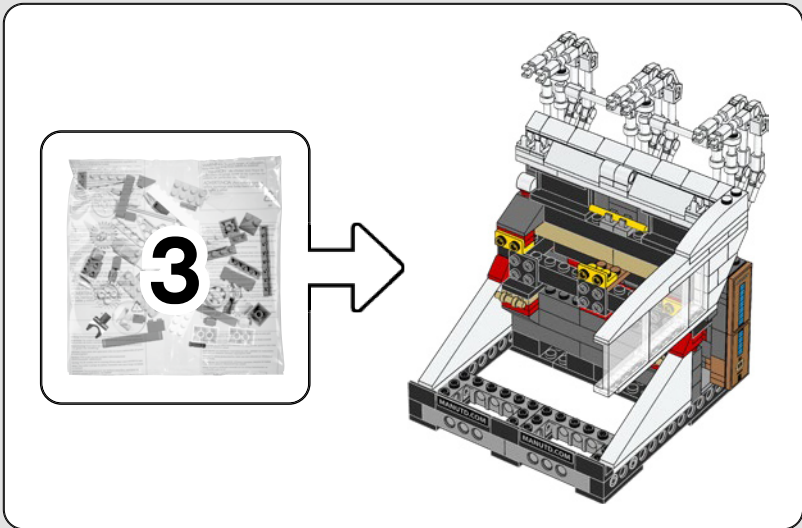
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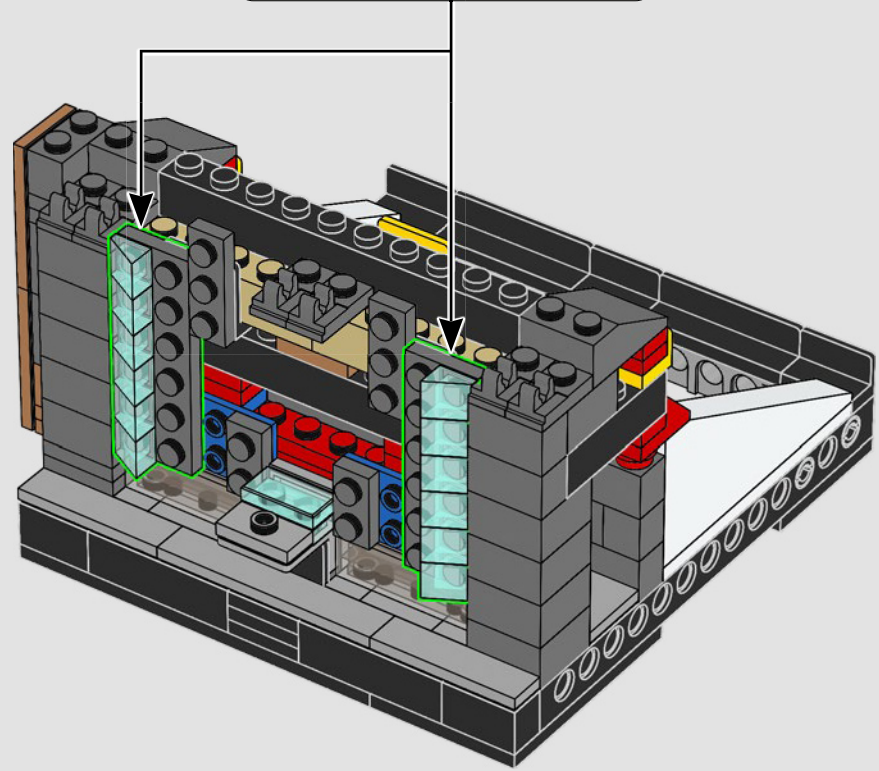
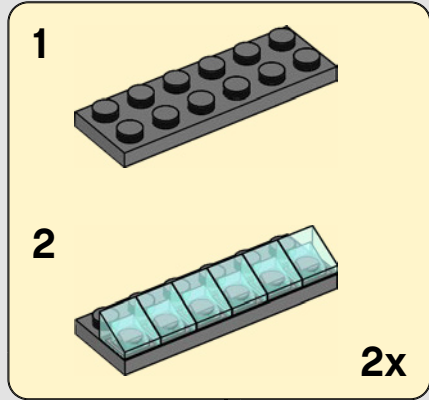
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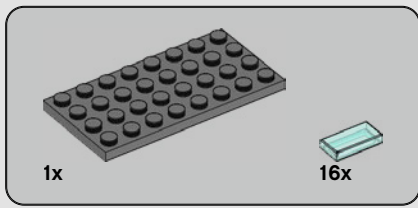




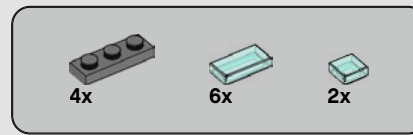
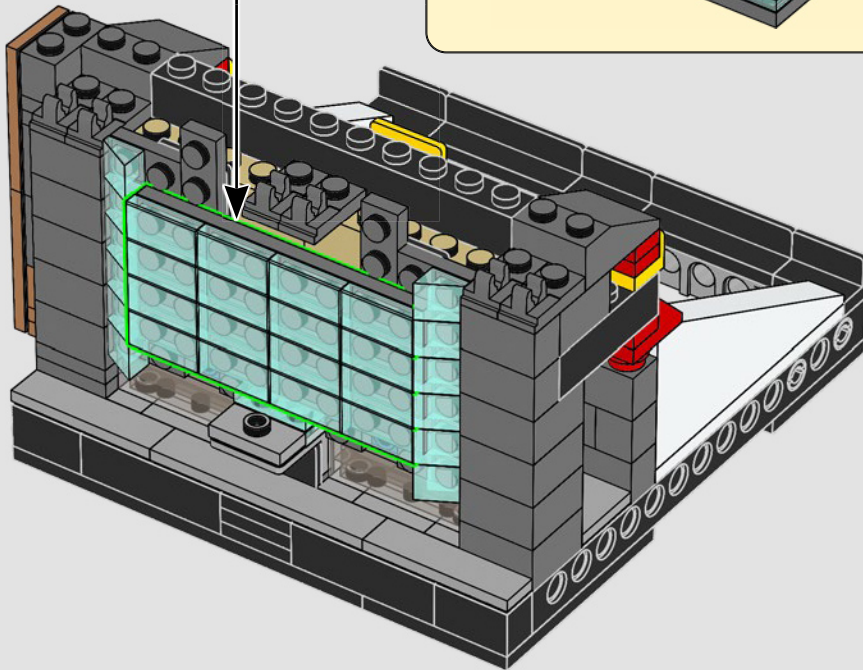
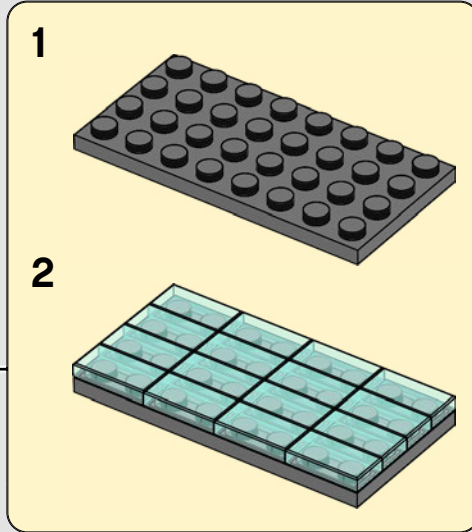


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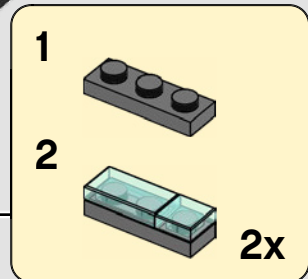
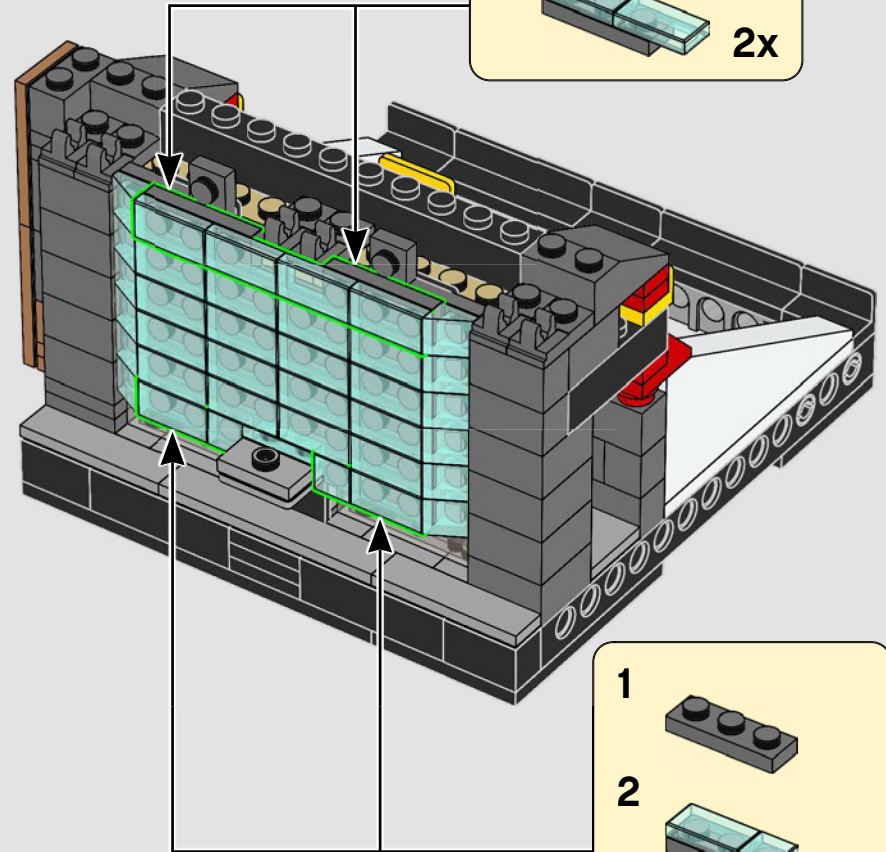
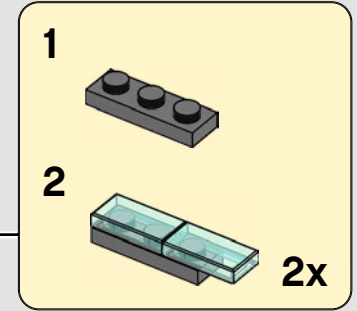




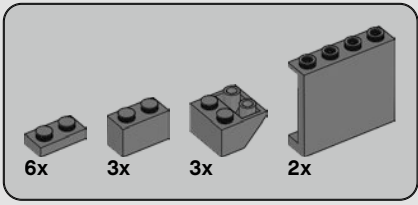
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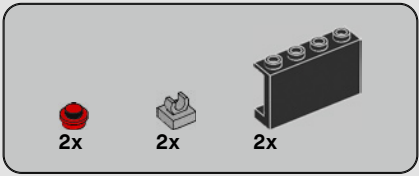
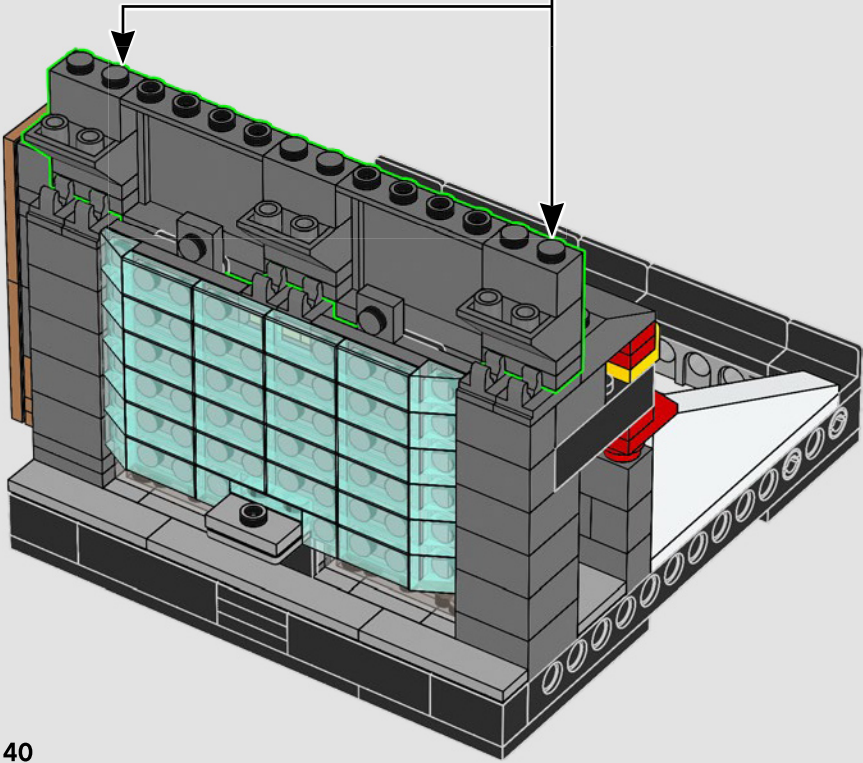
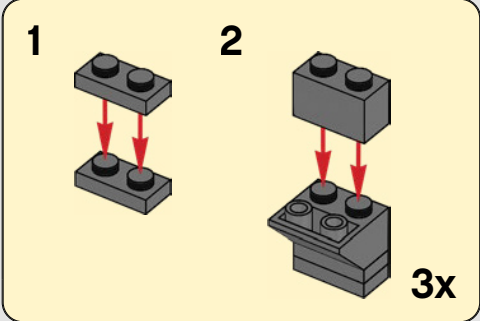
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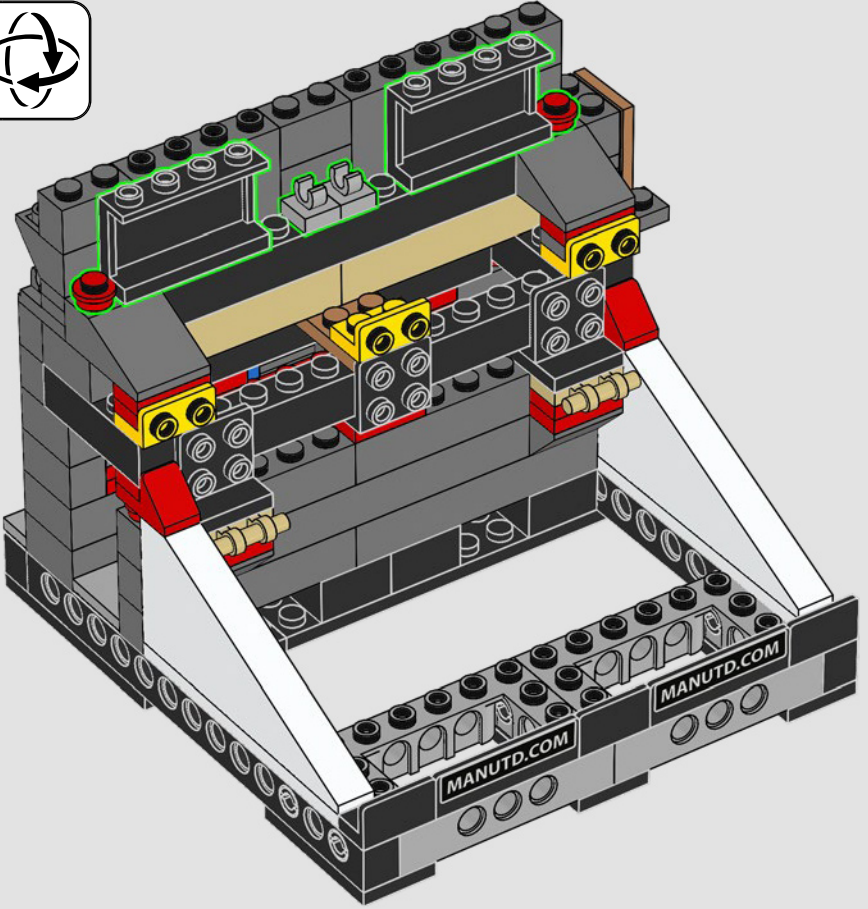


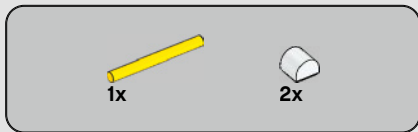


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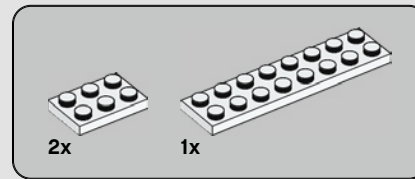
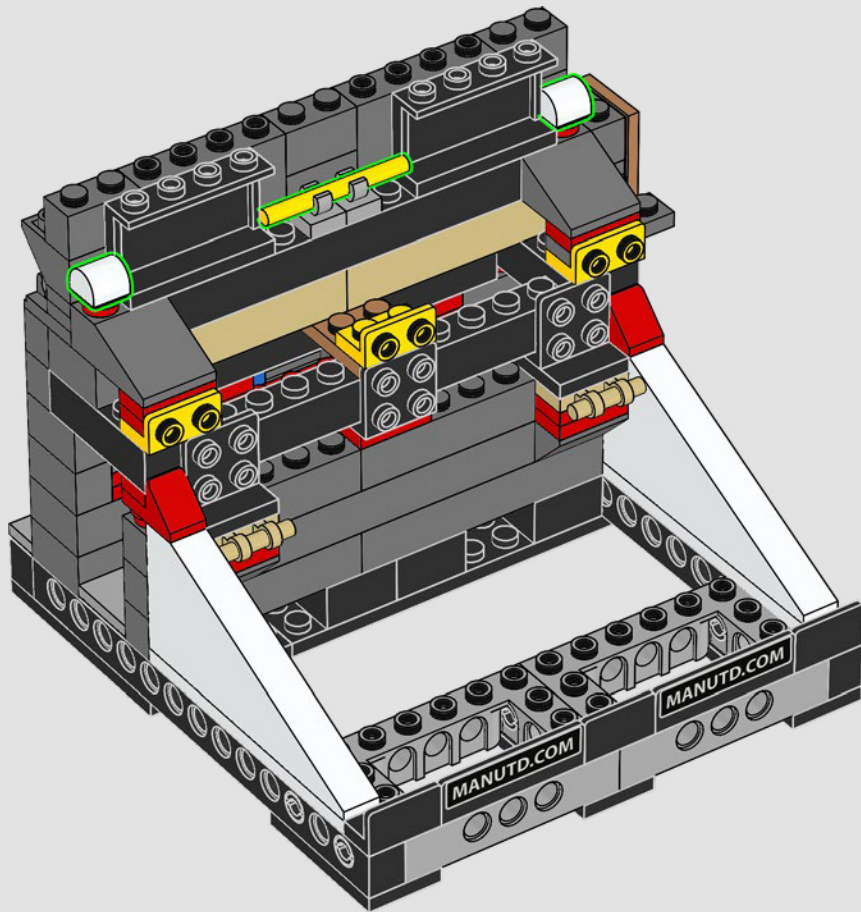


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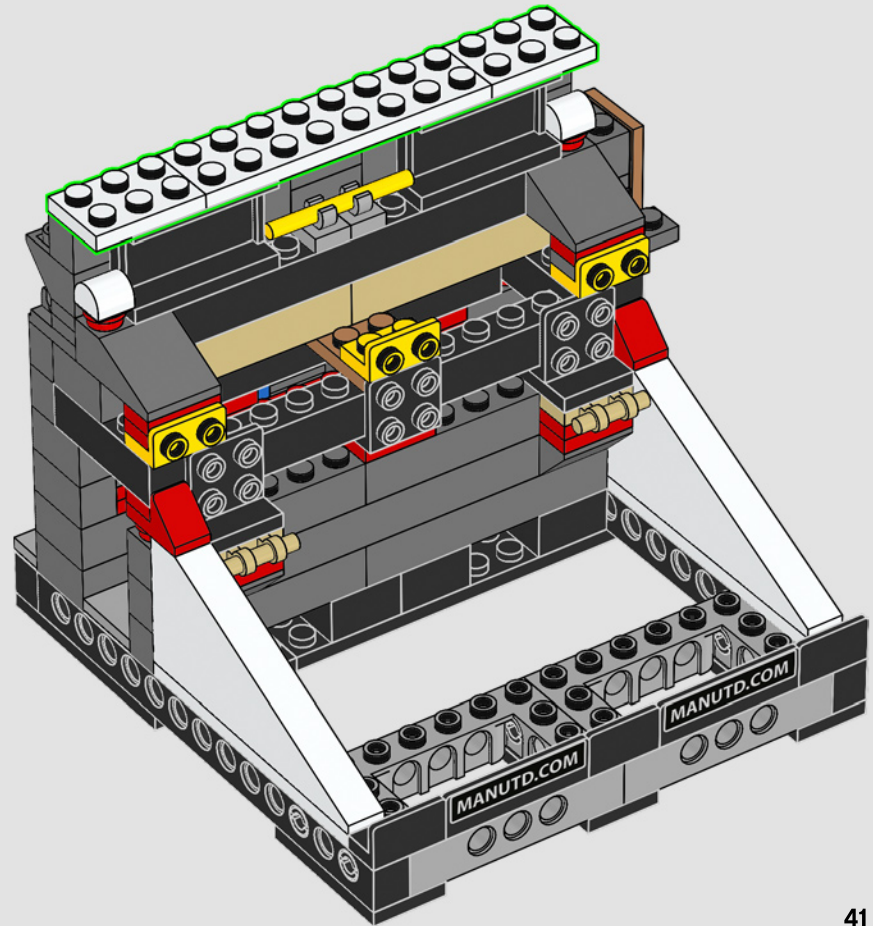




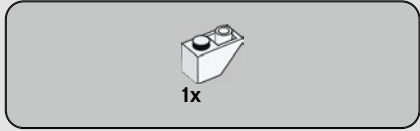
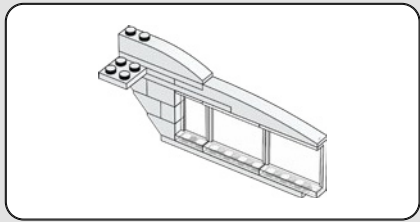
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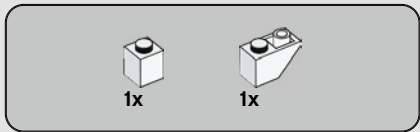
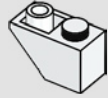
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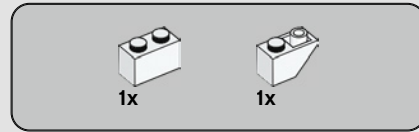
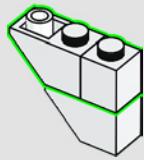




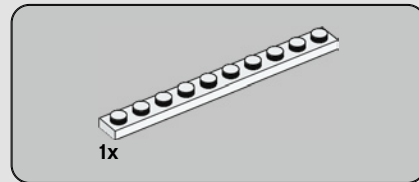
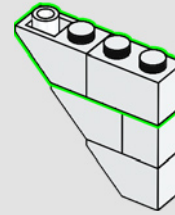
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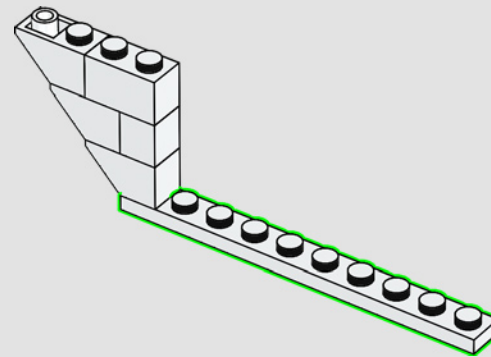
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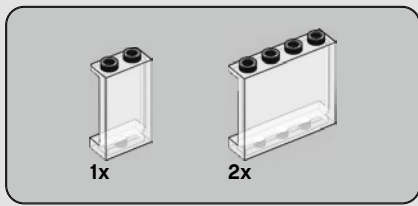


45

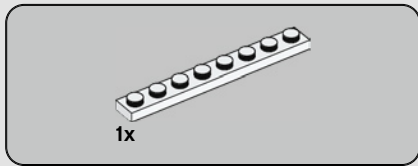
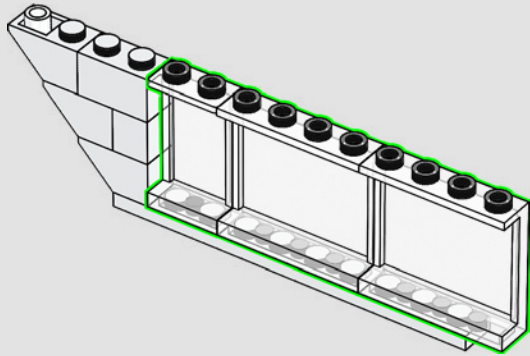


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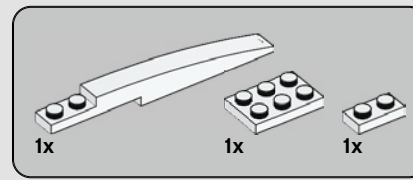
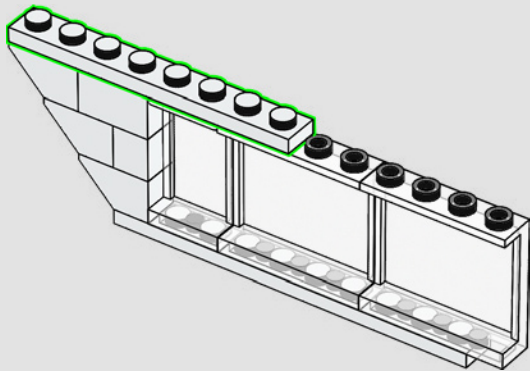




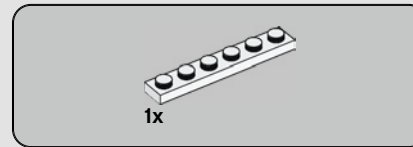
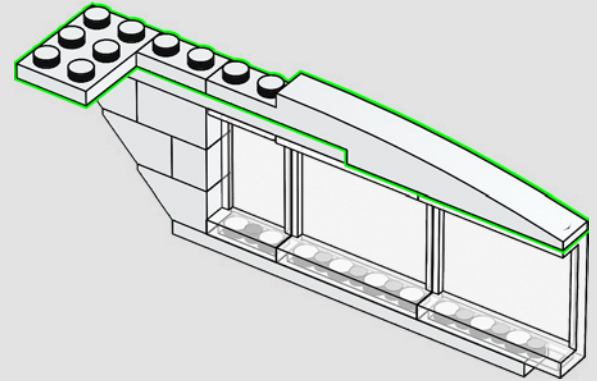
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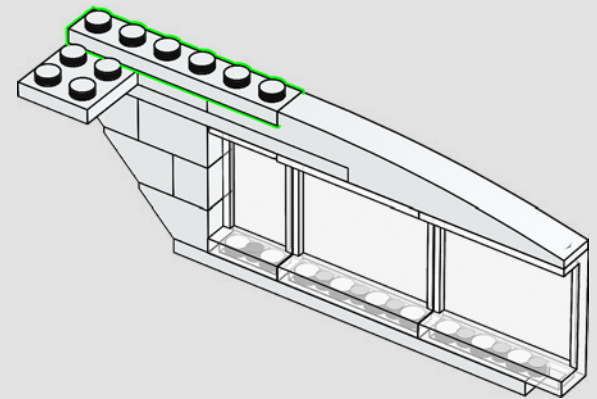
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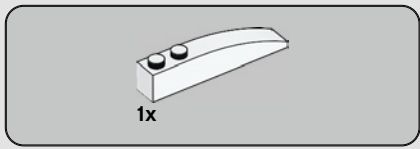
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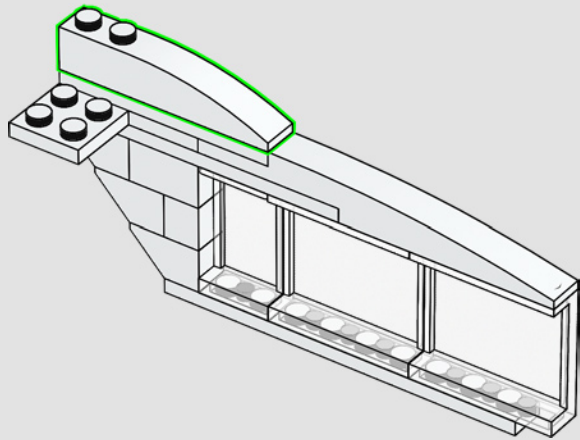
50



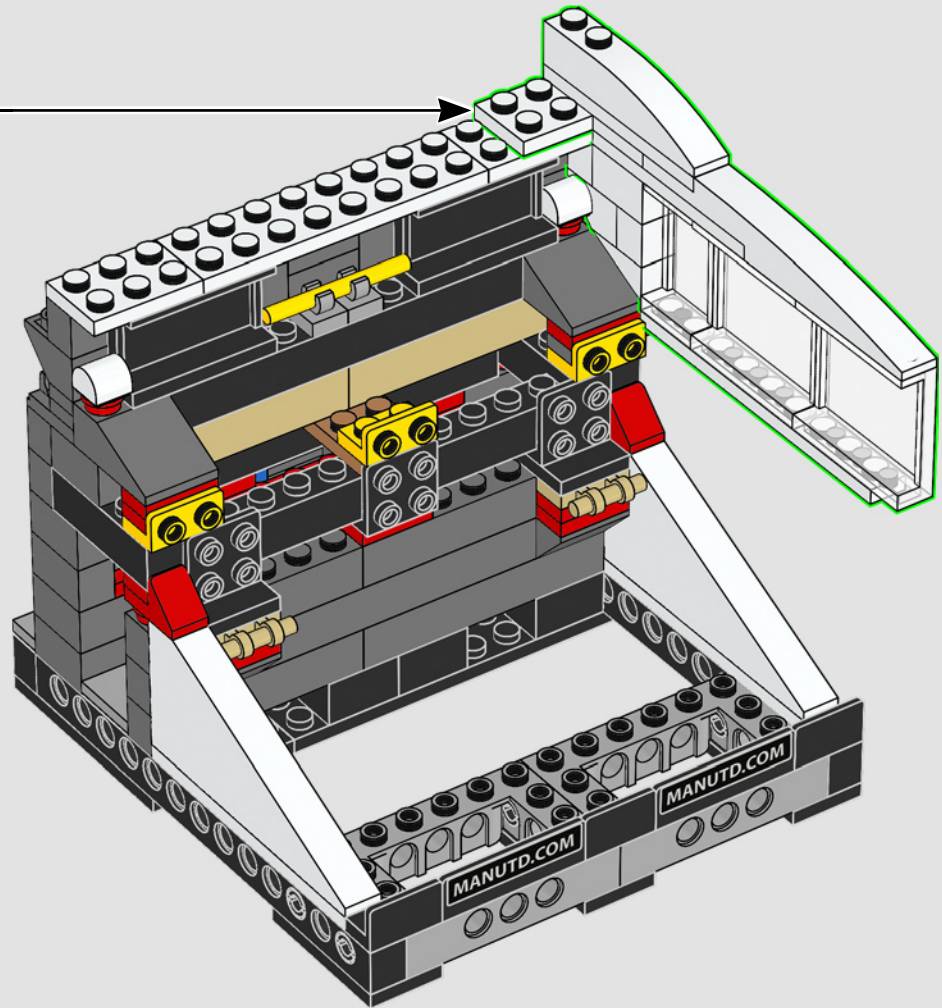


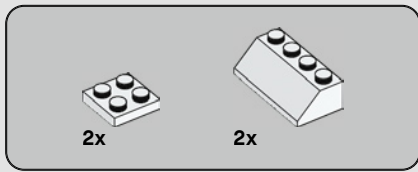


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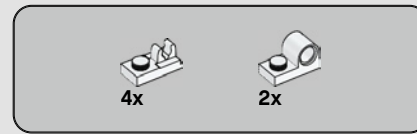
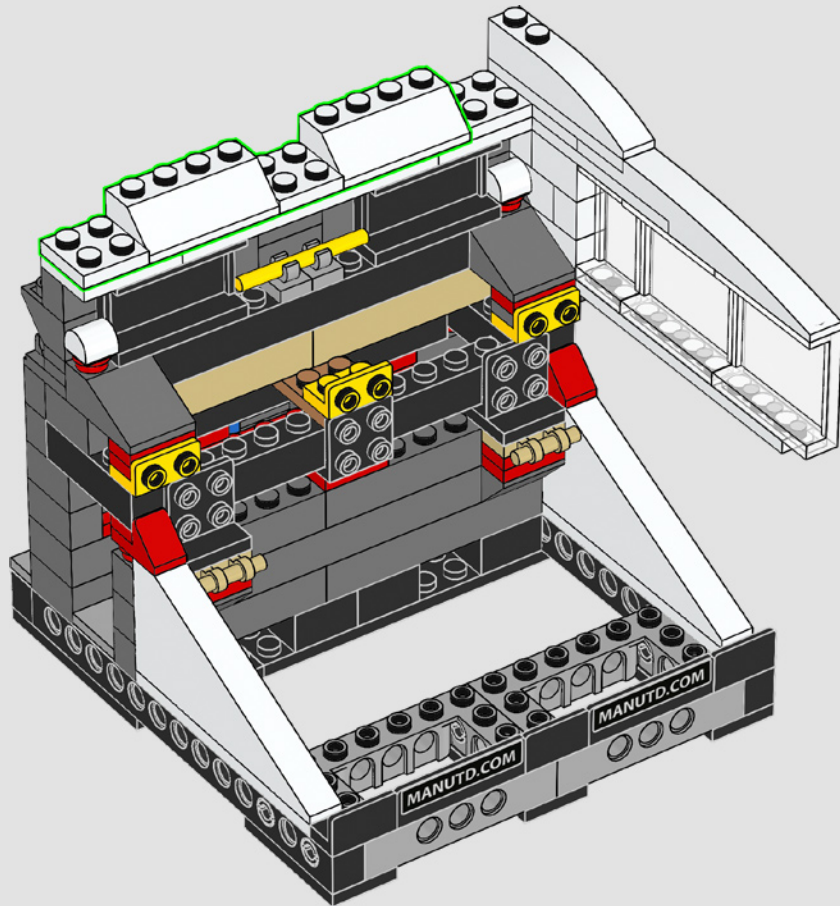


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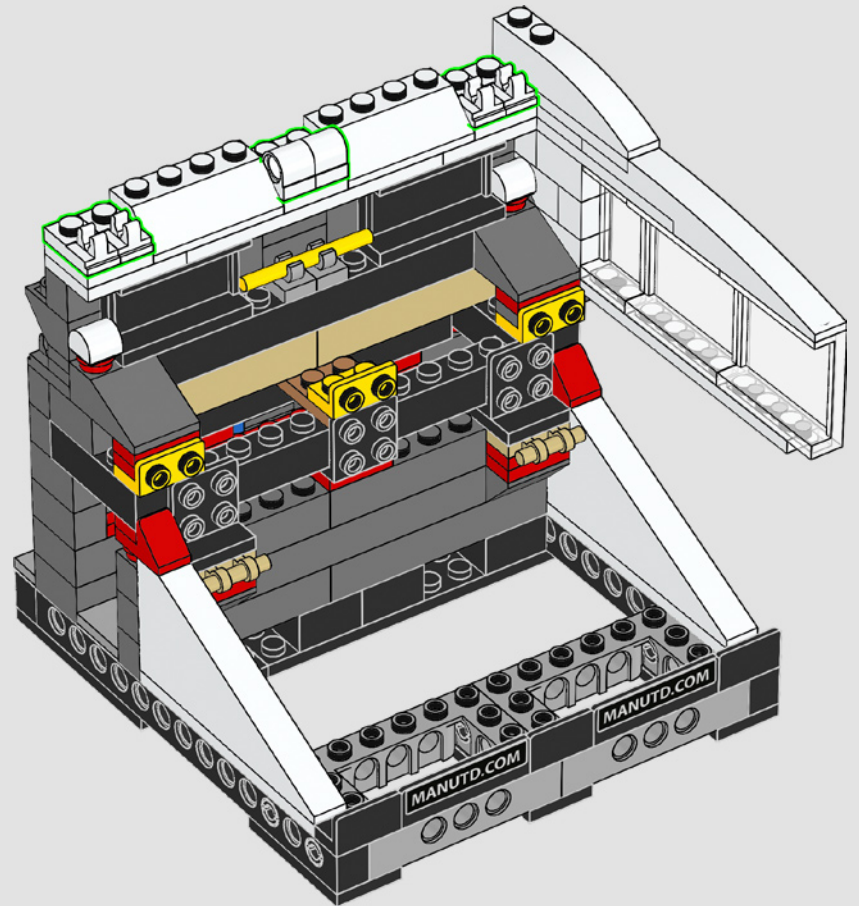




53



54

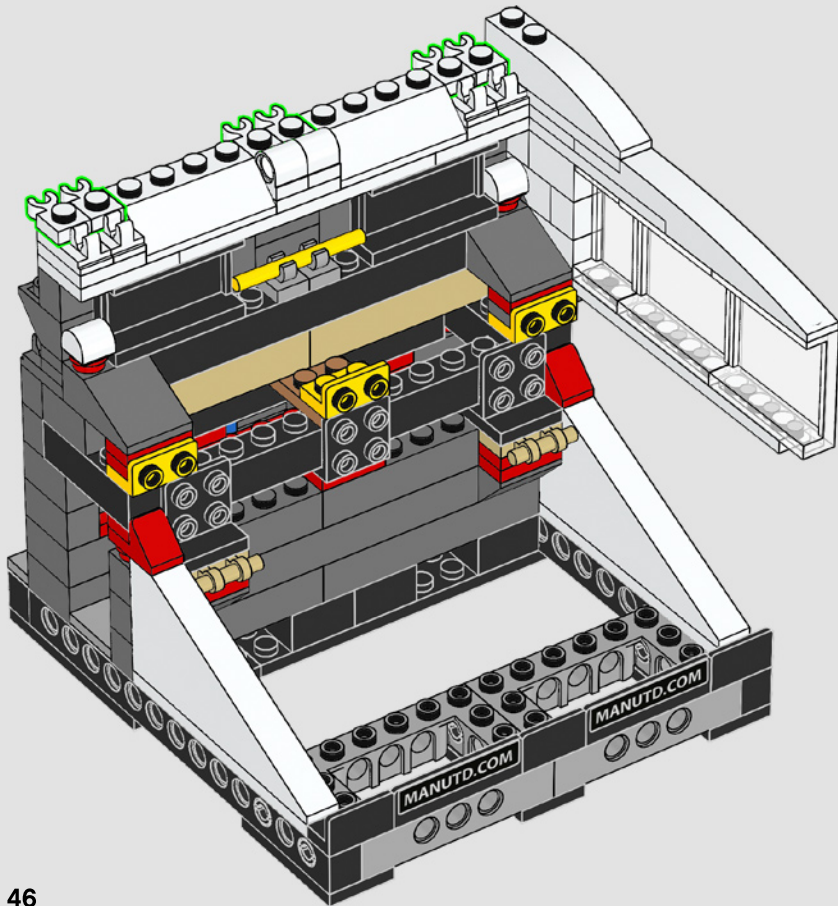






6x

55

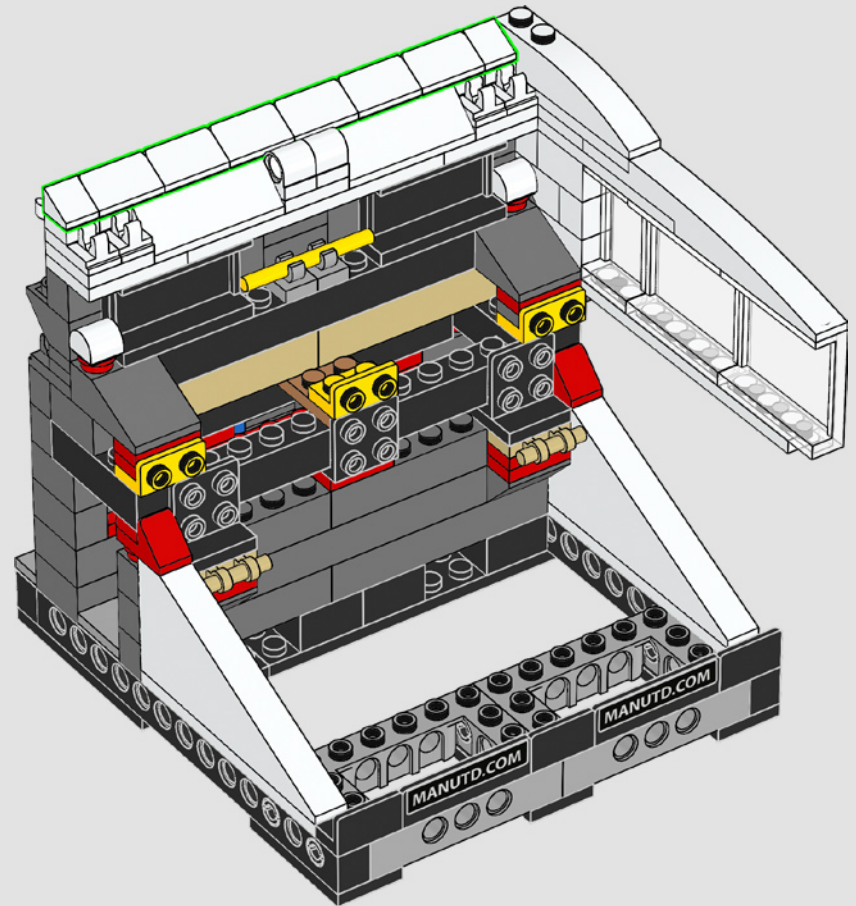


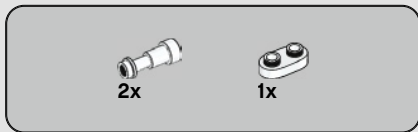
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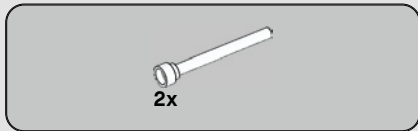
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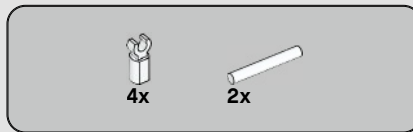
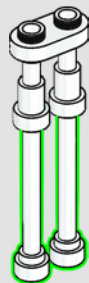




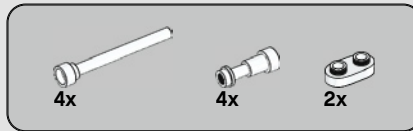
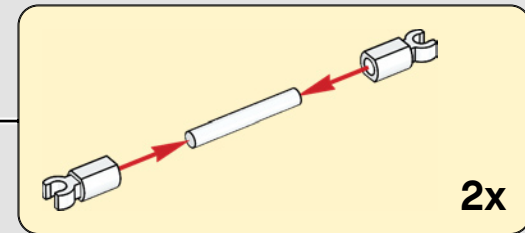
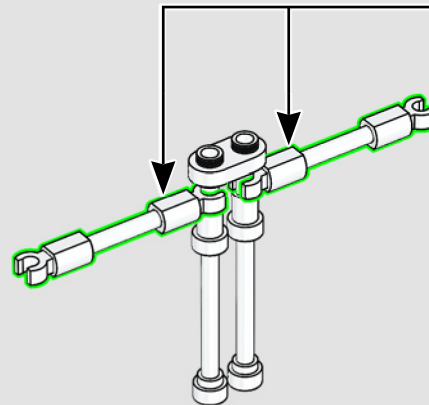
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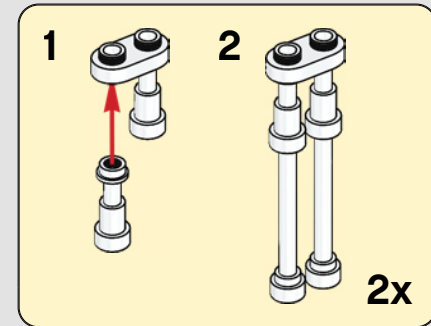
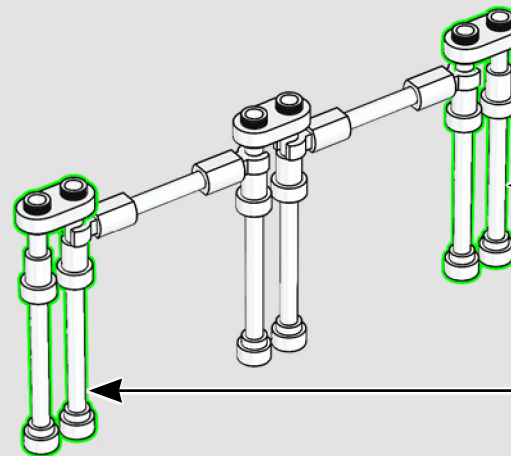
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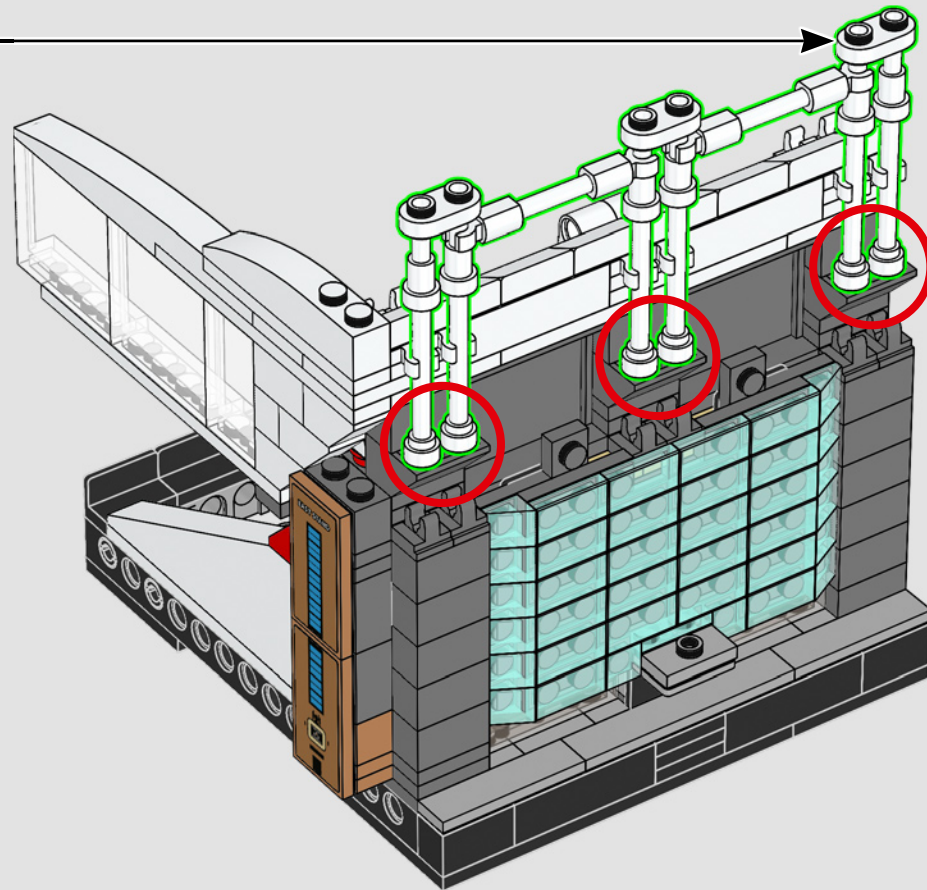


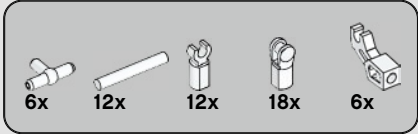
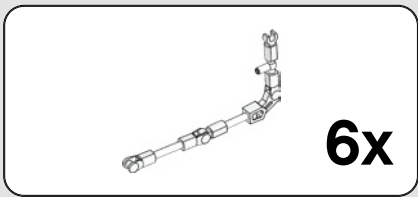
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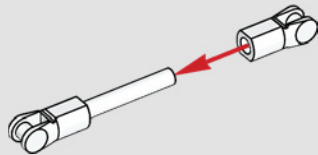
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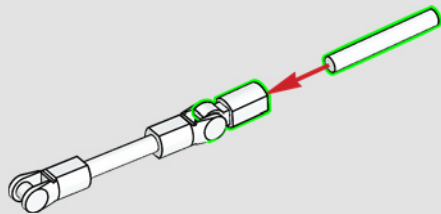


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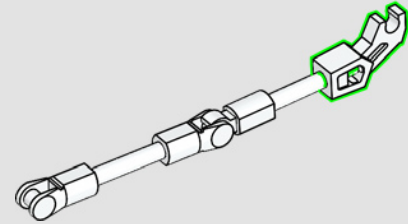
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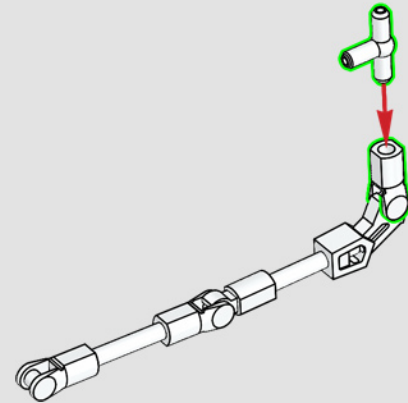
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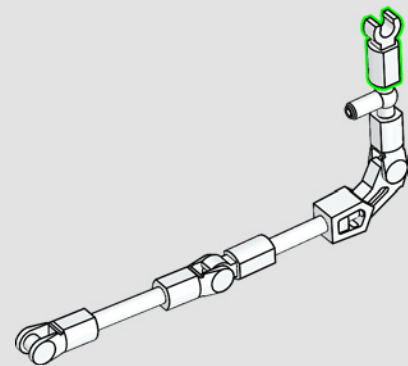
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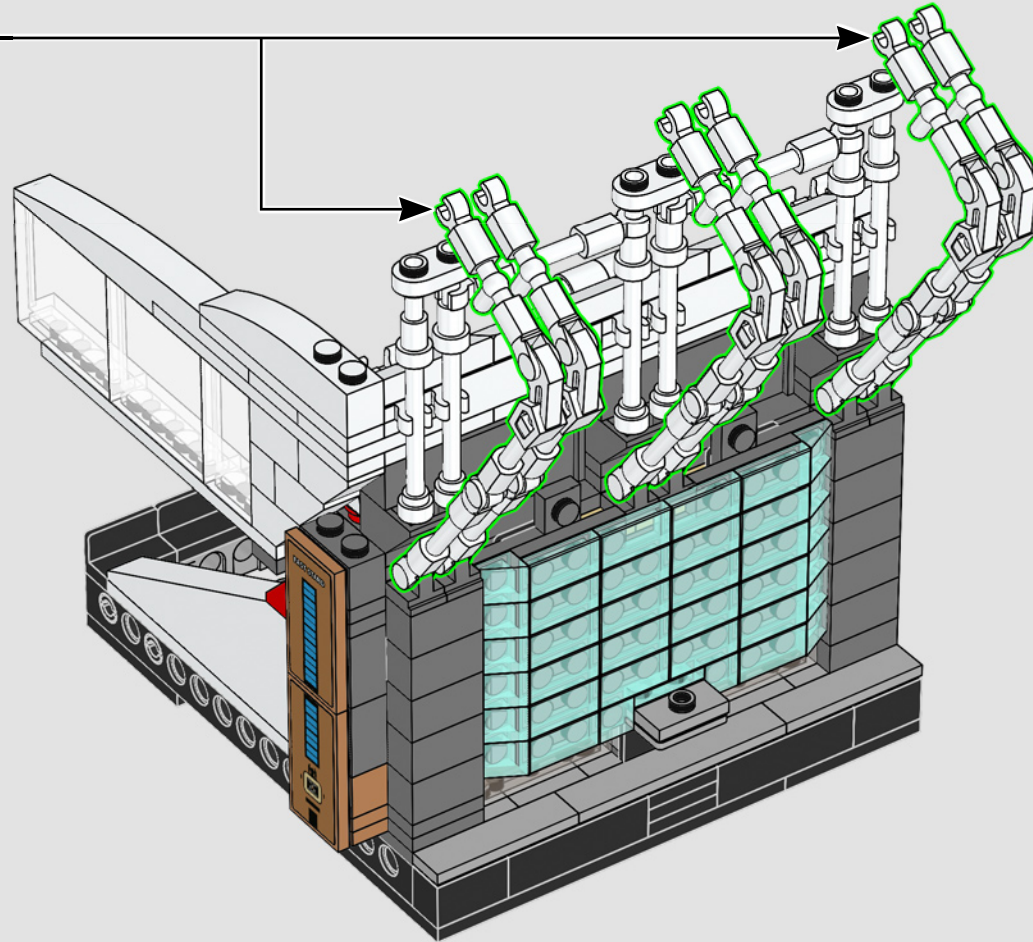


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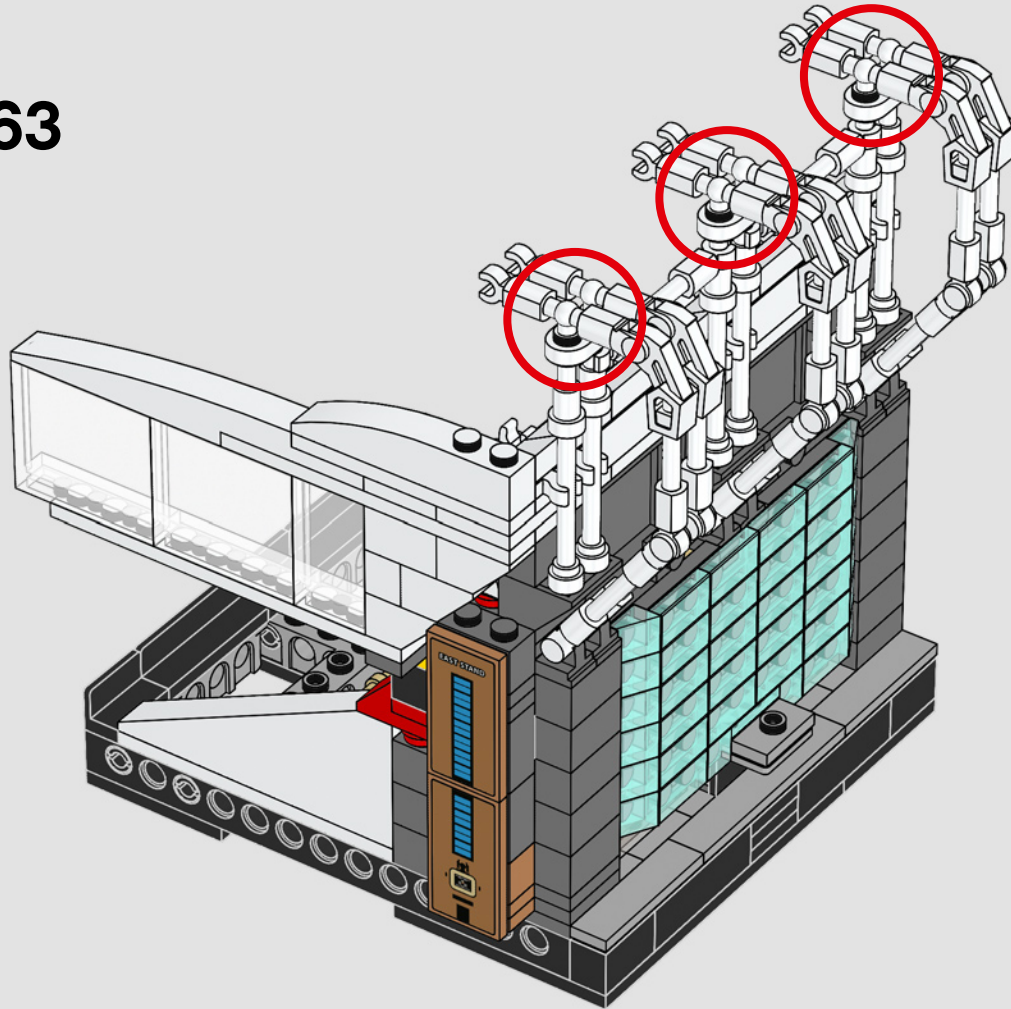


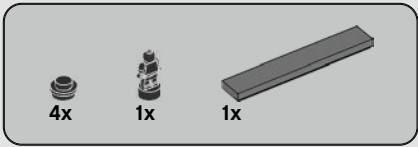
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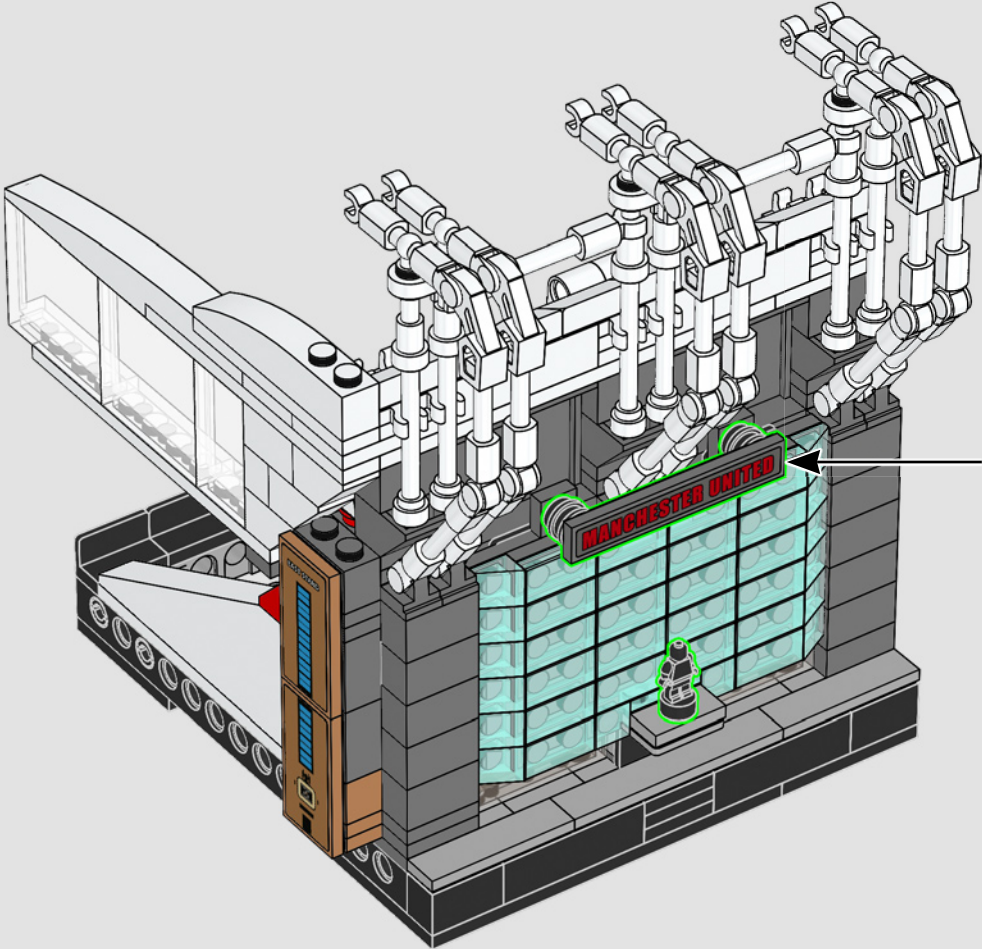
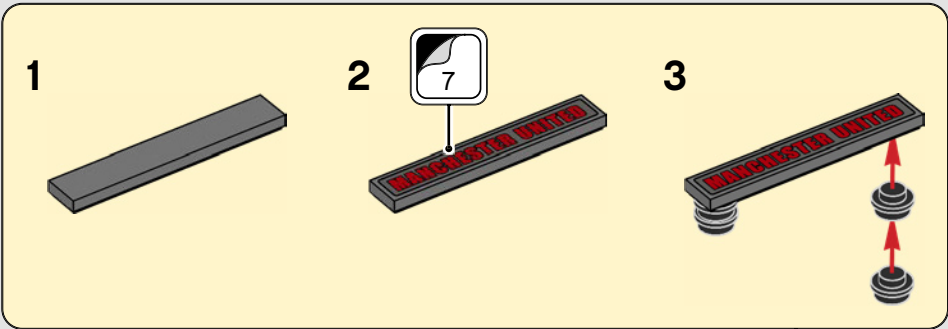


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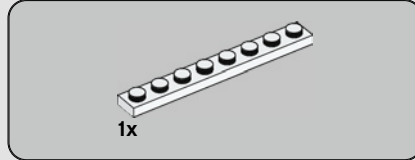
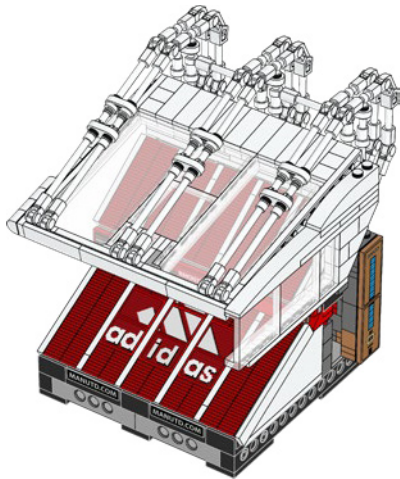




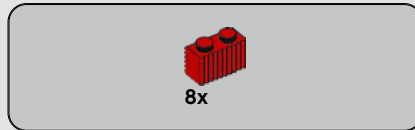
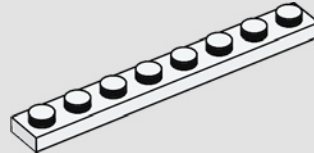
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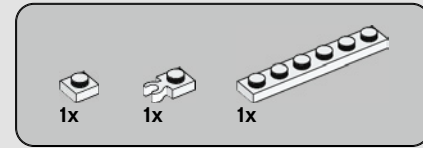
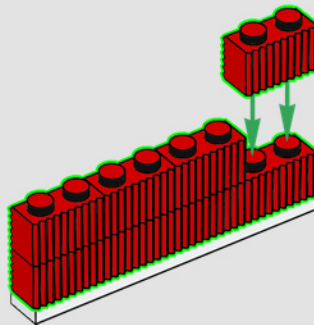




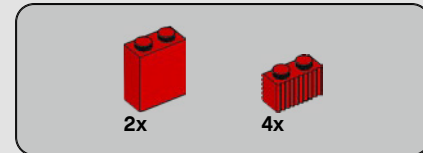
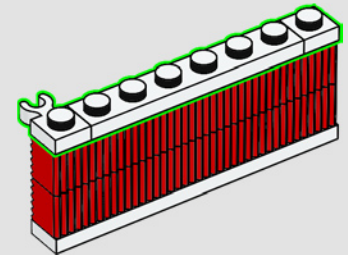
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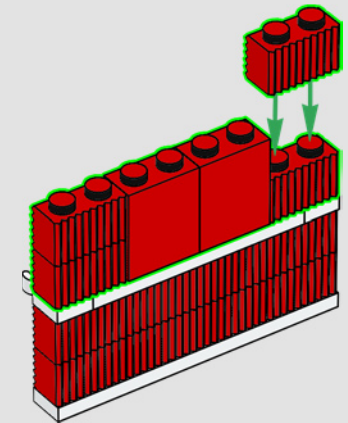
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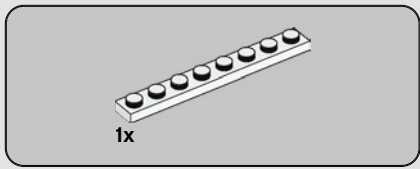


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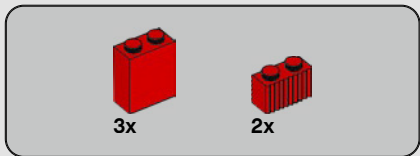
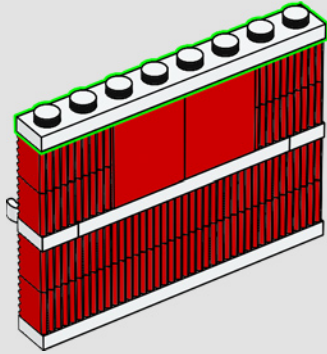


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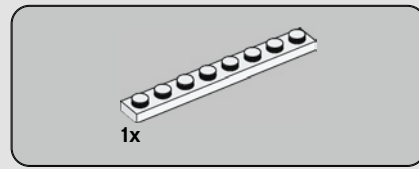
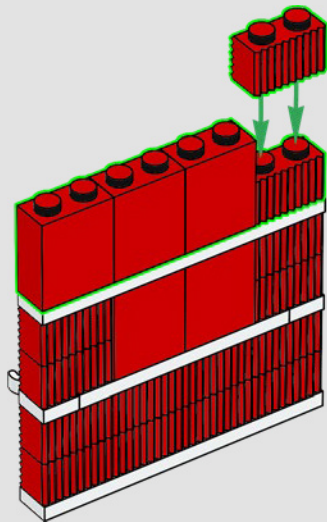




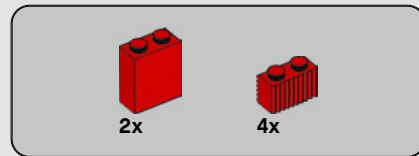
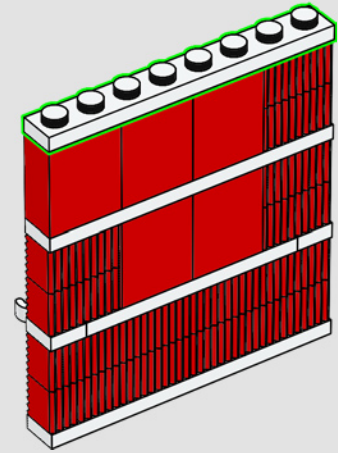
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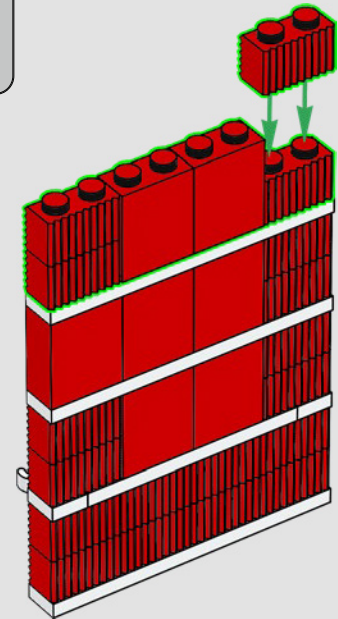
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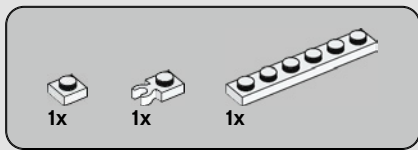


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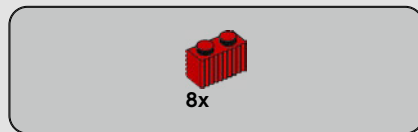
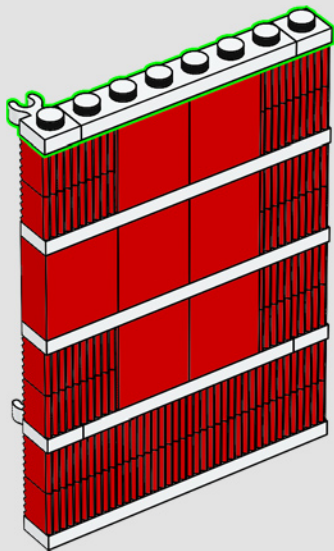


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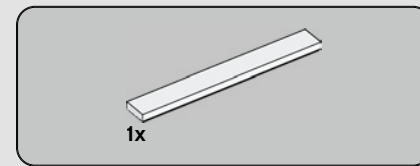
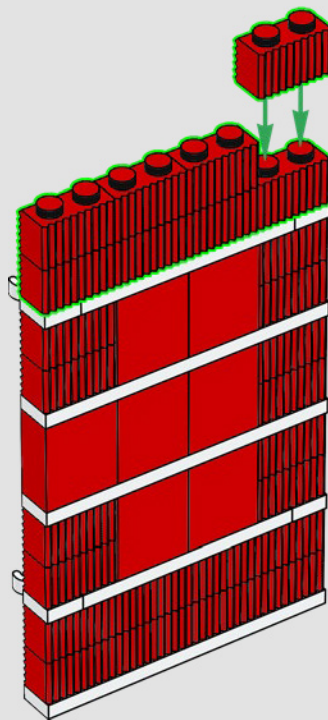




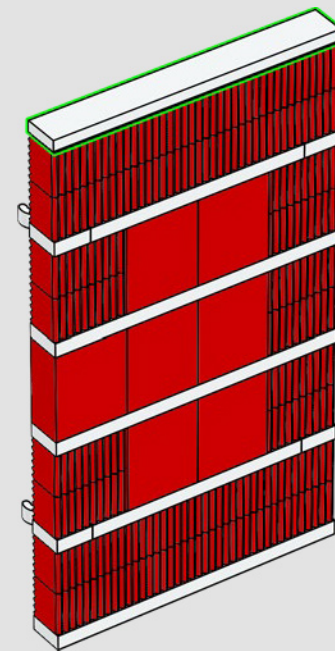
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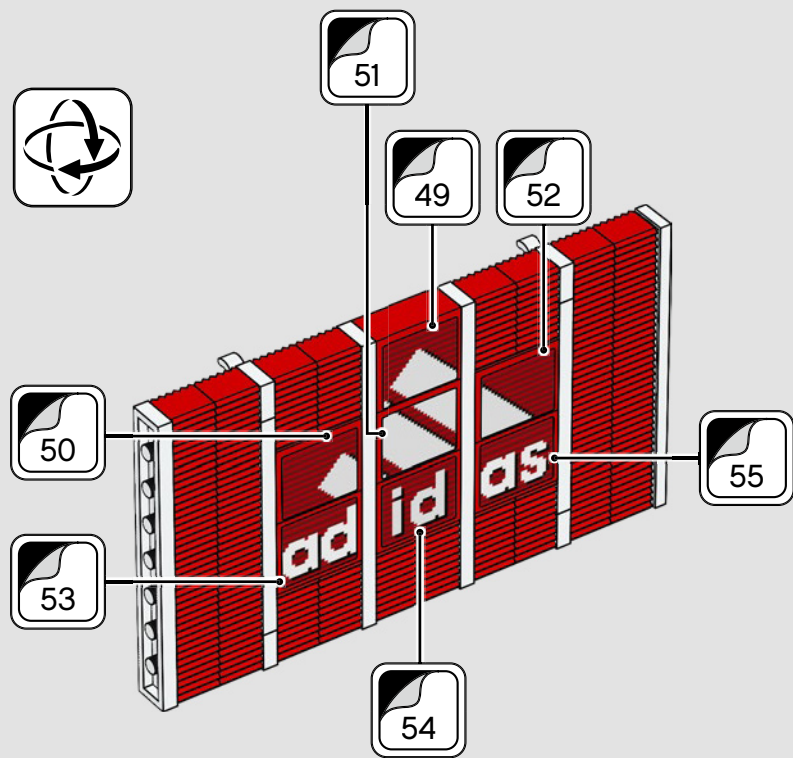


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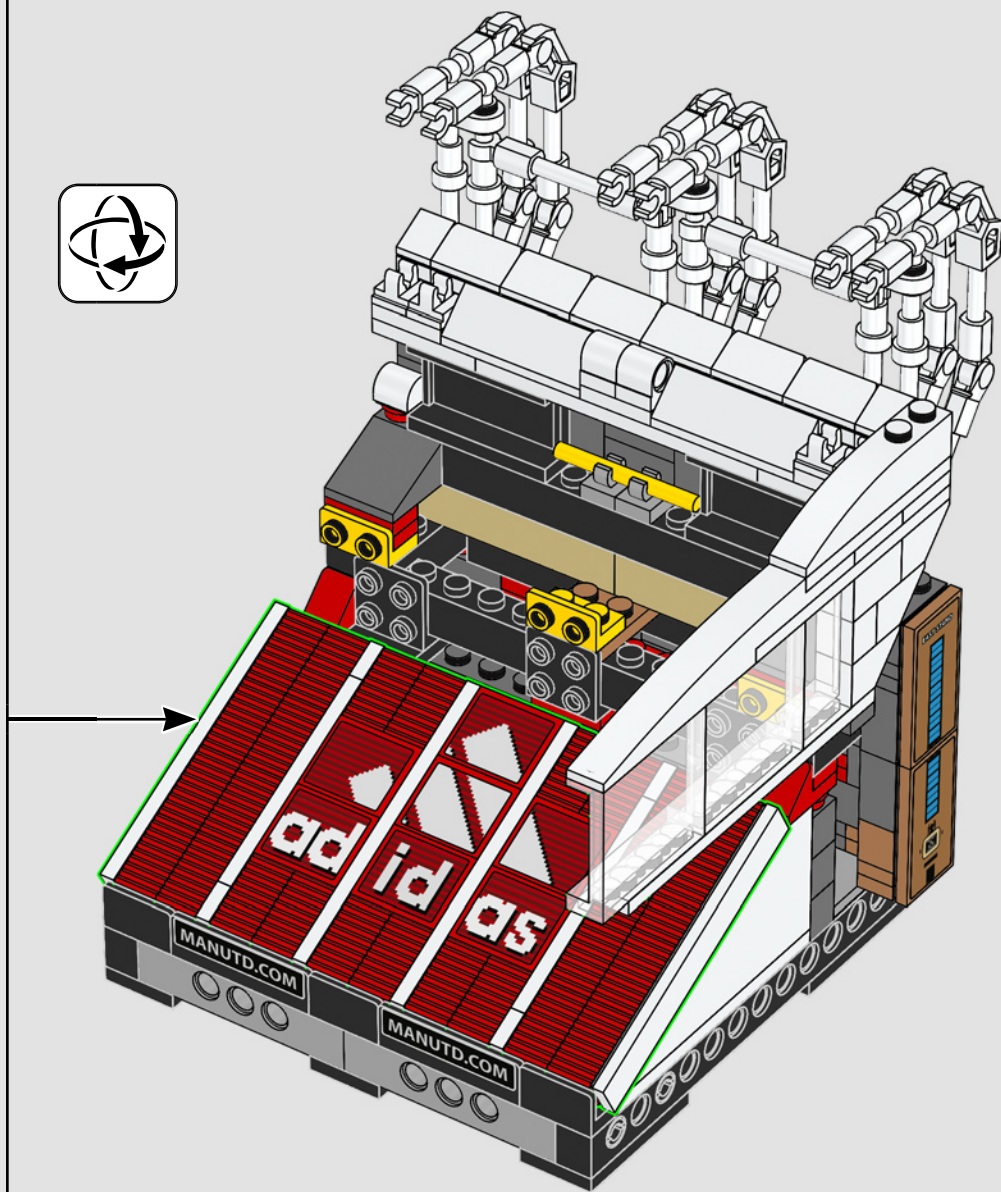


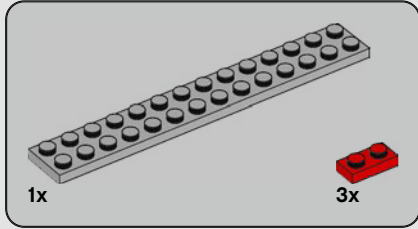


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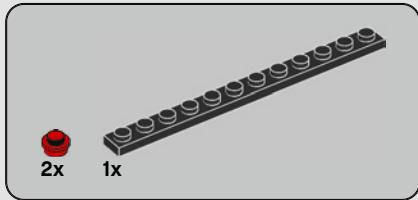
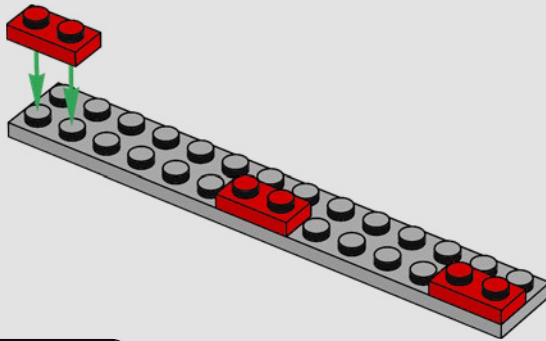


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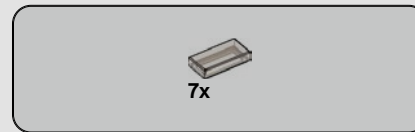
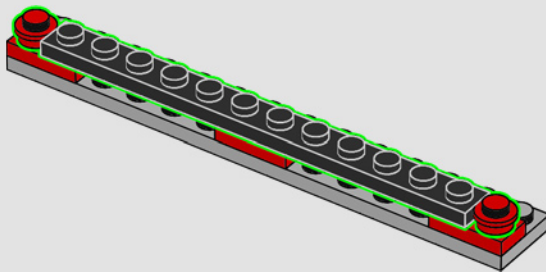




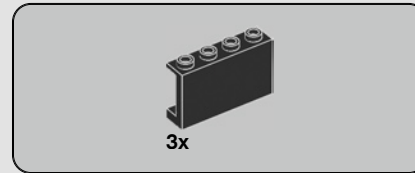
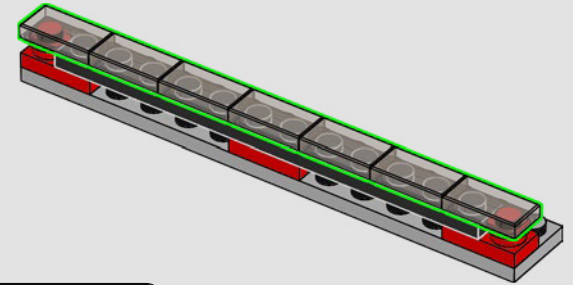
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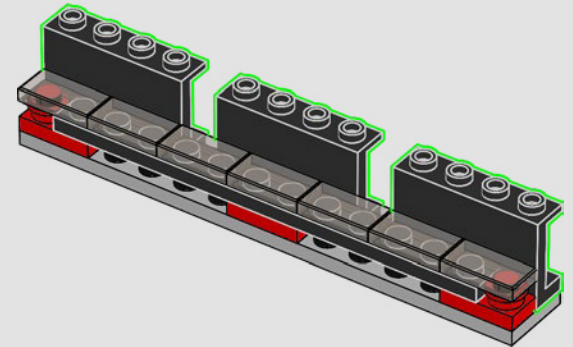
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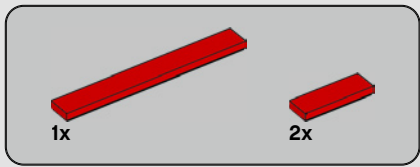


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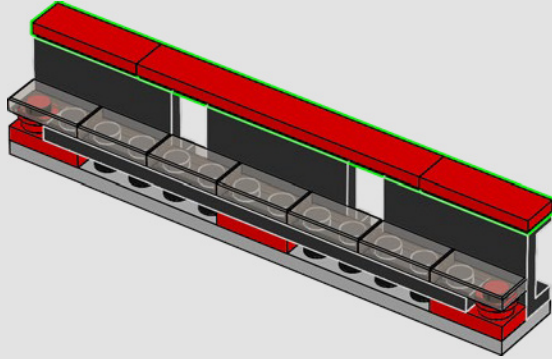


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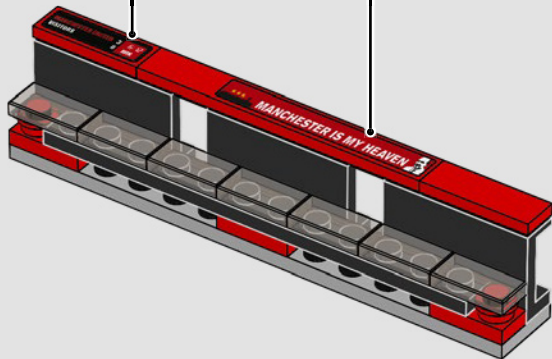




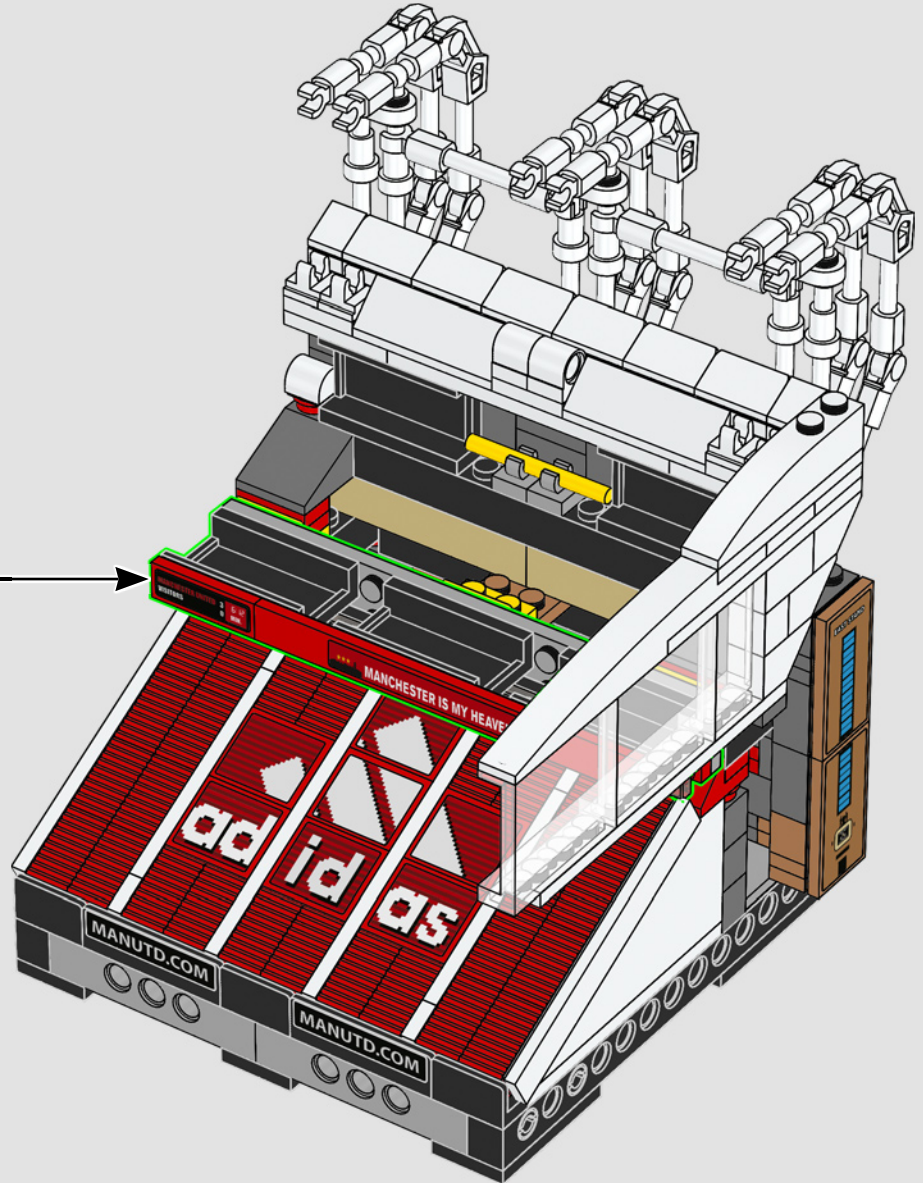
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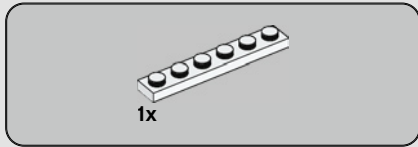
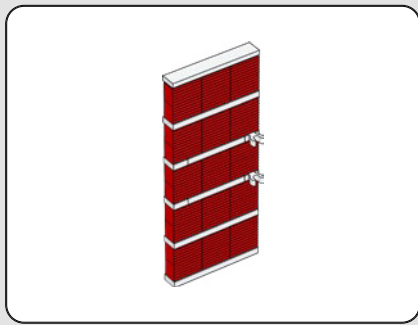
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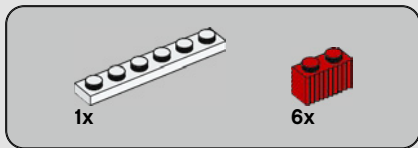
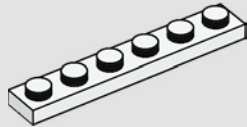
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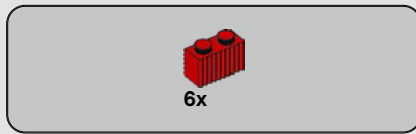
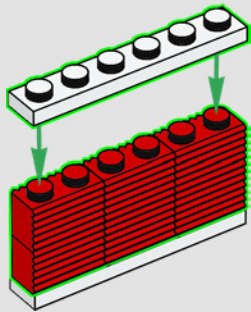




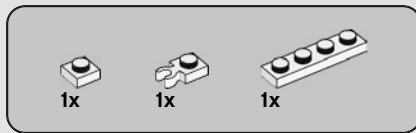
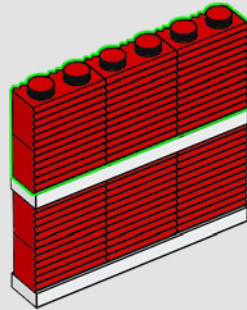
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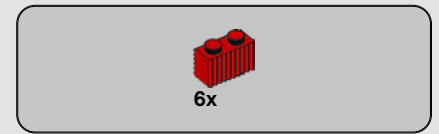
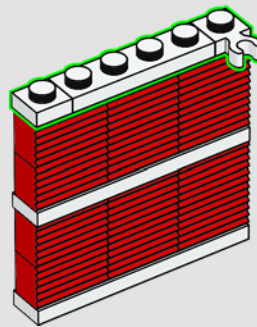
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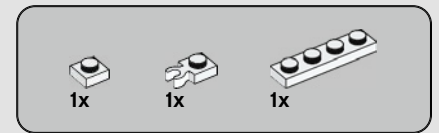
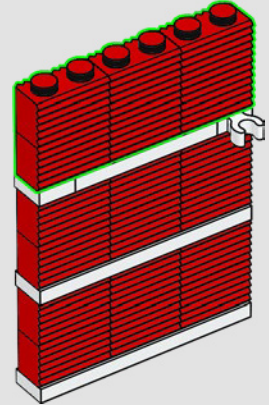
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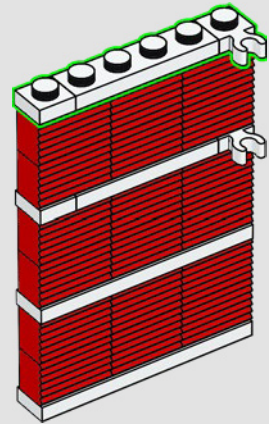
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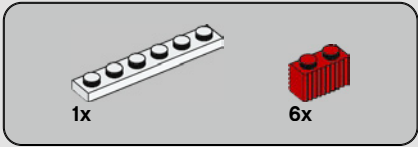


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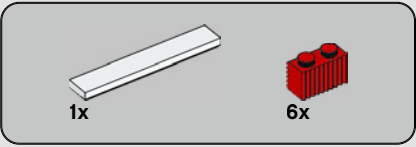
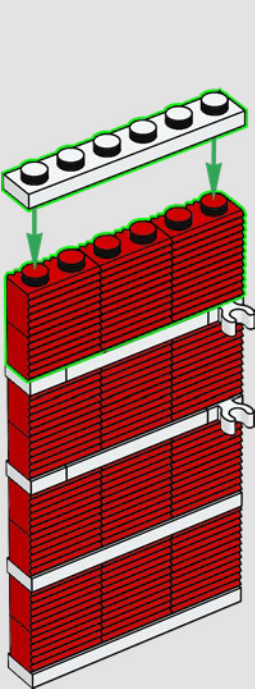


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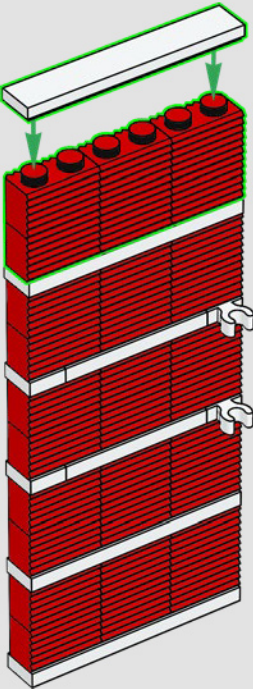




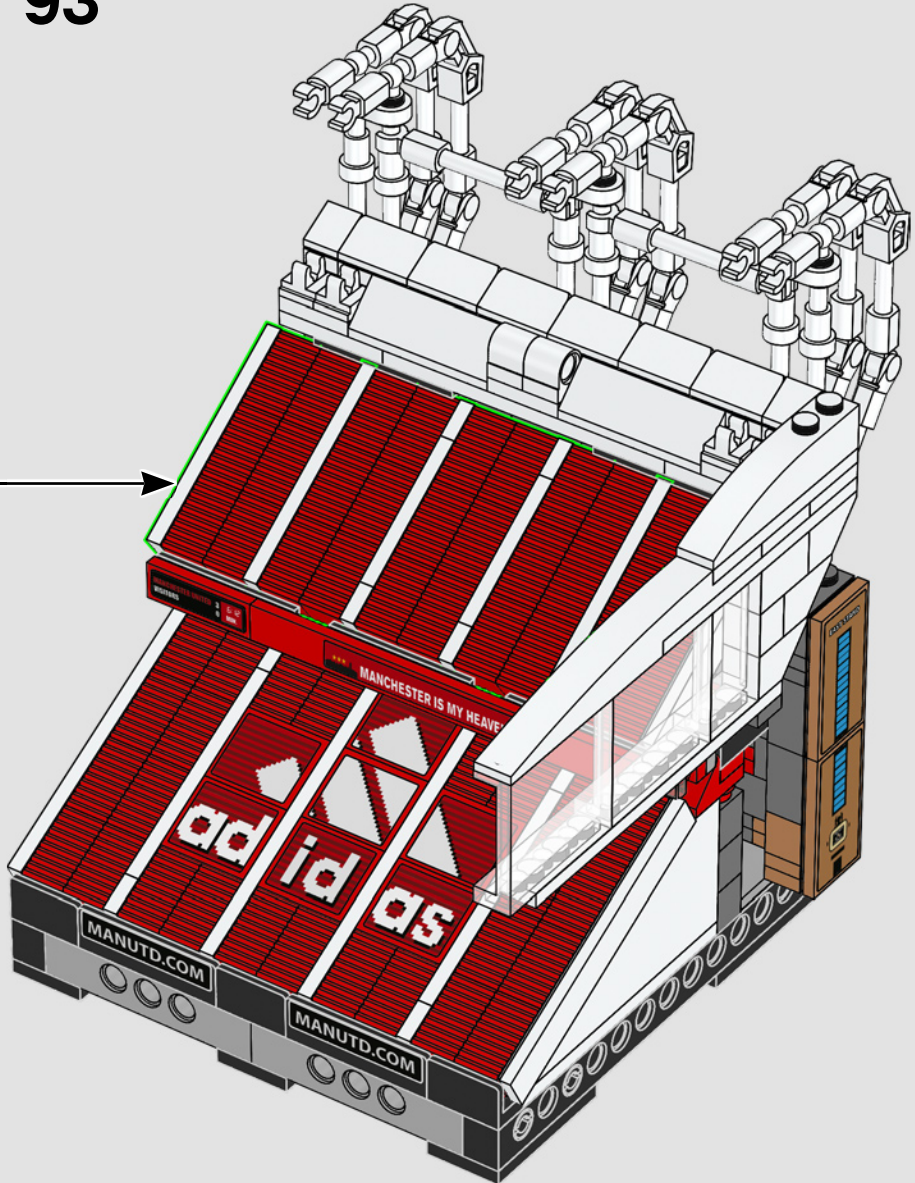
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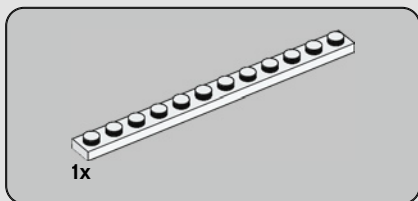
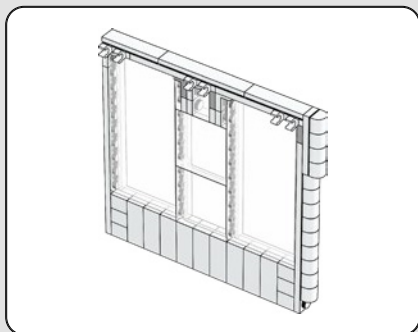


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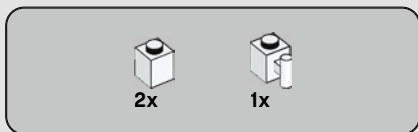
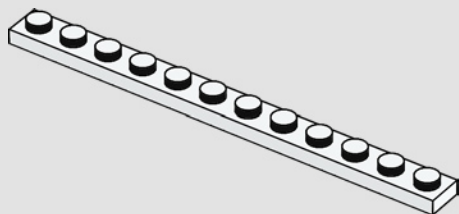


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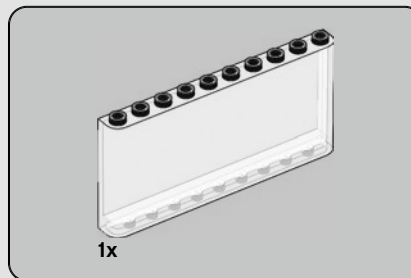
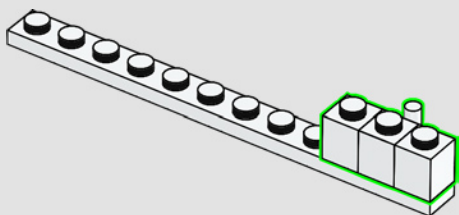




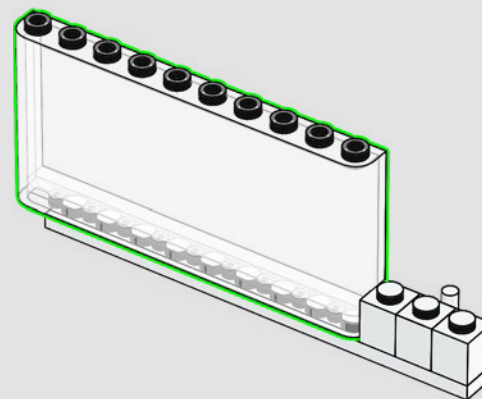
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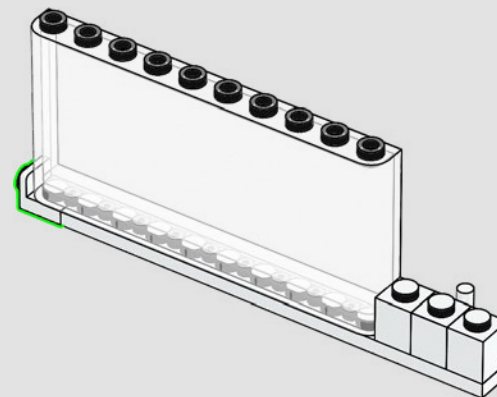
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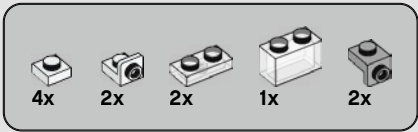
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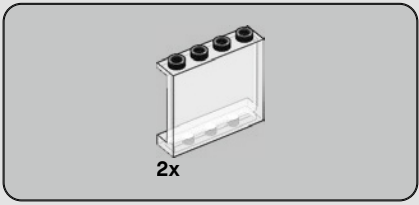
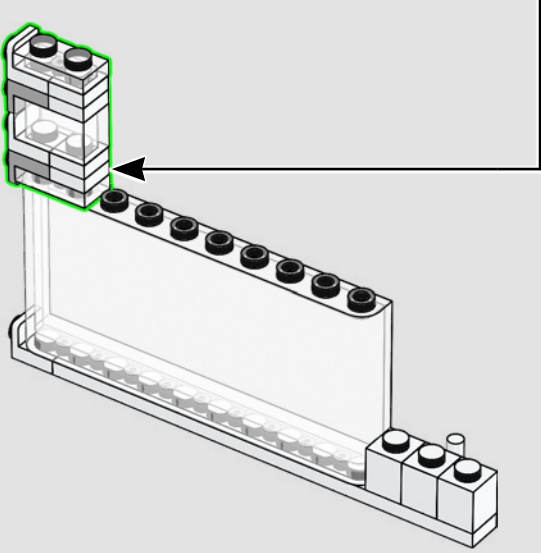
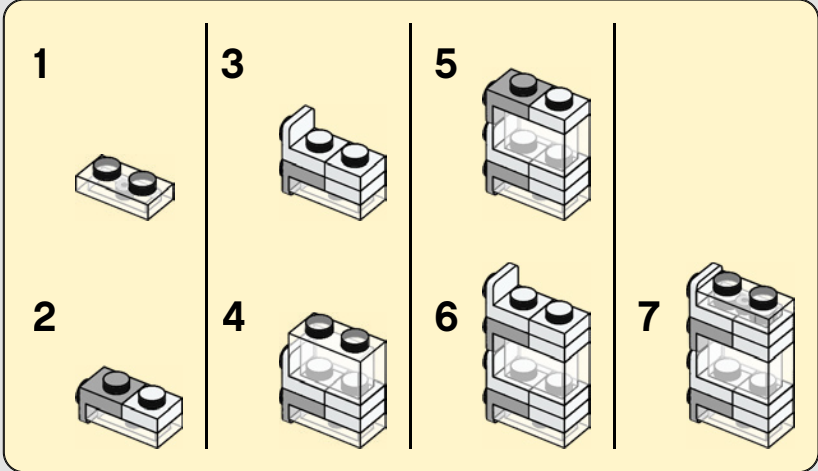
97



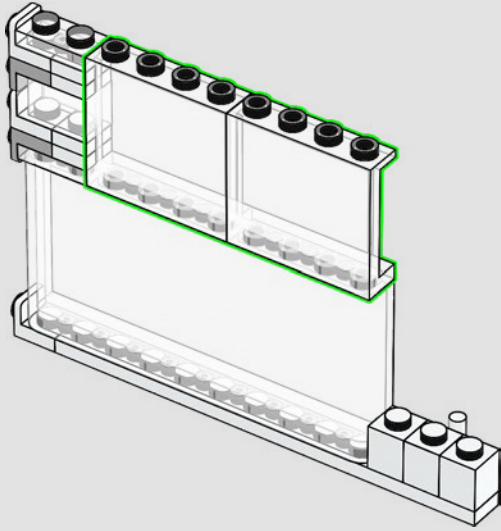


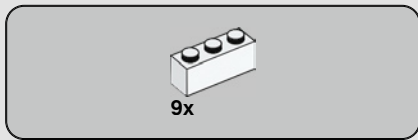


98

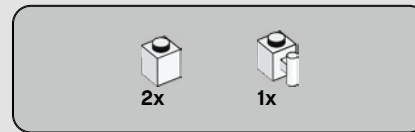
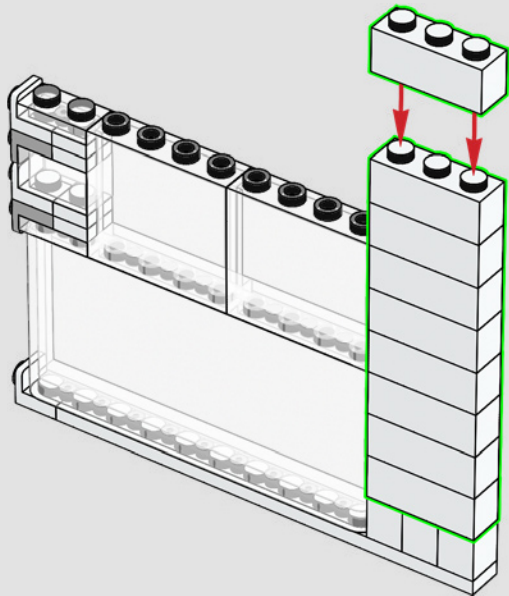


99

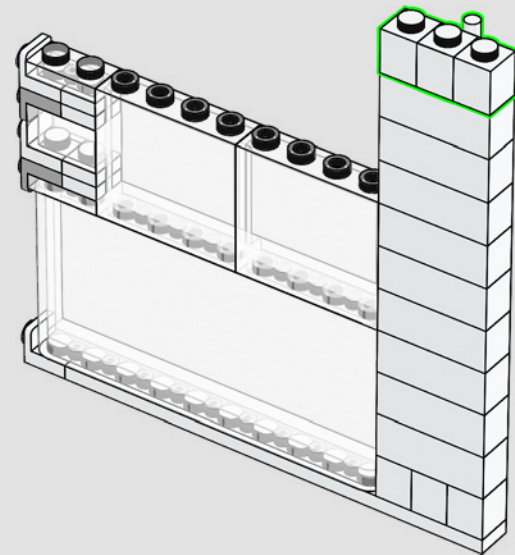


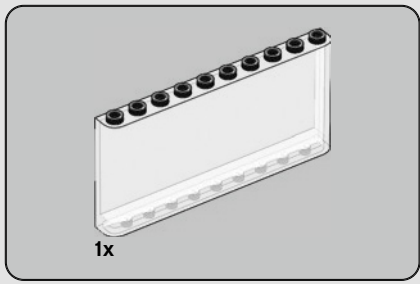


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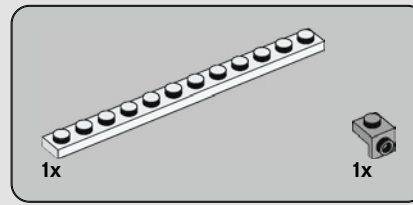
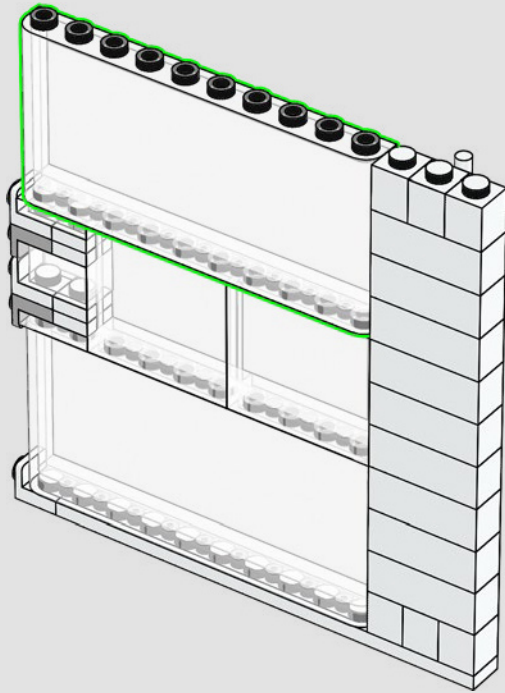


101

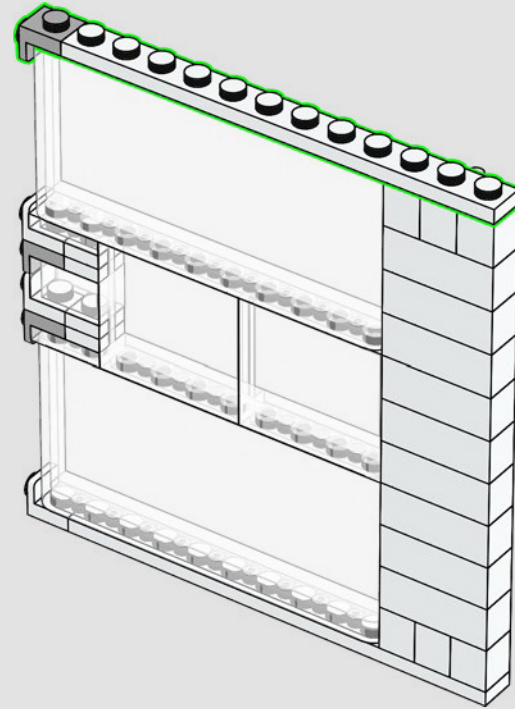




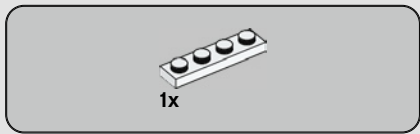
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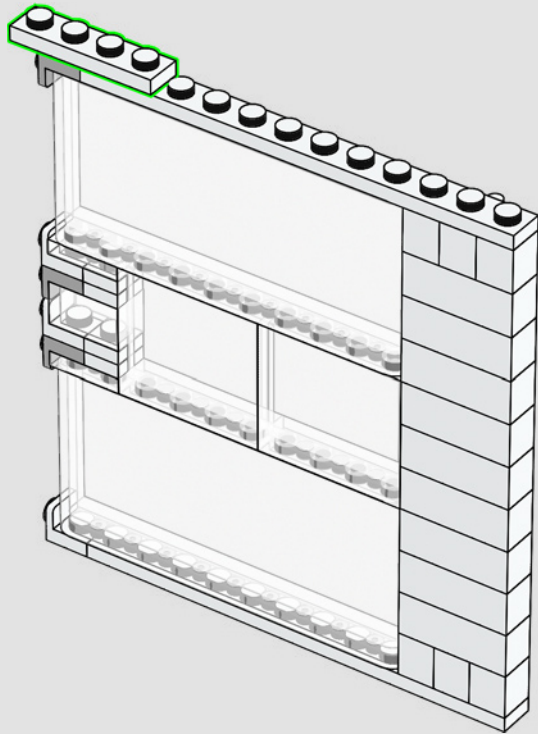
103



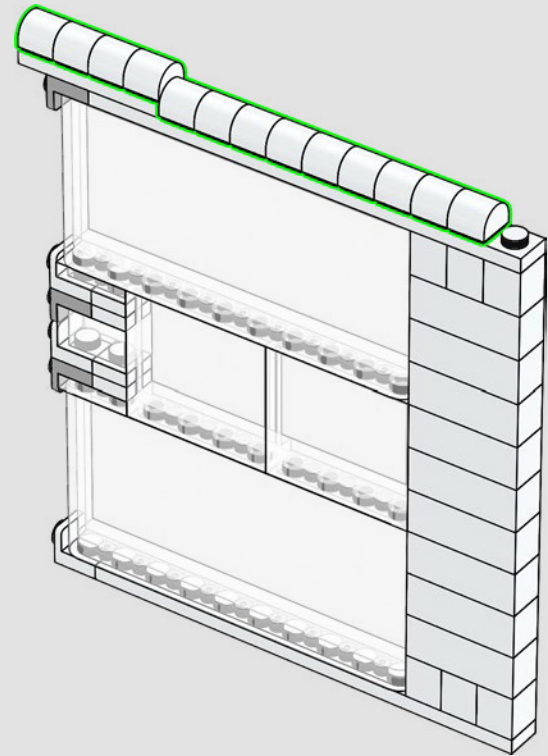


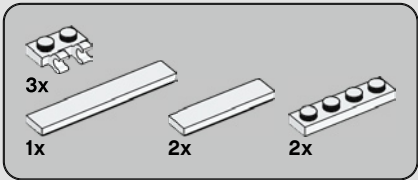


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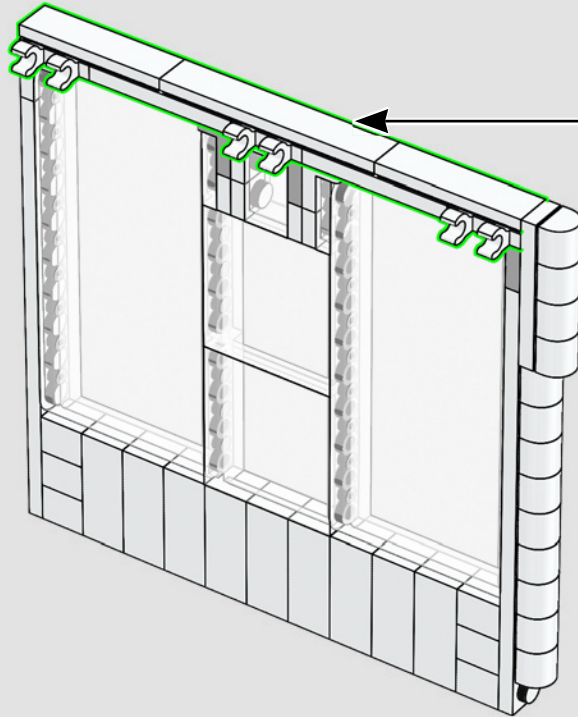
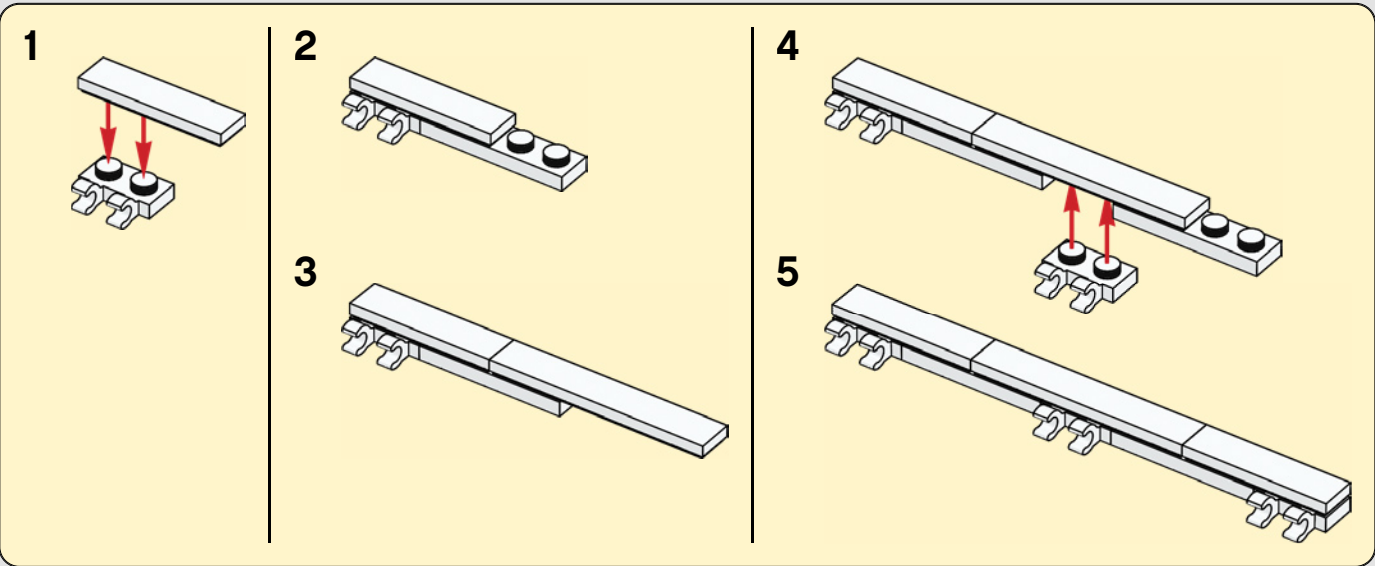


105

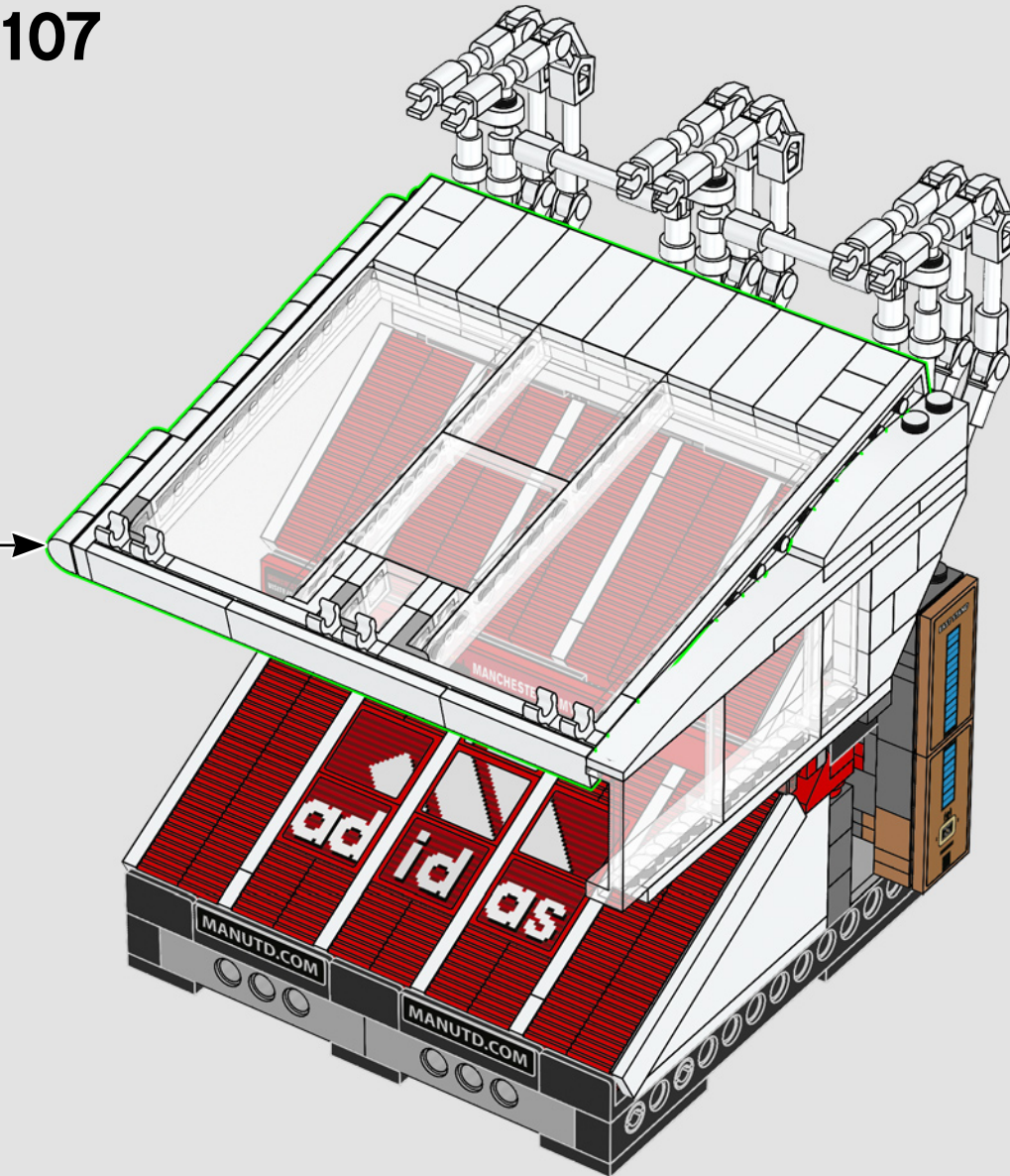




106



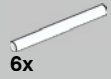
107







**3x**



6x



6x



12x



6x



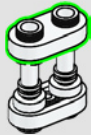
6x

**108**

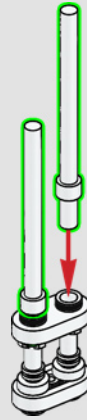
**1**



**2**



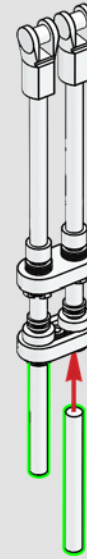
**3**



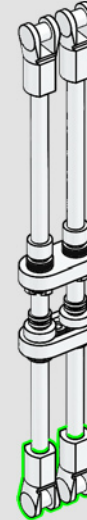
**4**



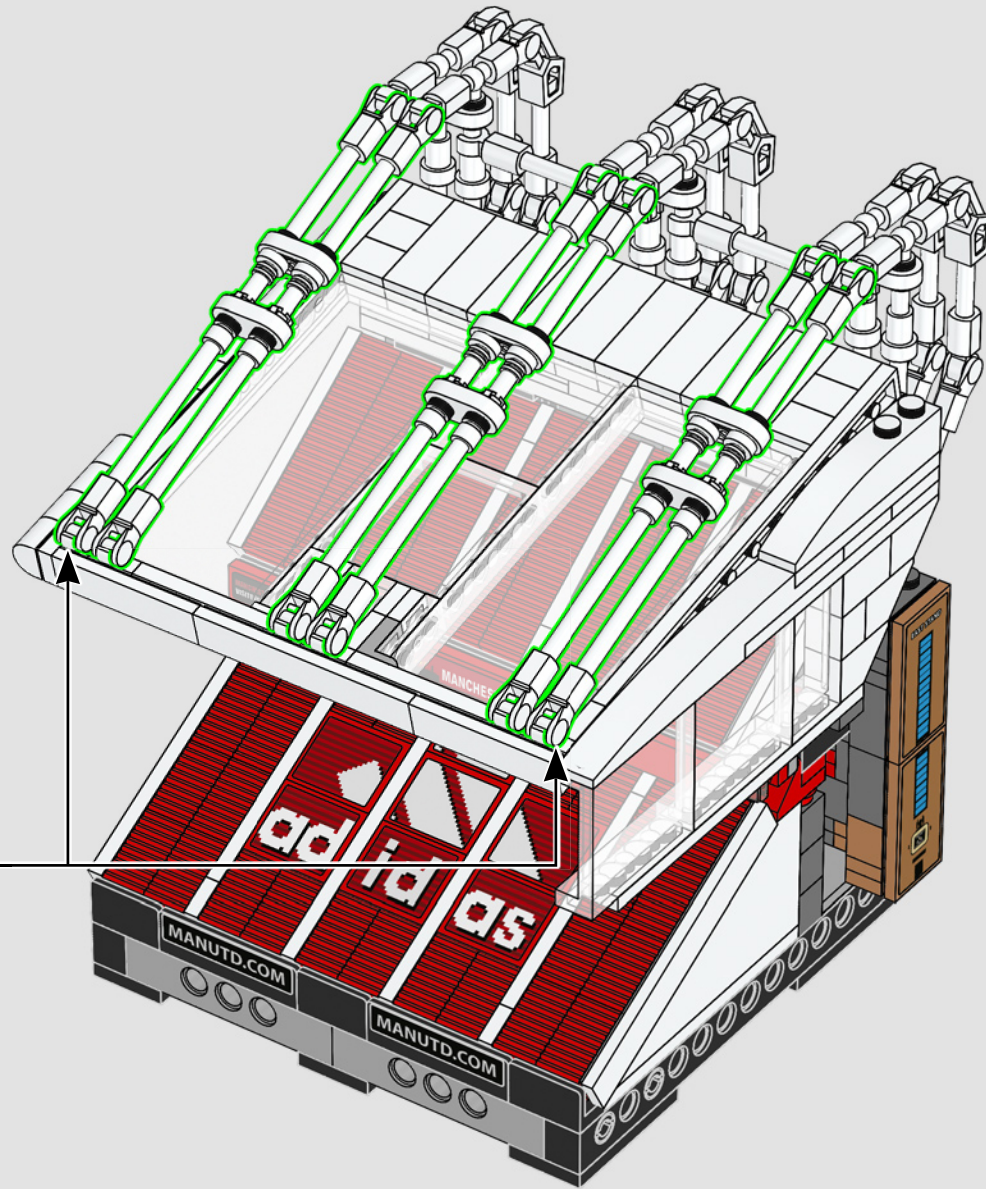
**5**



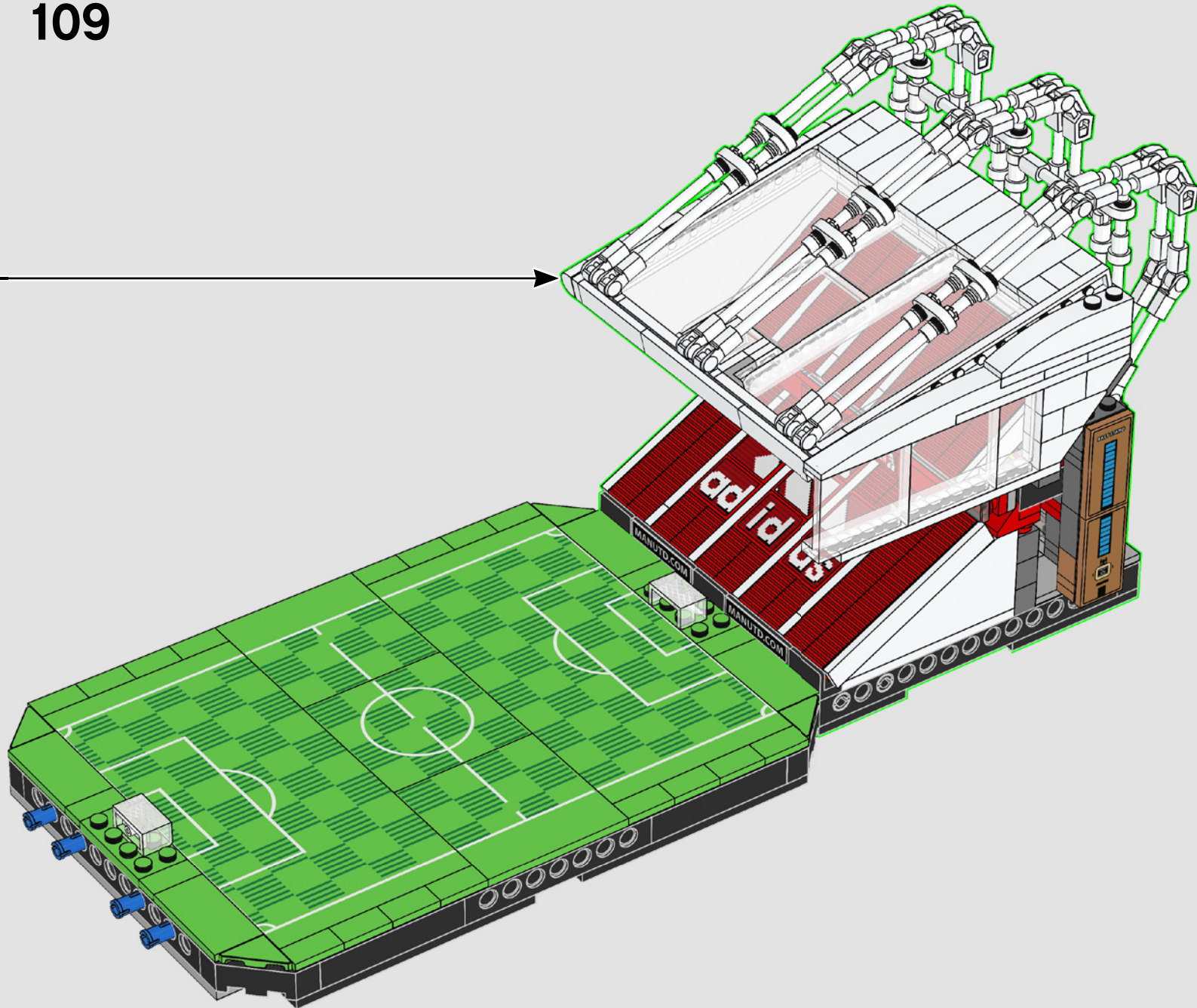
**6**



**3x**



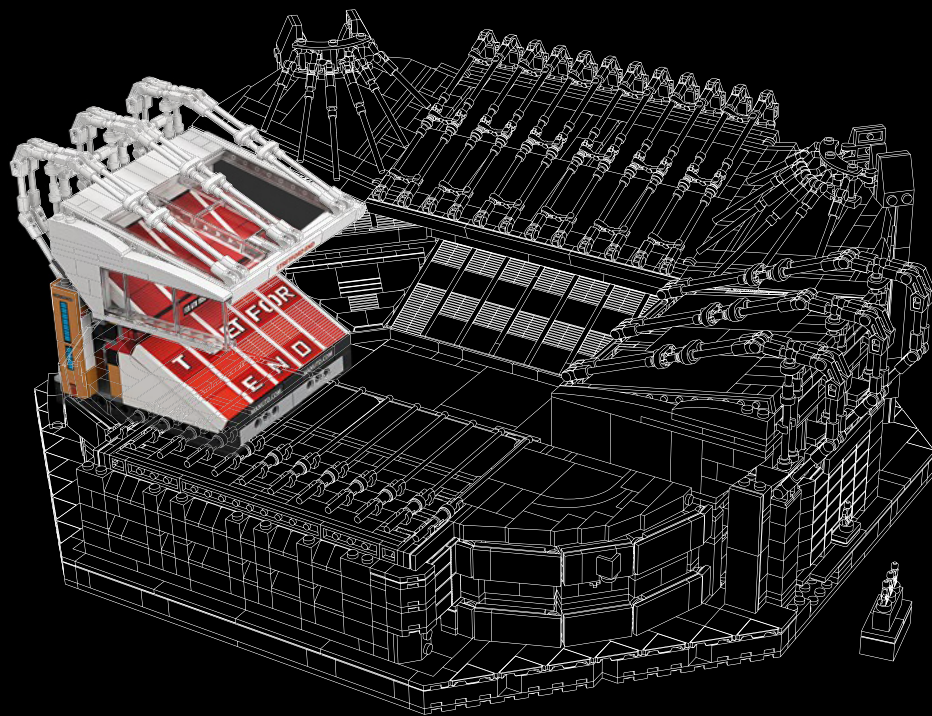
109





## STRETFORD END

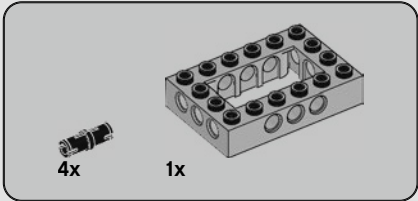
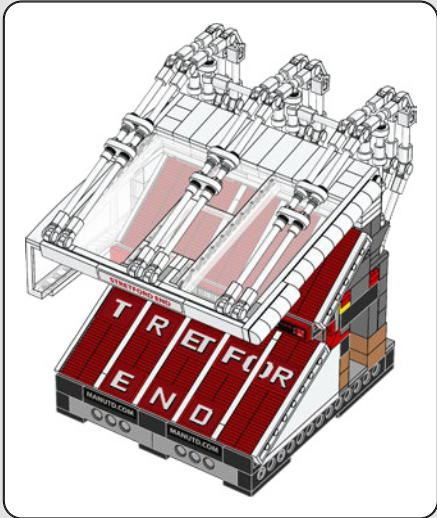
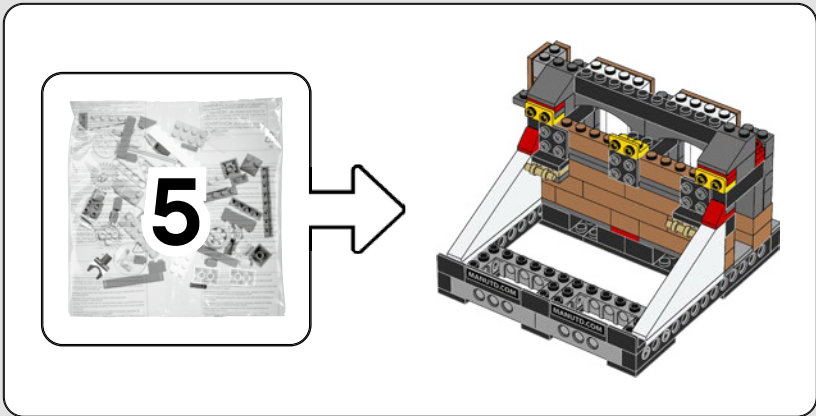
La tribune Stretford End accueille les ultra-passionnés du Manchester United. C'est la dernière tribune à avoir été couverte et c'est aussi l'une des dernières zones à avoir perdu ses places debout. Un deuxième niveau a été ajouté en 2000. Les fans y accrochent leurs drapeaux et leurs bannières les jours de match.



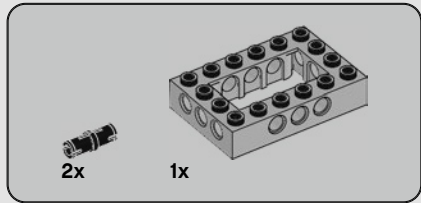
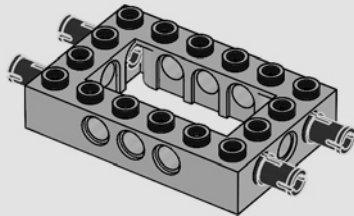
## LE SAVIEZ-VOUS ?

Le prolifique buteur et favori des fans, Denis Law, était surnommé le « roi de Stretford End » lorsqu'il jouait au Manchester United.

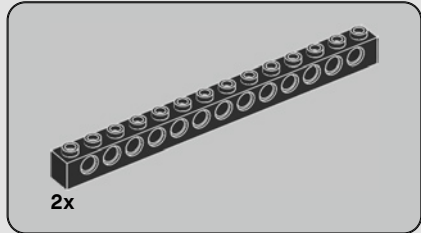
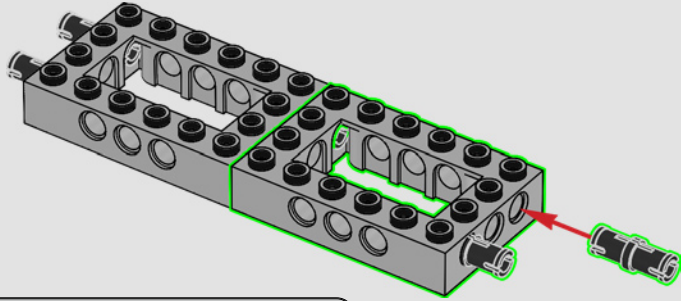




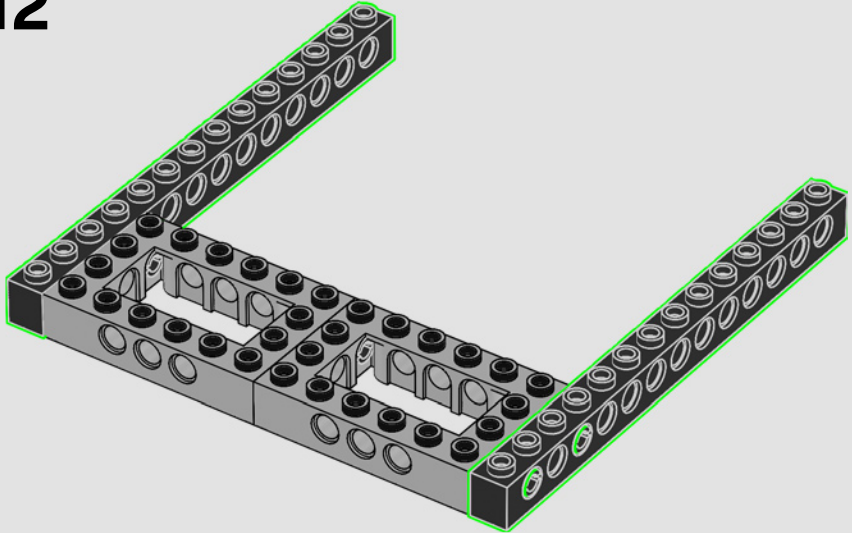
110

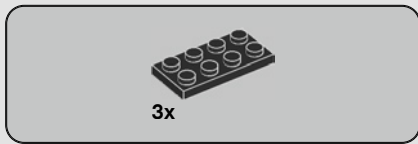


111

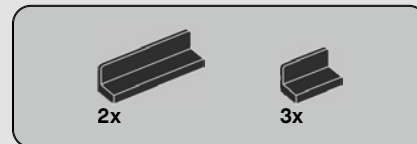
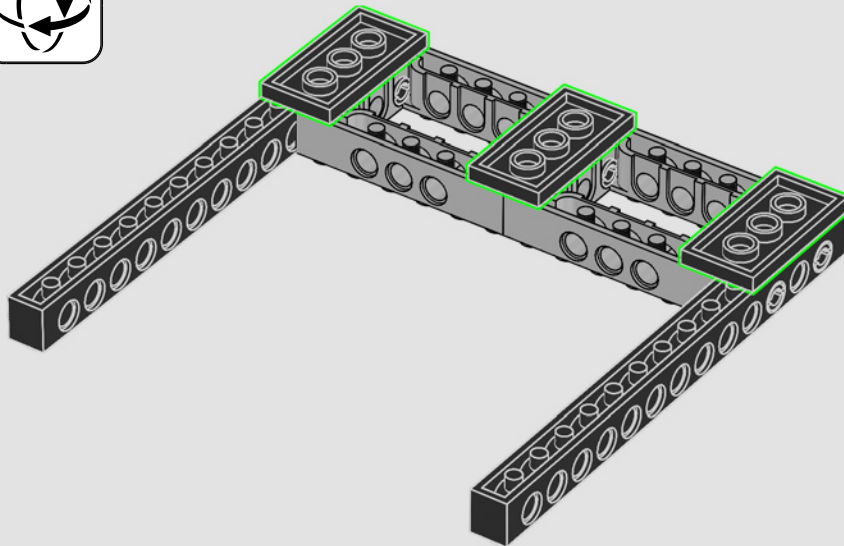


112

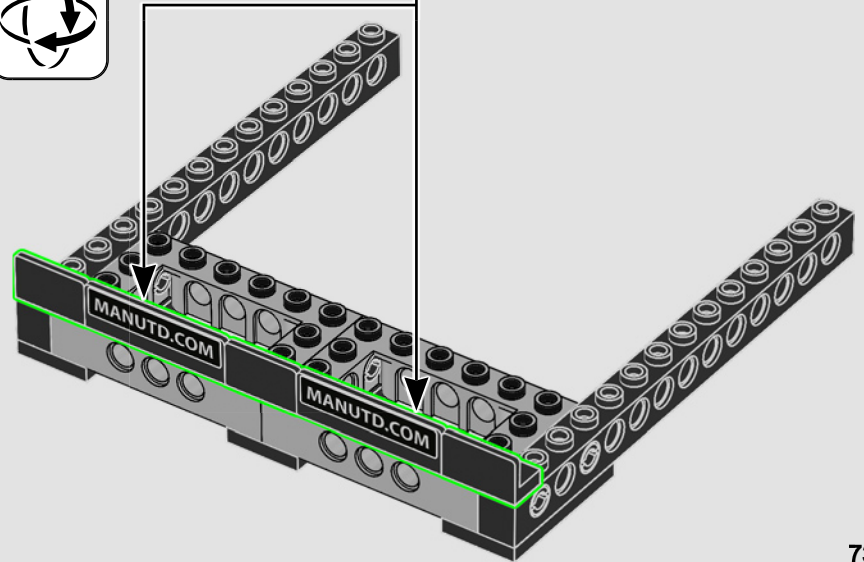
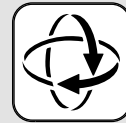
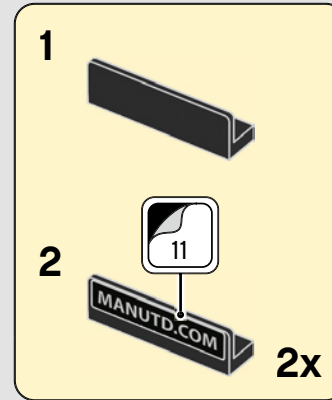




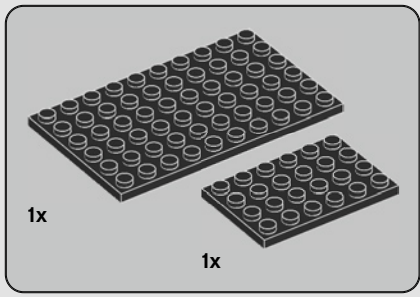
113



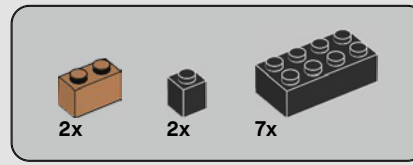
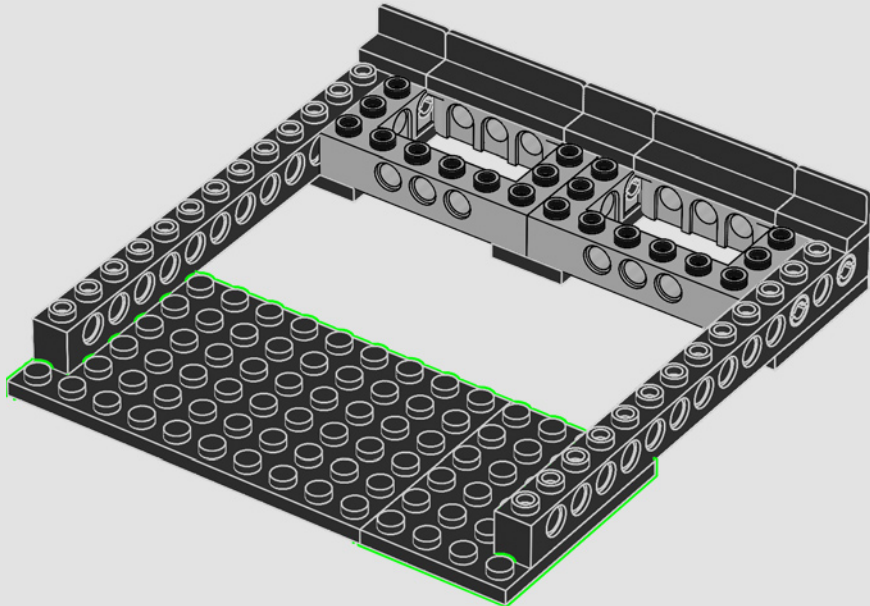
114



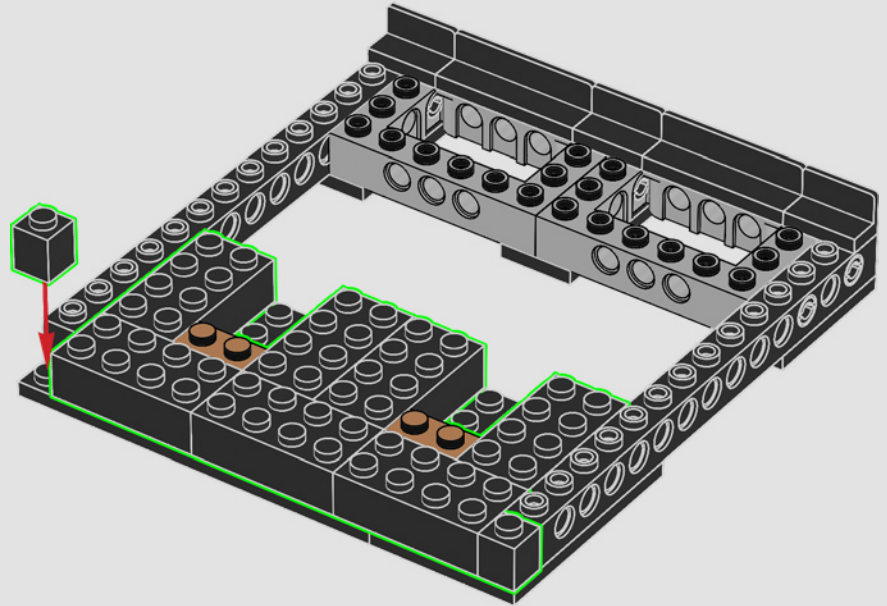


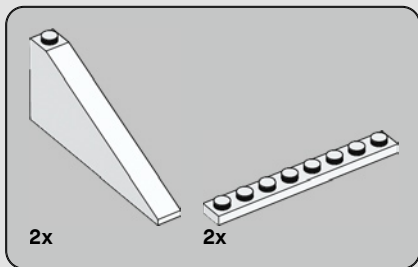


115

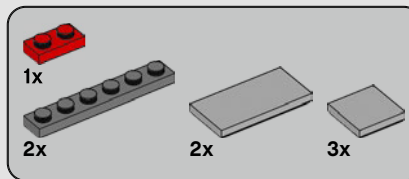
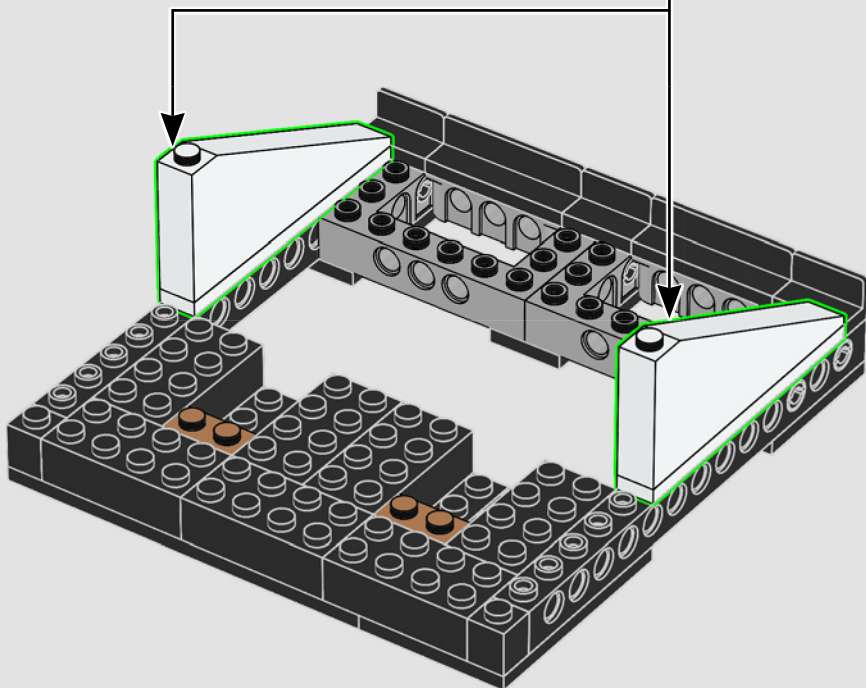
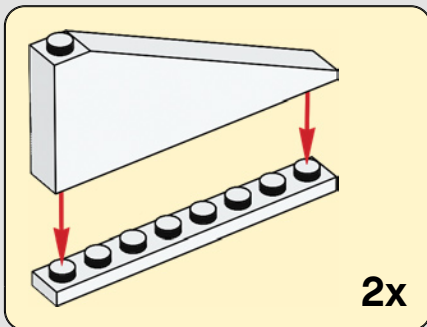


116

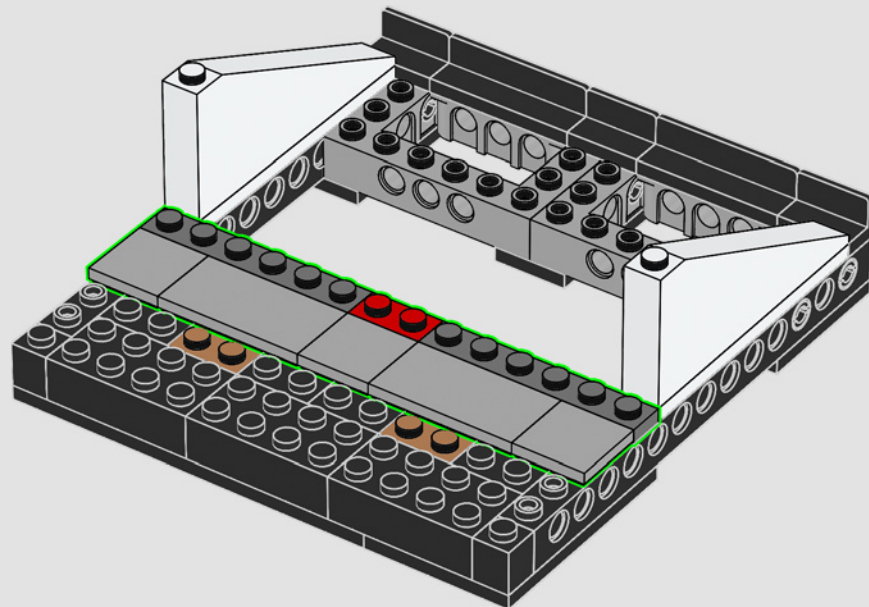


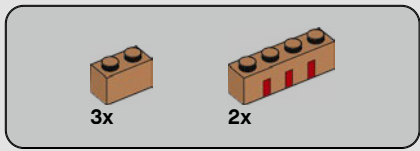


117

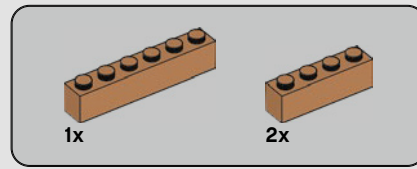
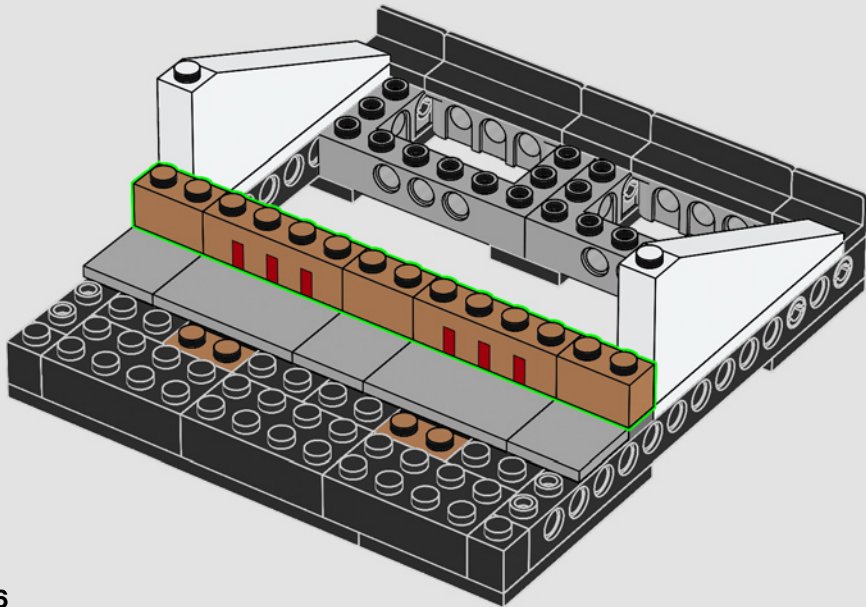


118

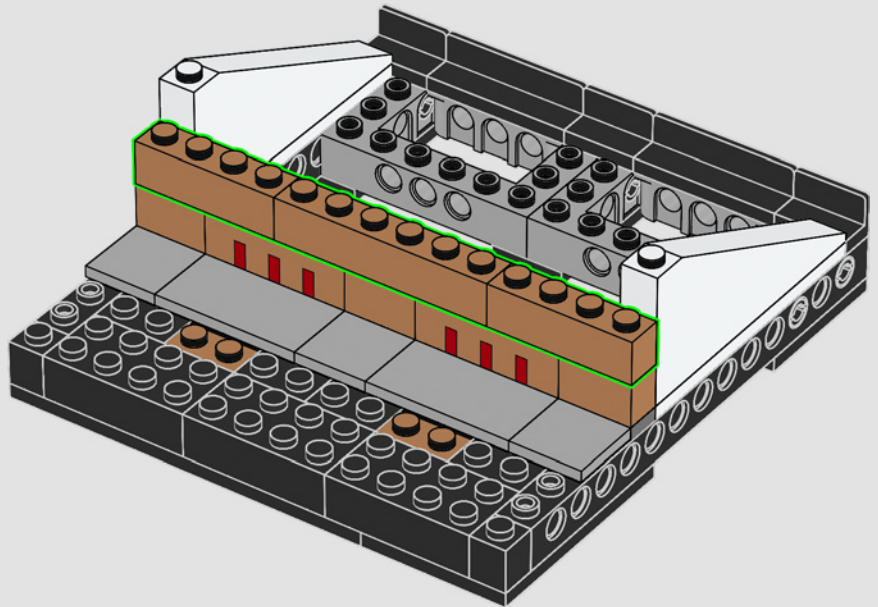




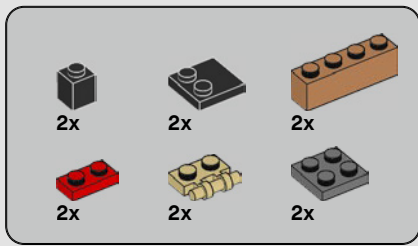
119



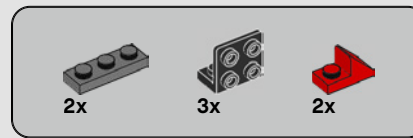
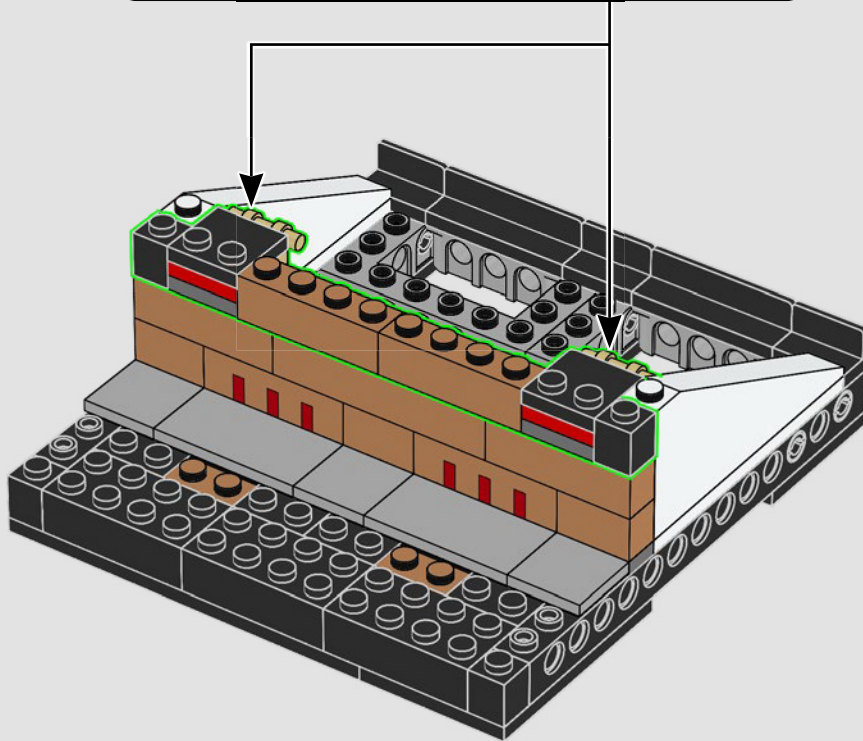
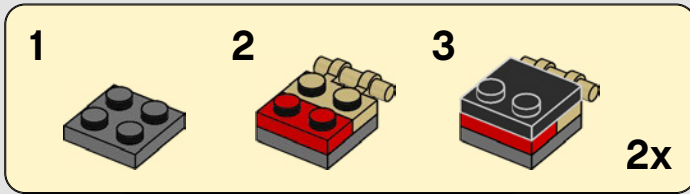
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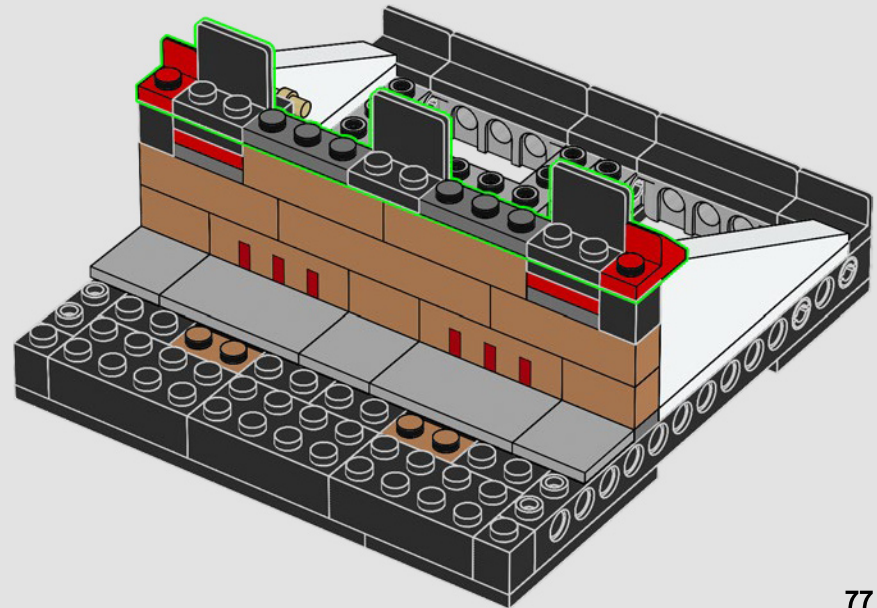


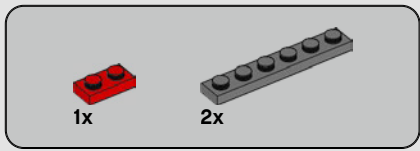


121

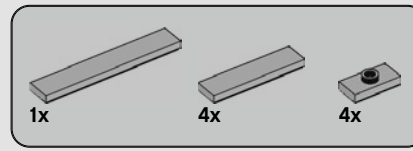
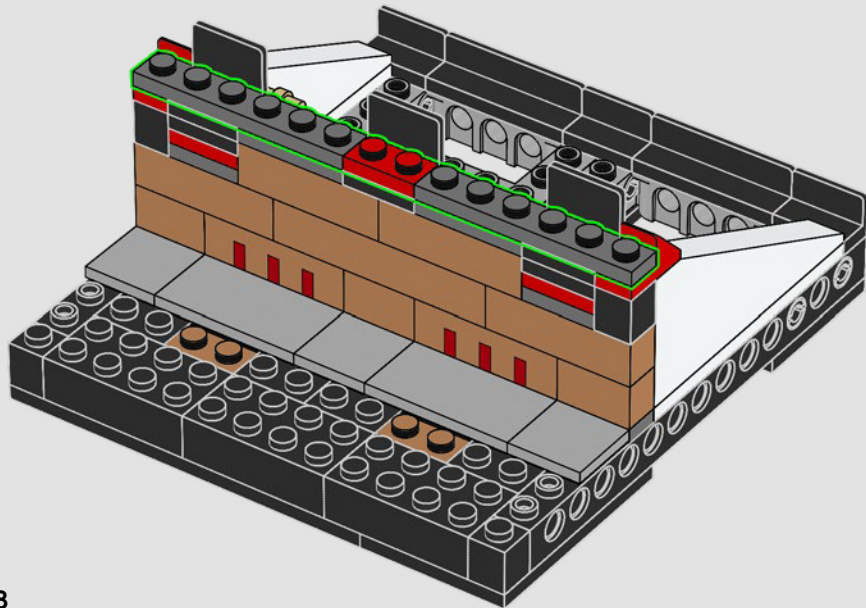


122

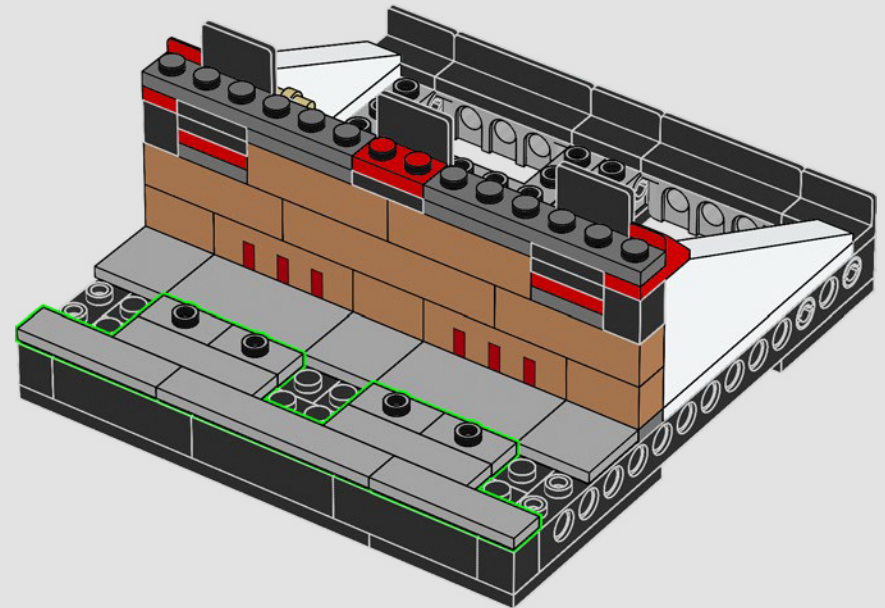


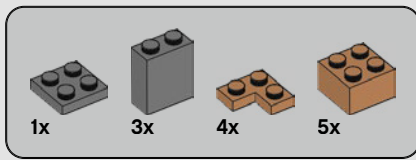


123

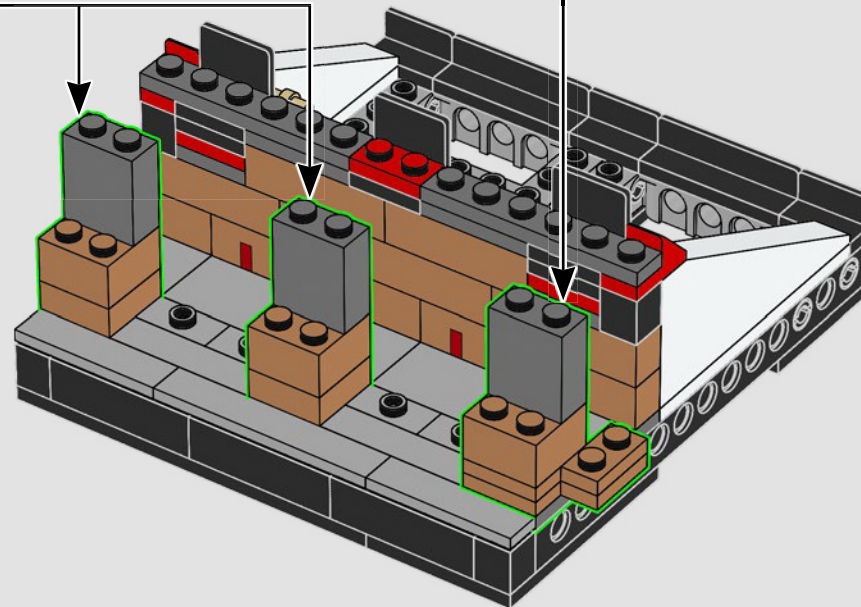
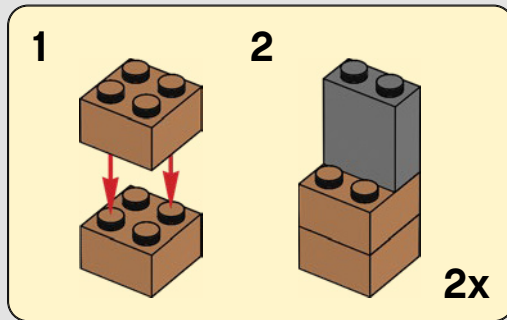
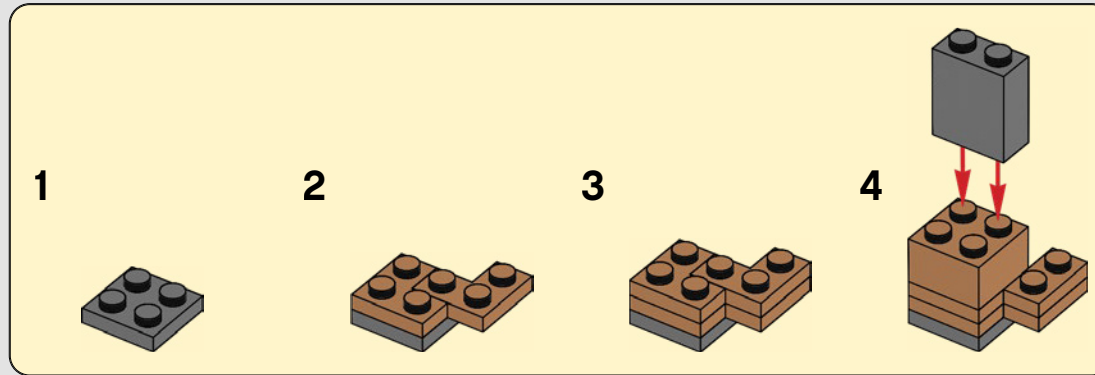


124

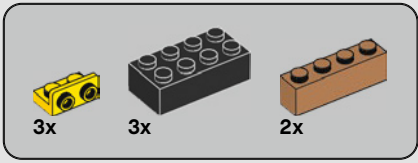




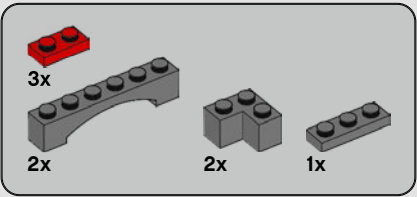
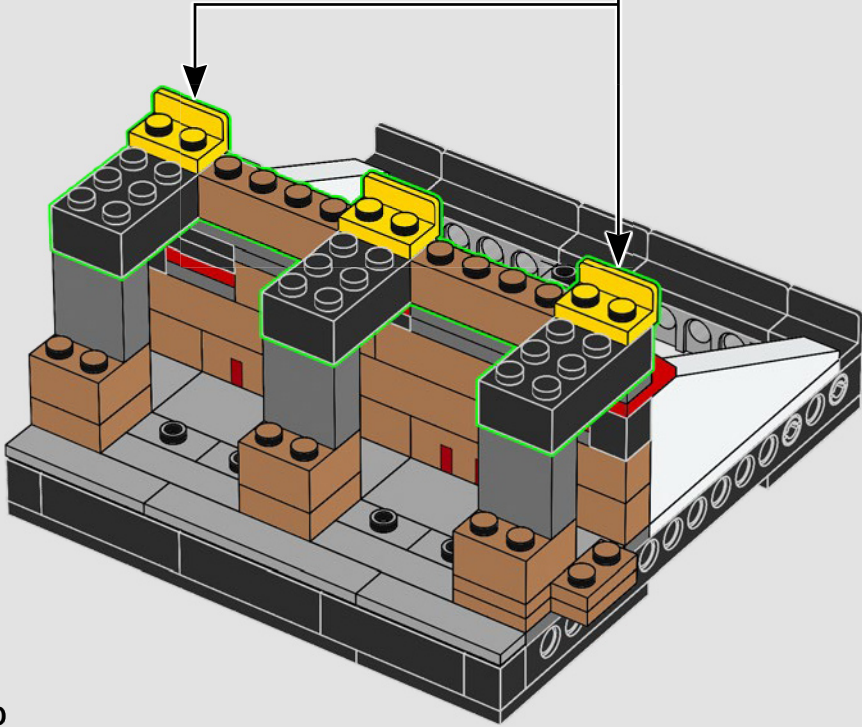
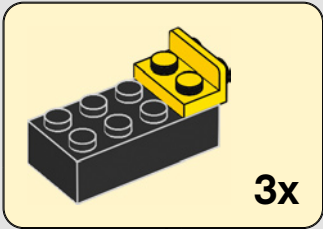
125



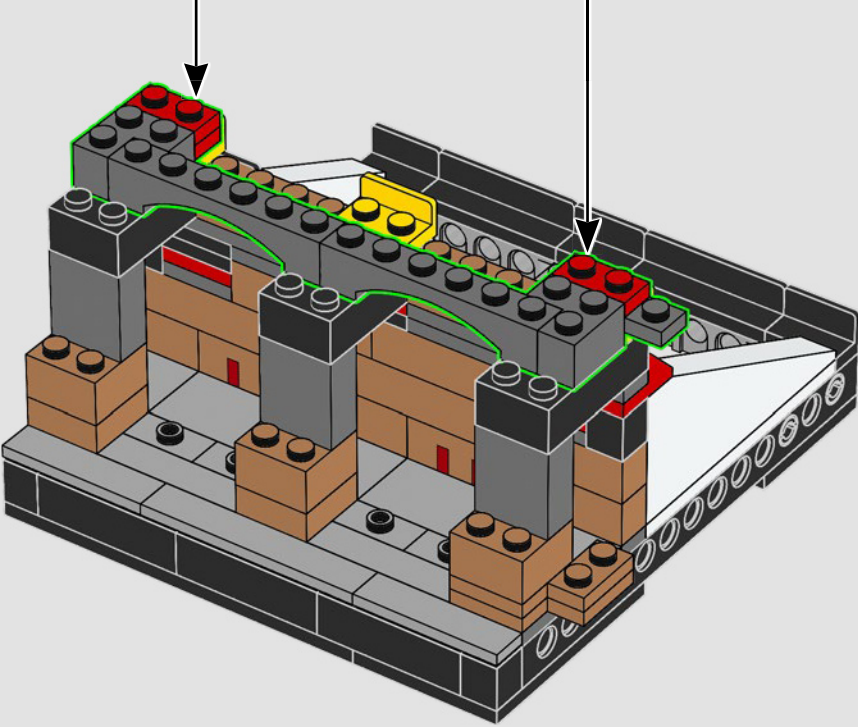
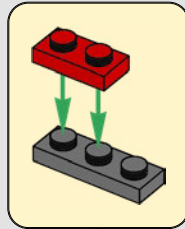
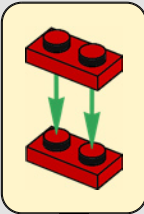


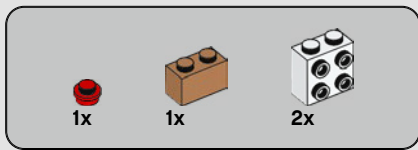


# 126

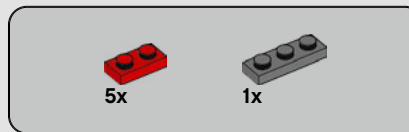
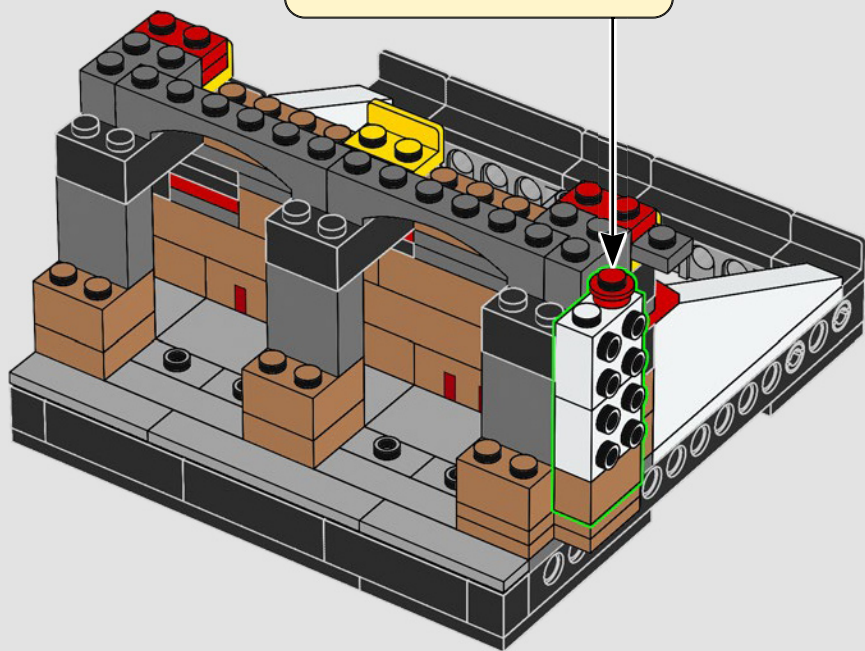
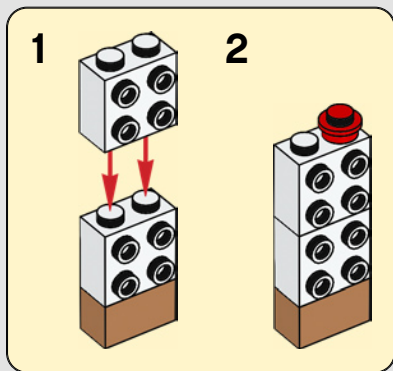


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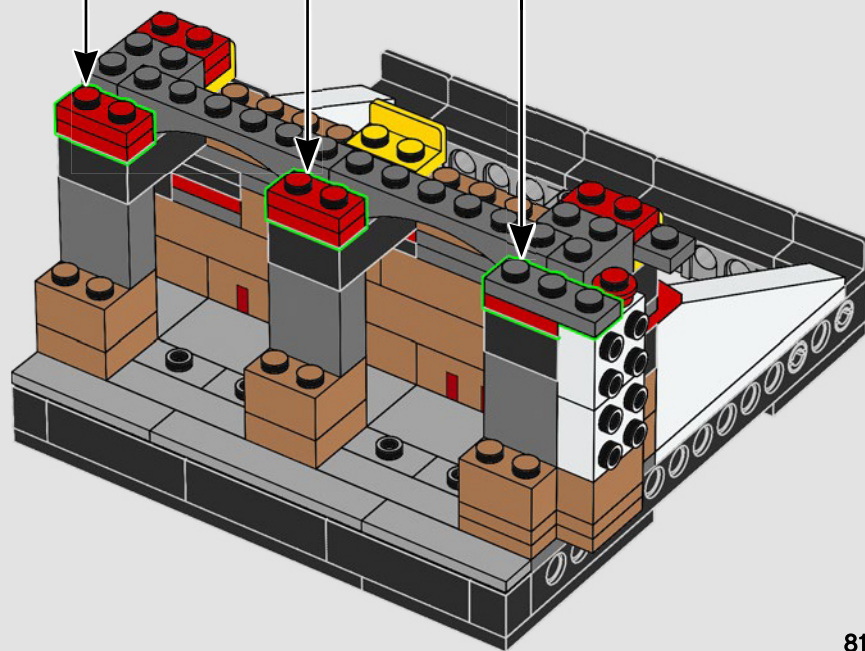
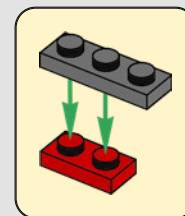
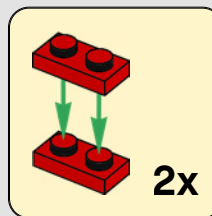


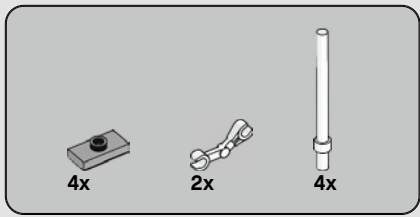


128

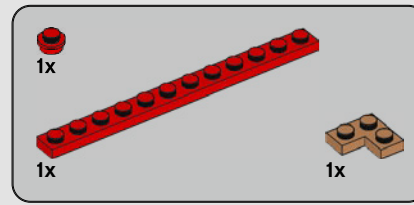
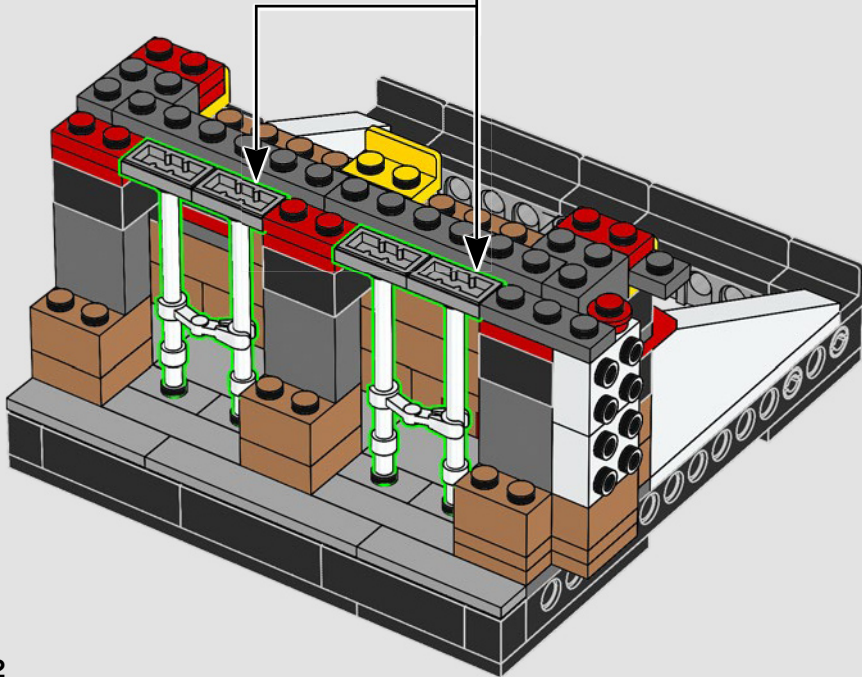
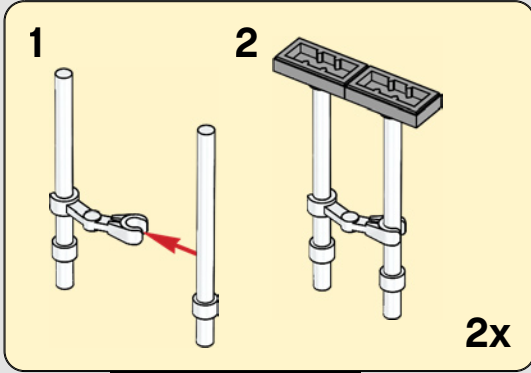


129

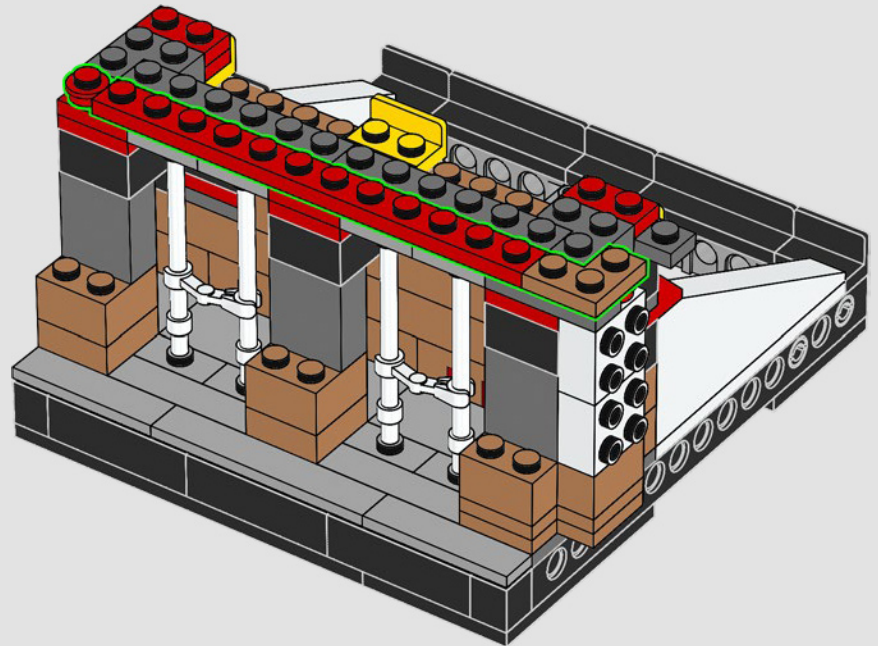




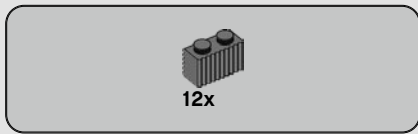
130



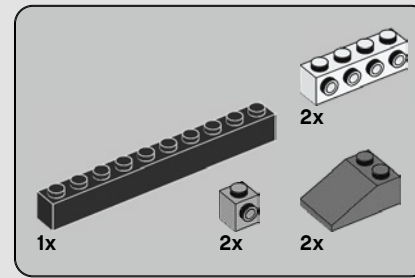
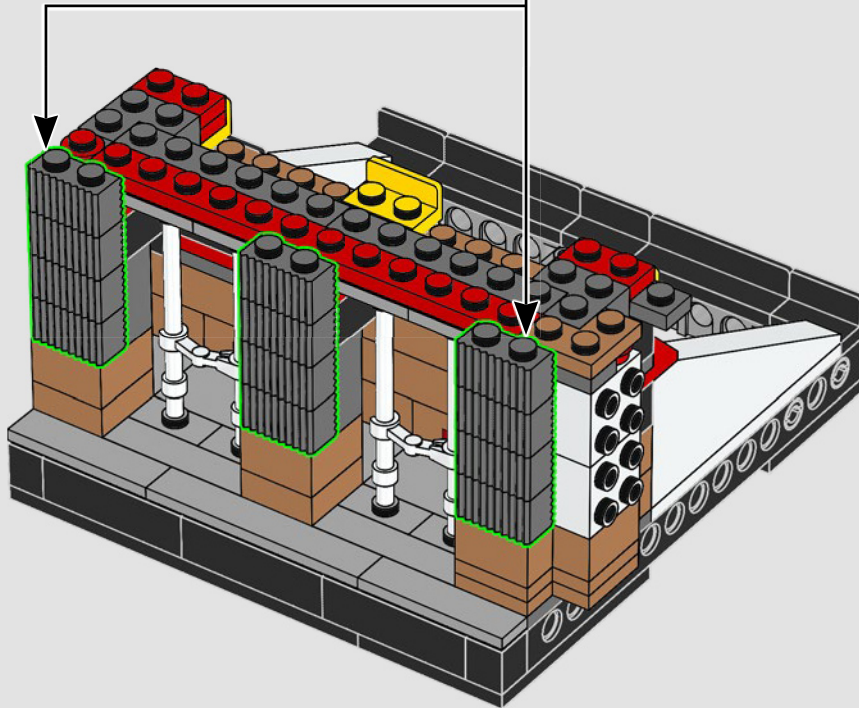
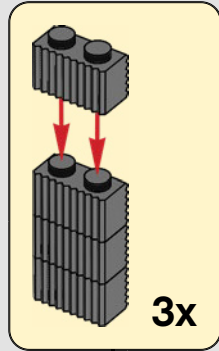
131



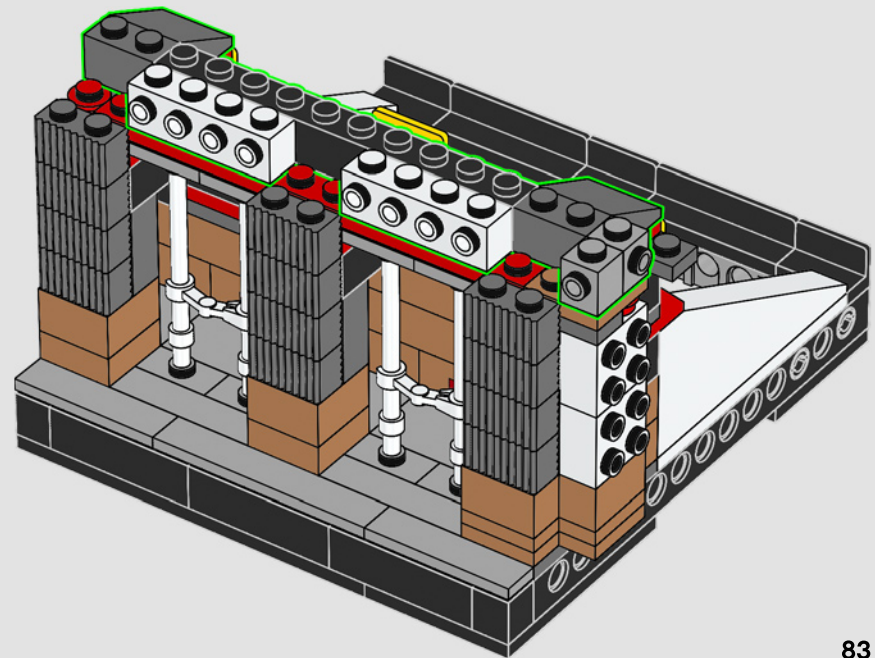


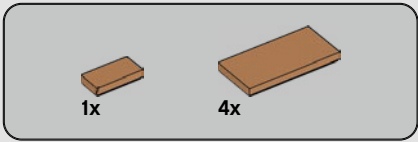


132

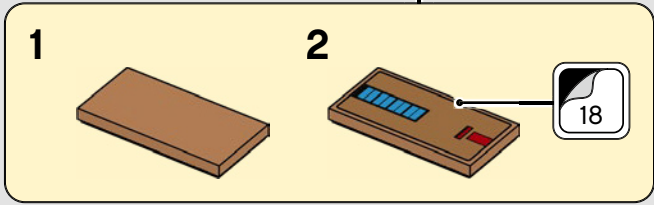
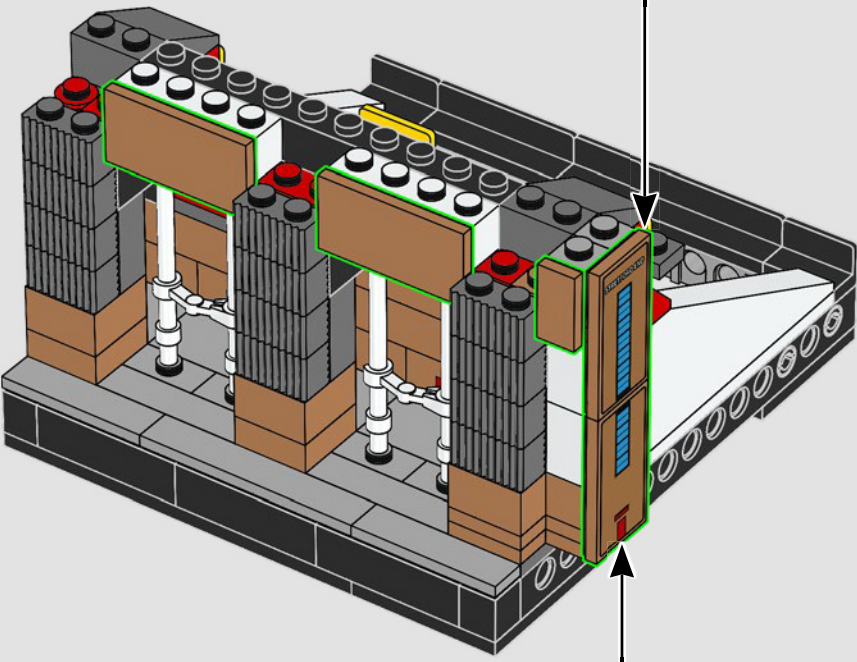
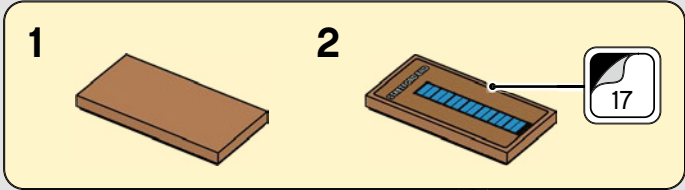


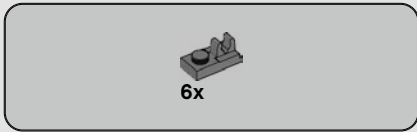
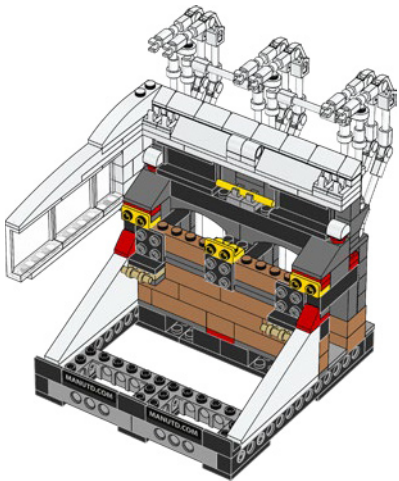
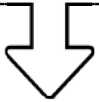
133



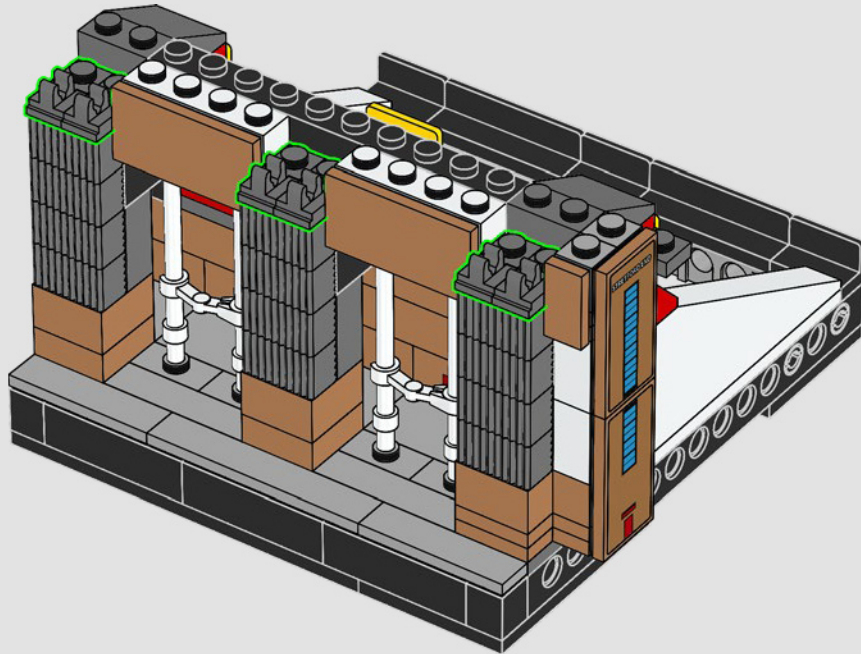


# 134

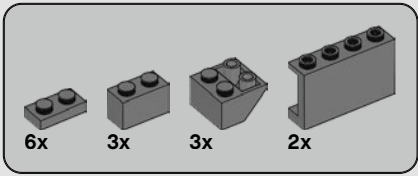




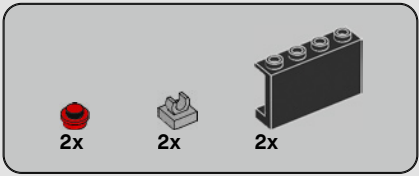
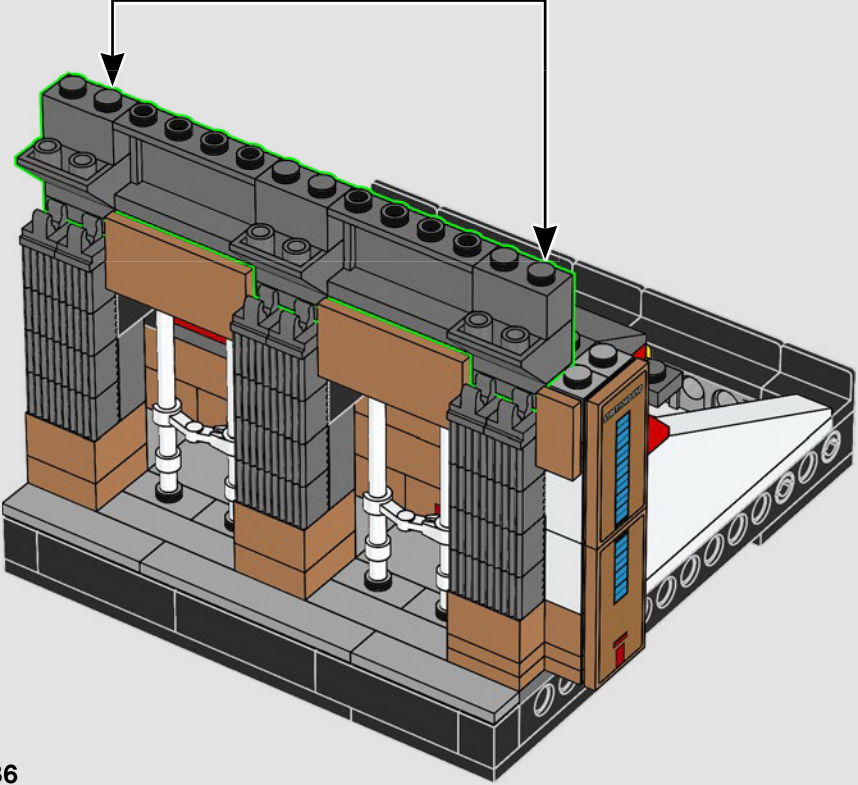
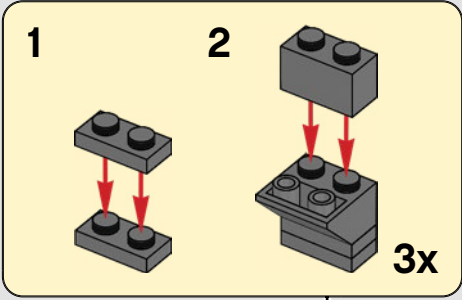
135



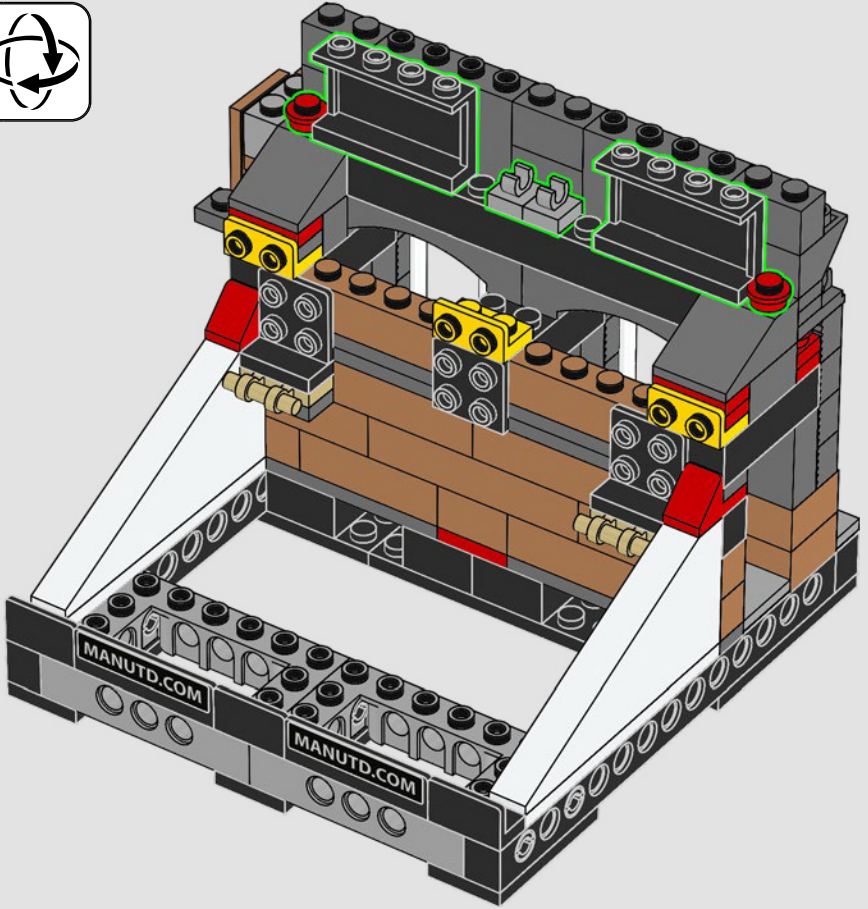


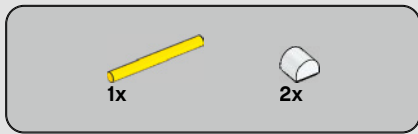


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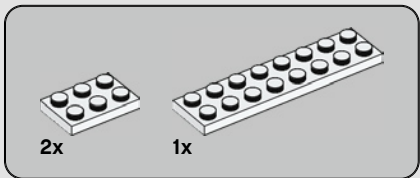
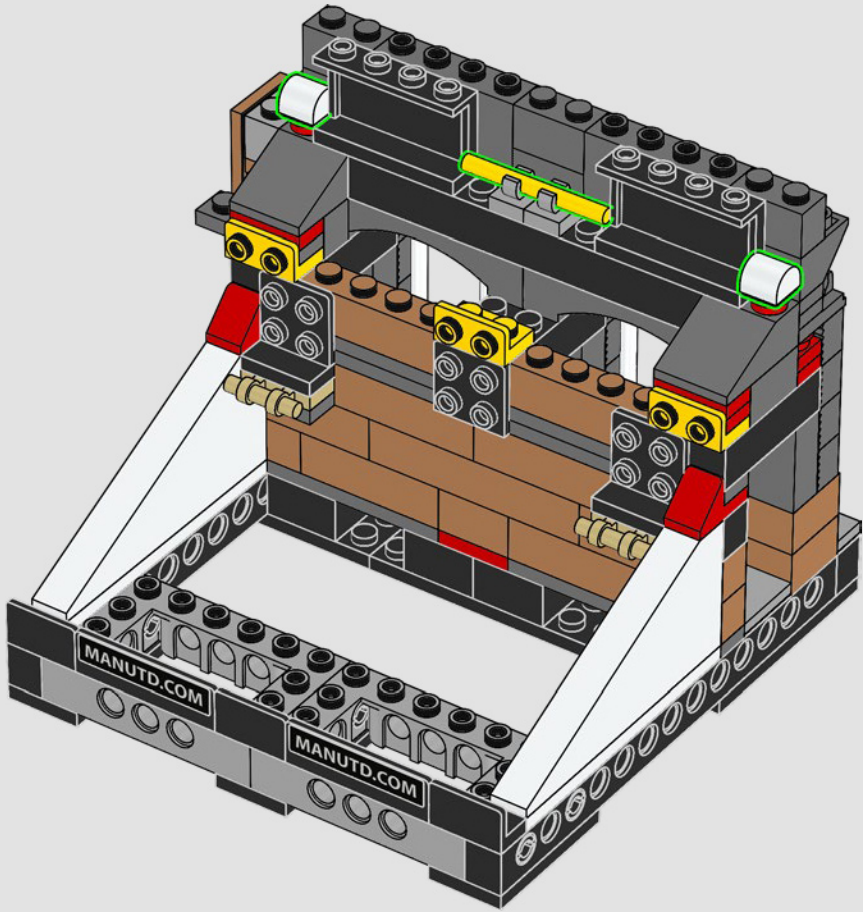


# 137

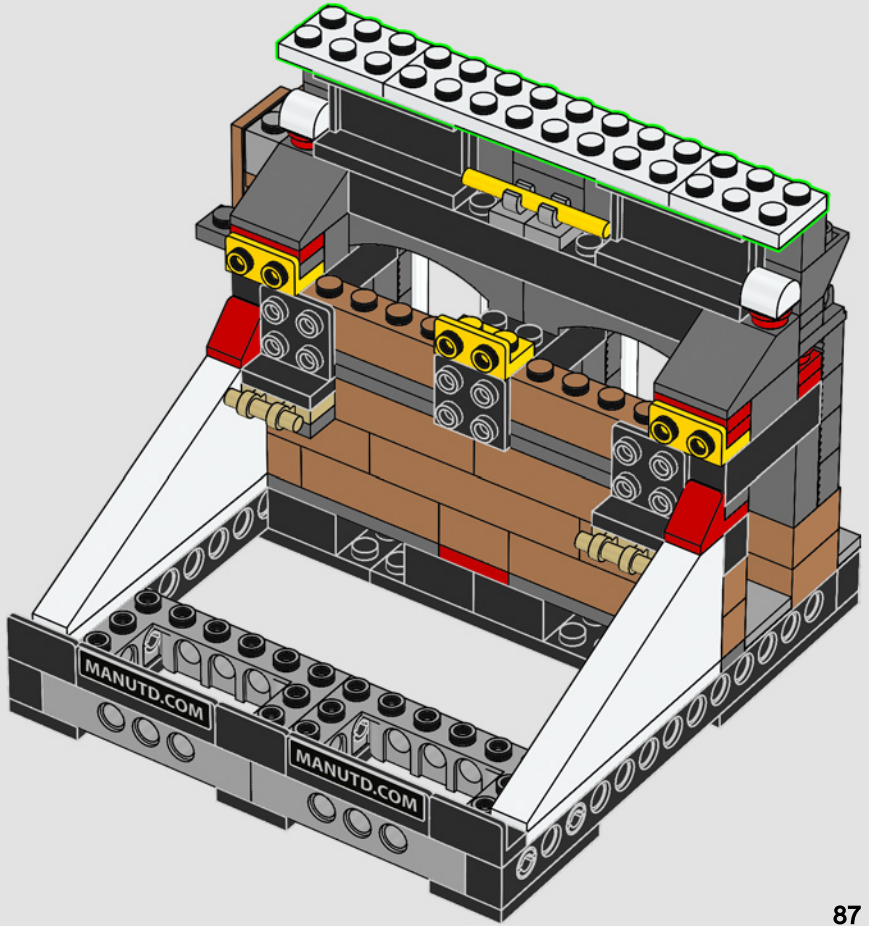


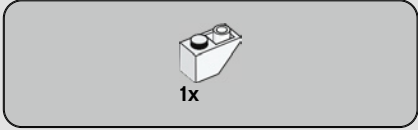
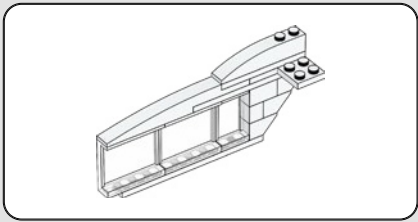


138

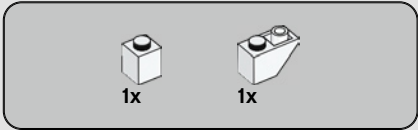
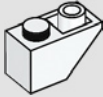


139

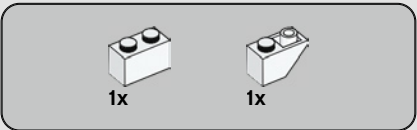
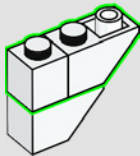




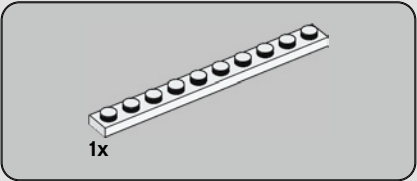
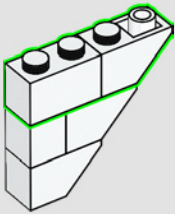
140



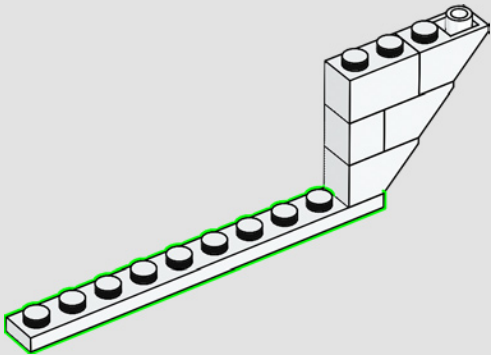
141



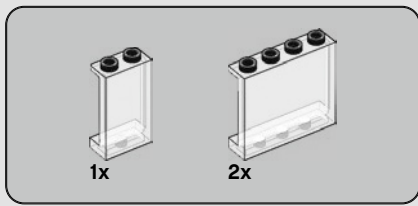
142



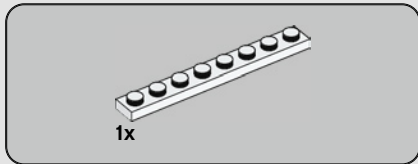
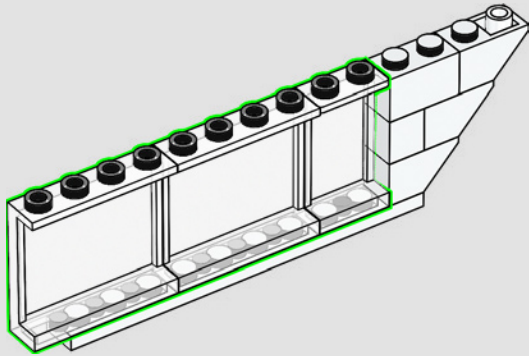
143



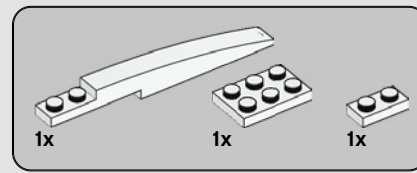
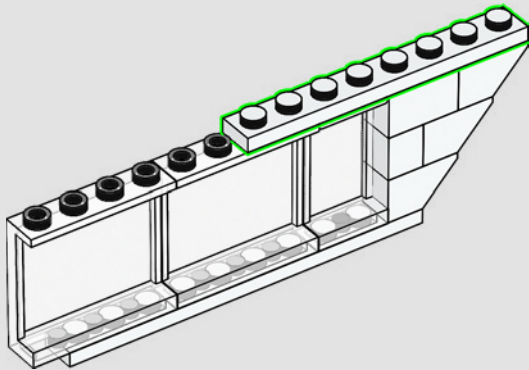




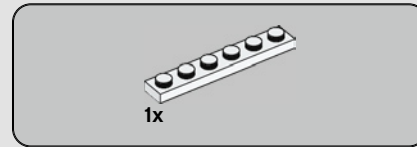
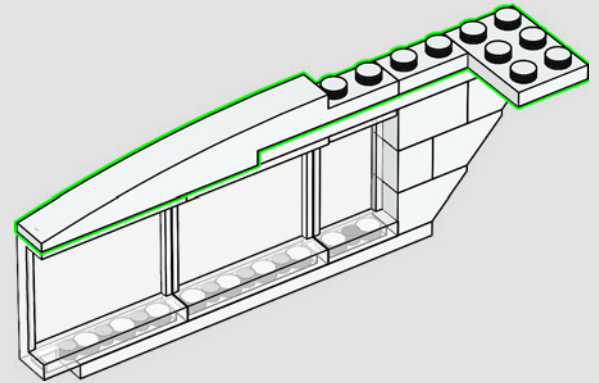
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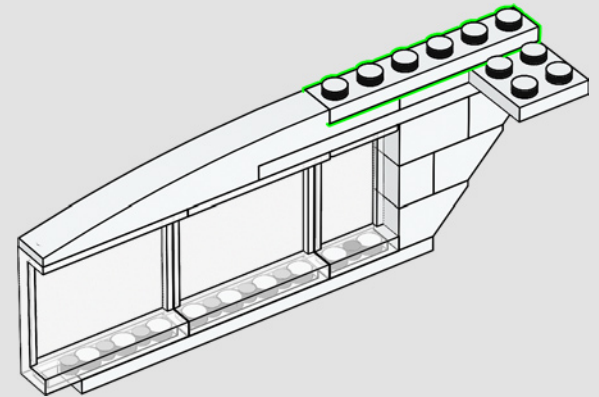
145

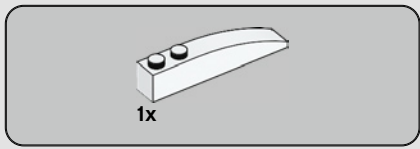


146

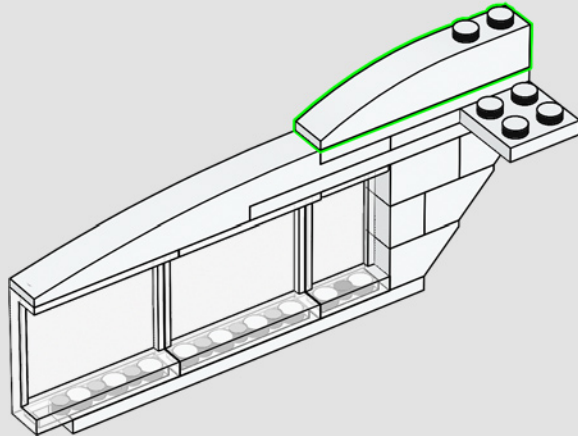


147

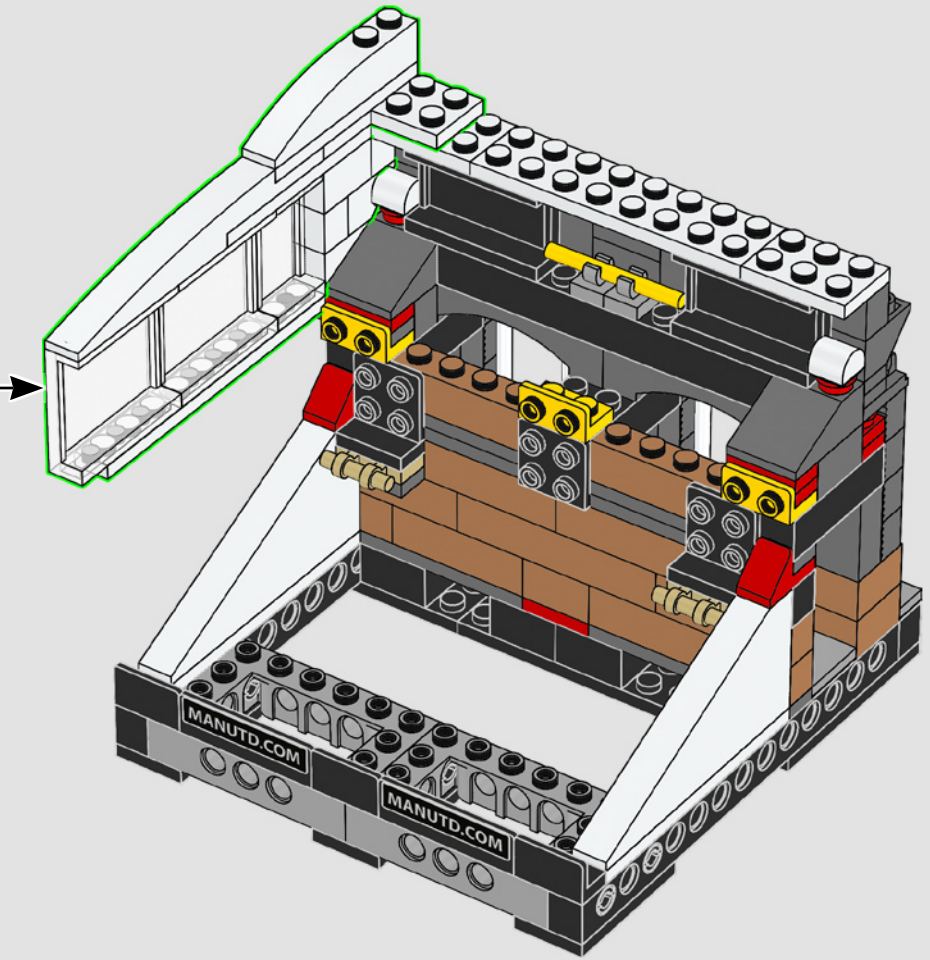


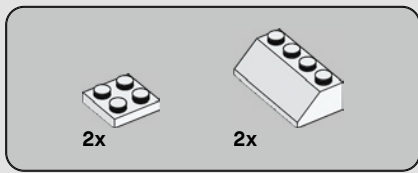


148

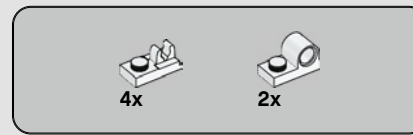
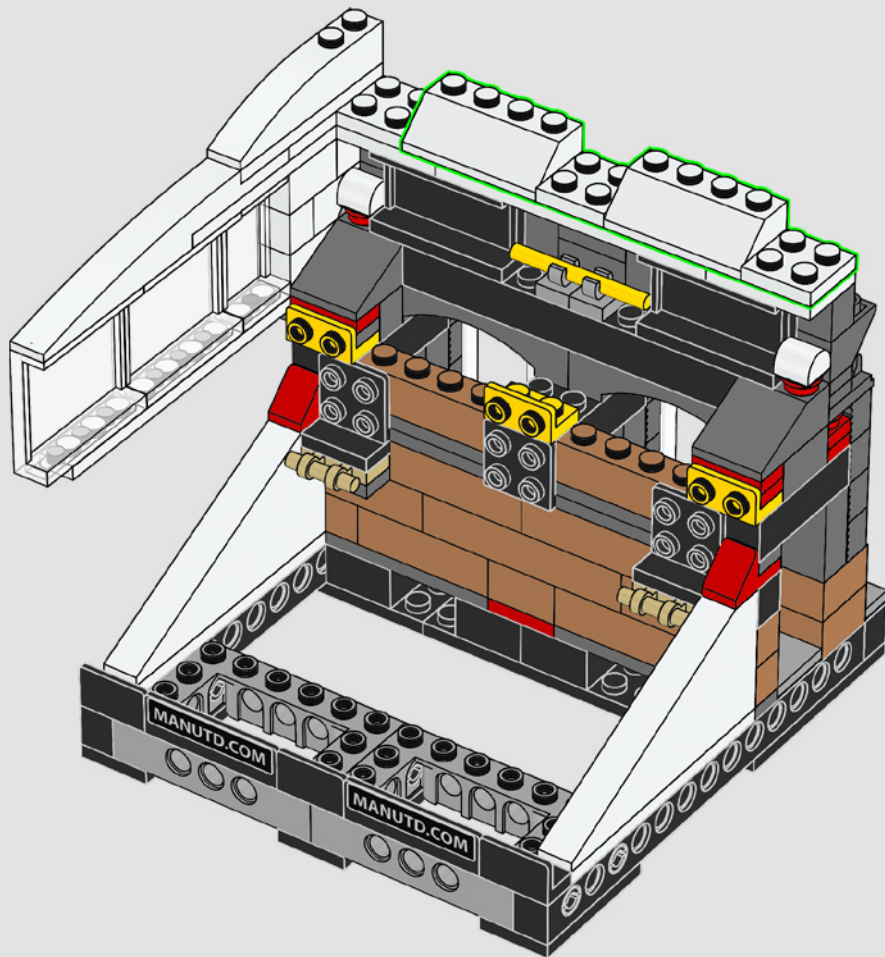


149

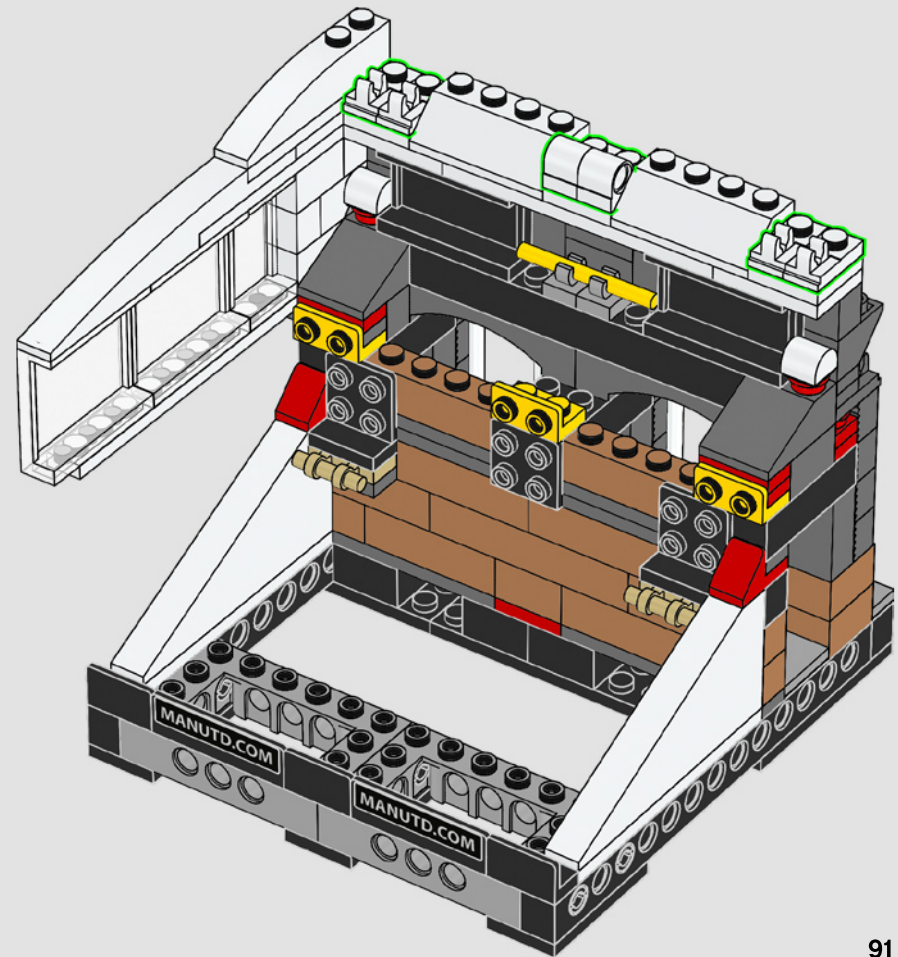




150



151

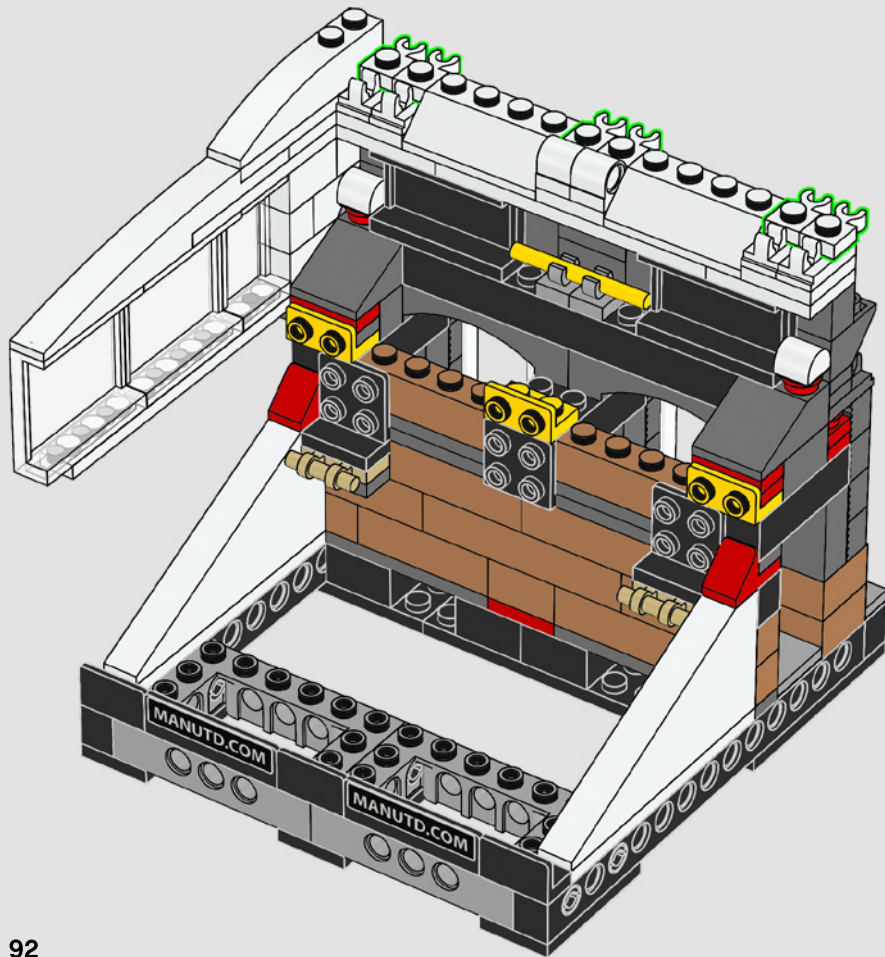






6x

# 152

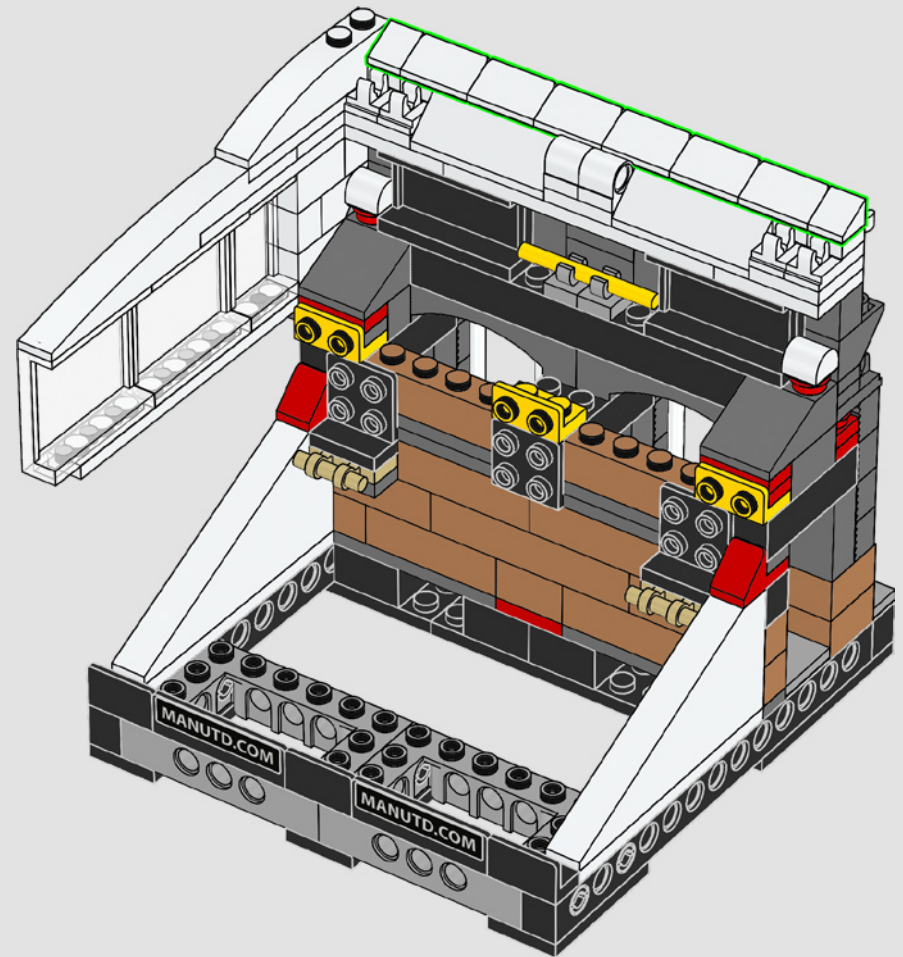


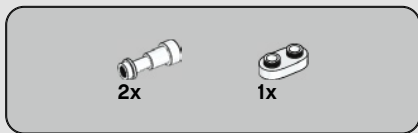
2x



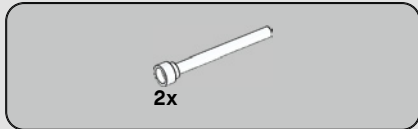
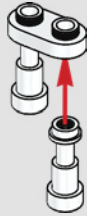
6x

# 153

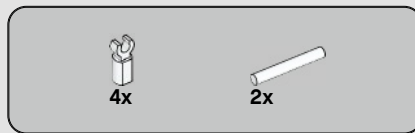
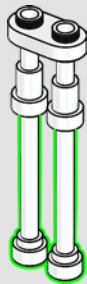




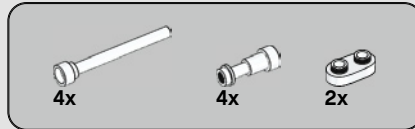
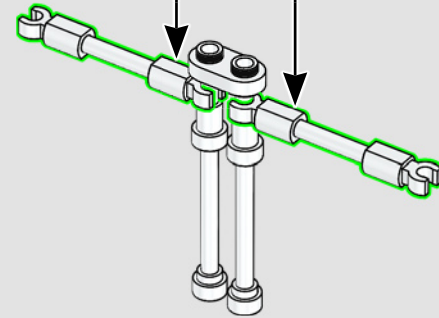
154



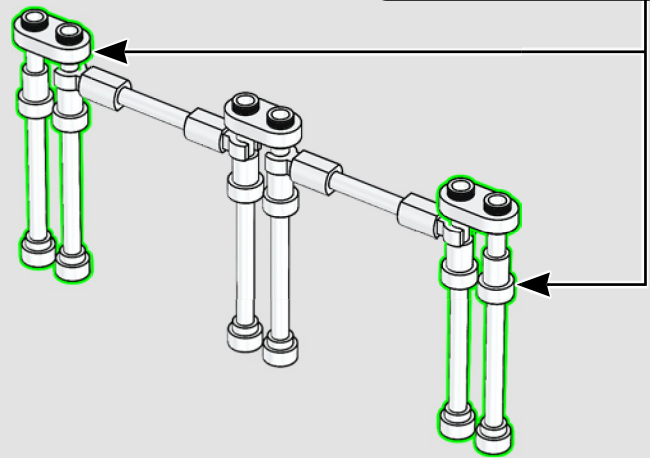
155



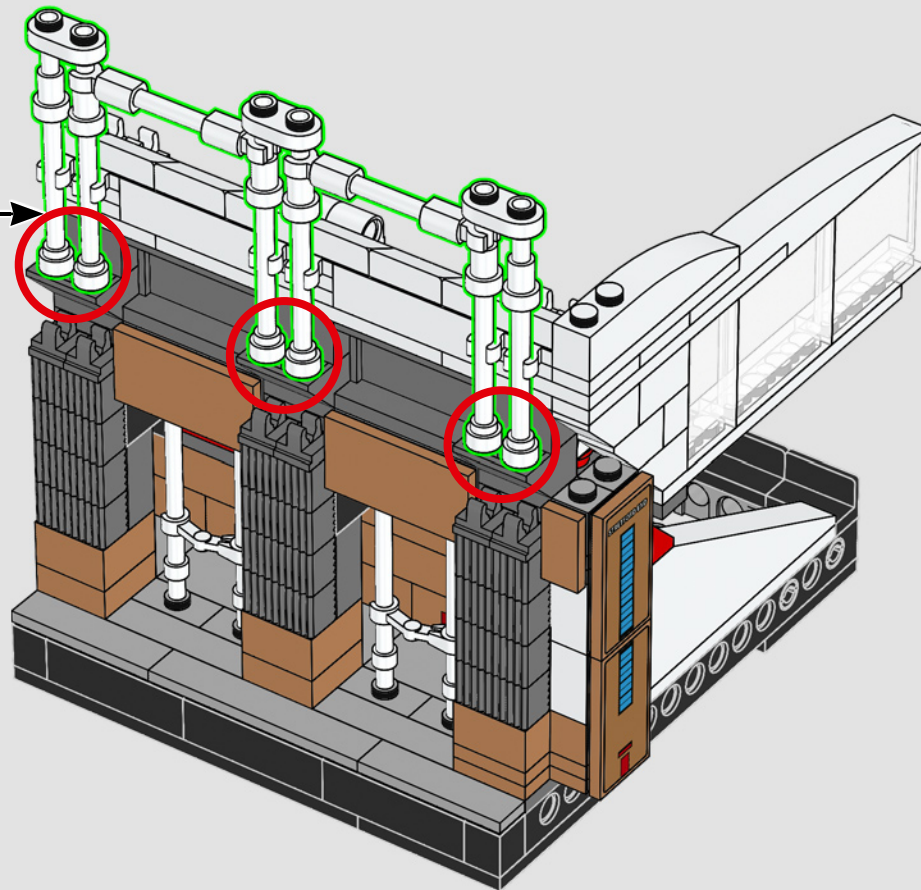
156



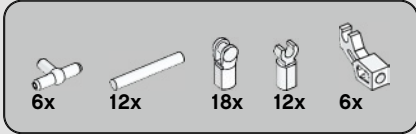
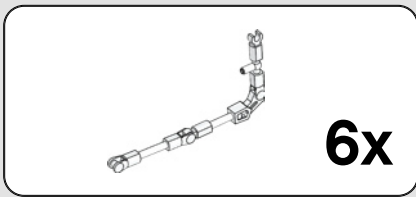
157



158

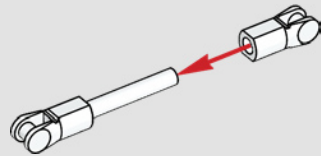




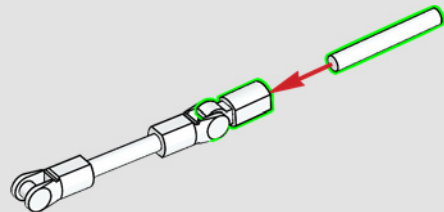


# 159

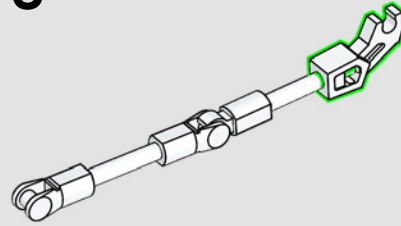
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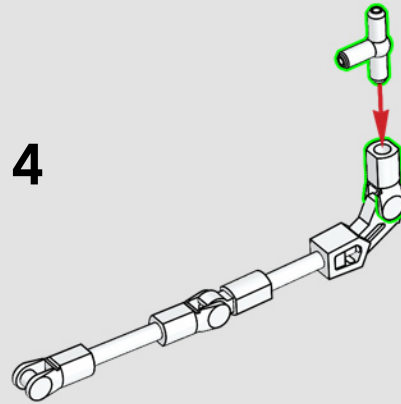
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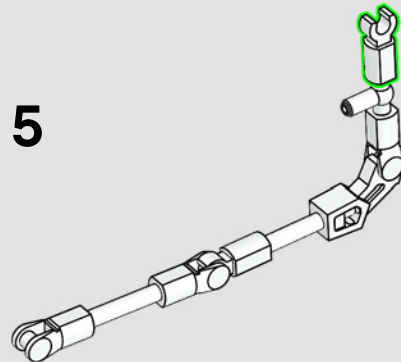
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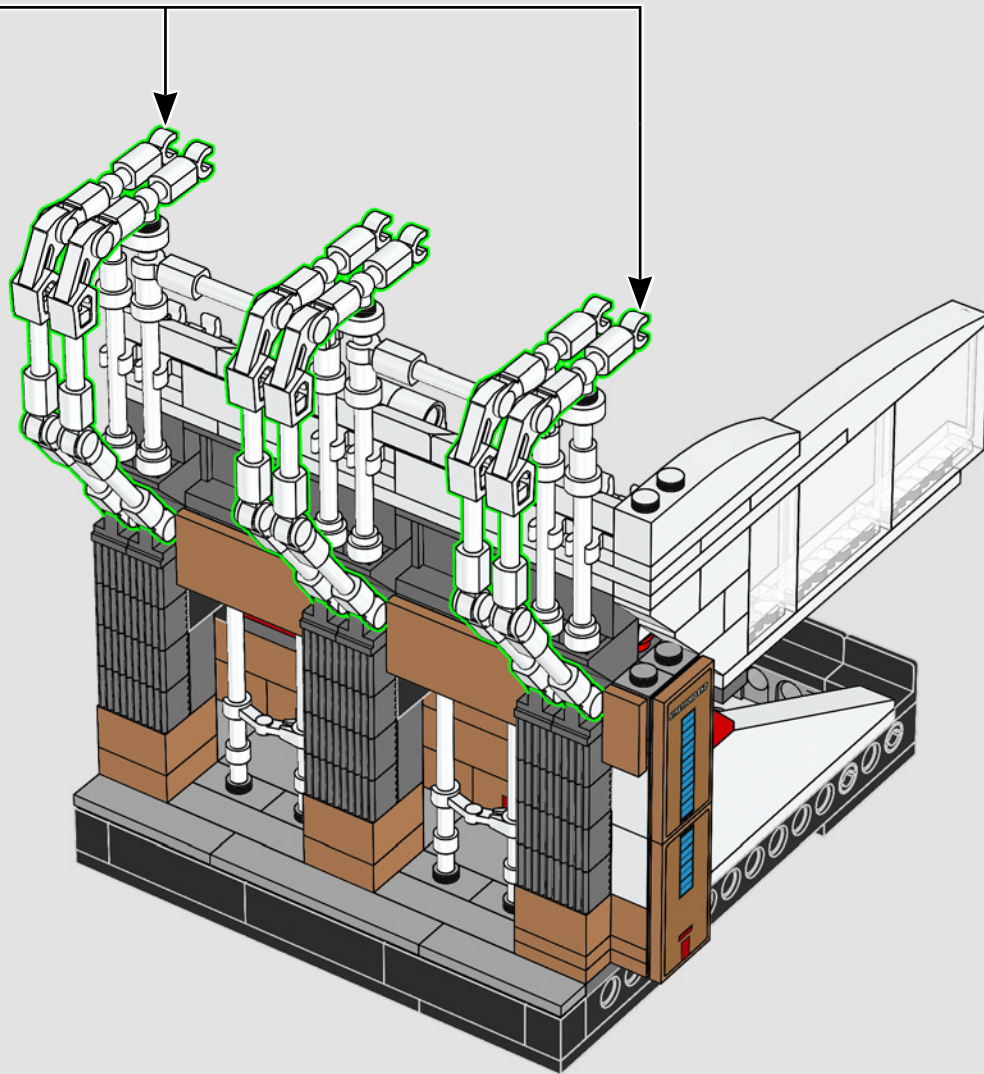
4

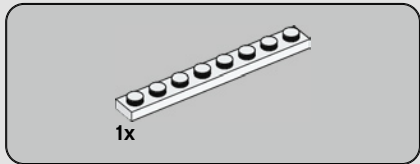
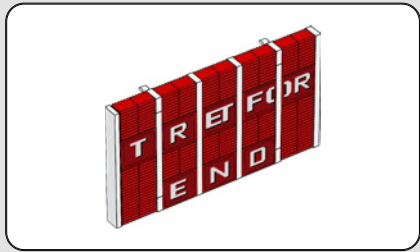
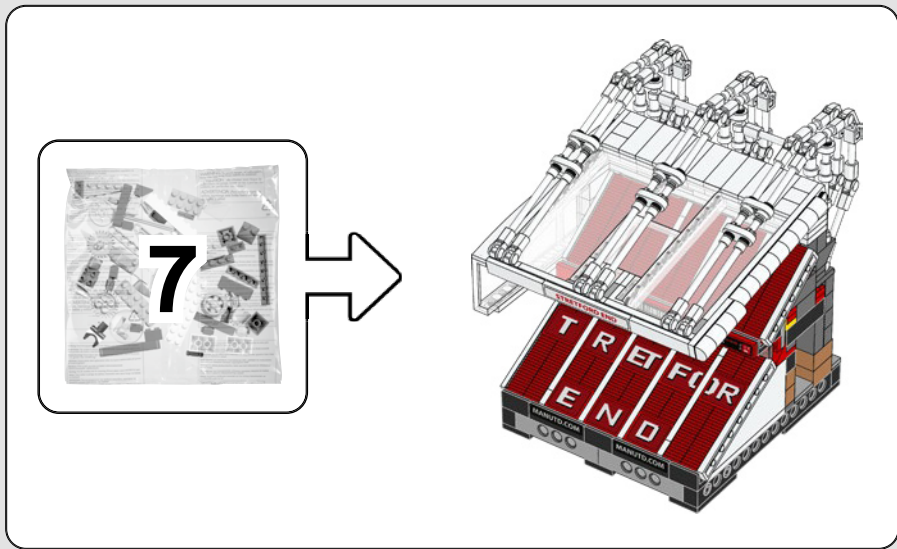


5

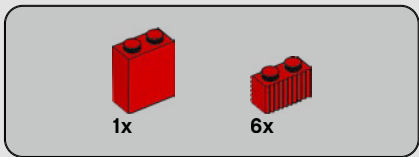
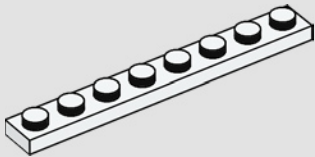


6x

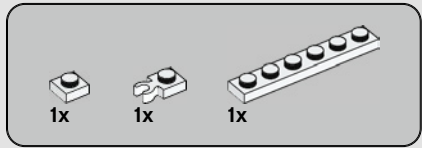
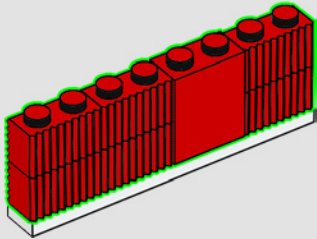




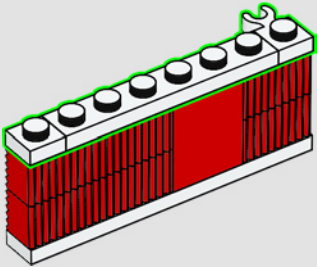
160



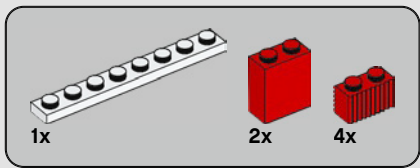
161



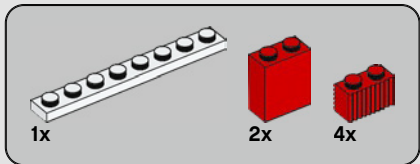
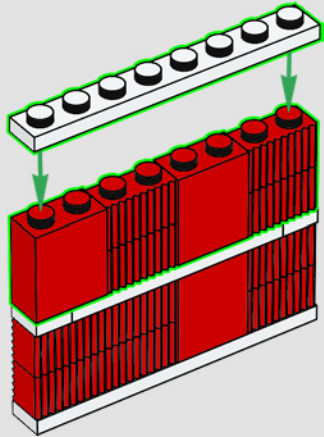
162



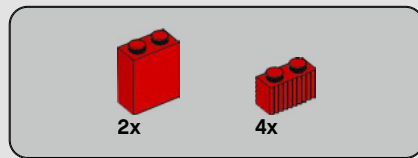
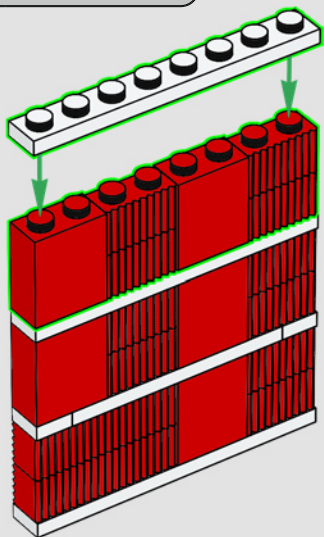




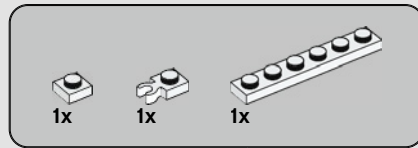
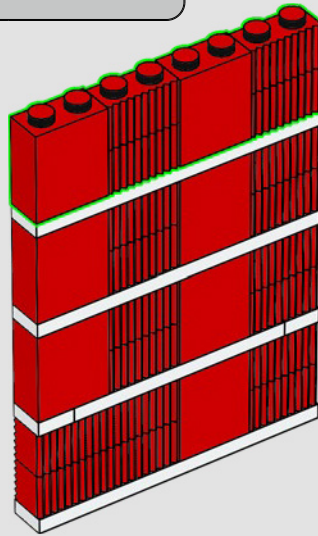
163



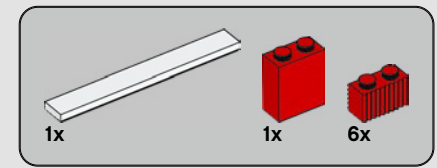
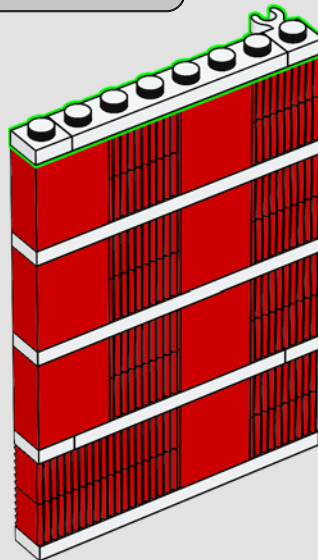
164



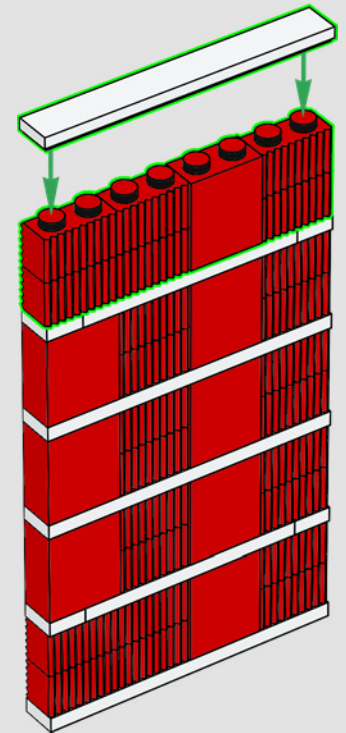
165



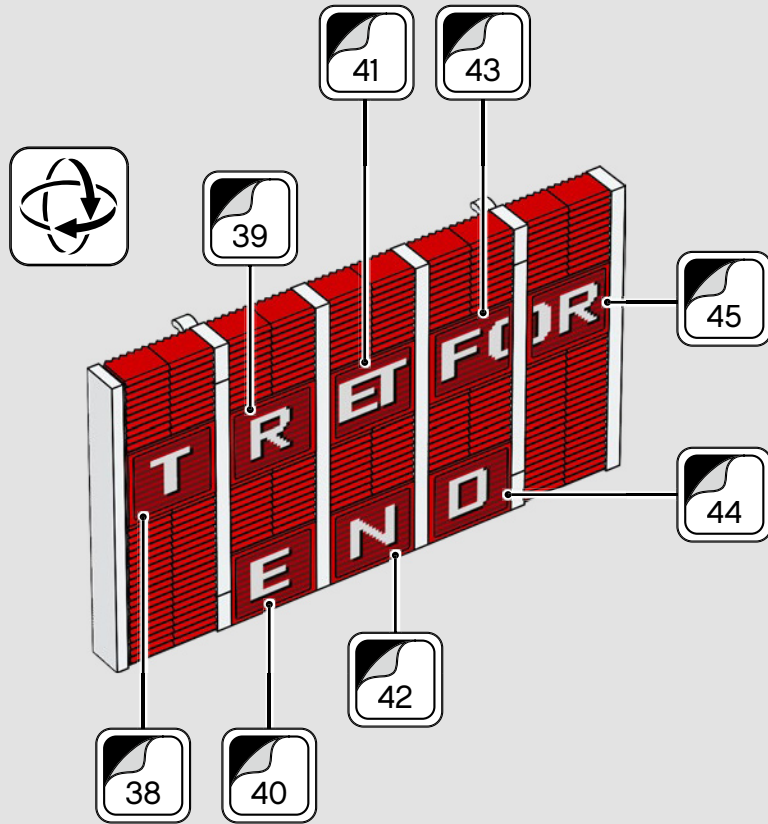
166



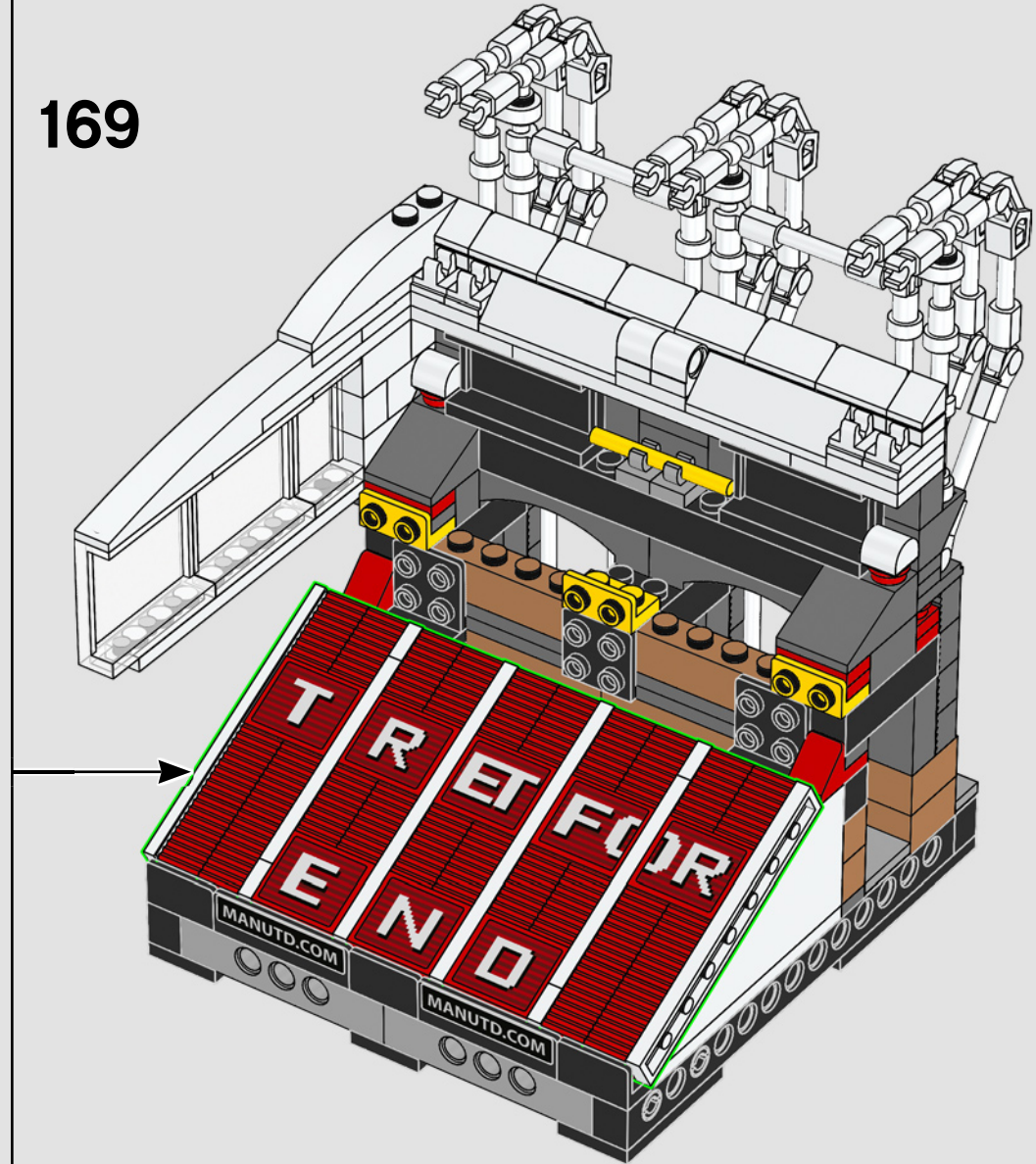
167

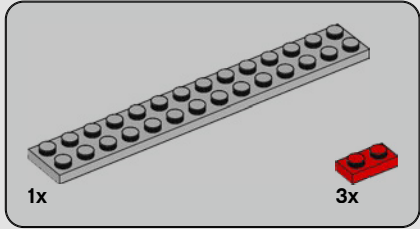


168

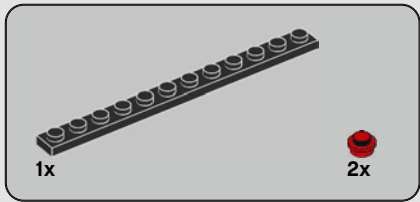
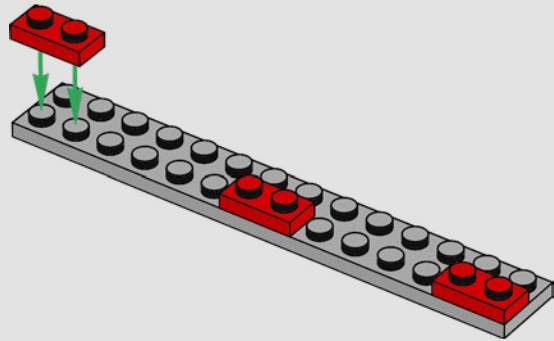


169

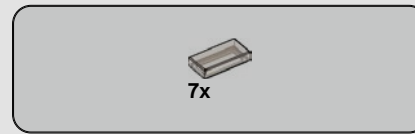
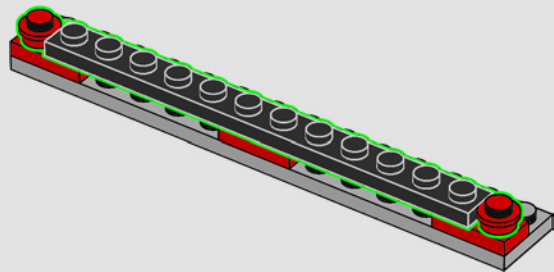




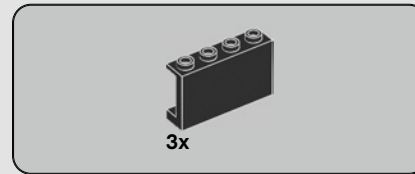
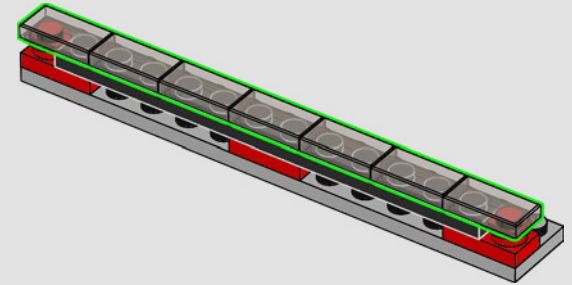
170



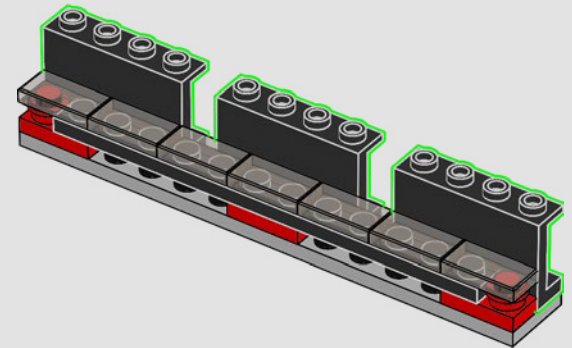
171



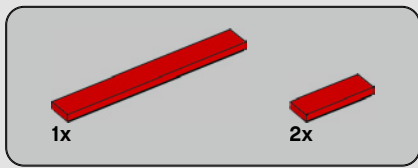
172



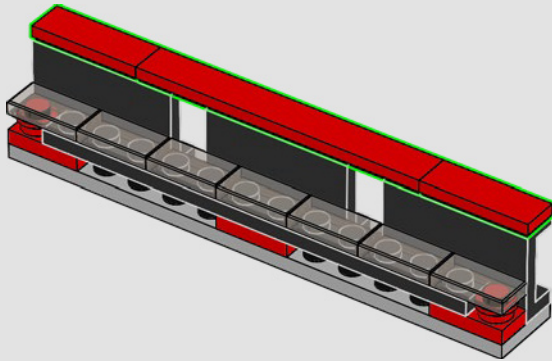
173



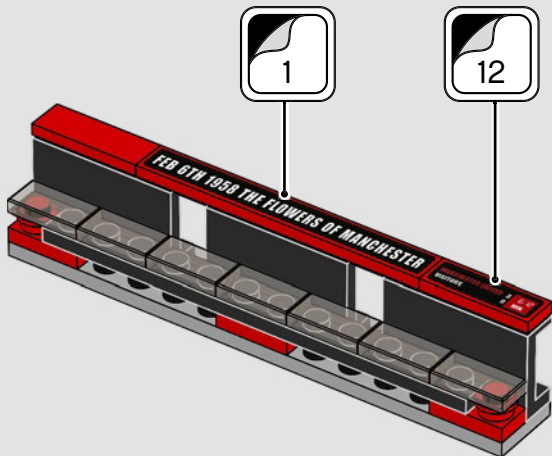




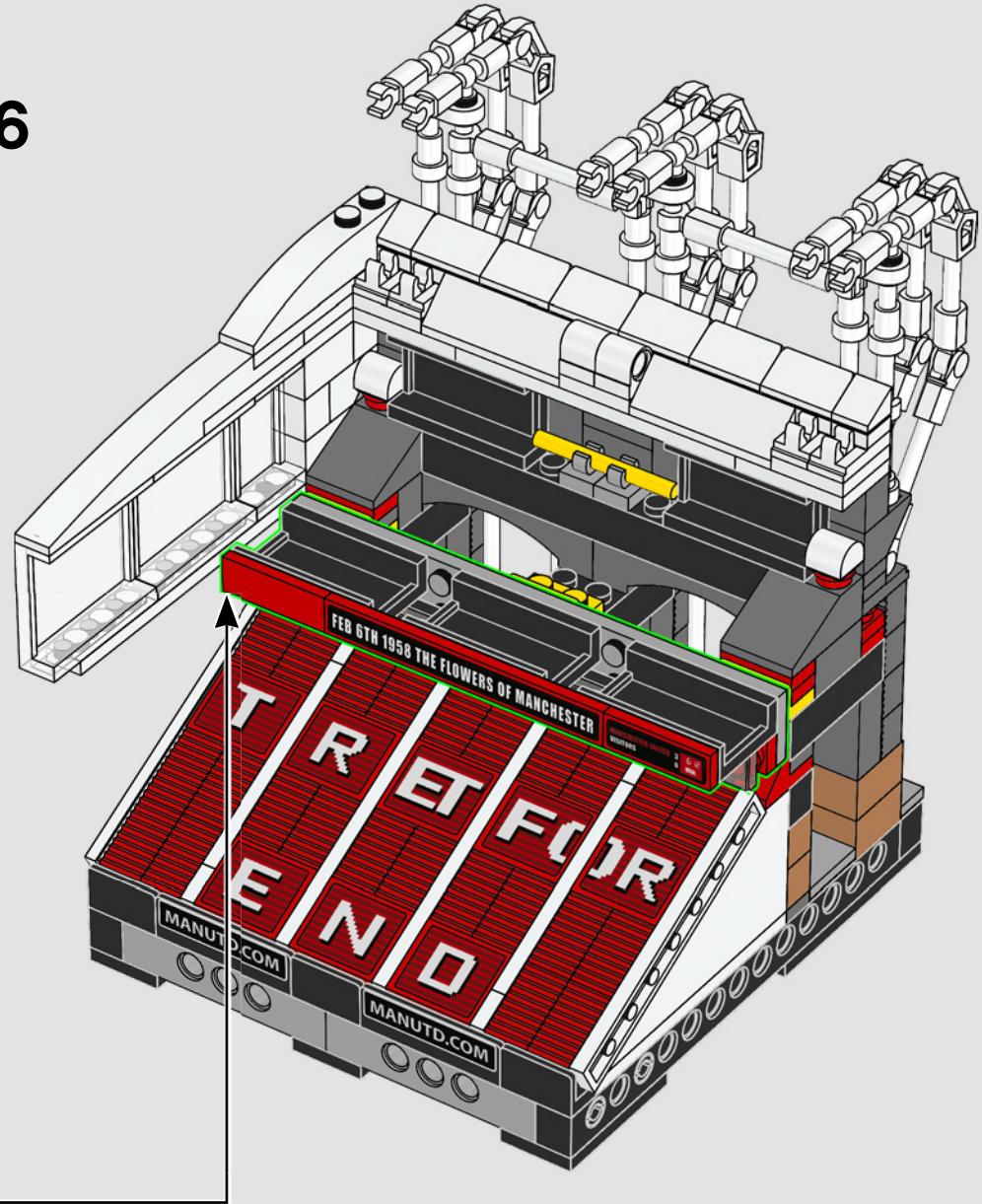
174

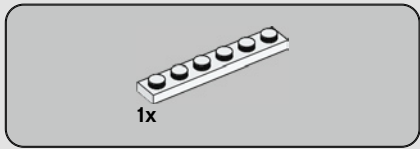
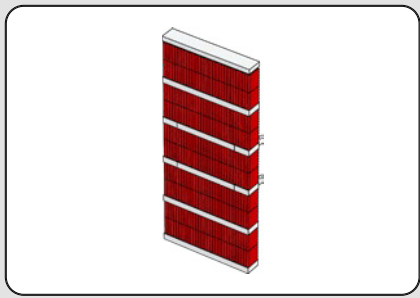


175

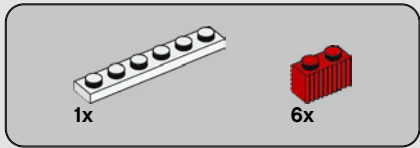
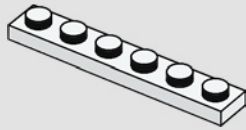


176

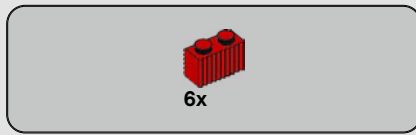
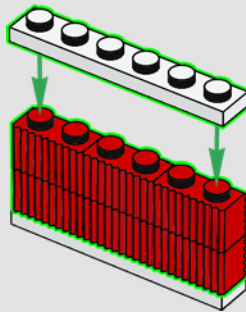




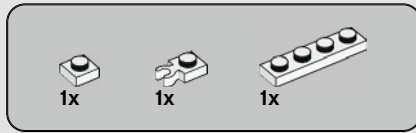
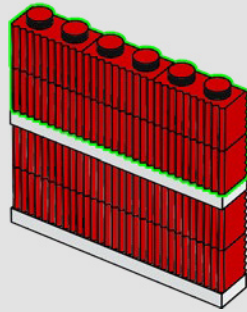
177



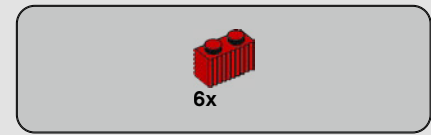
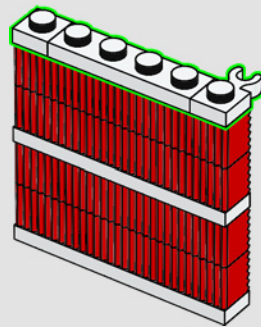
178



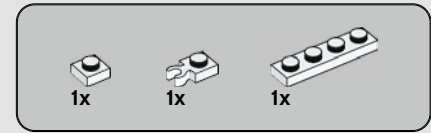
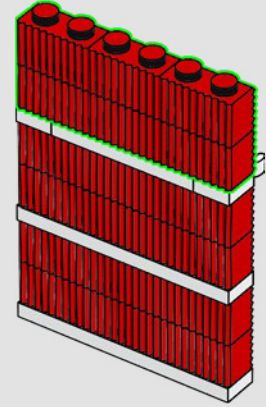
179



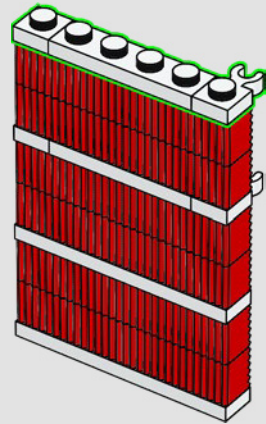
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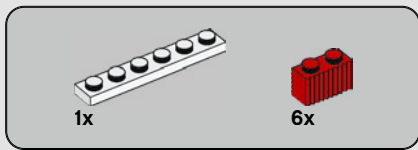
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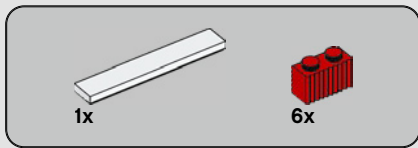
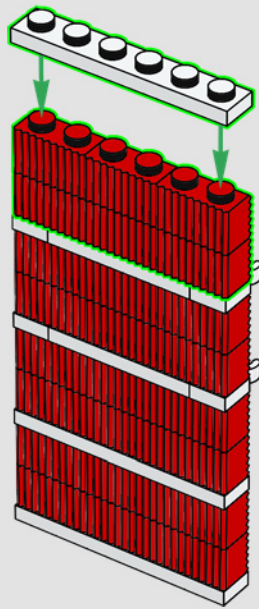
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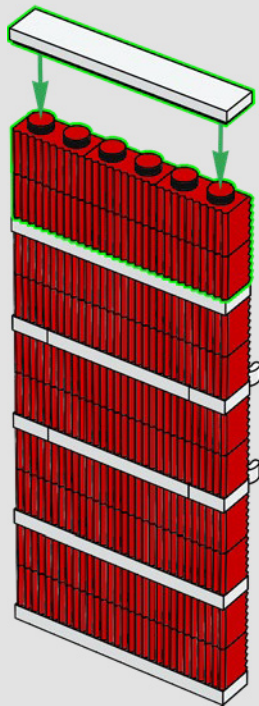




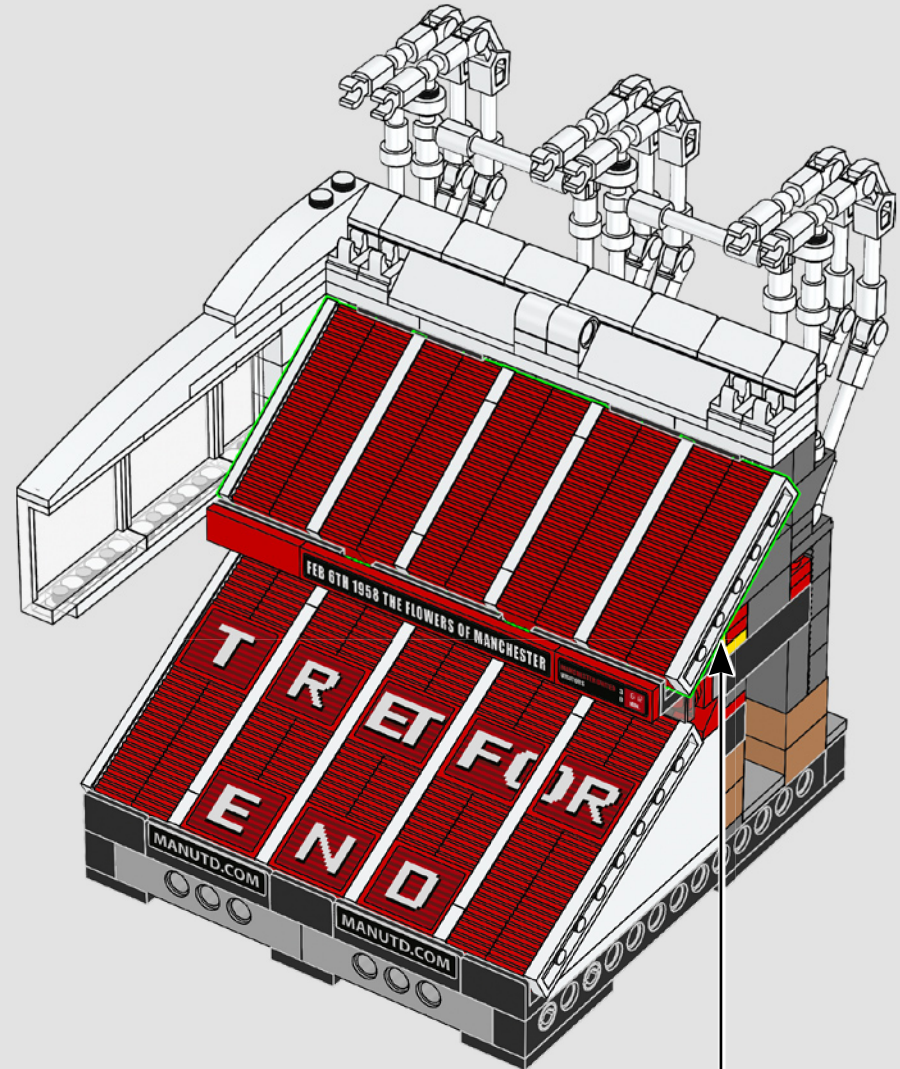
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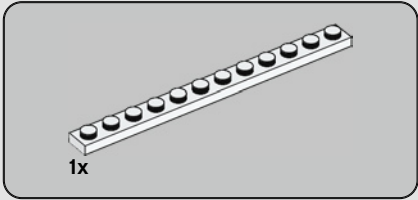
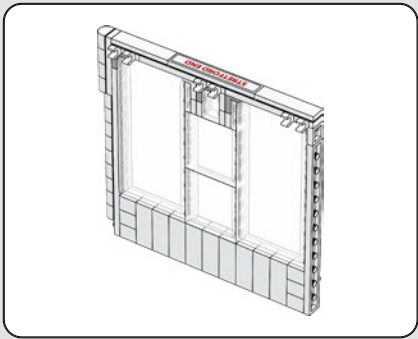
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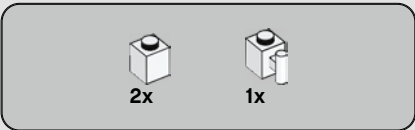
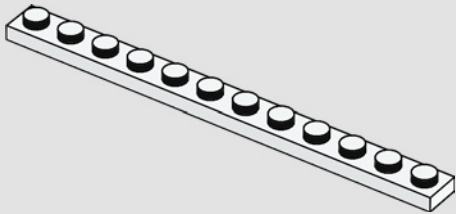
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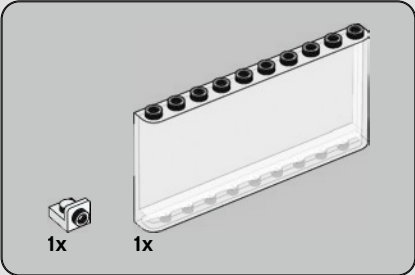
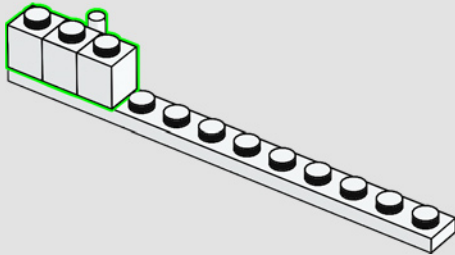




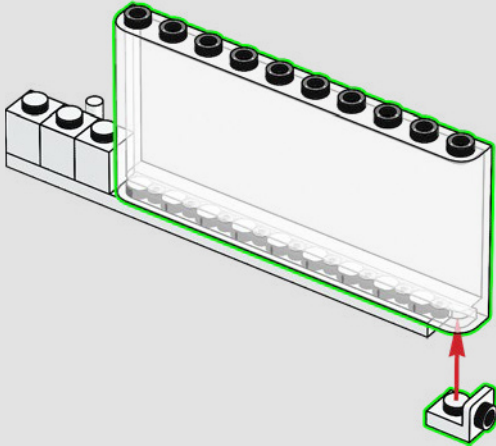
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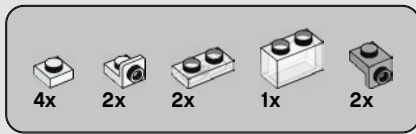


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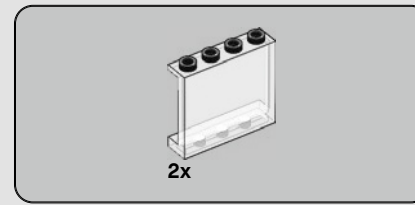
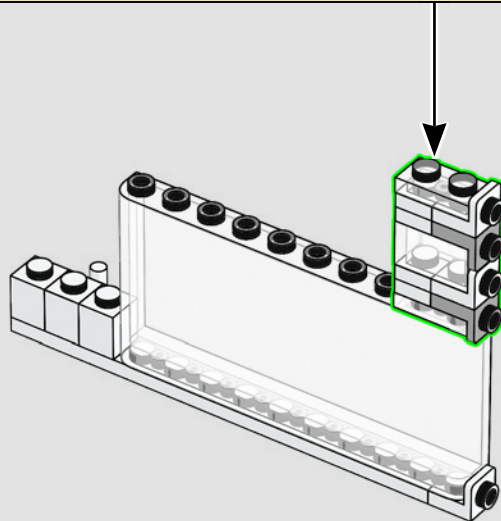
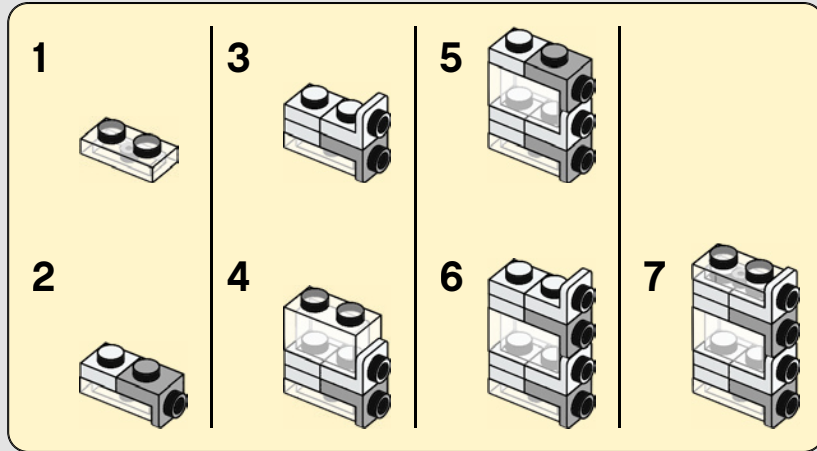


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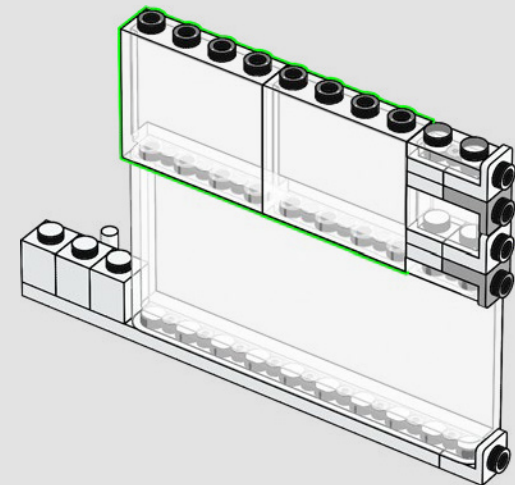


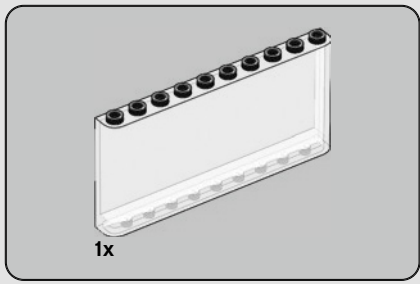


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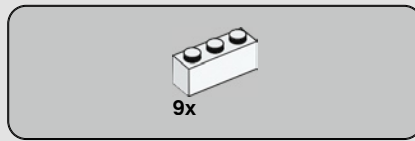
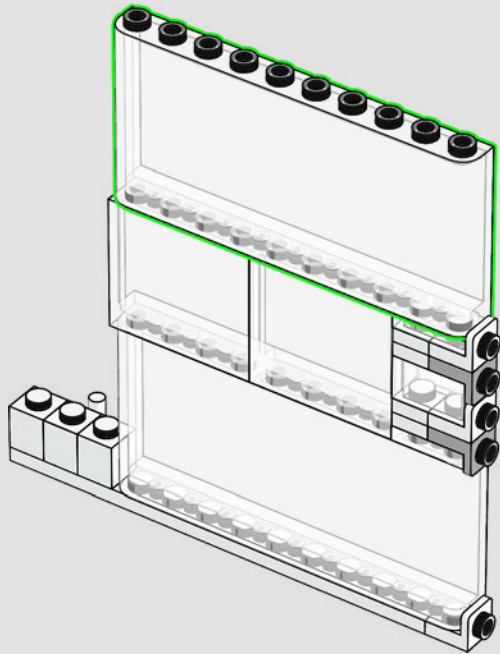


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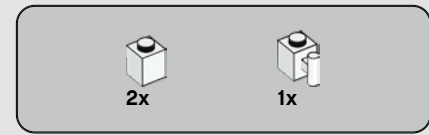
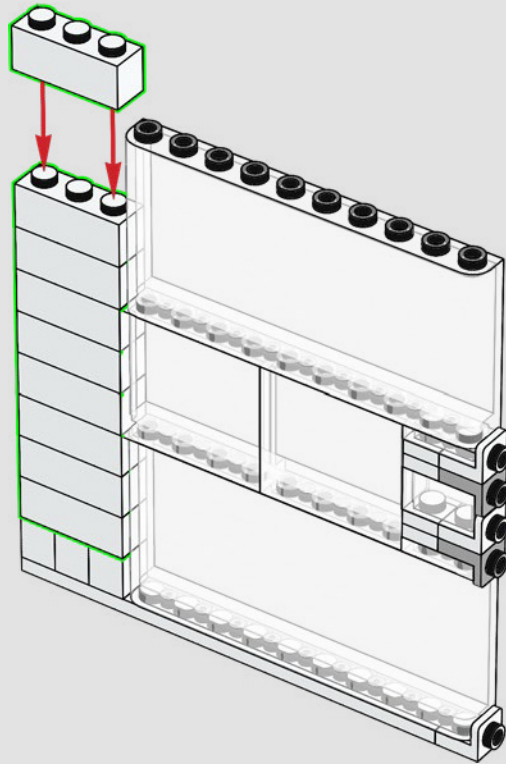




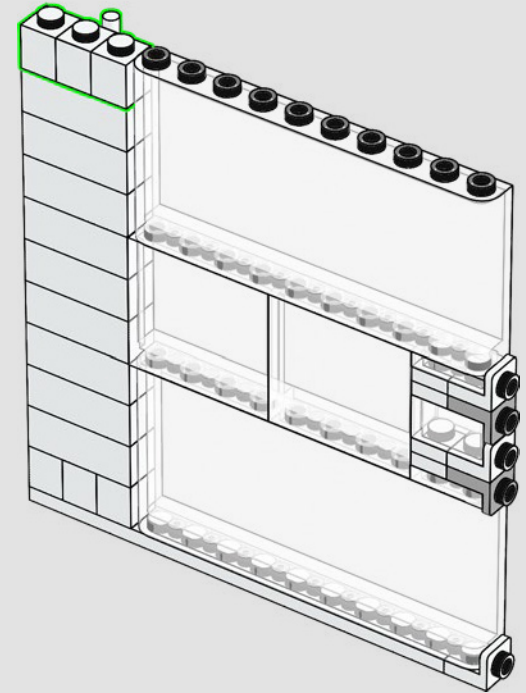
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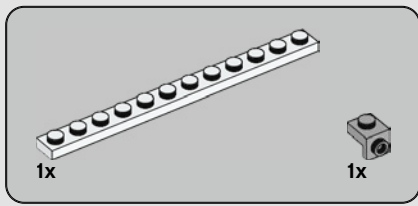
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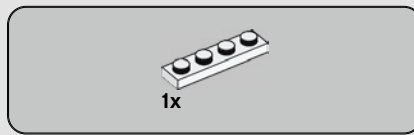
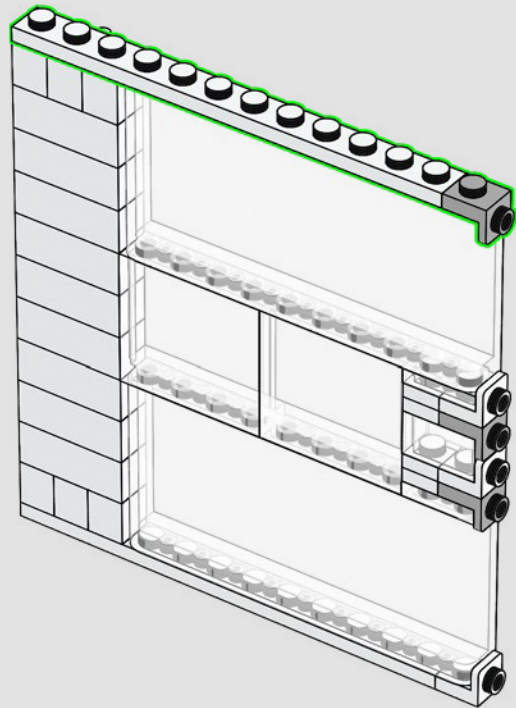
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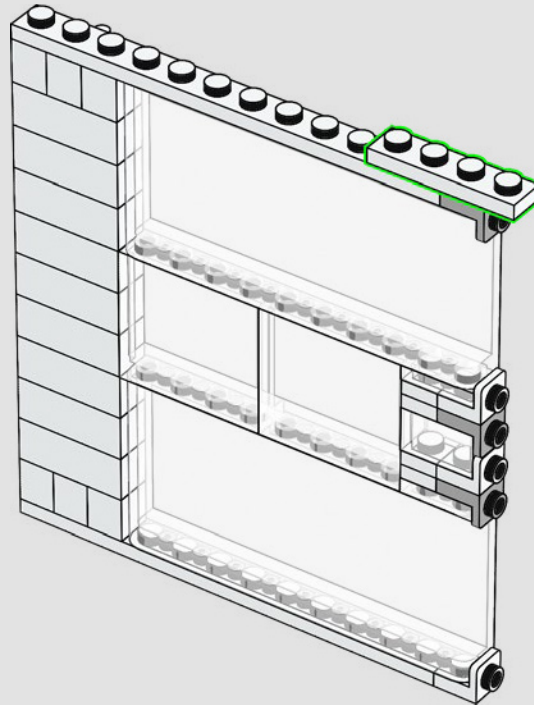




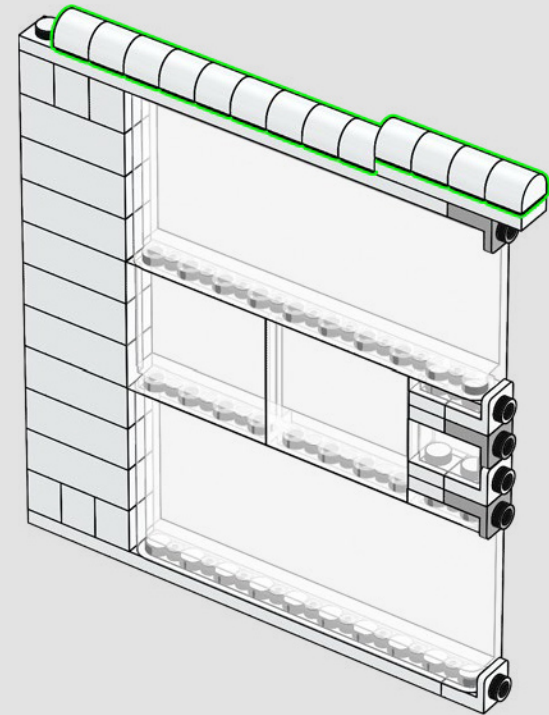
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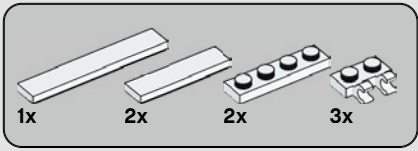


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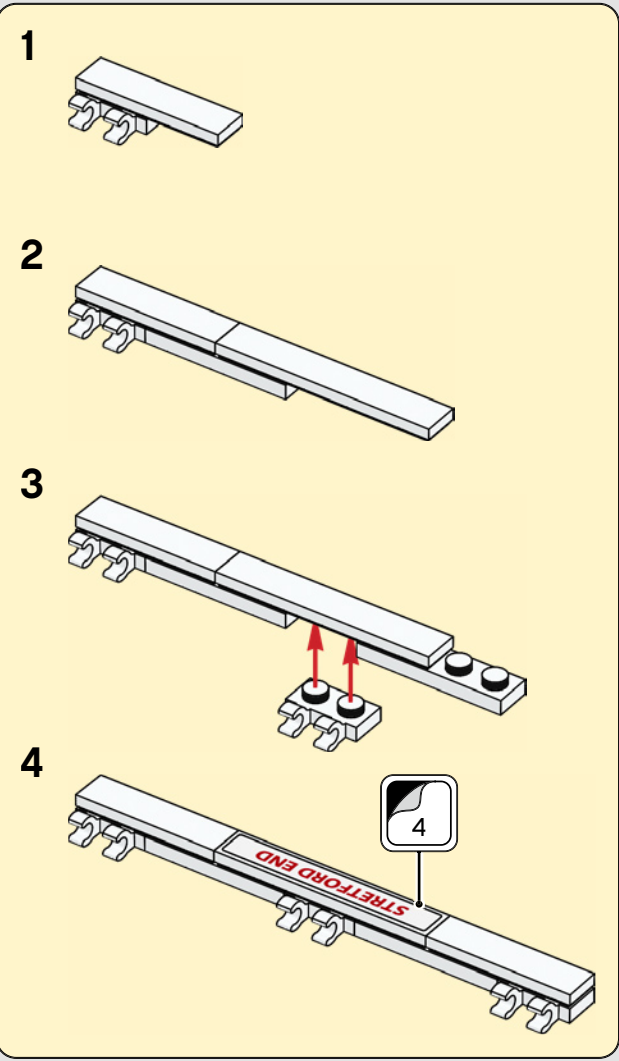
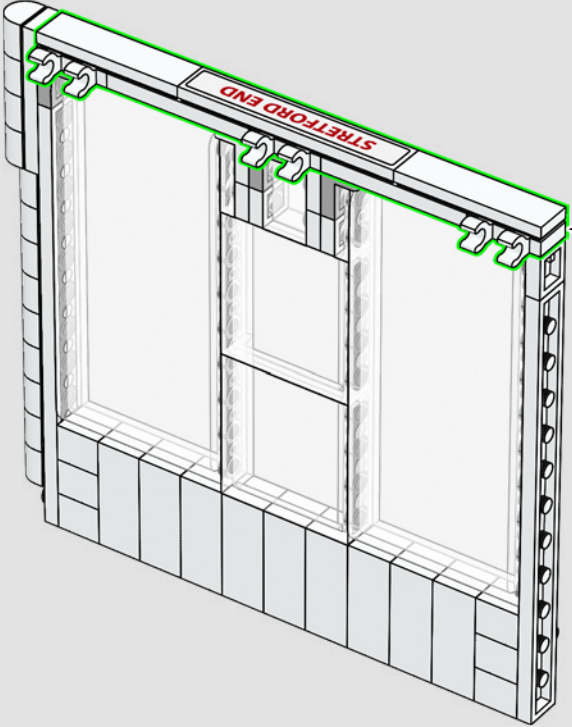


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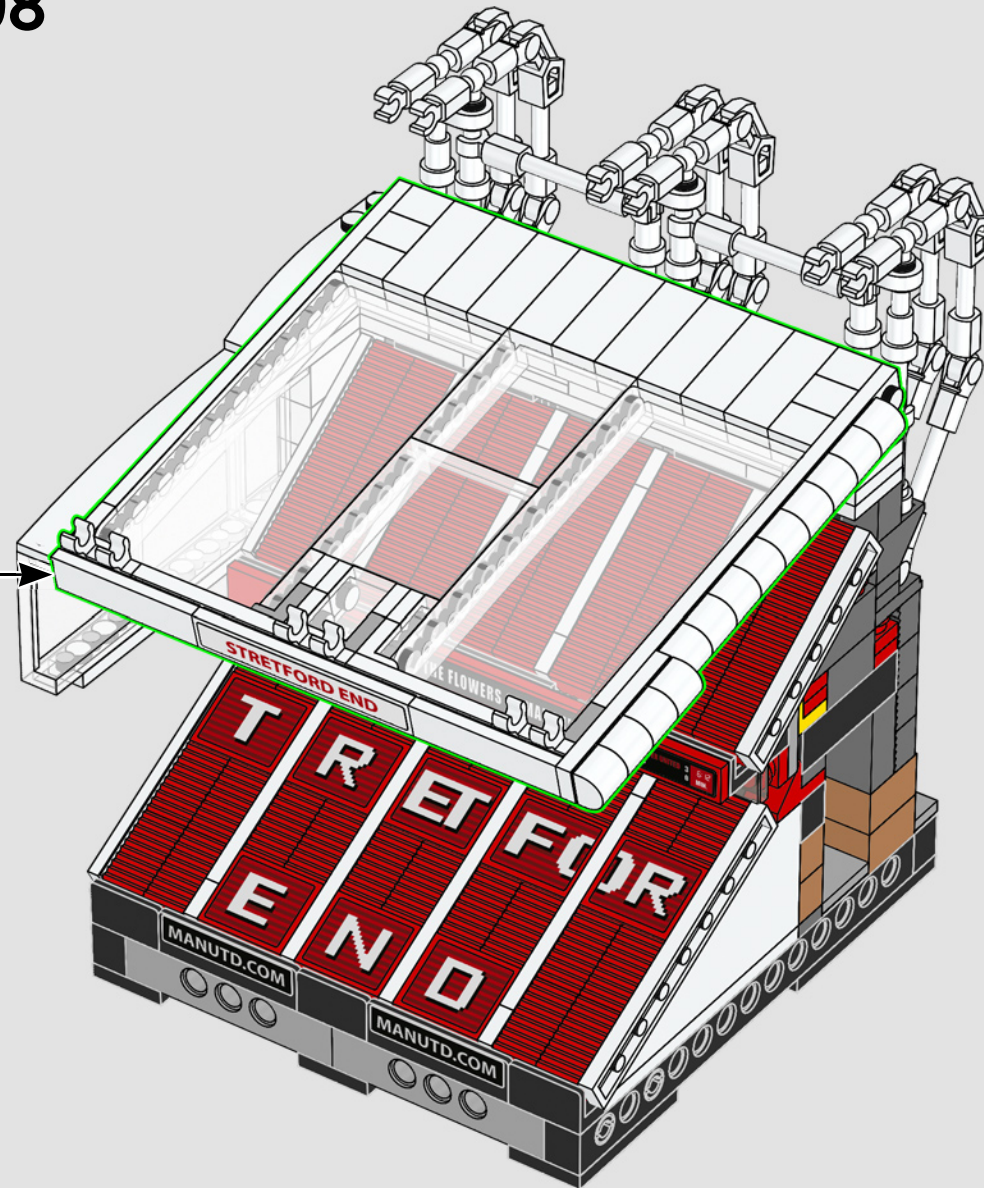




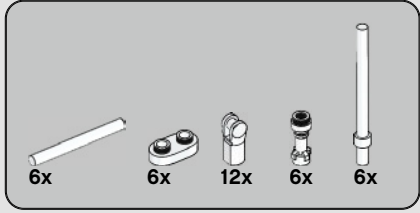
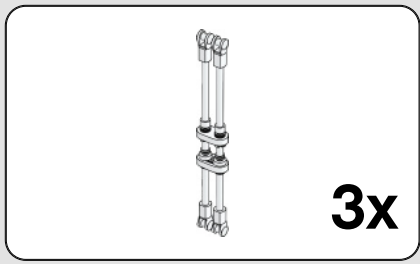
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198





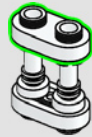


**199**

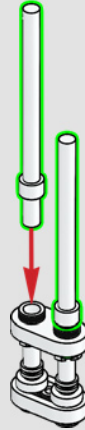
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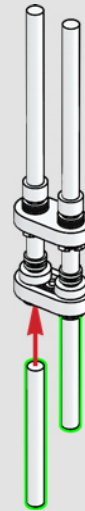
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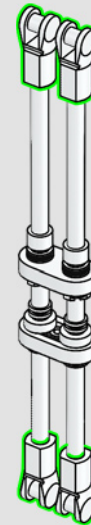
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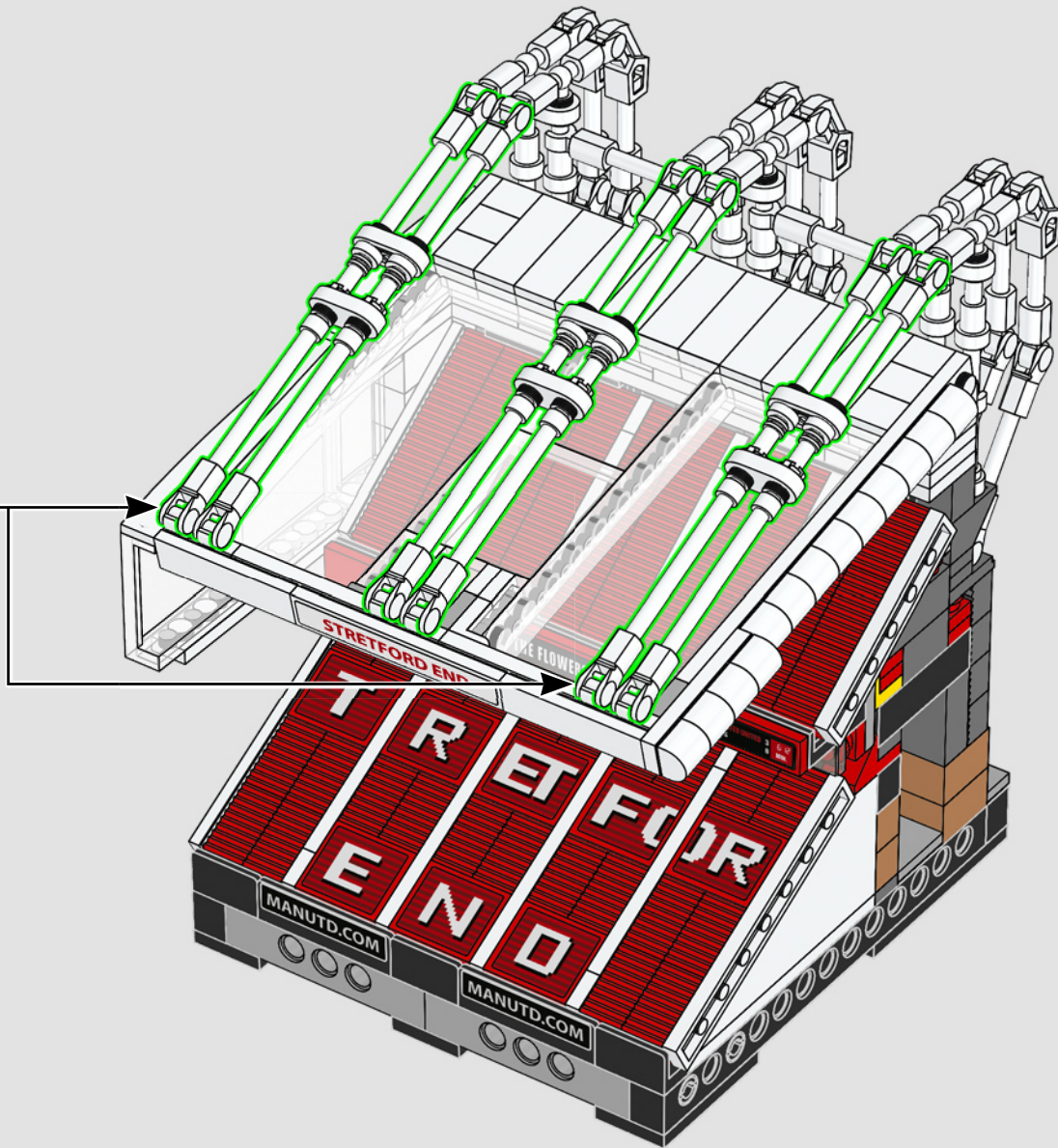
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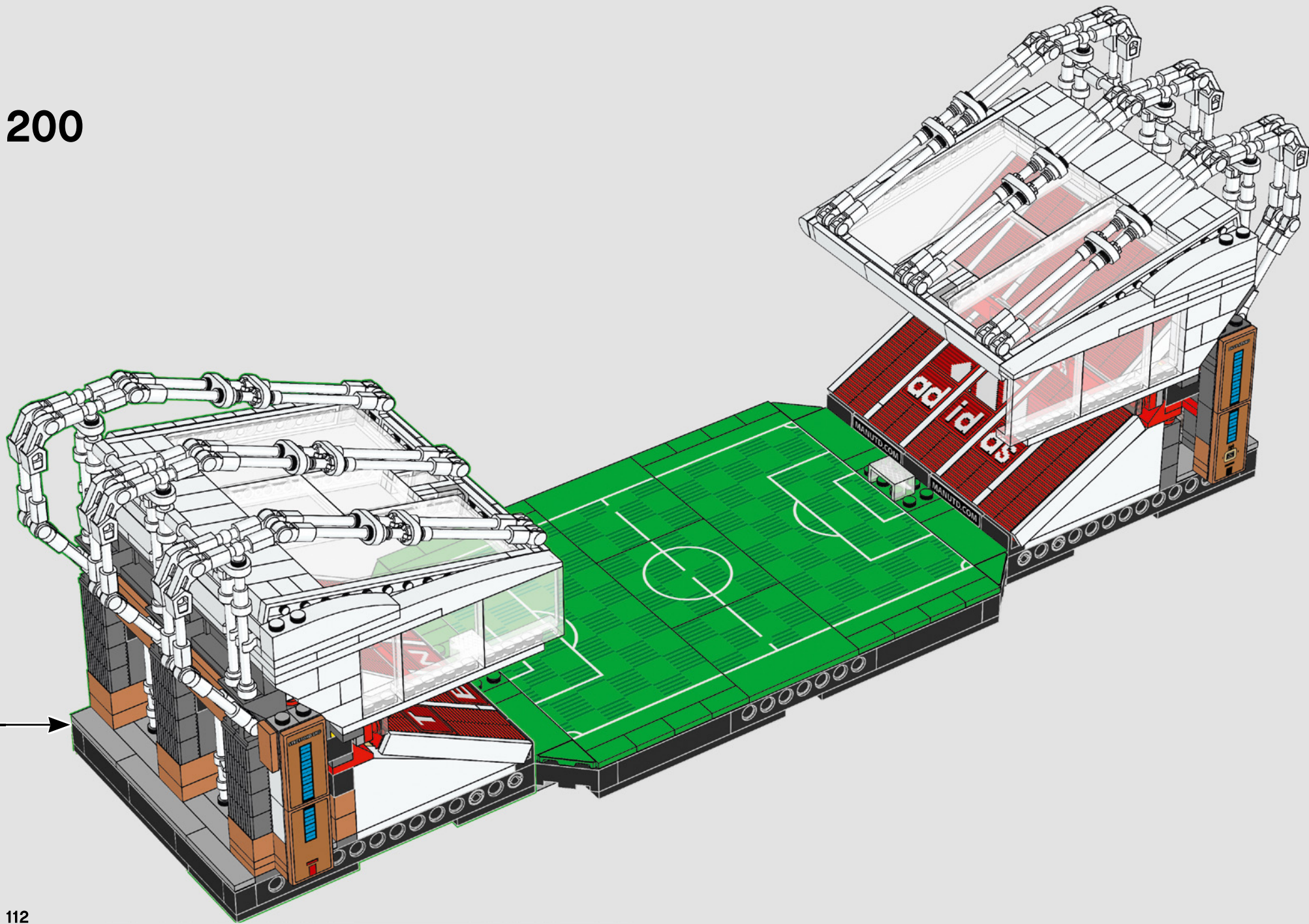
**5**



**3x**



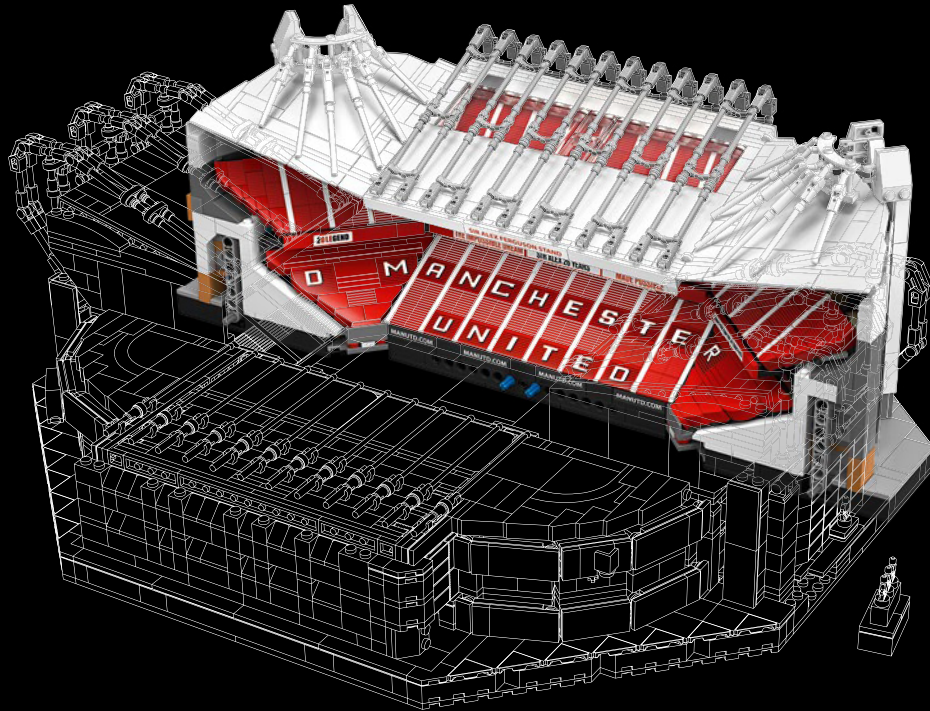
200





### TRIBUNE SIR ALEX FERGUSON

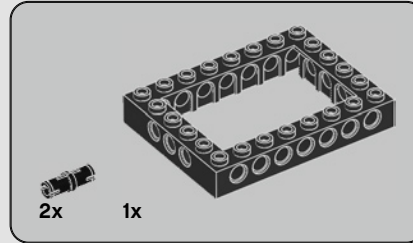
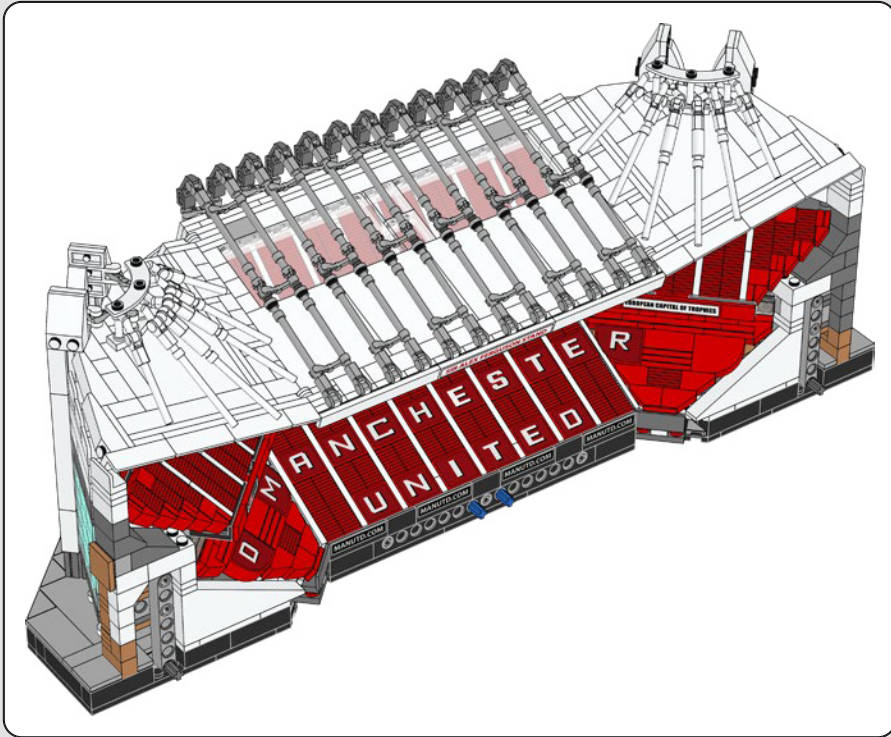
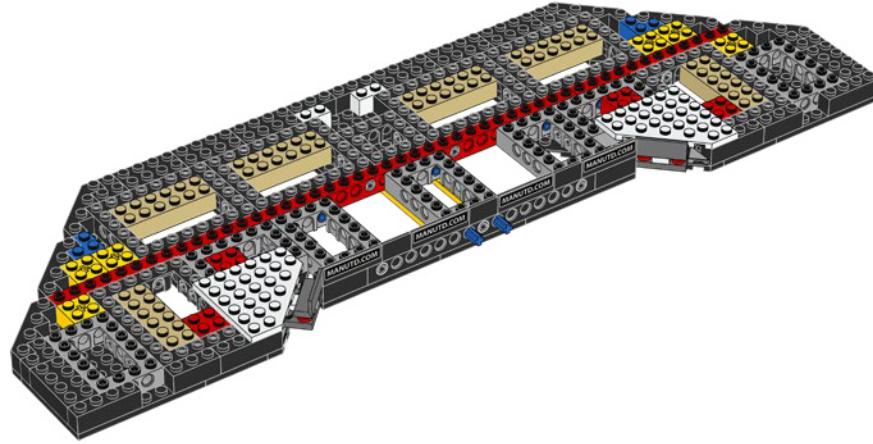
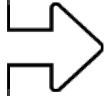
Avec une capacité de 25 258 places, la tribune Sir Alex Ferguson est la plus grande des quatre tribunes d'Old Trafford. Connue à l'origine sous le nom de tribune Nord, elle a été rebaptisée en novembre 2011 pour rendre hommage aux 25 années de Sir Alex Ferguson en tant qu'entraîneur. Une statue de 2,7 m à l'effigie de Sir Alex a été érigée à l'extérieur de la tribune en 2012.



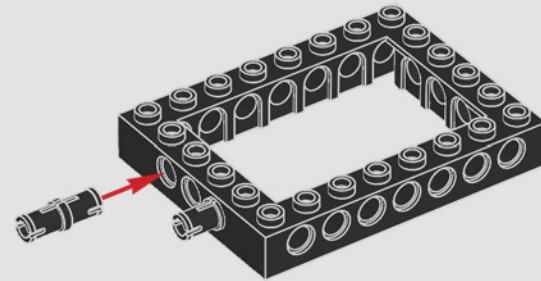
### LE SAVIEZ-VOUS ?

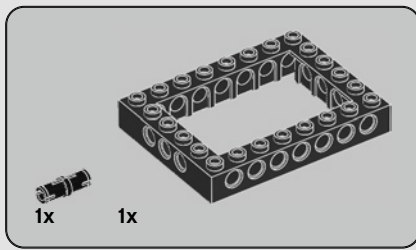
La tribune Sir Alex Ferguson abrite également le musée et la salle des trophées du Manchester United., qui accueillent chaque année plus de 330 000 visiteurs.



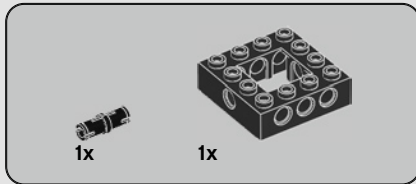
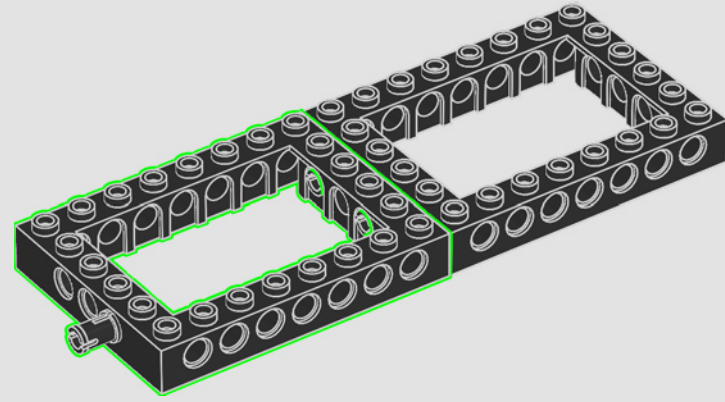


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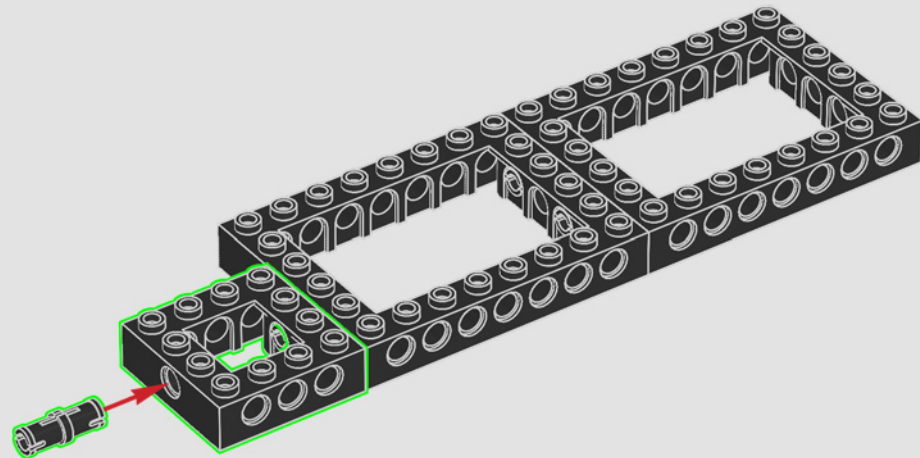




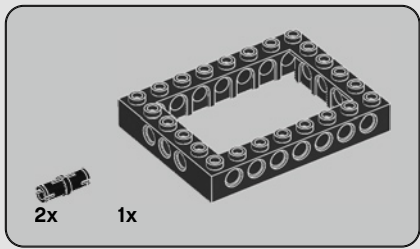
202



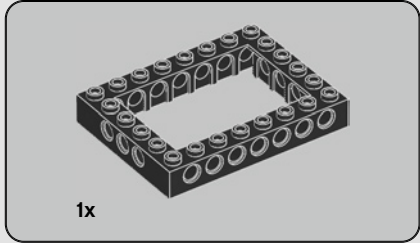
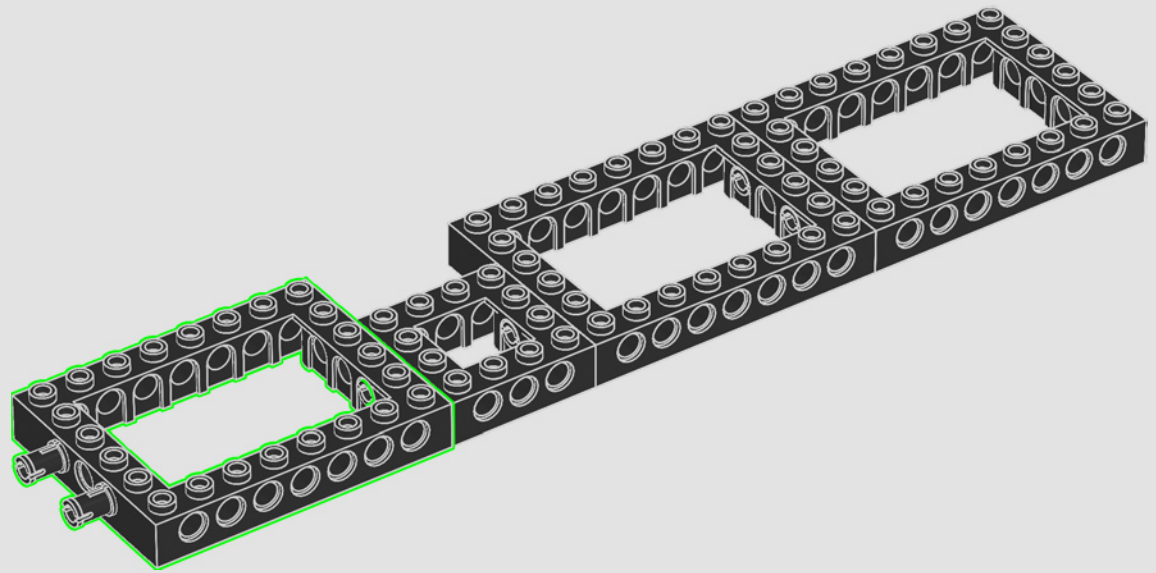
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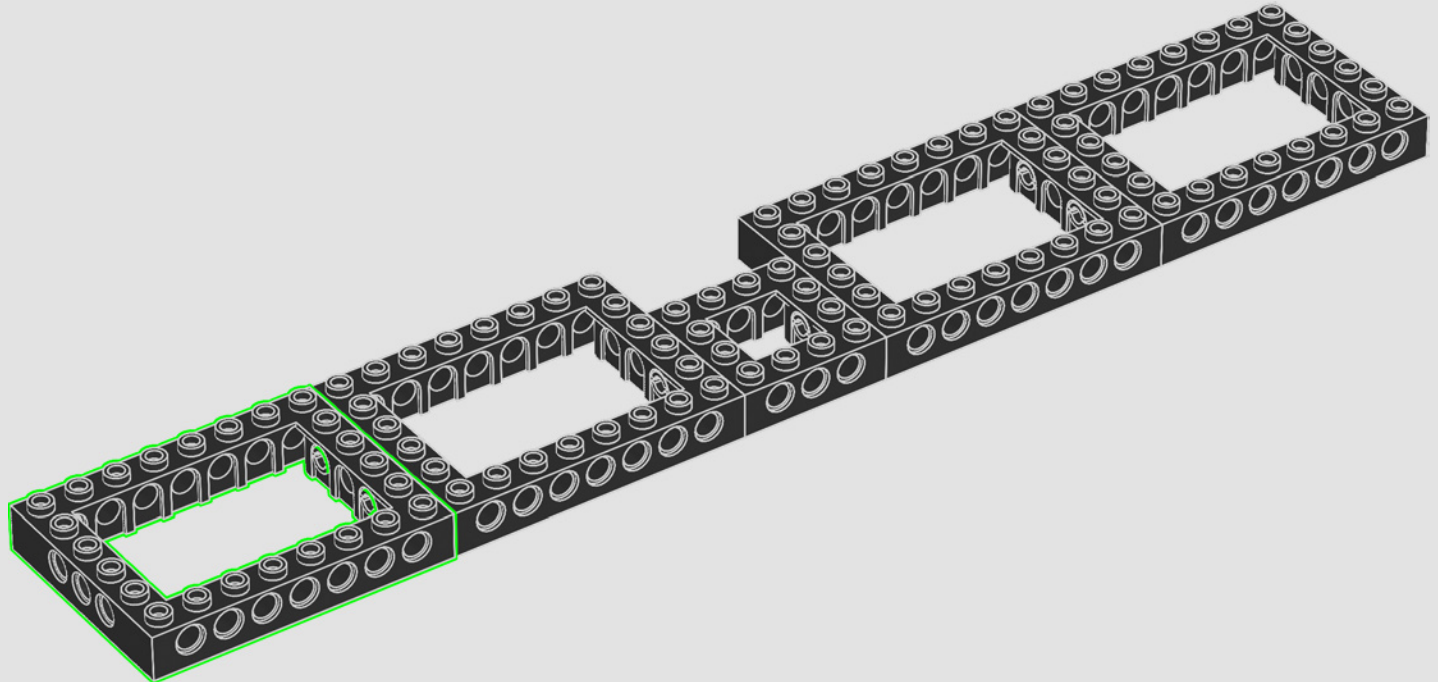


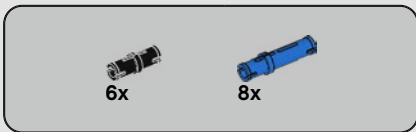


**204**

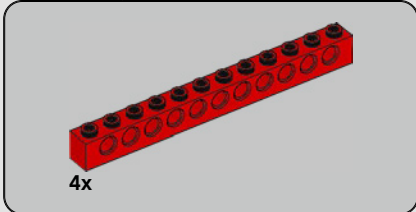
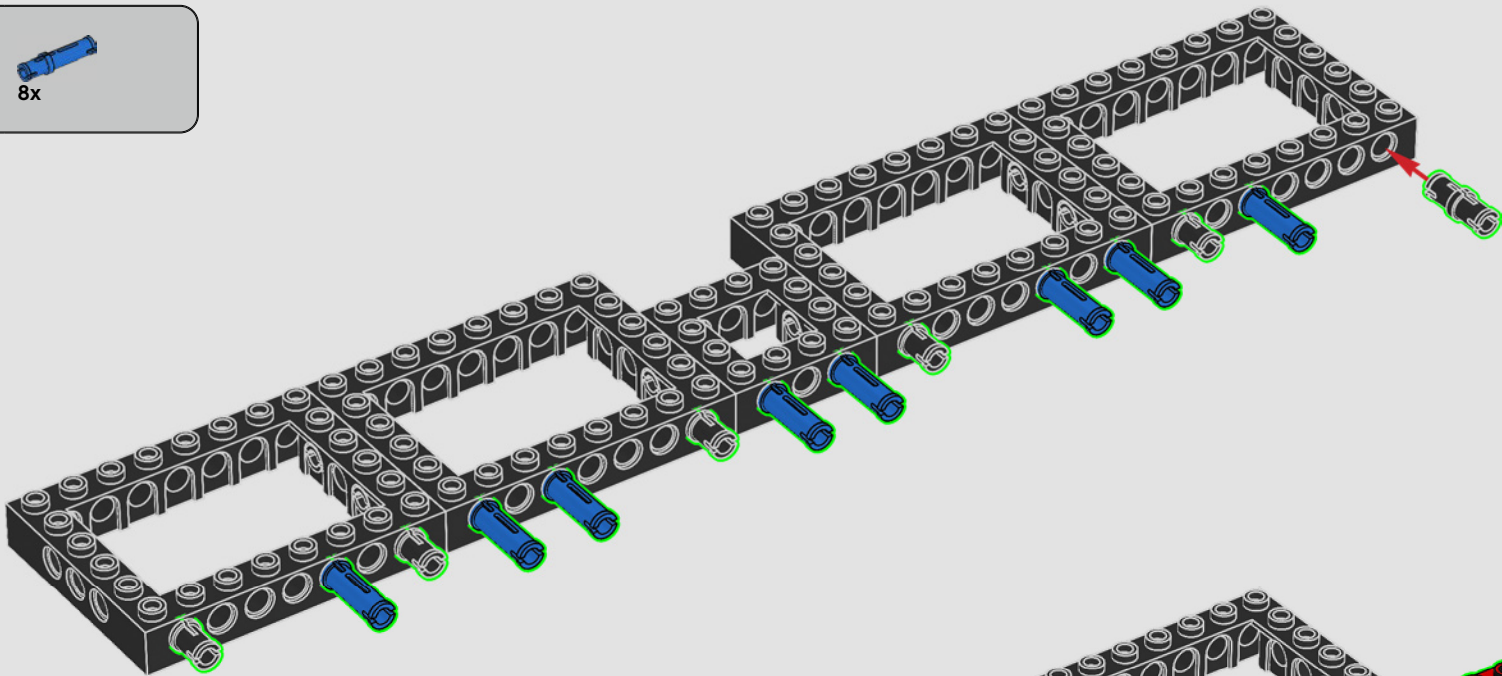


**205**

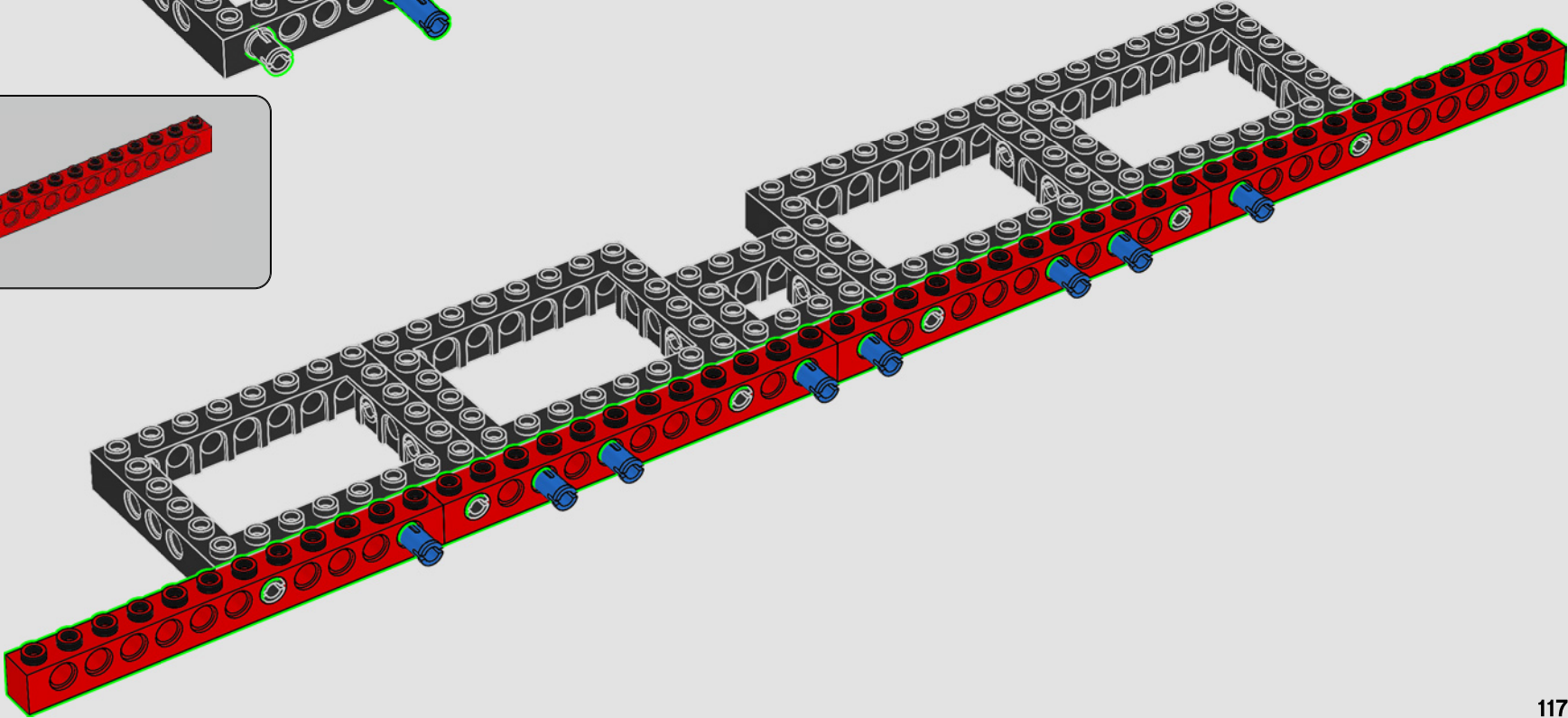


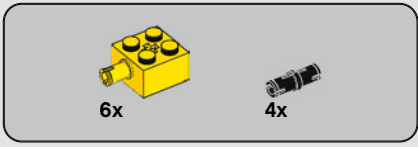


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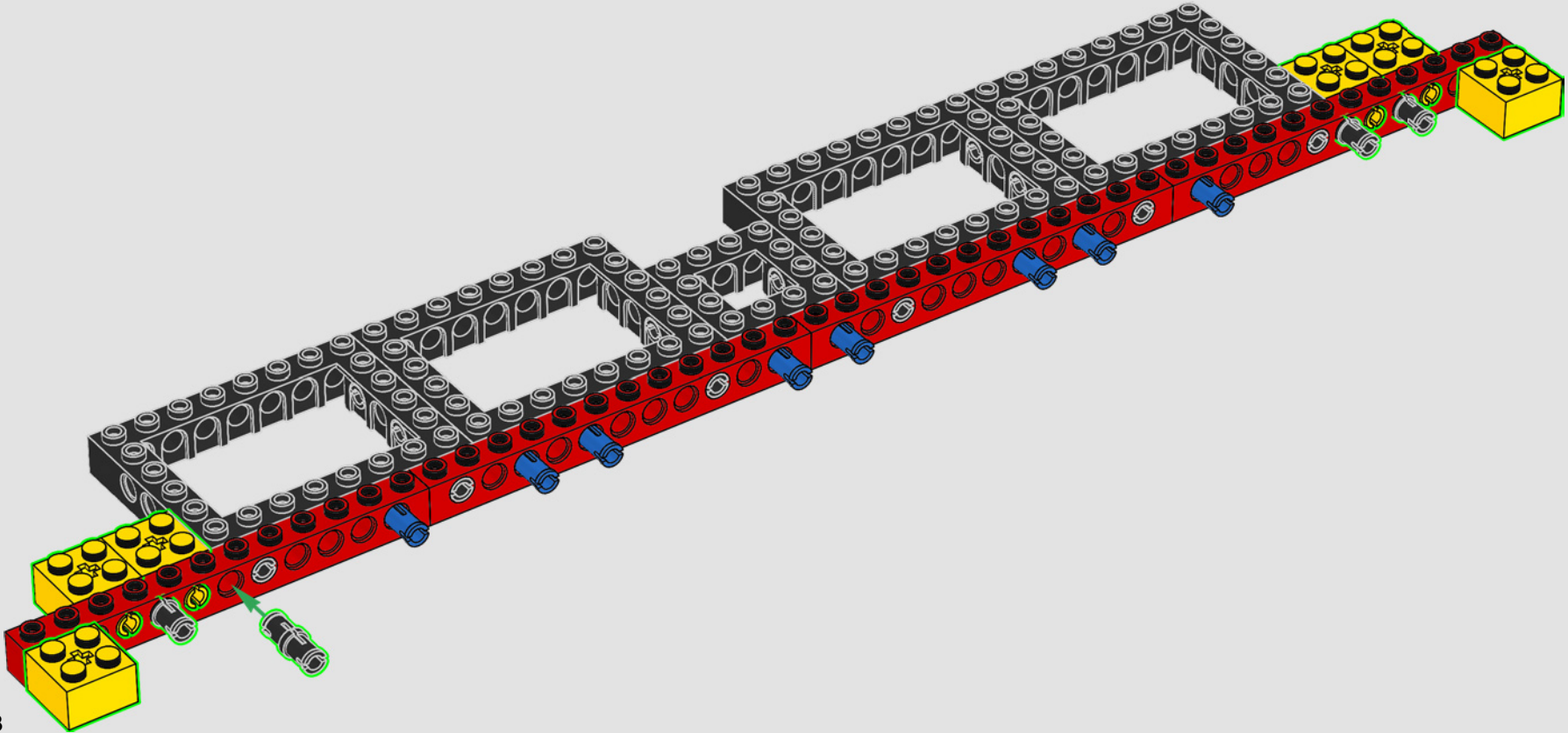


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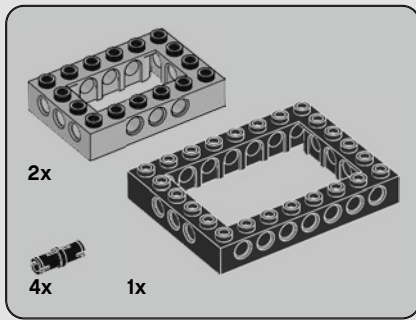




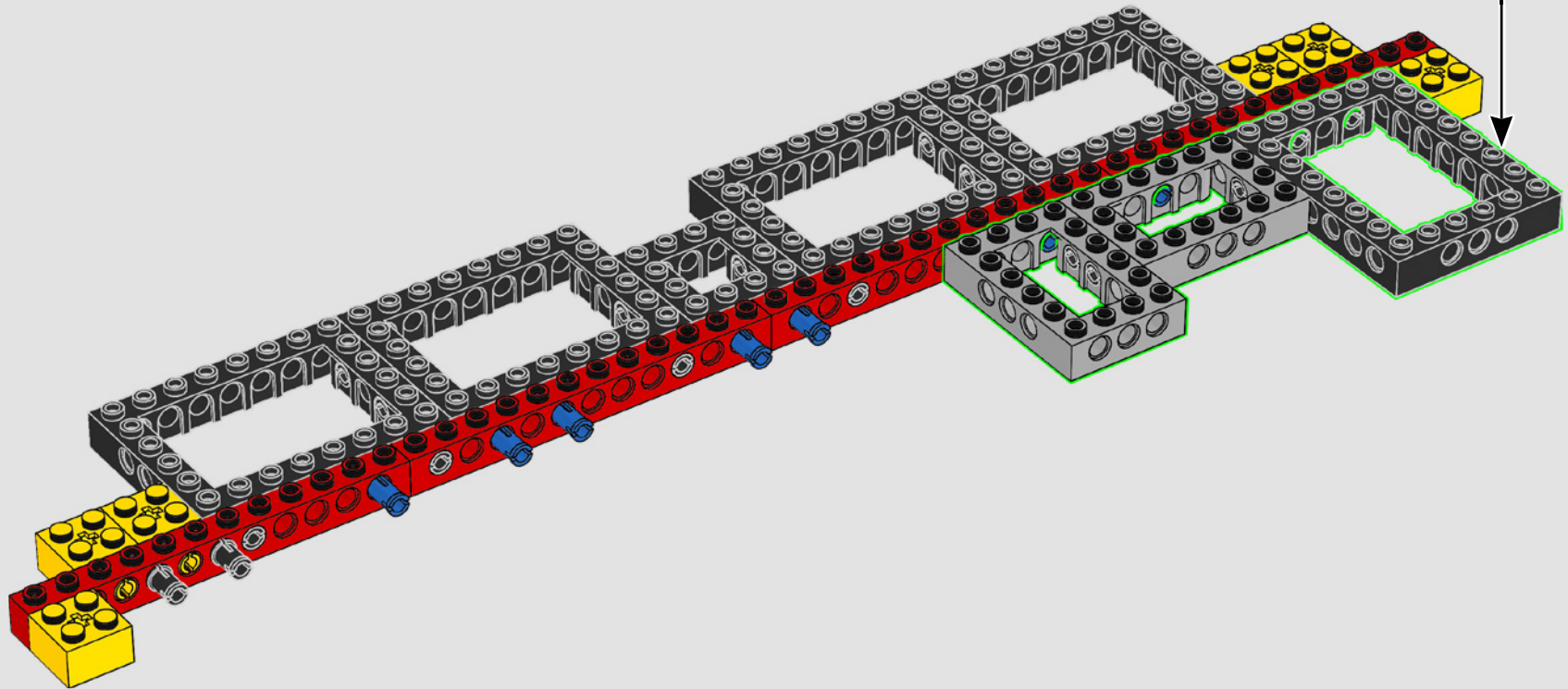
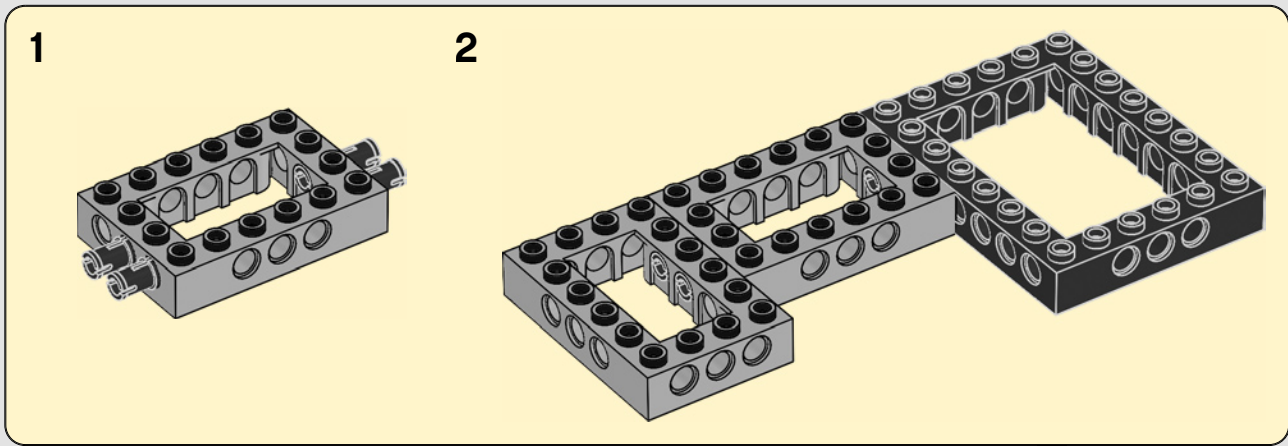
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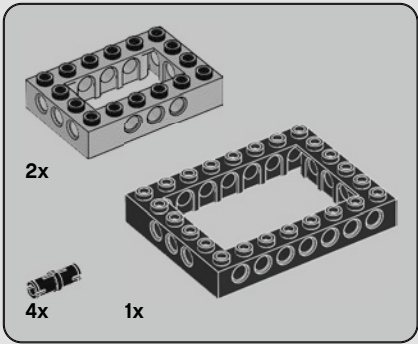




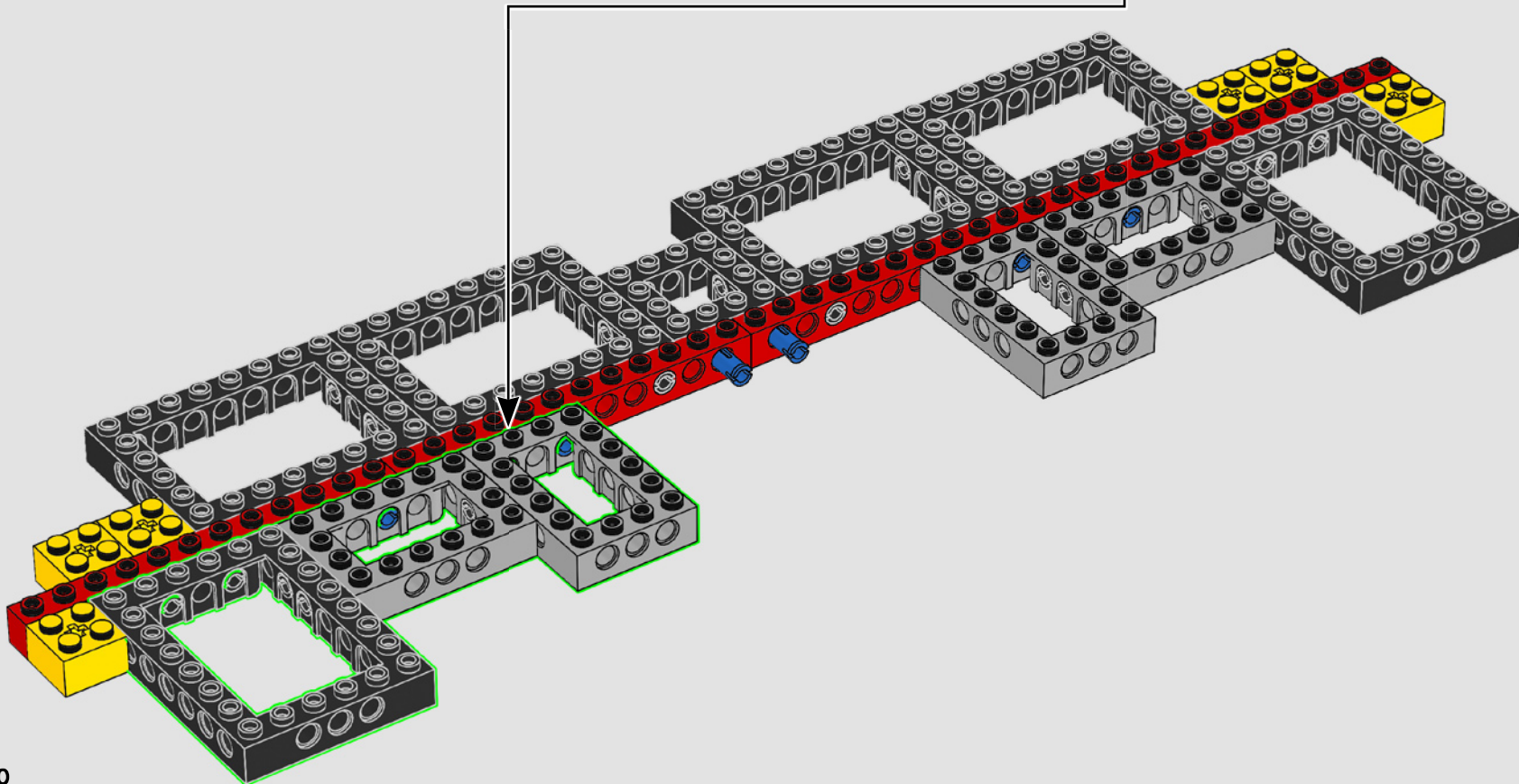
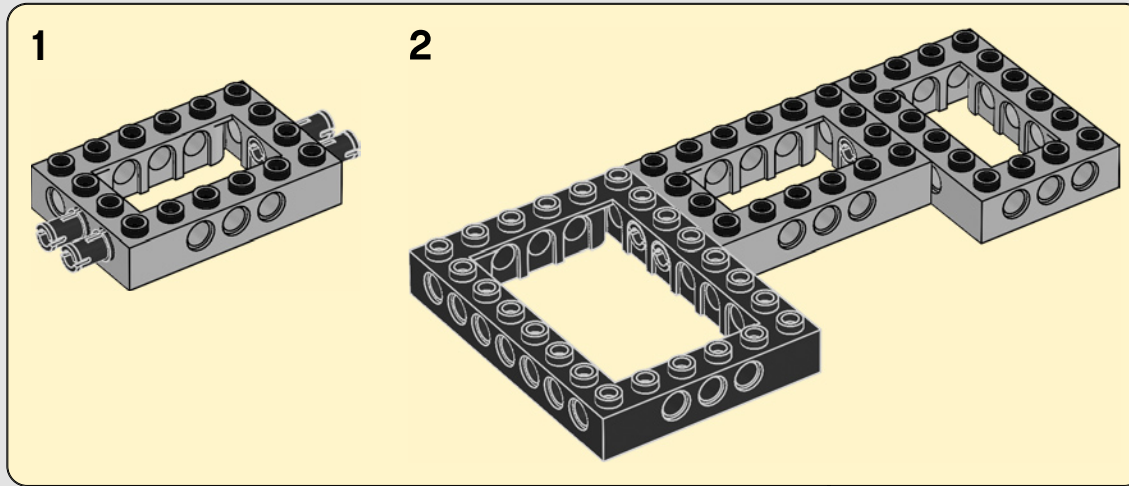


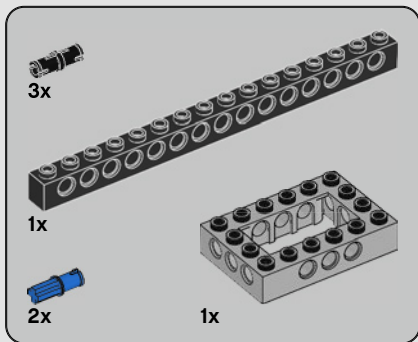
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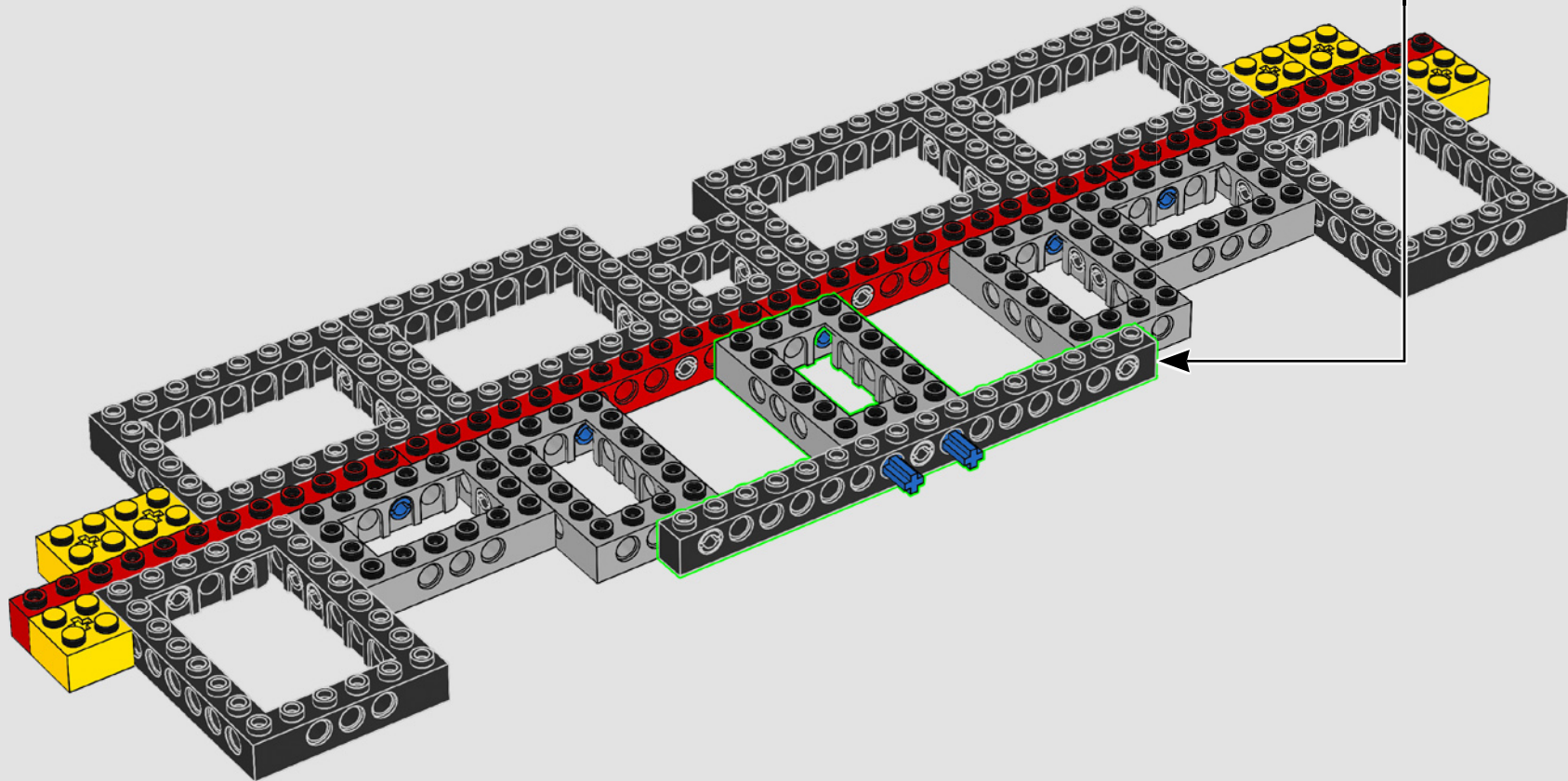
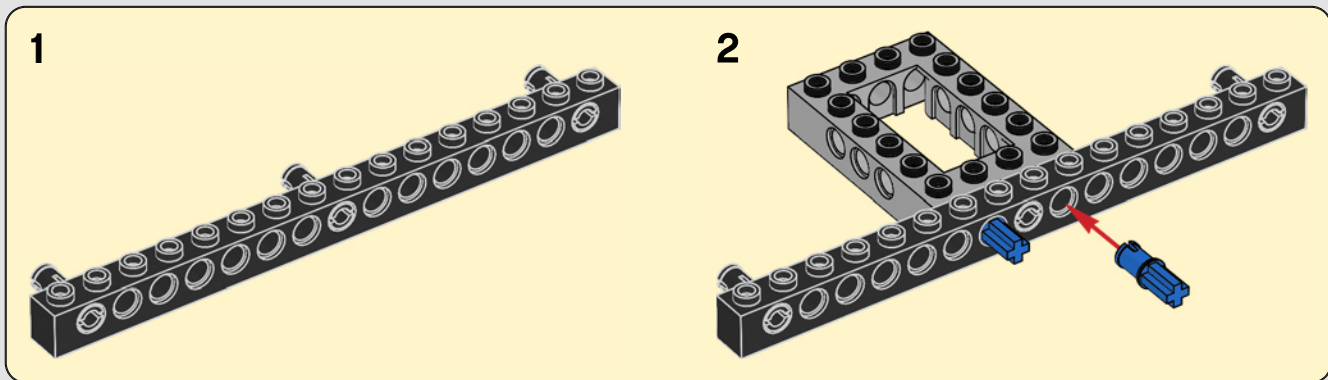


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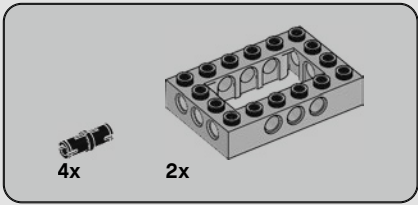




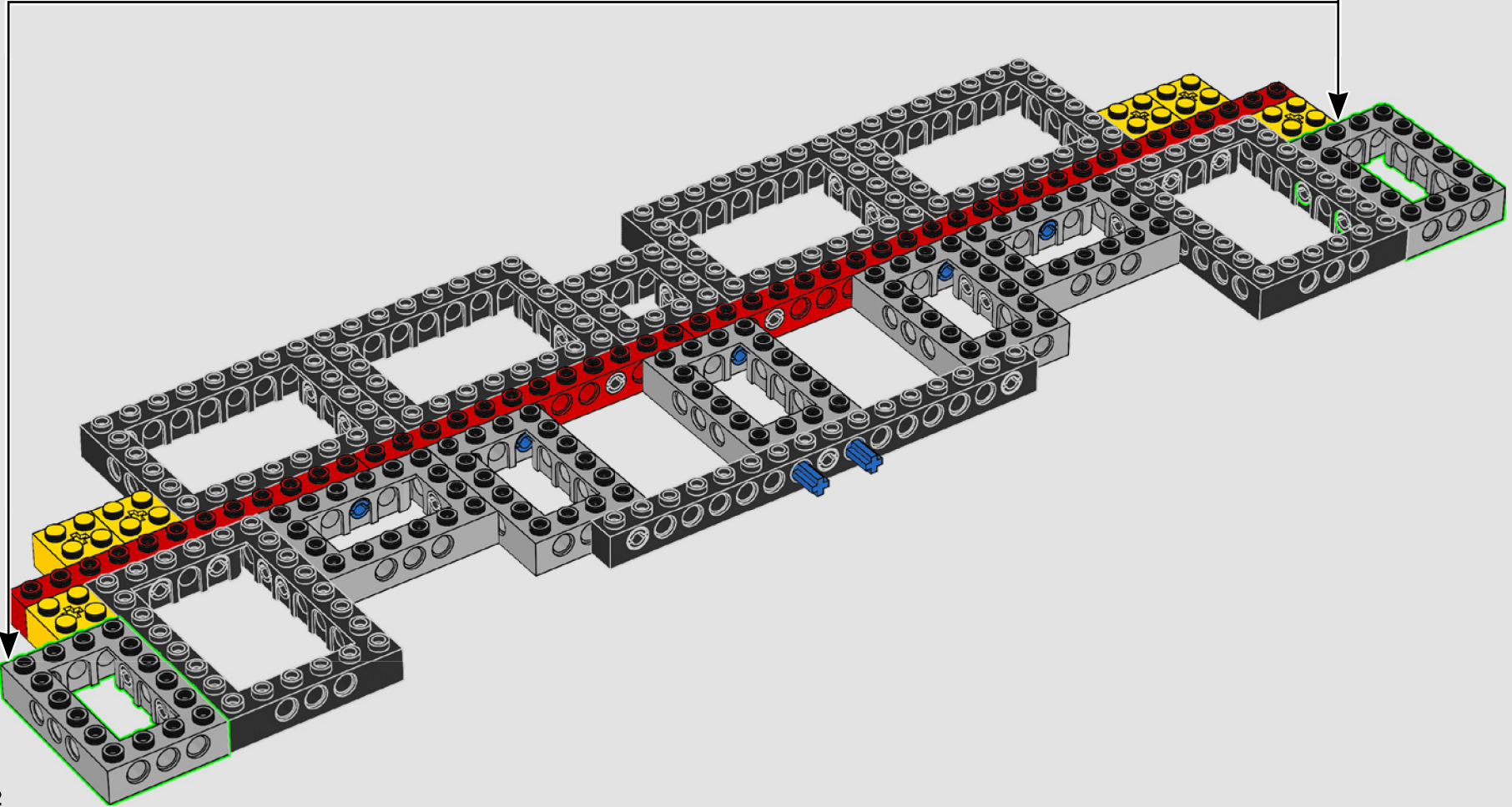
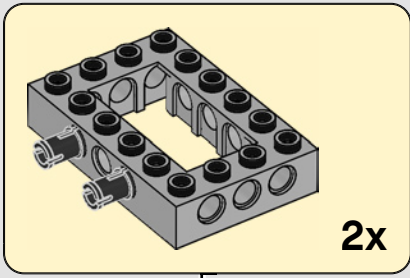
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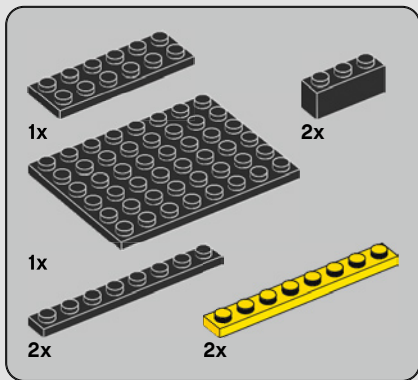




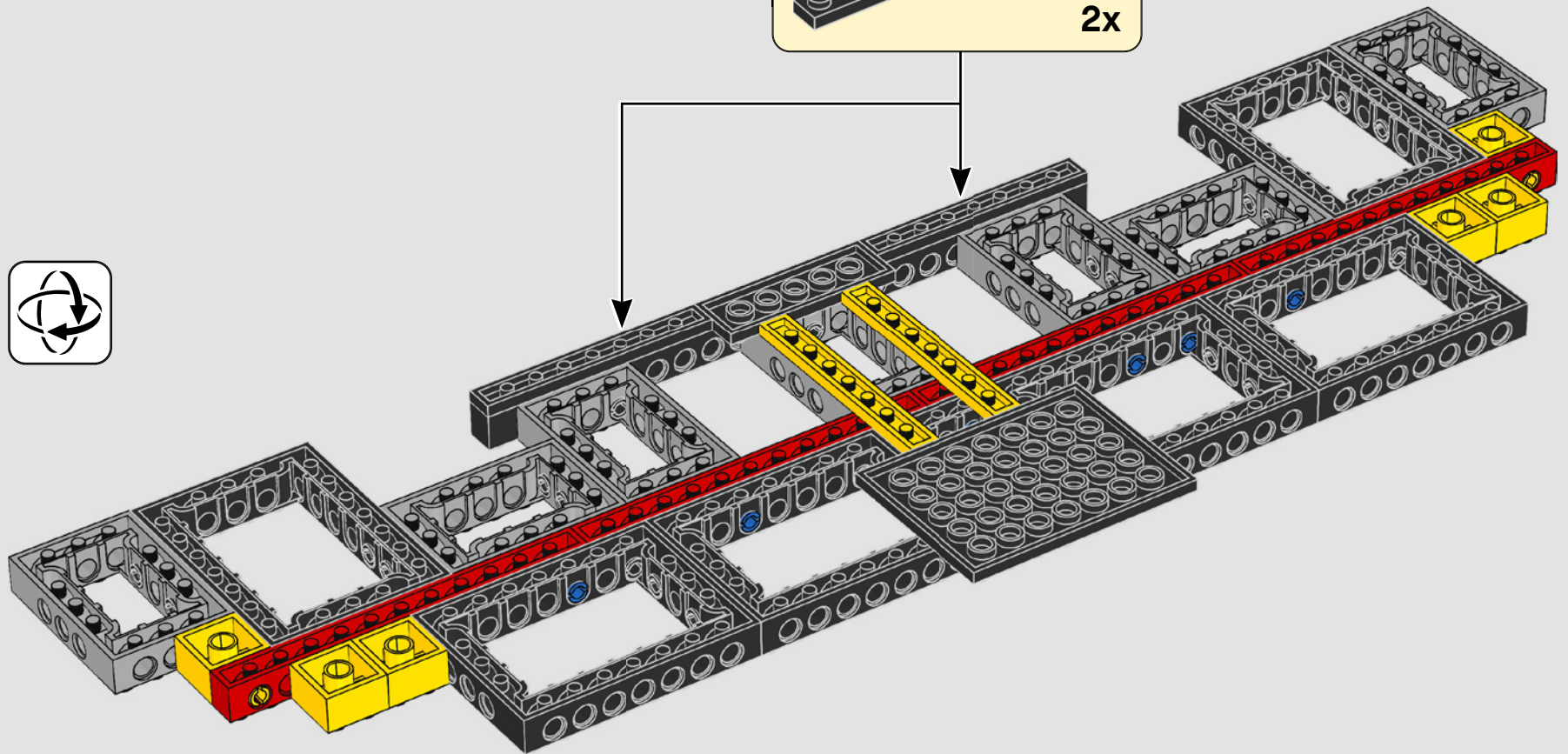
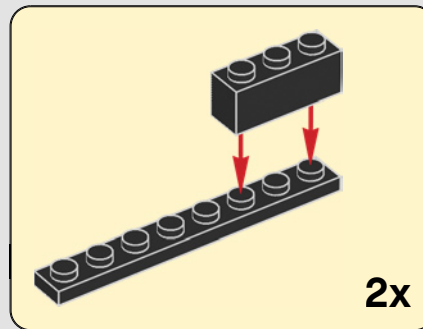


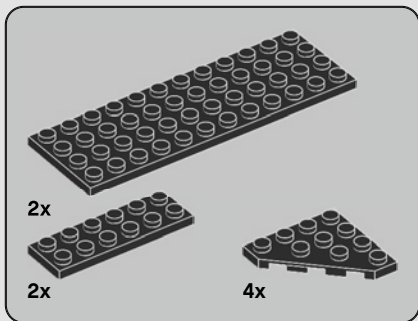
212



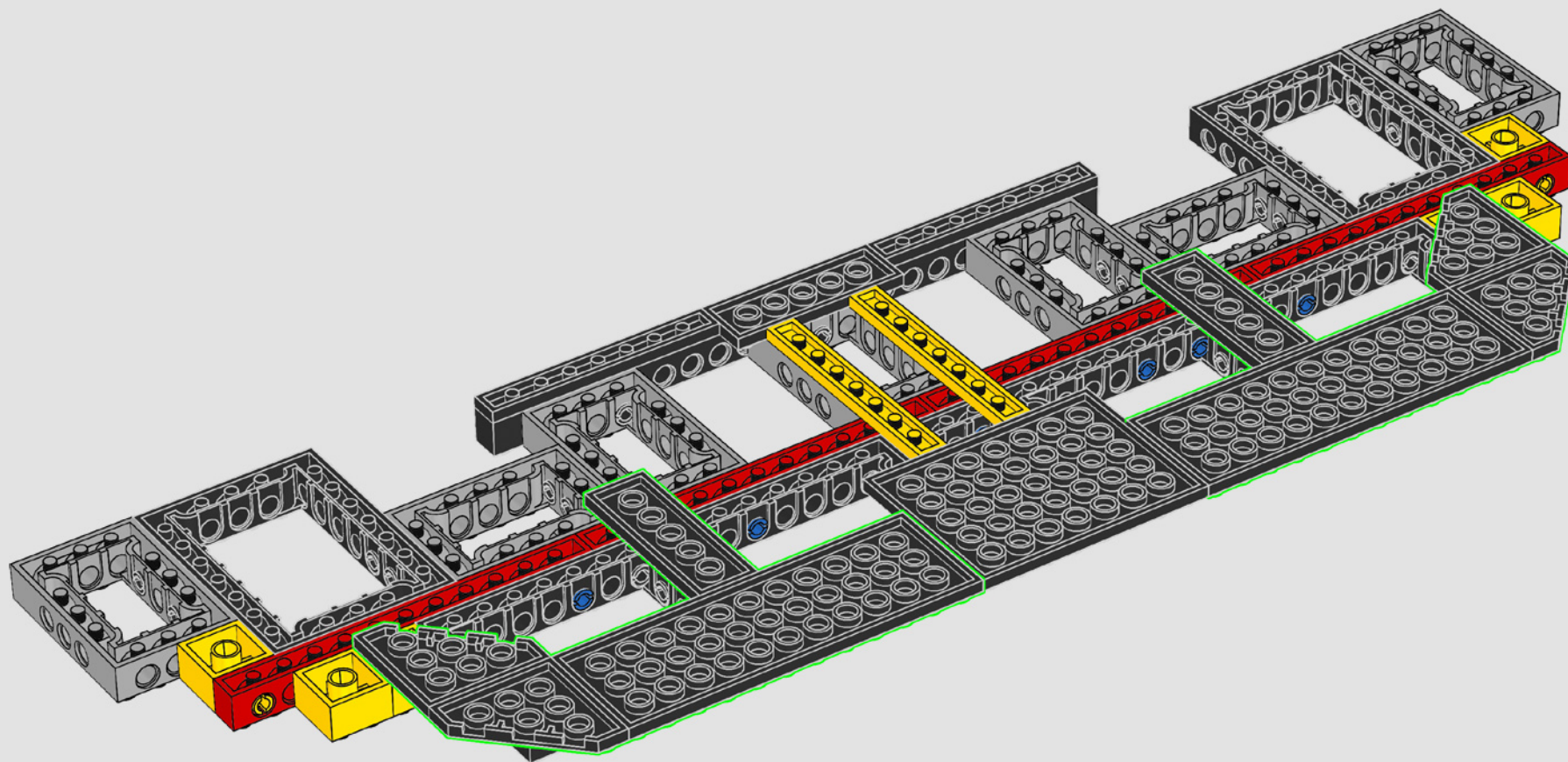


213

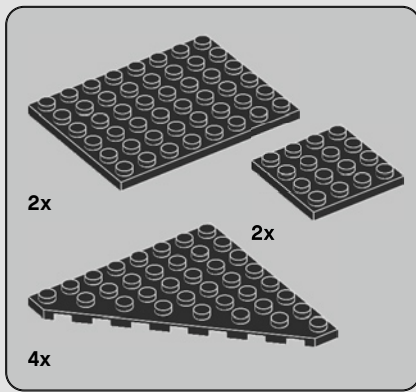




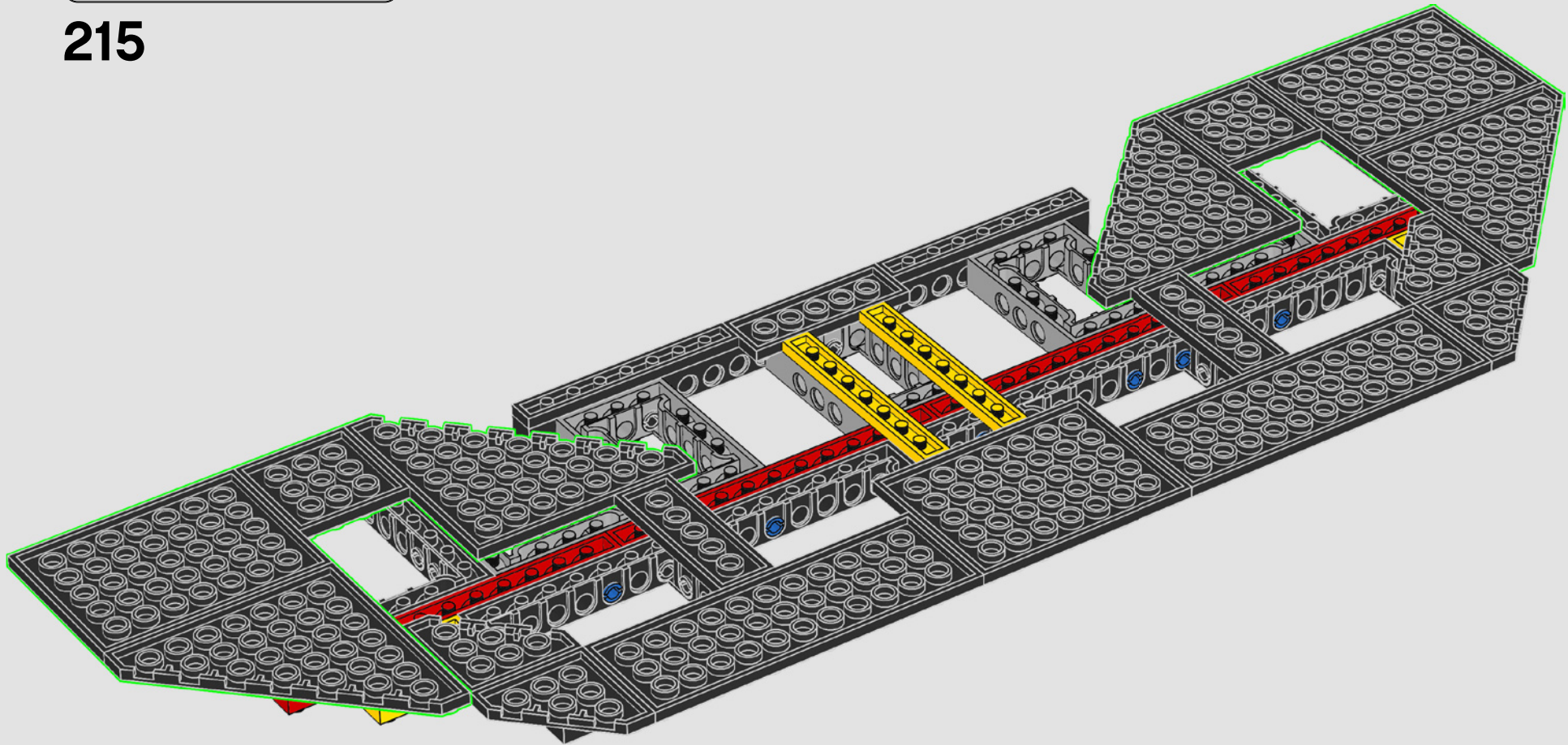
214



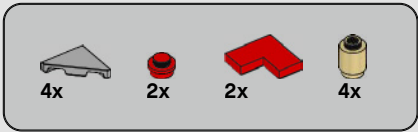




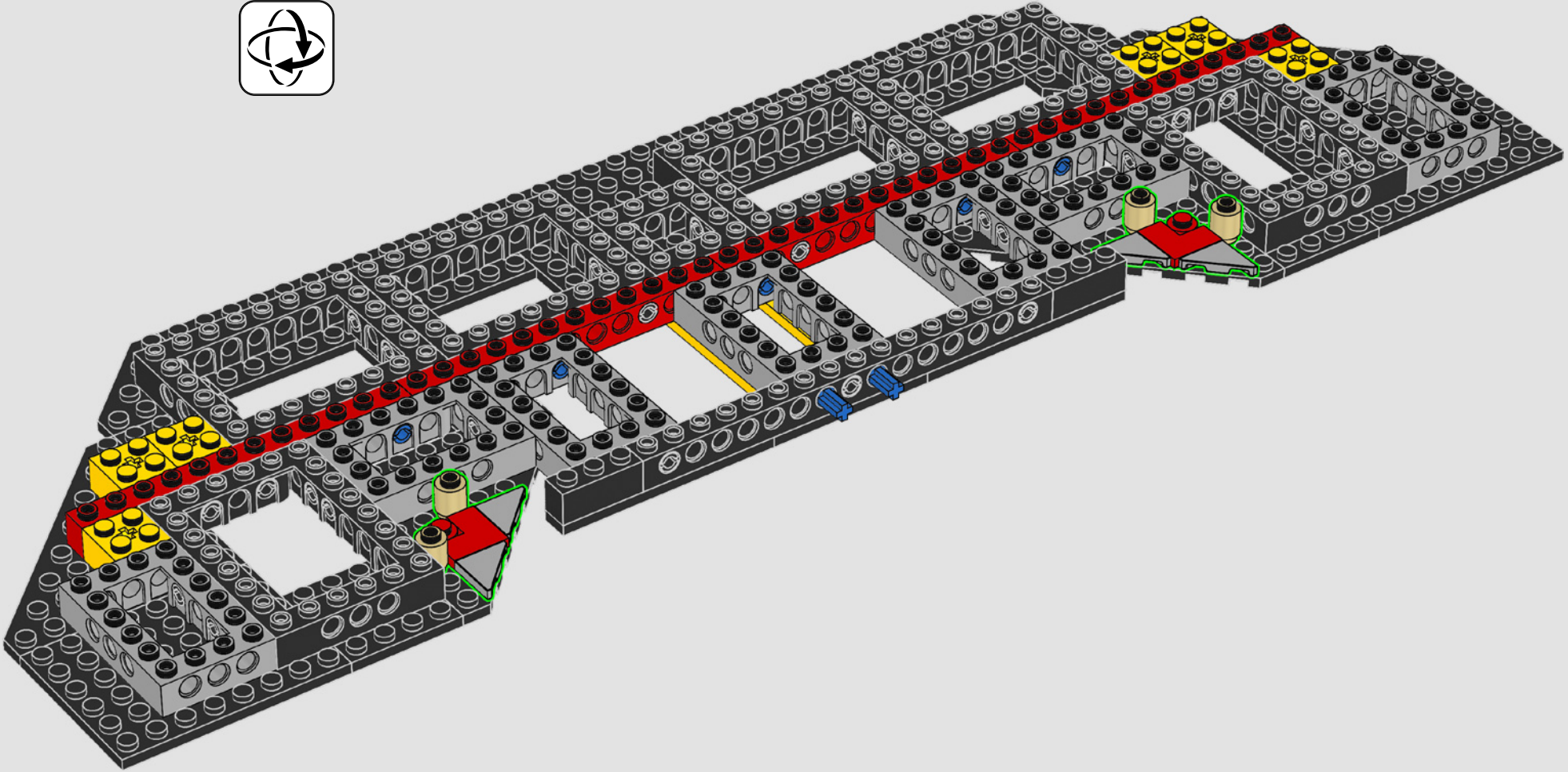
215



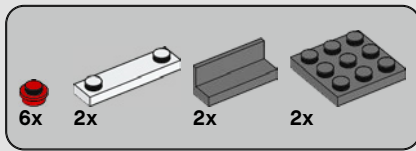
4x 2x 2x 4x



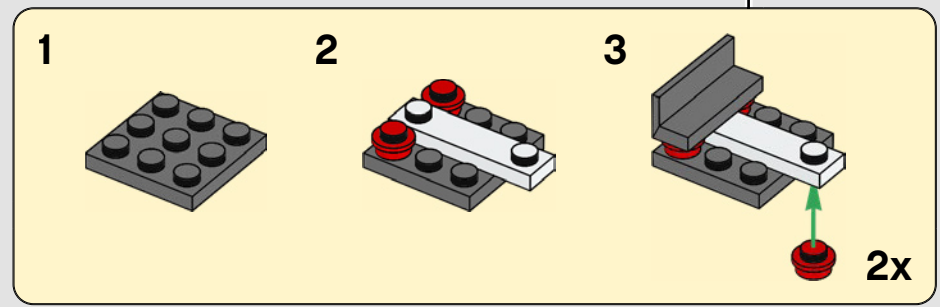
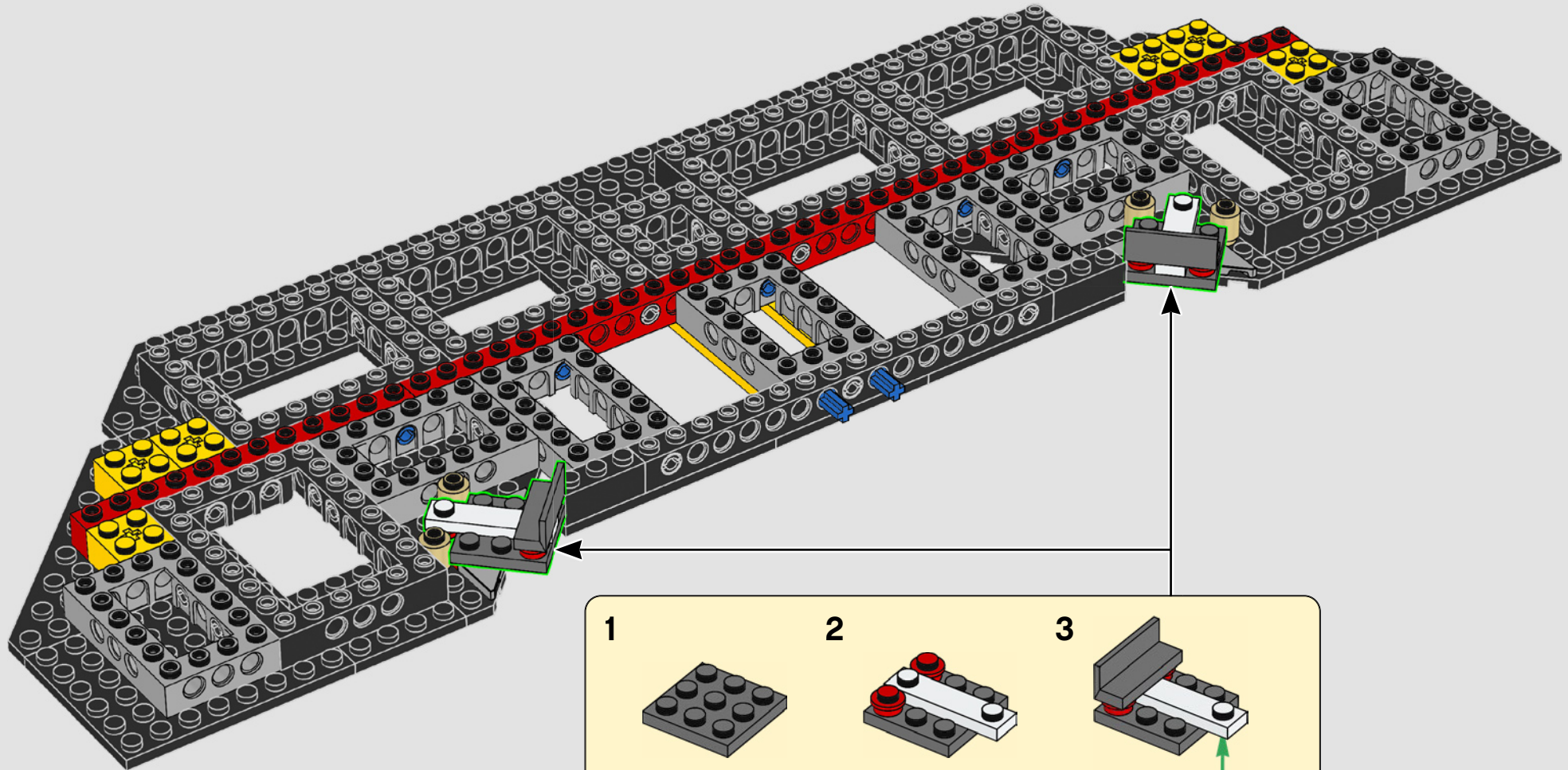
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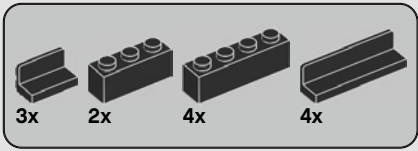




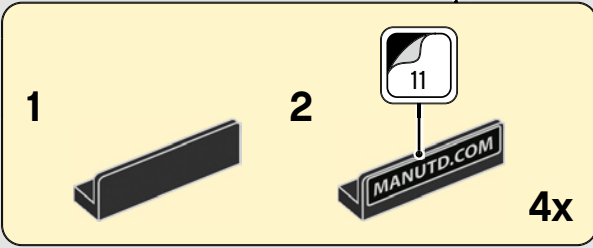
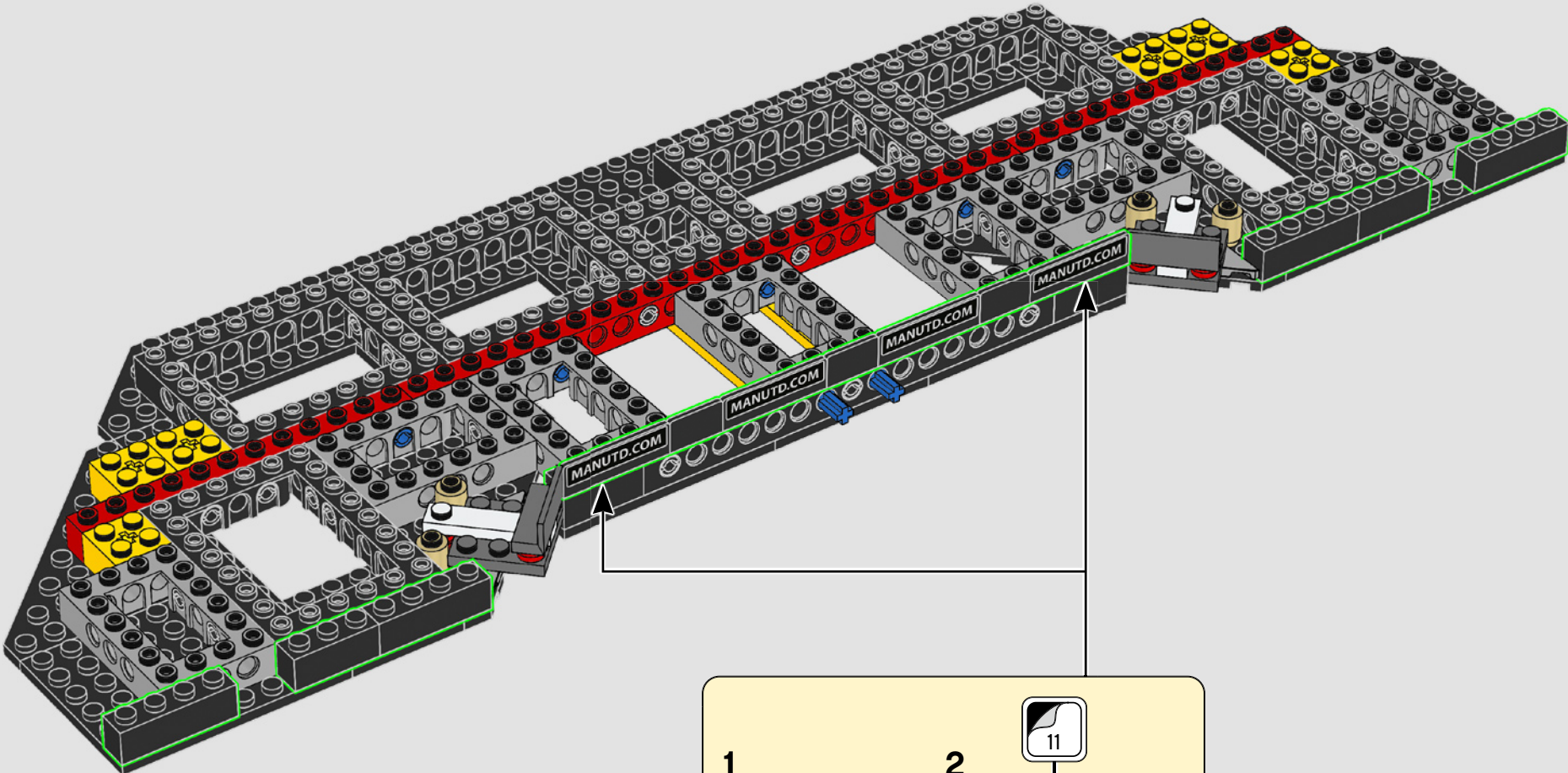
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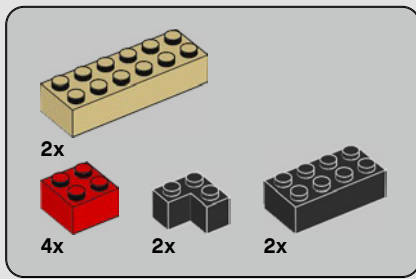




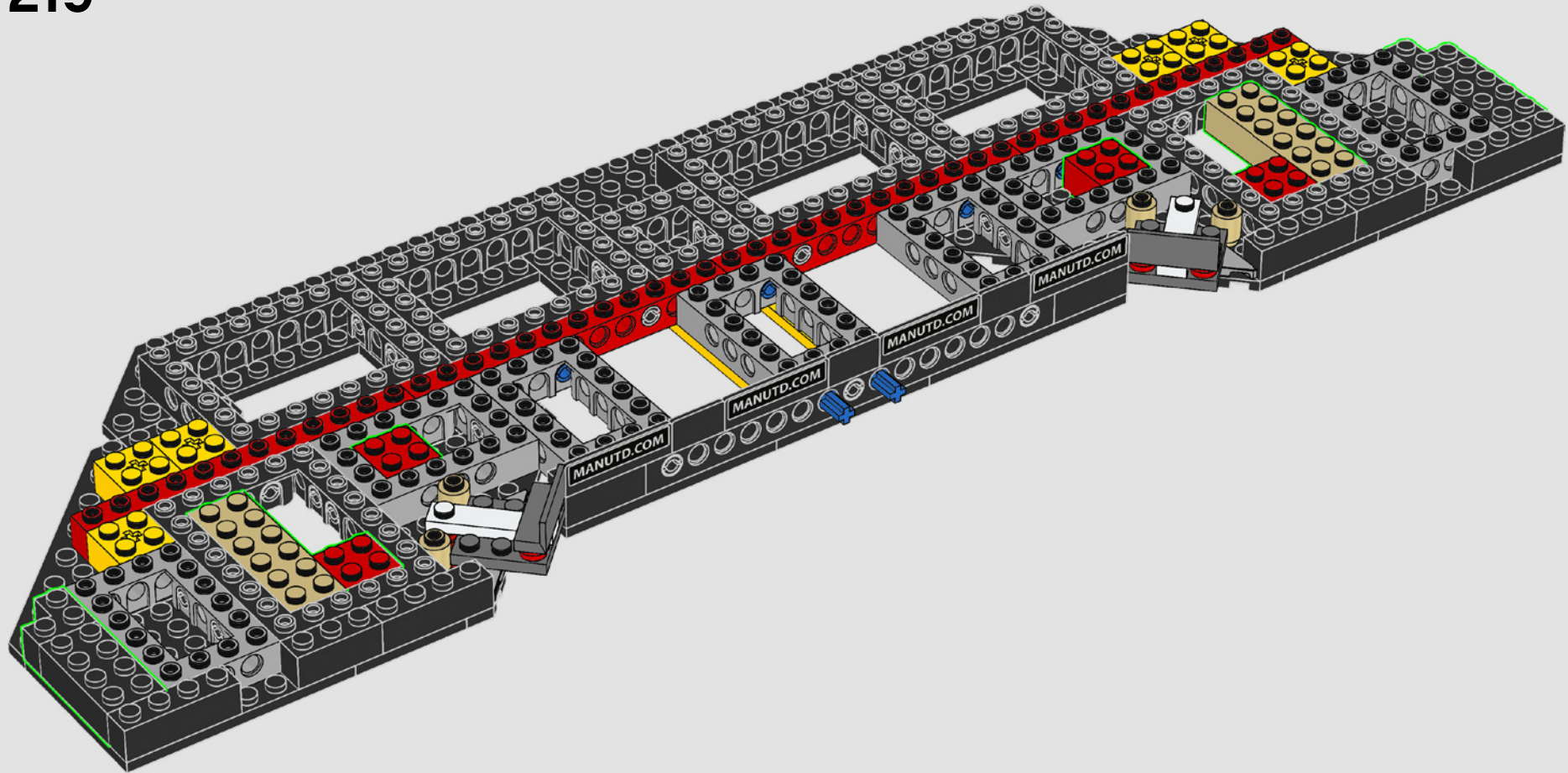


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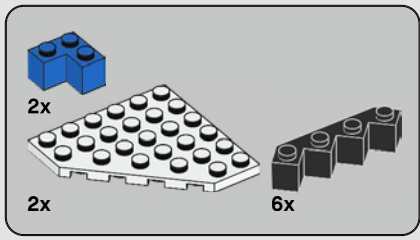




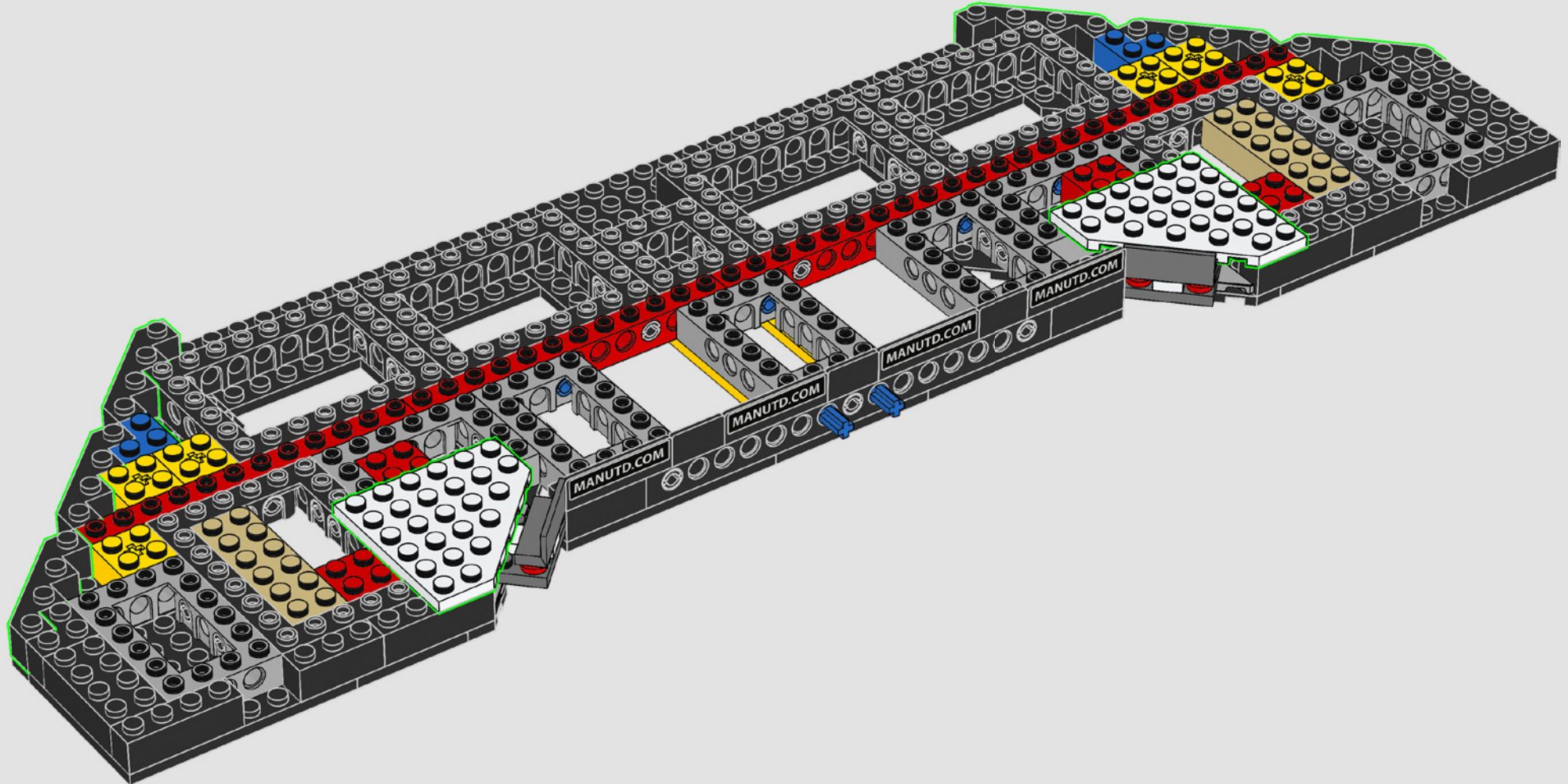
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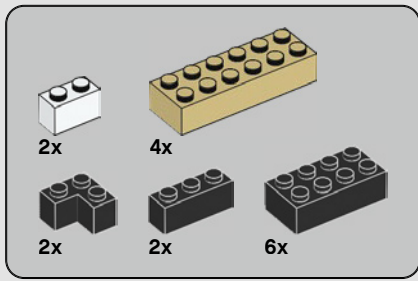




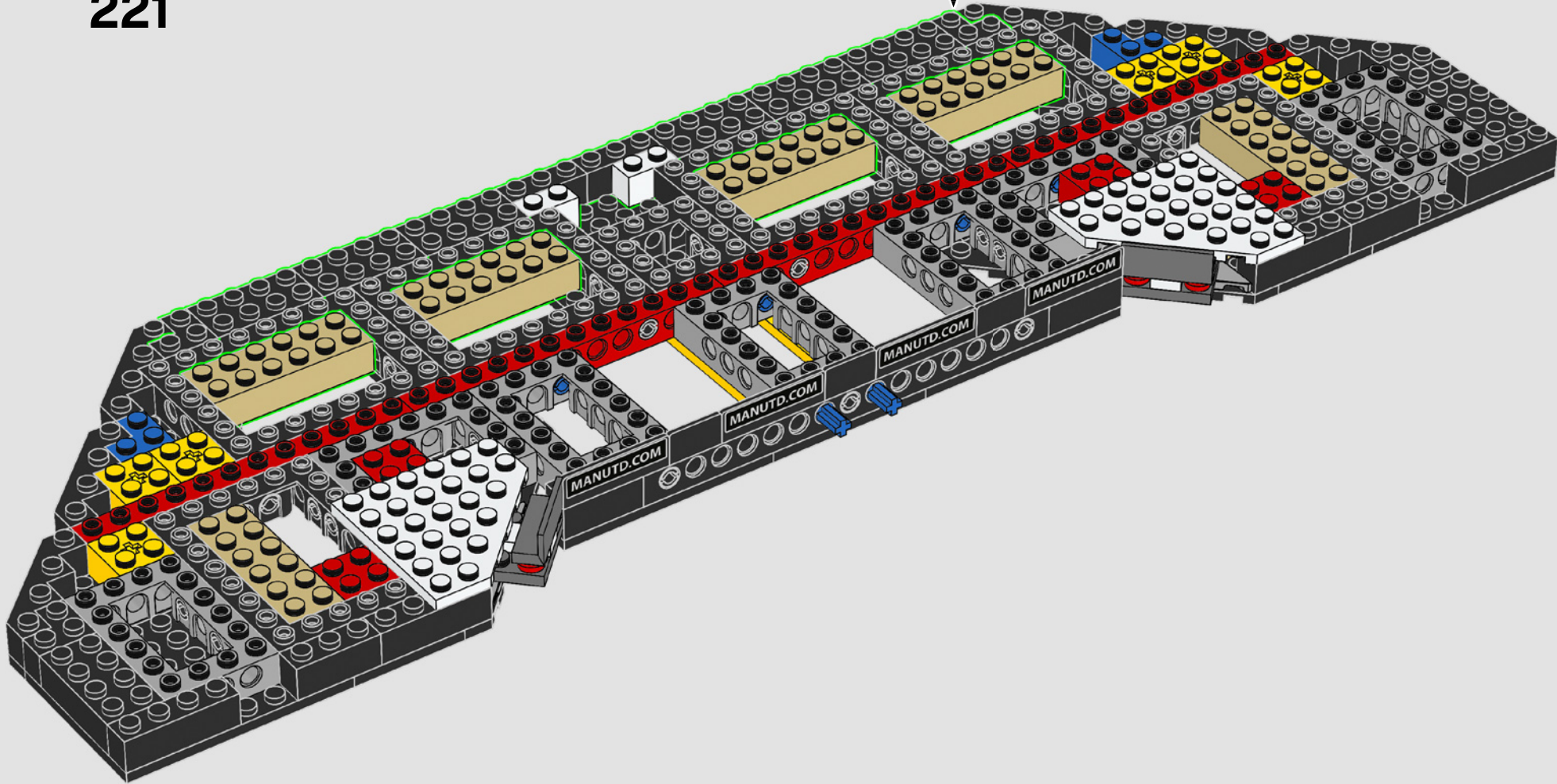
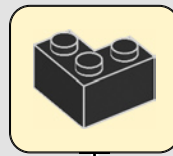
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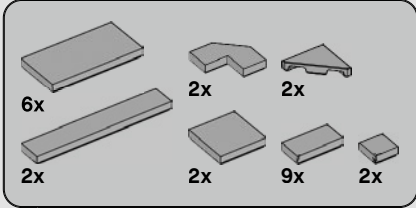
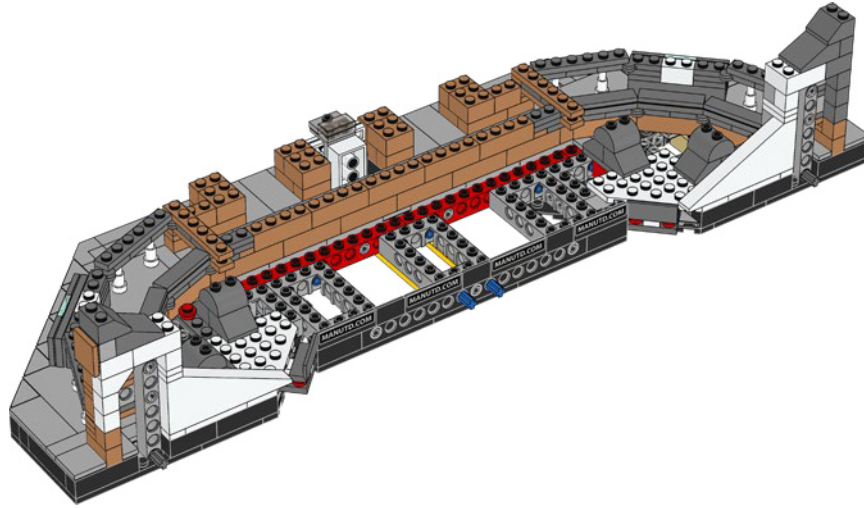
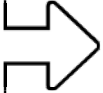




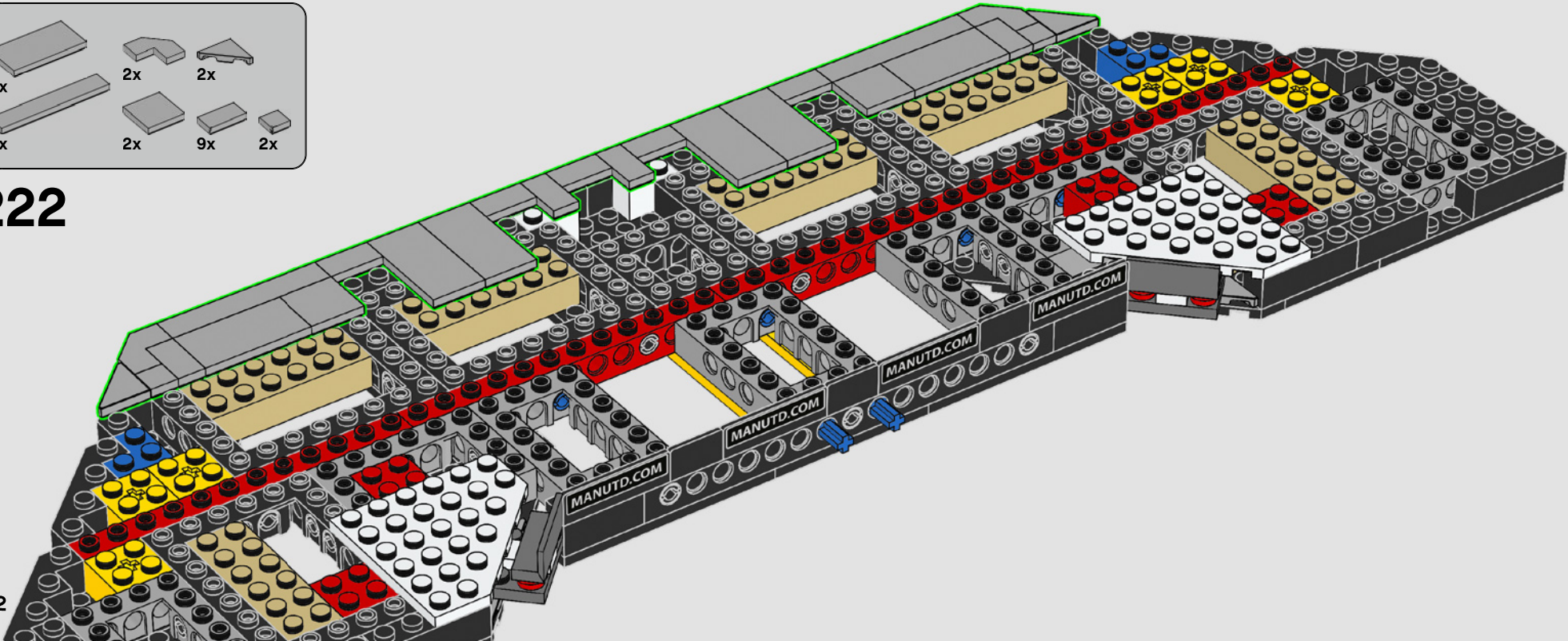


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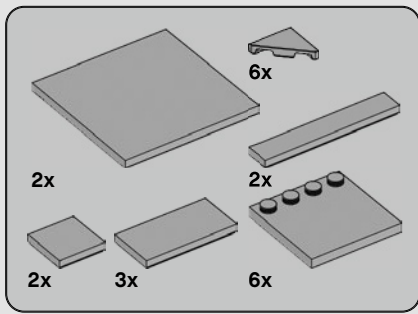




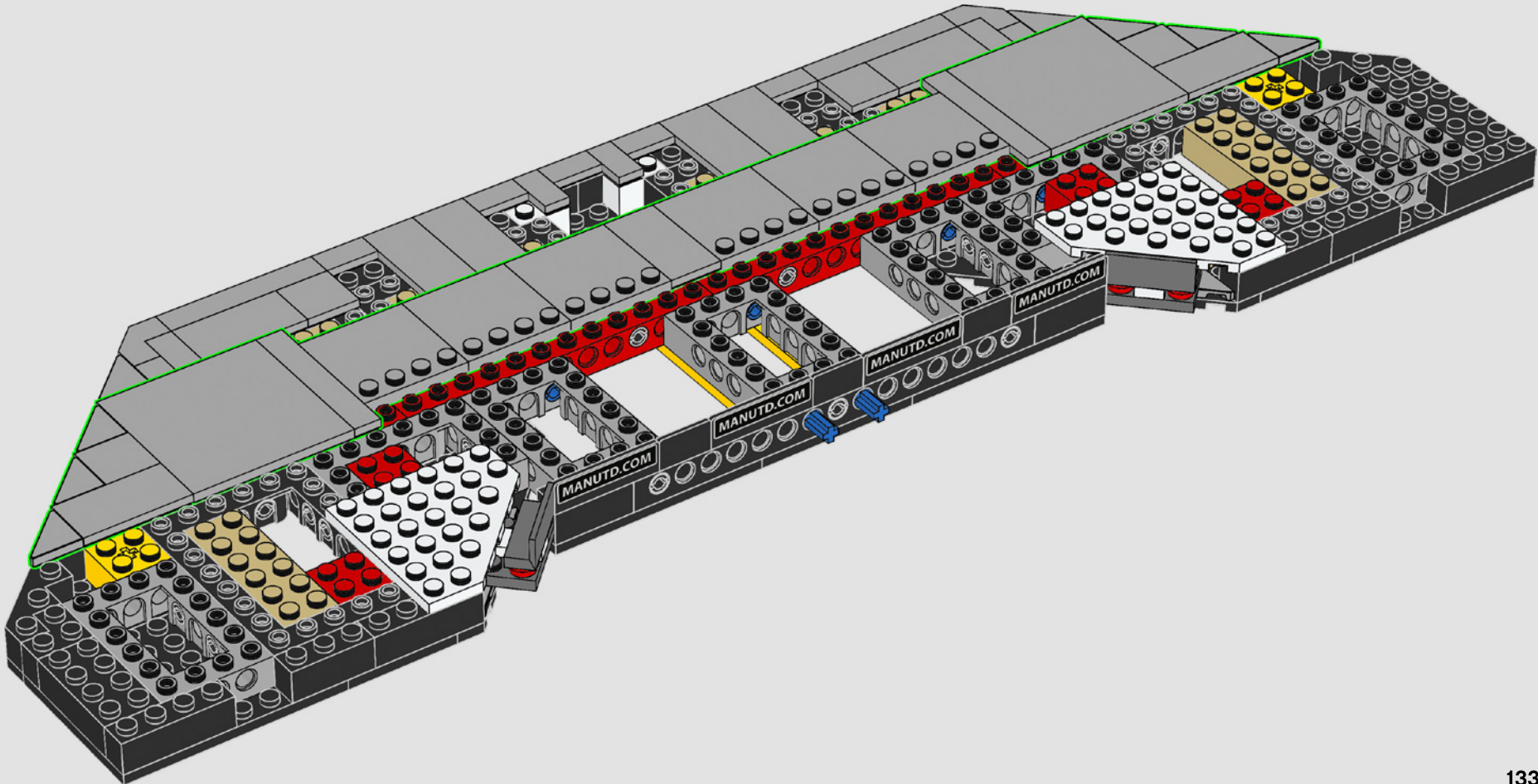
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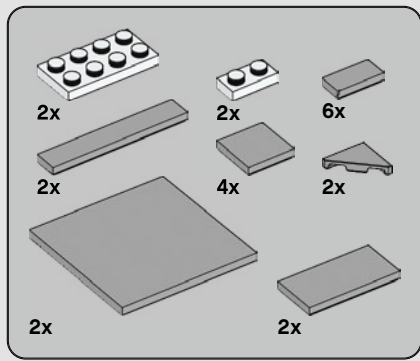




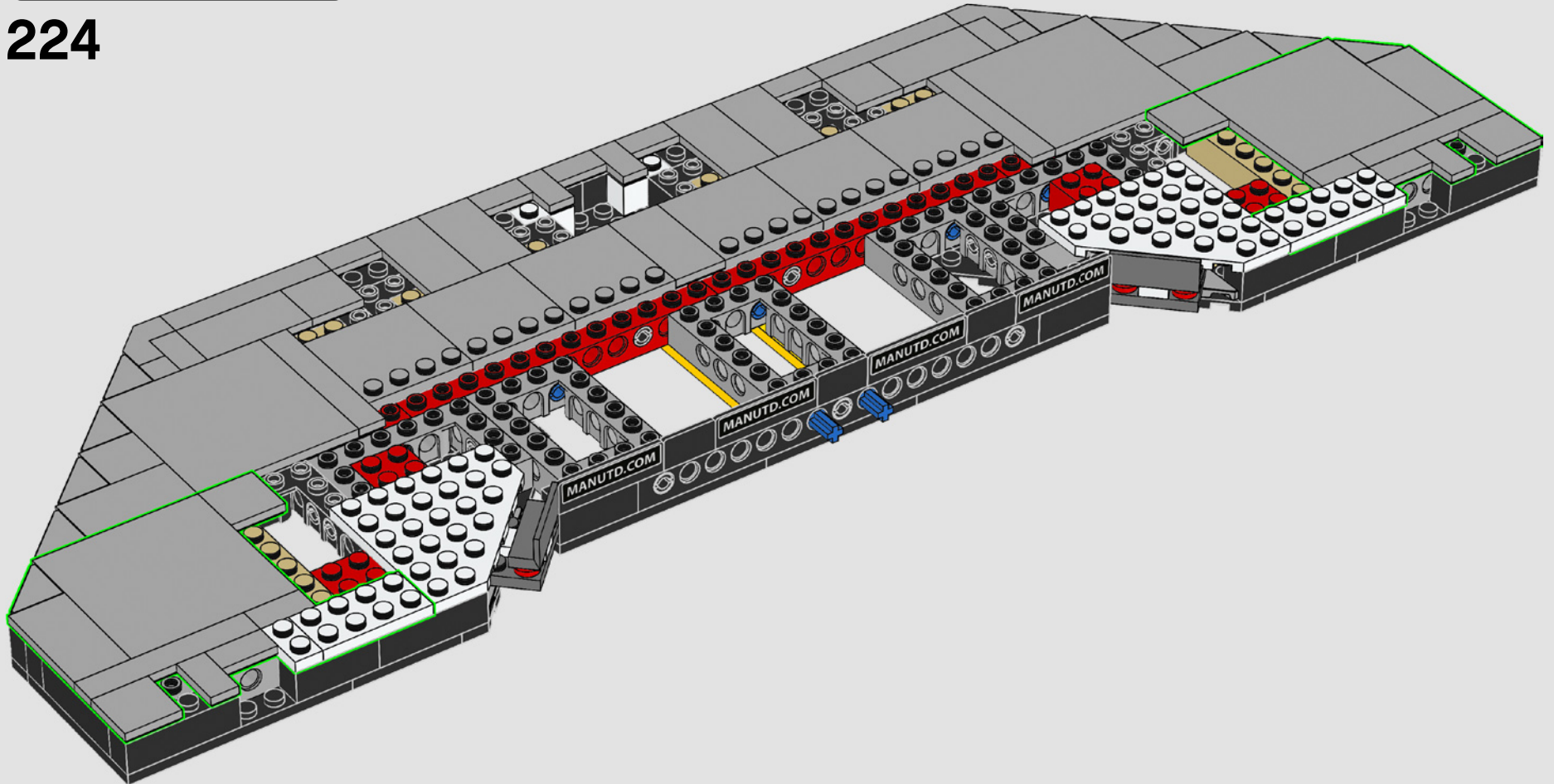
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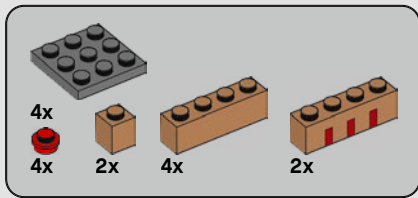




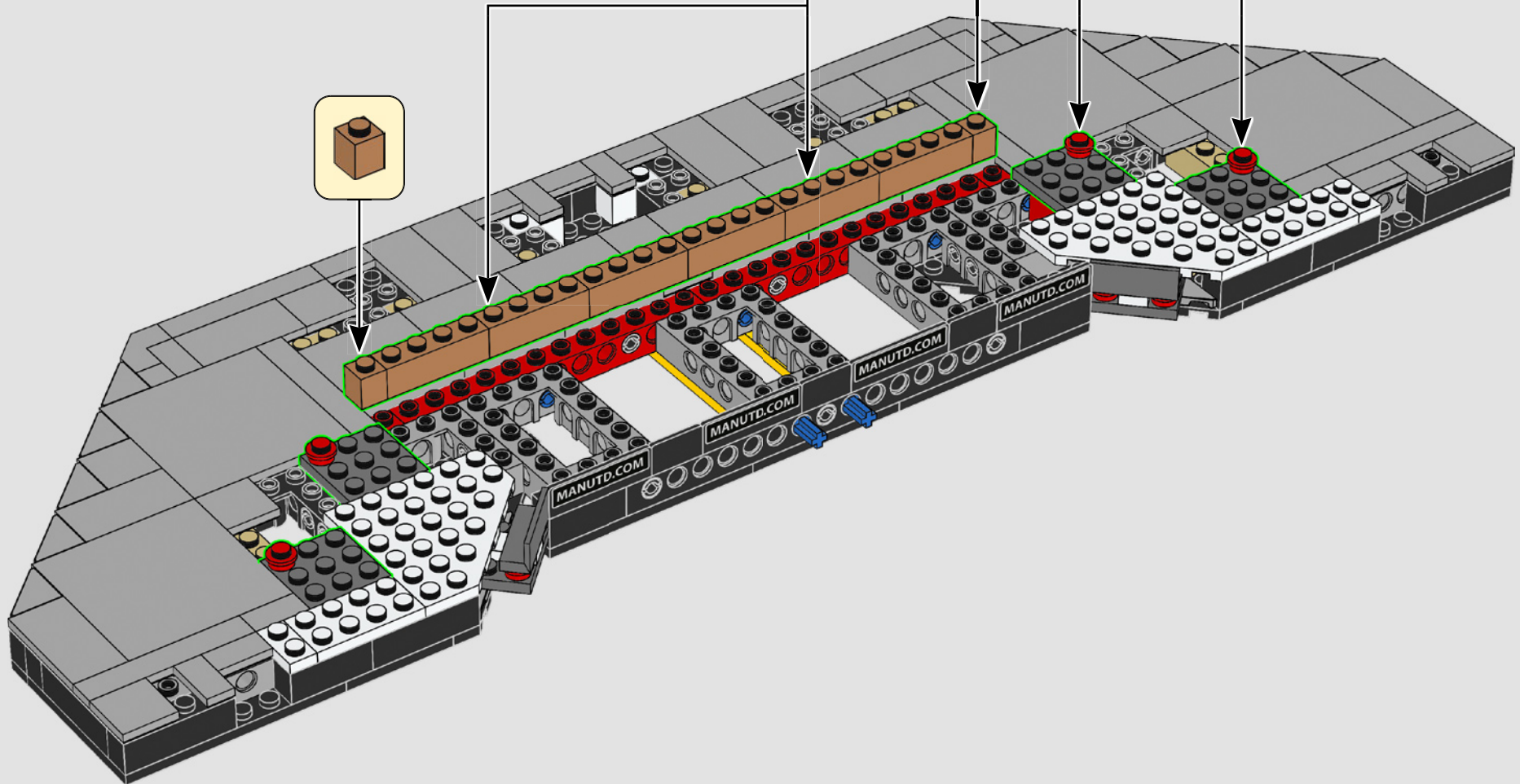
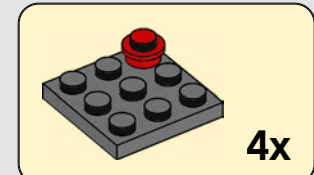
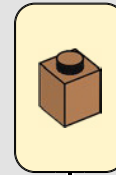
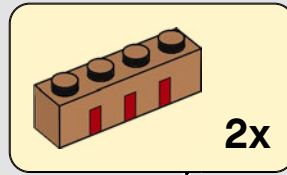


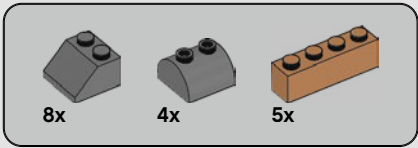
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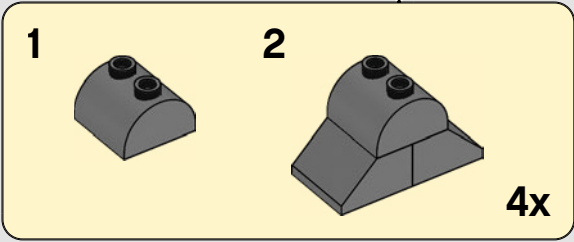
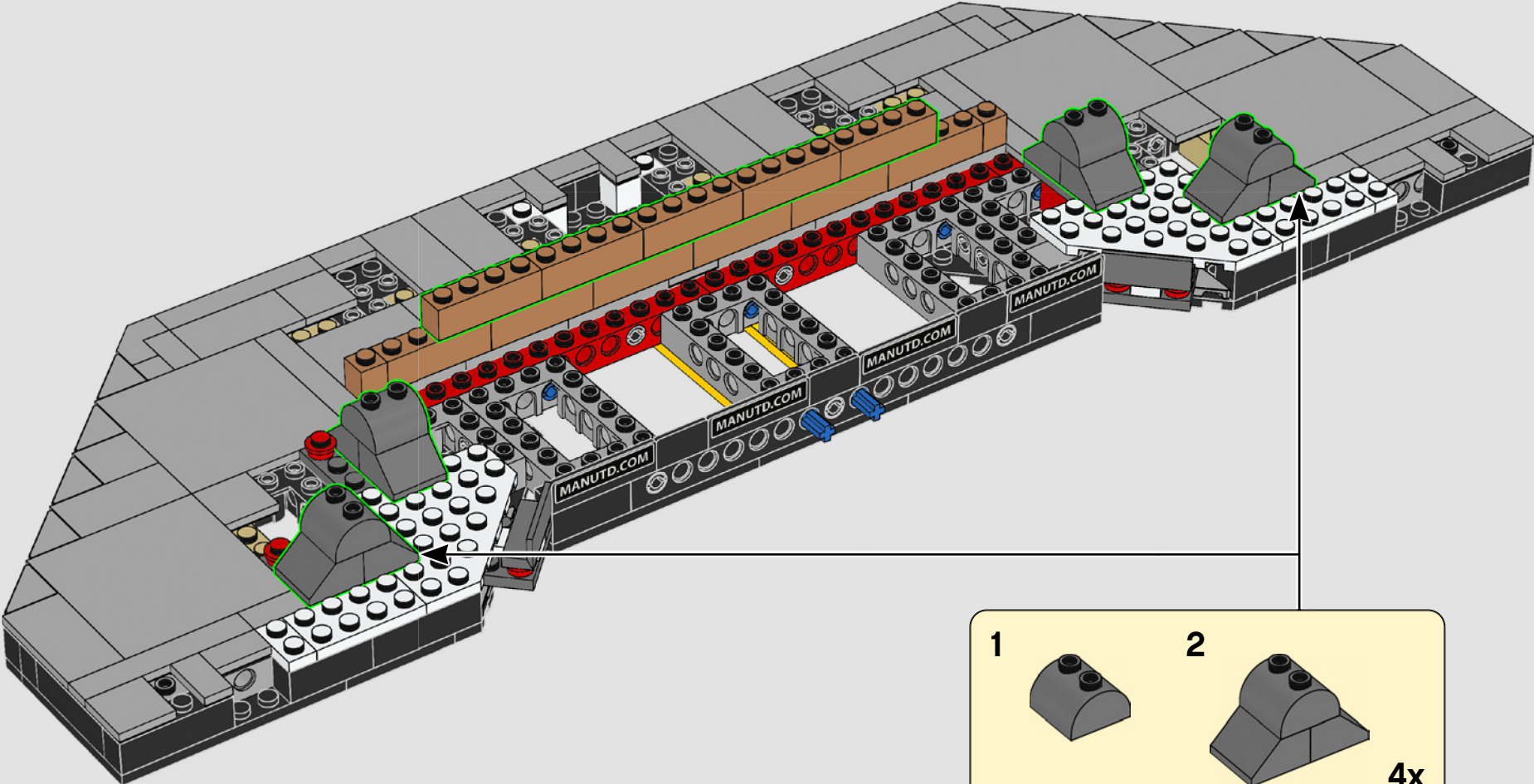


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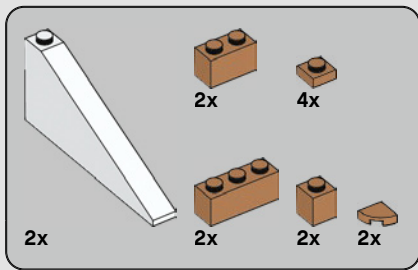




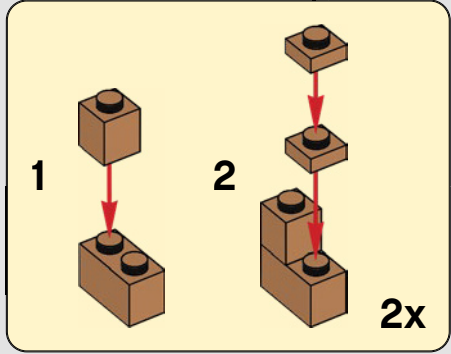
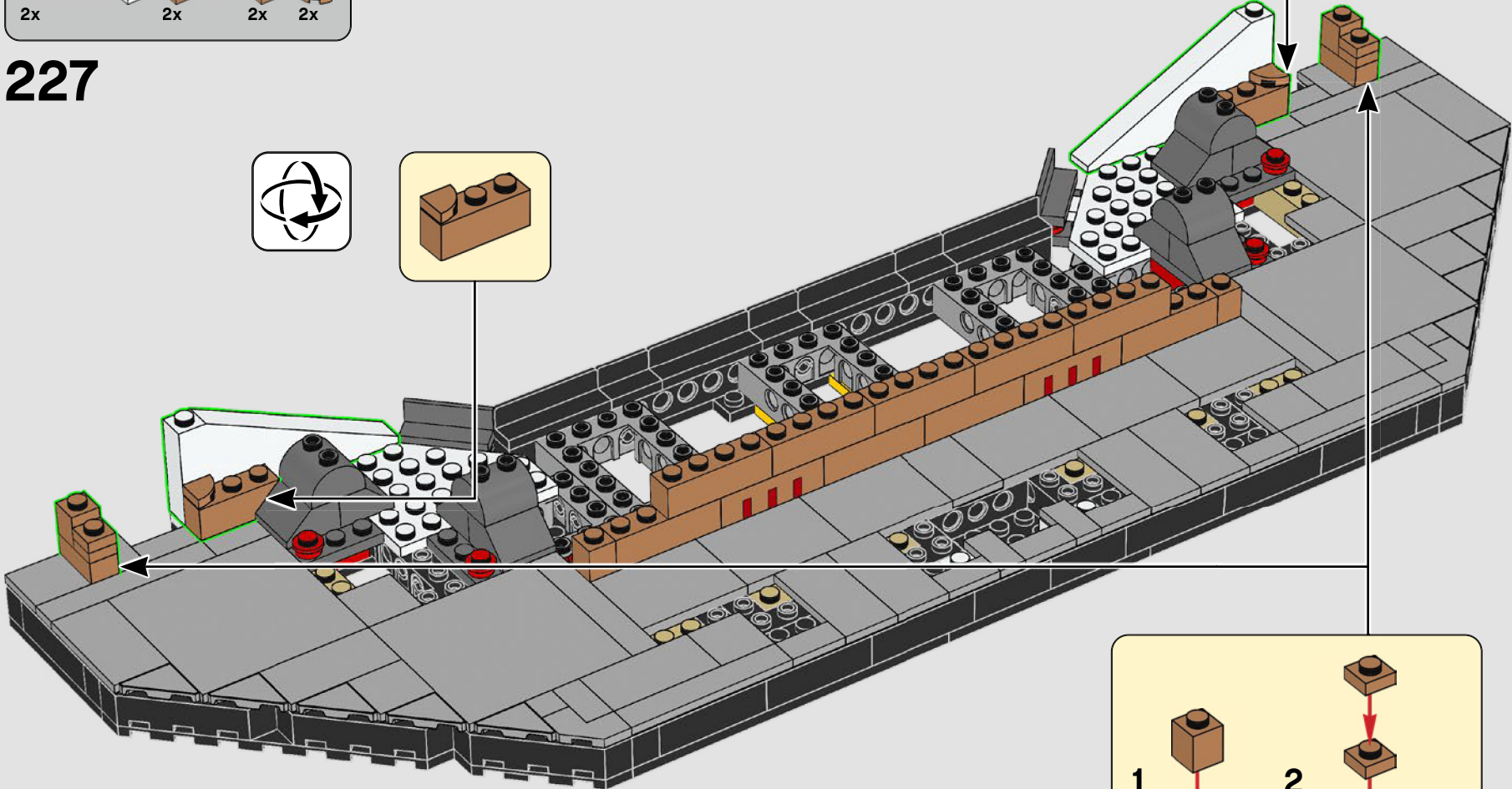
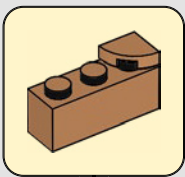
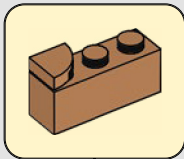
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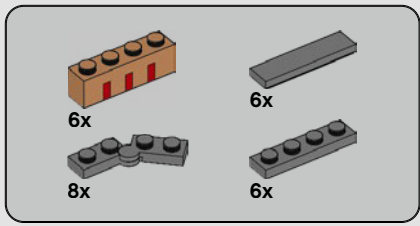






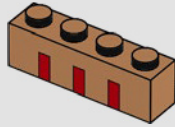
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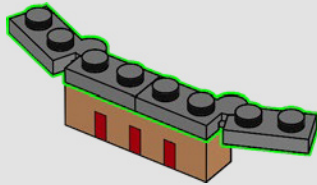


228

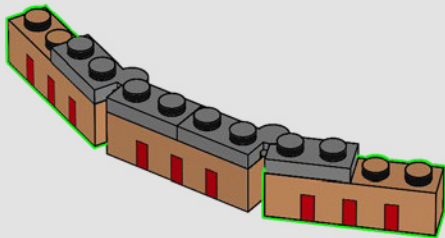
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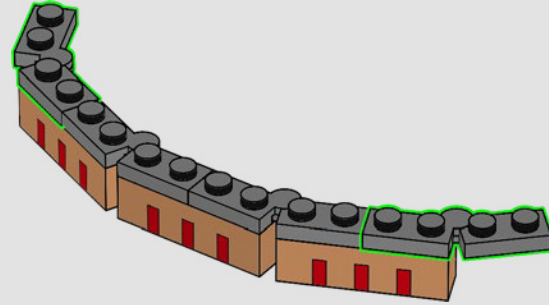
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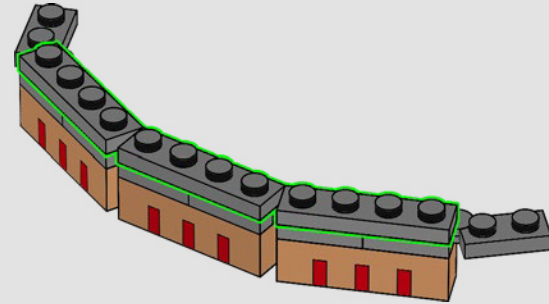
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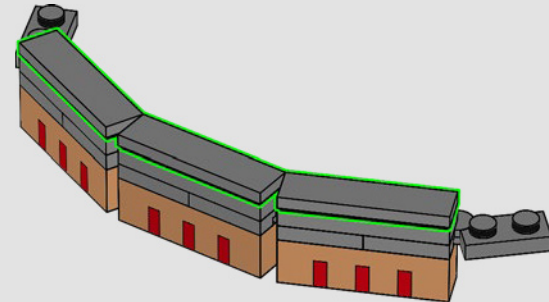
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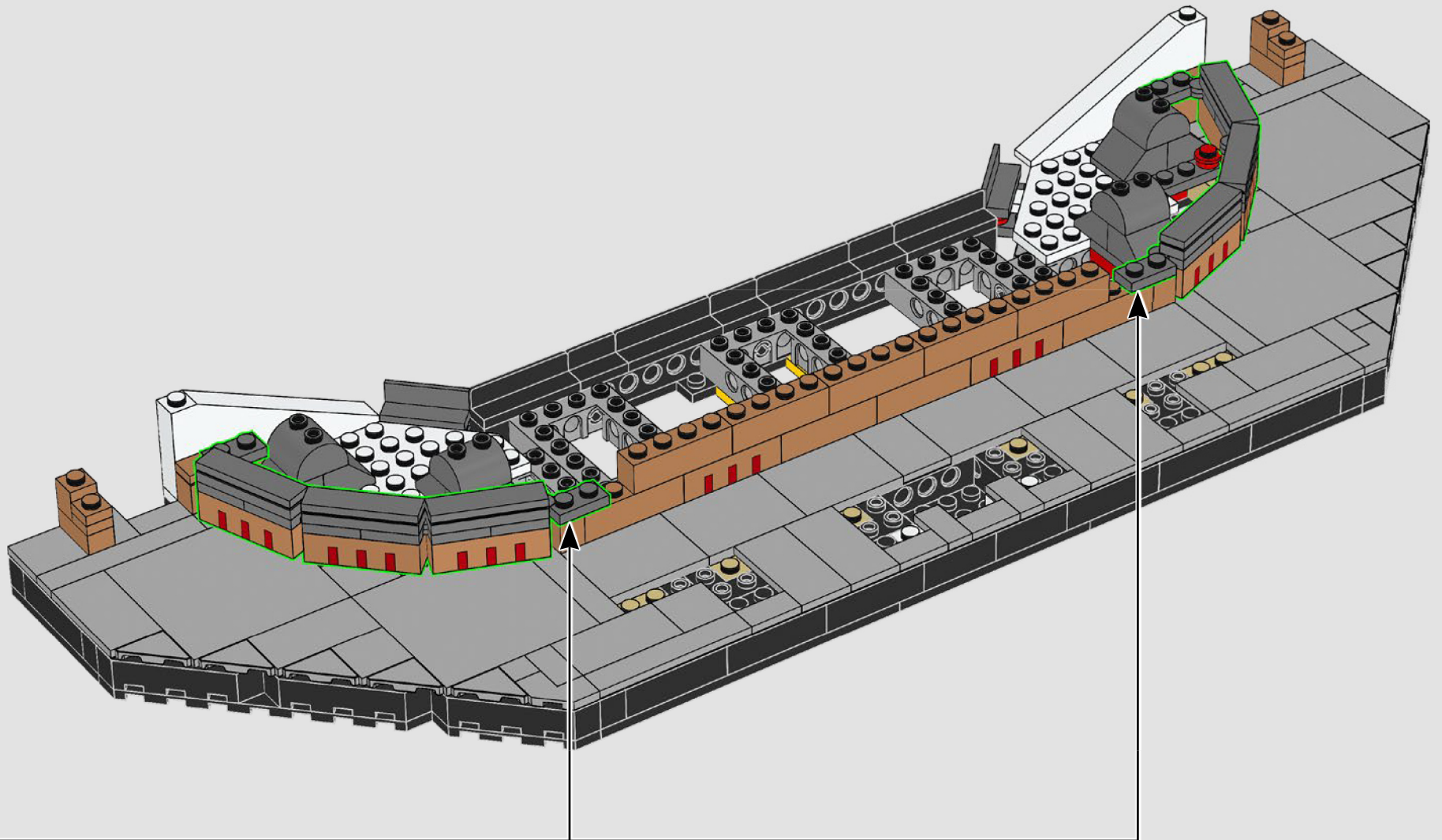
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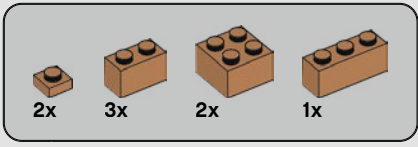
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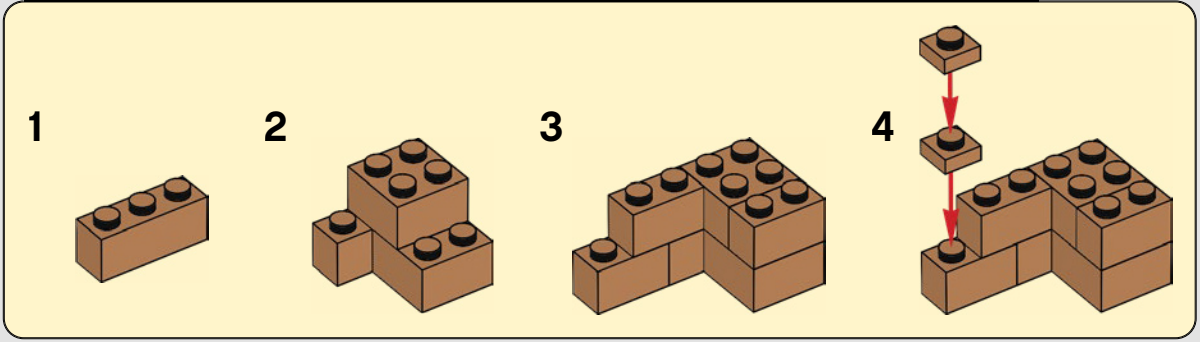
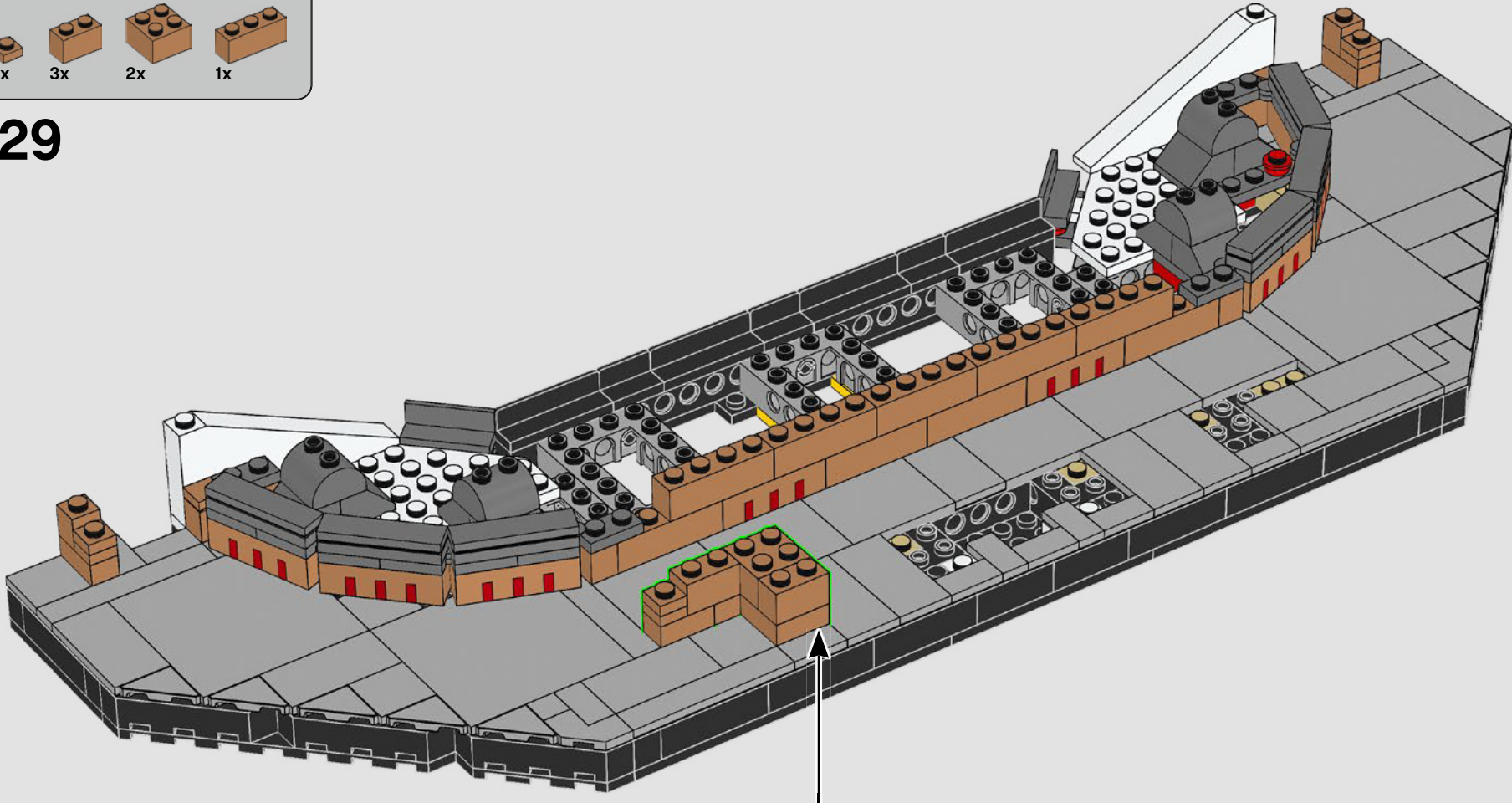
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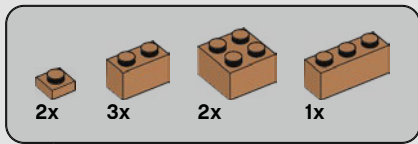




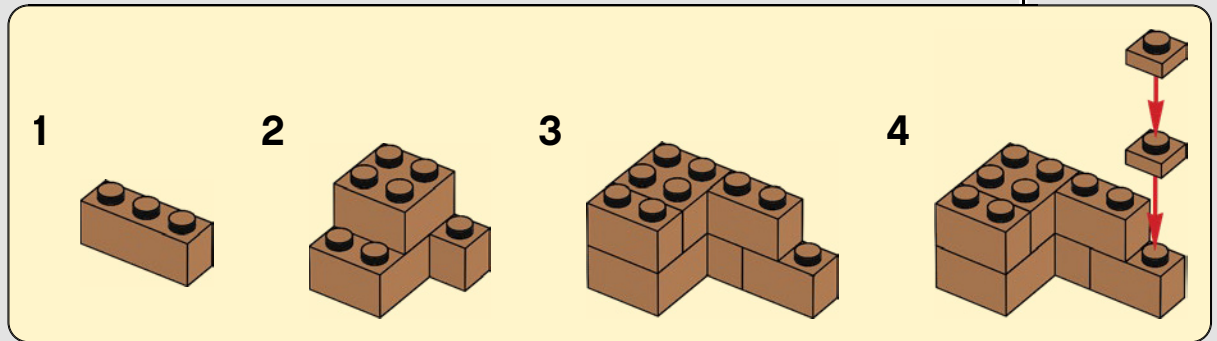
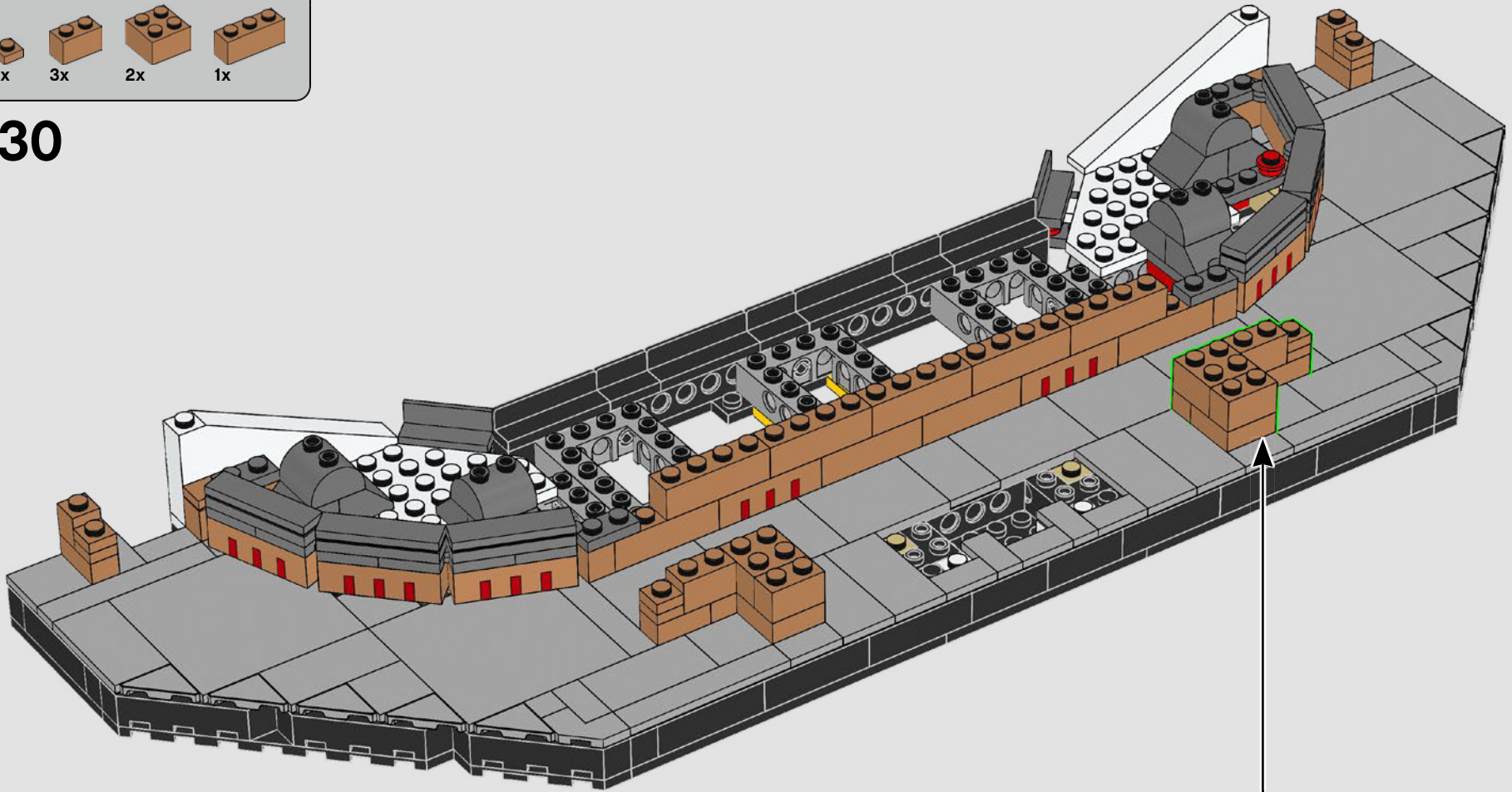


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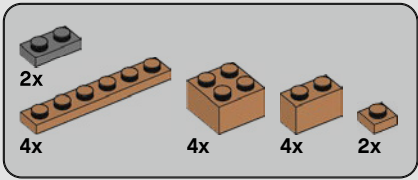




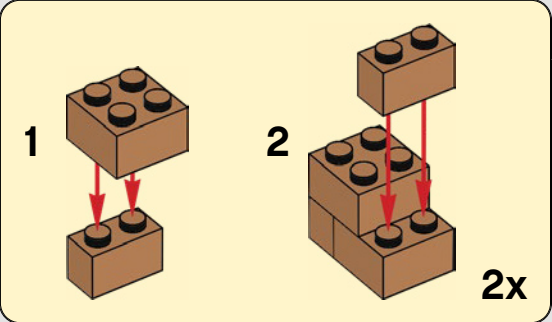
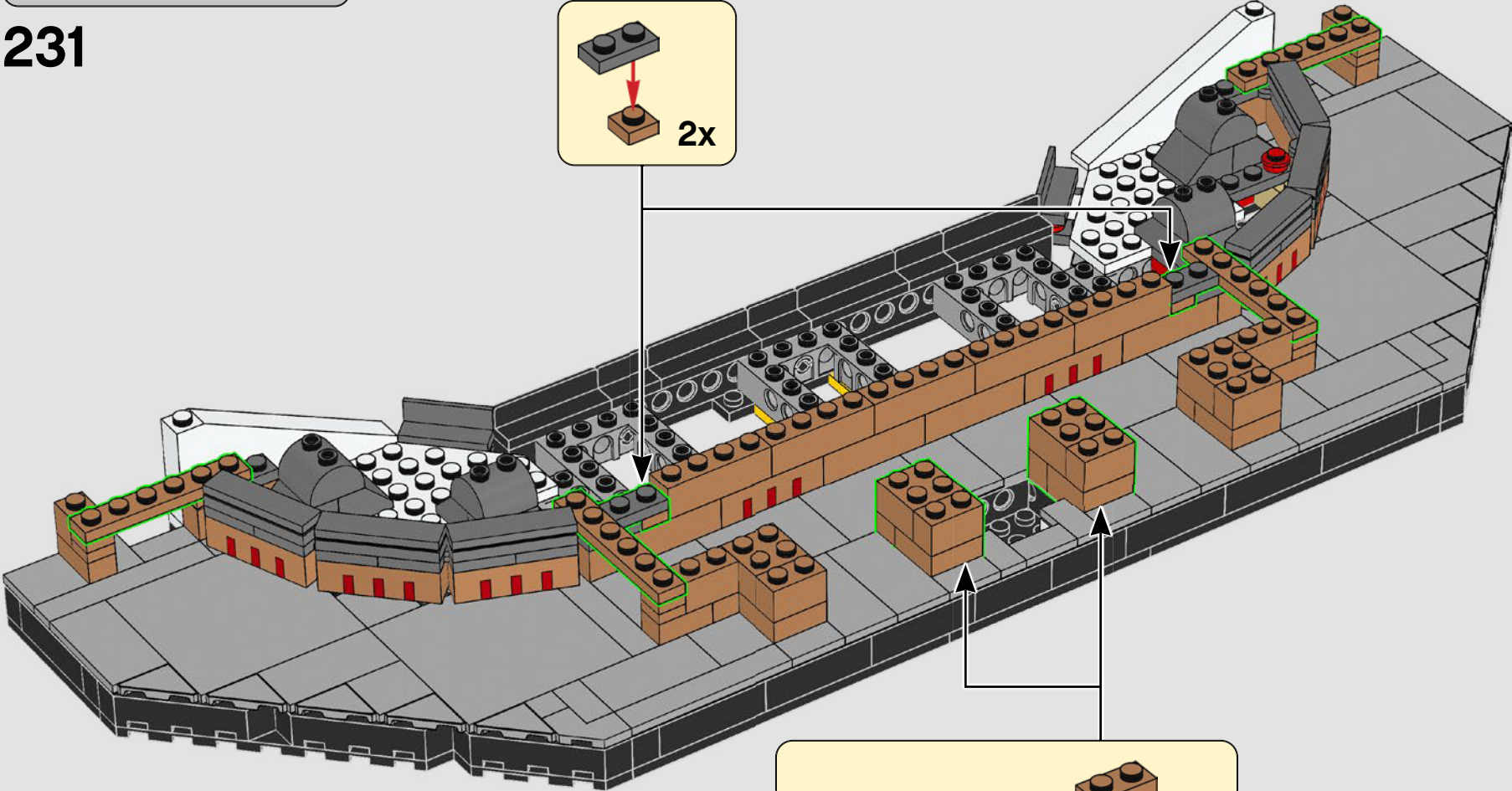
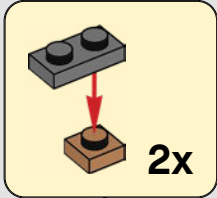
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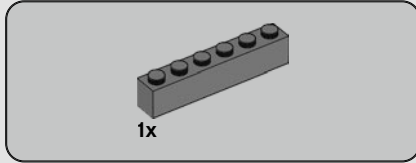
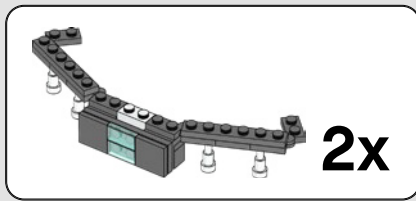




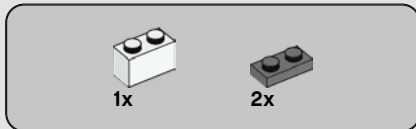
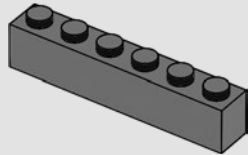
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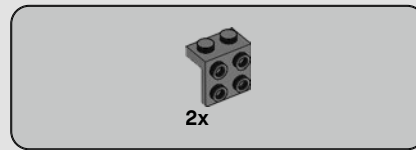
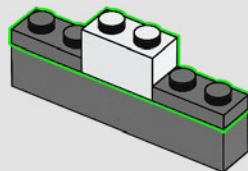




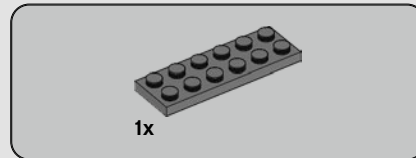
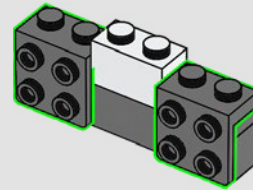
232



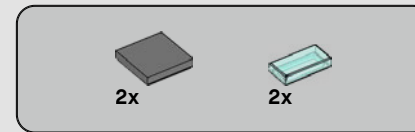
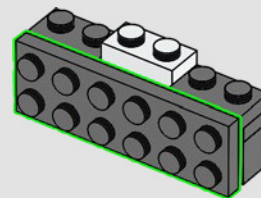
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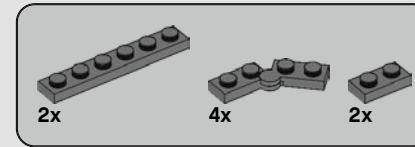
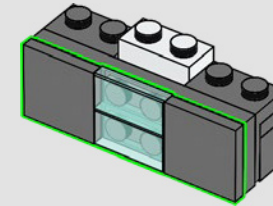
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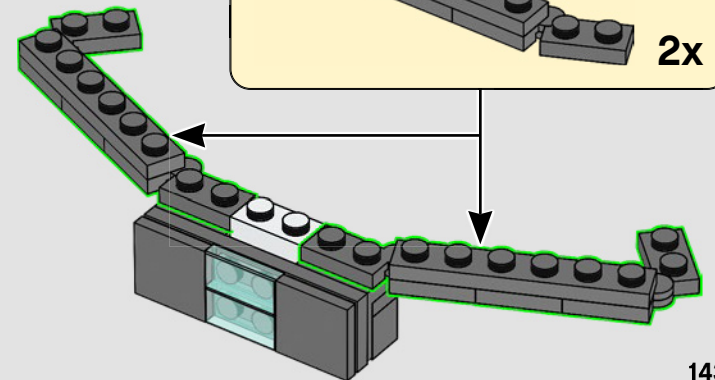
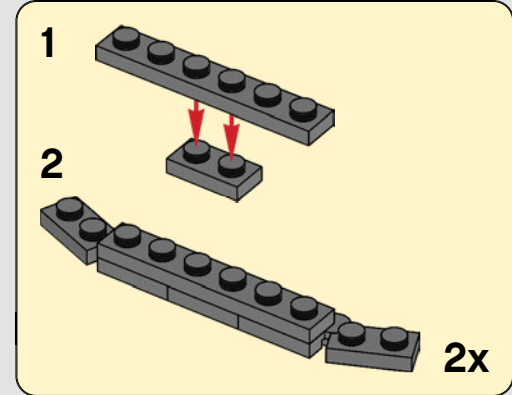
235



236



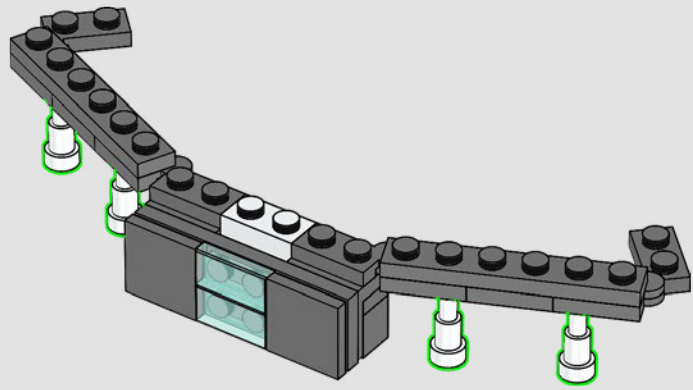
237





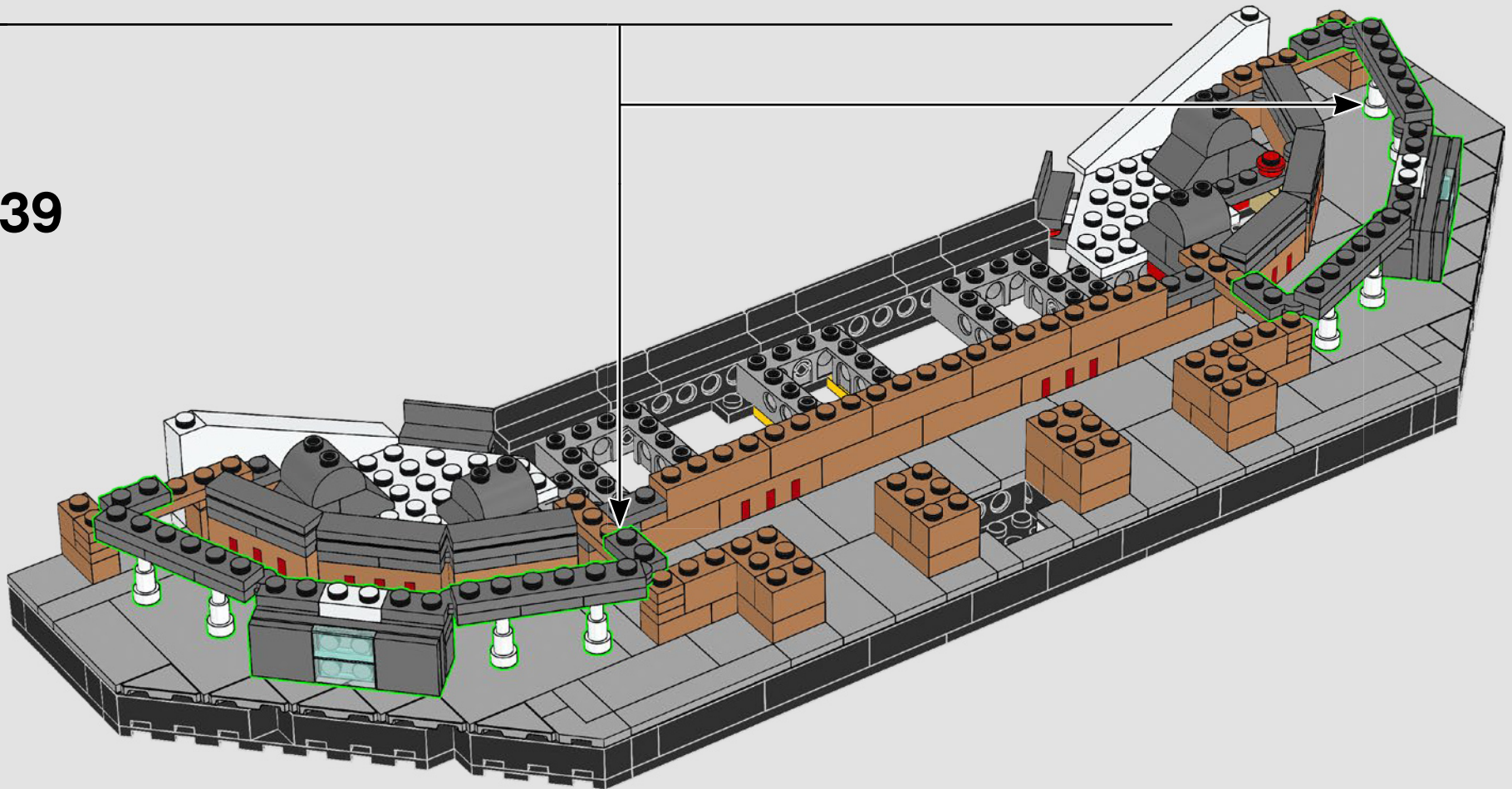
4x

238



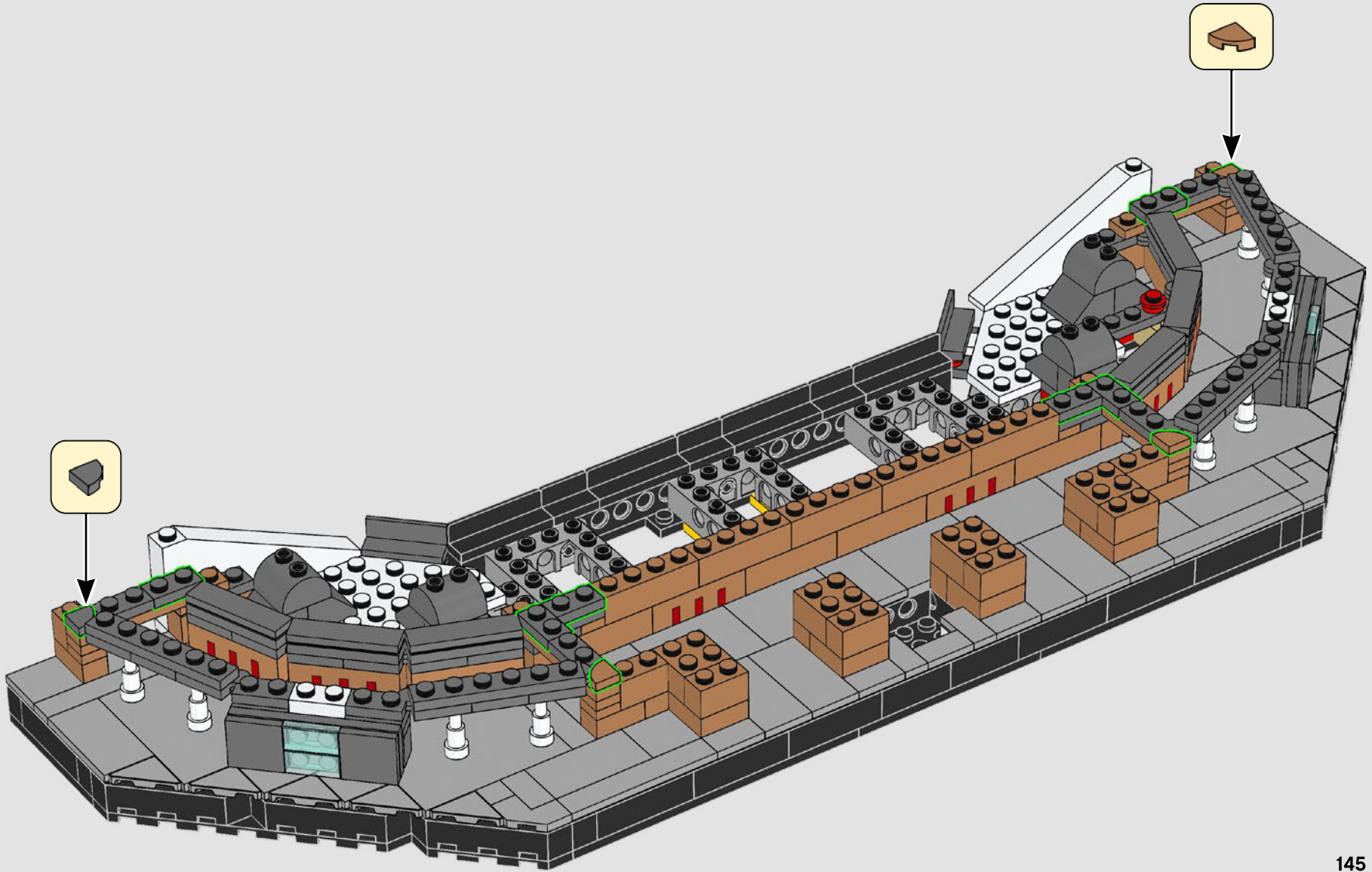
2x

239

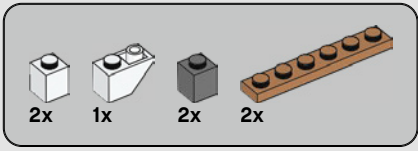


6x 1x 3x

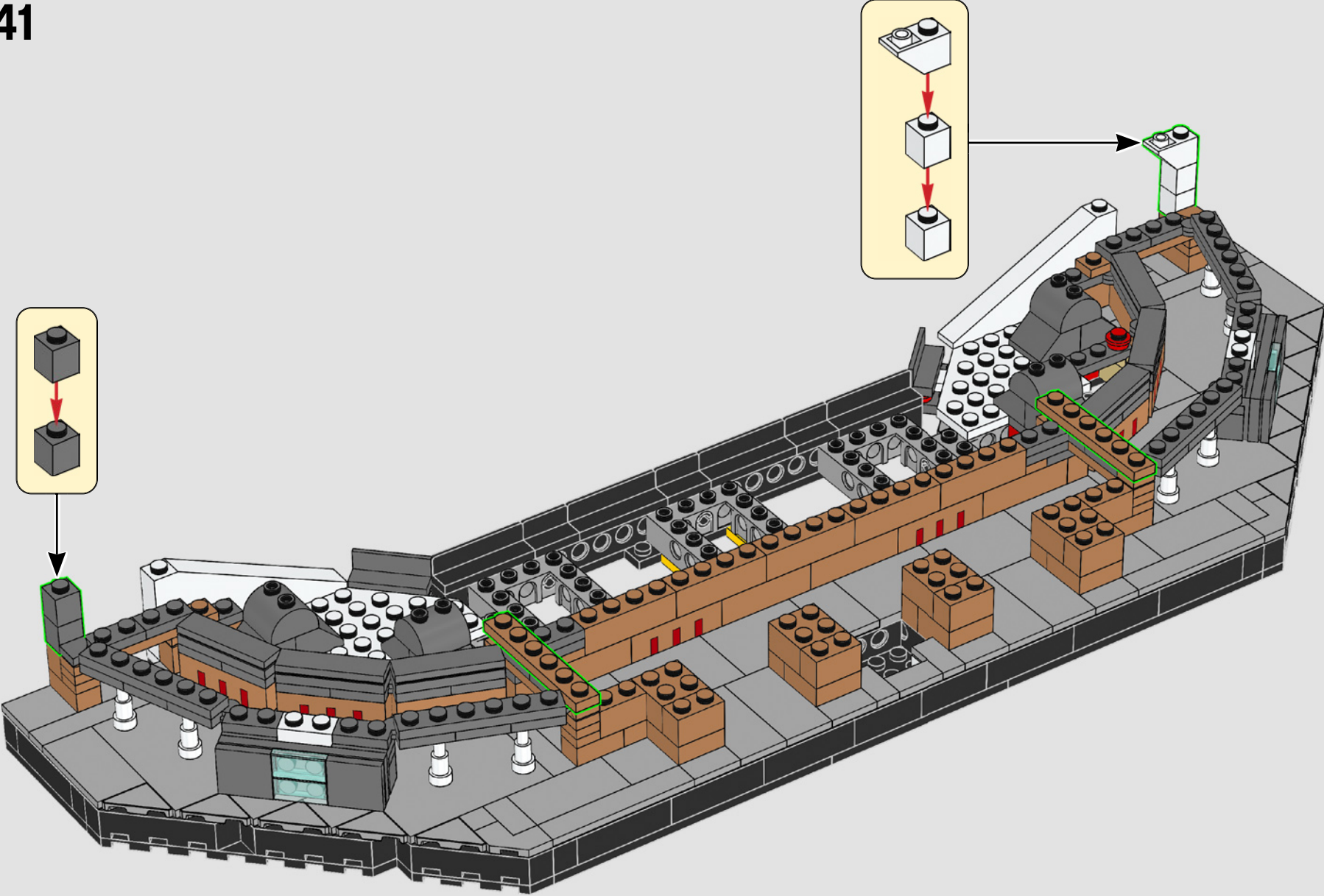
240

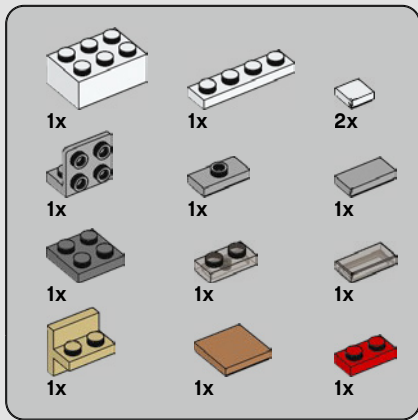




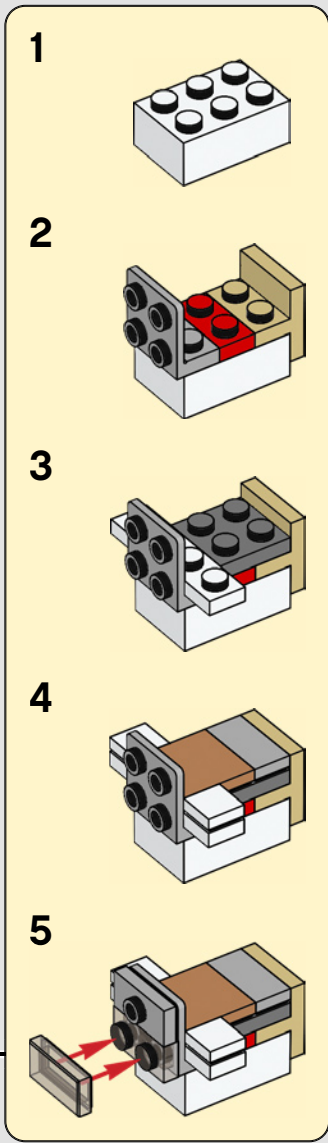
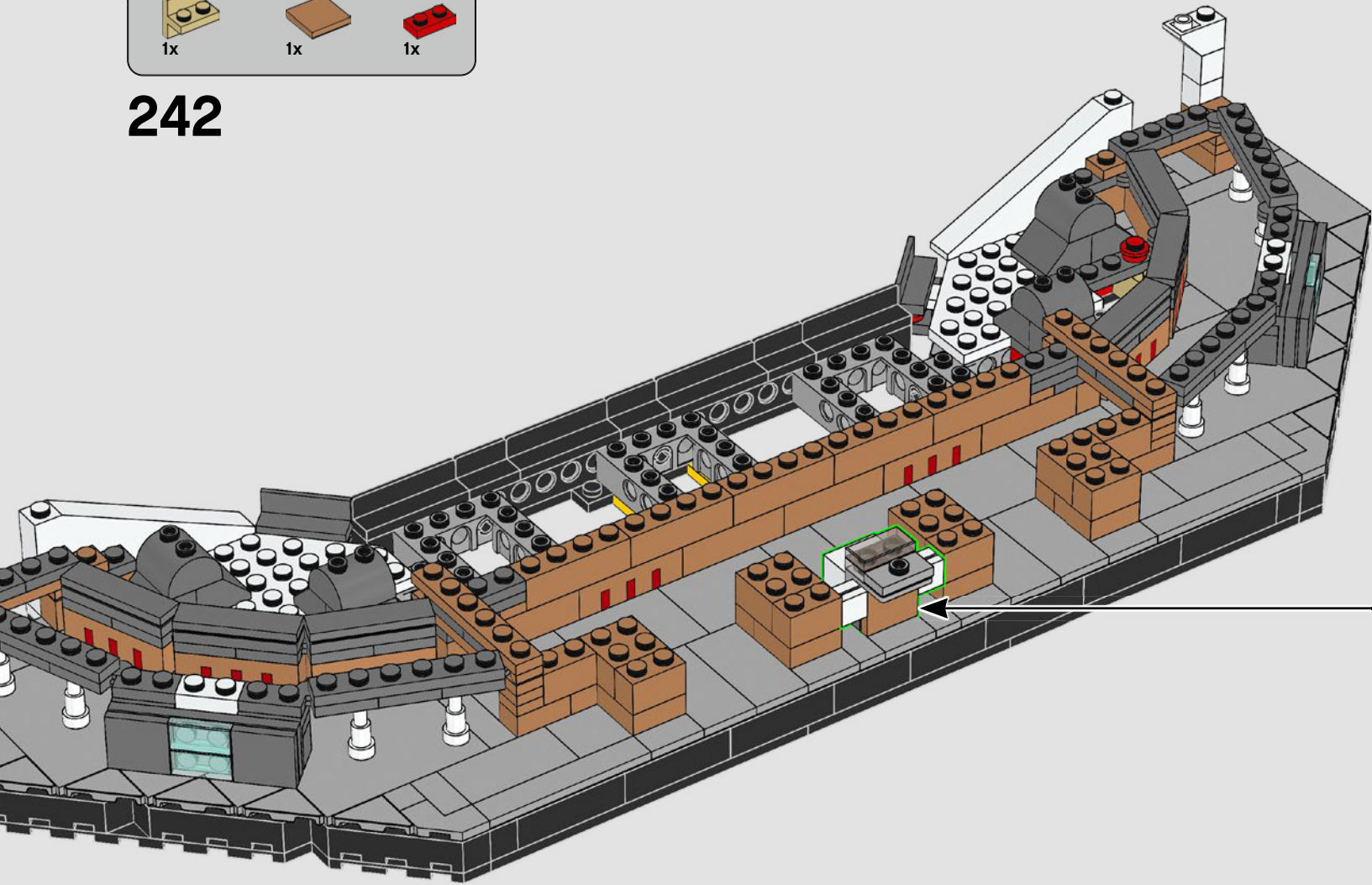


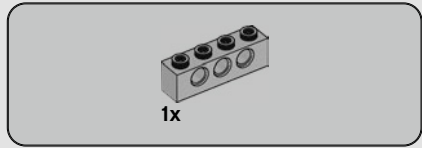
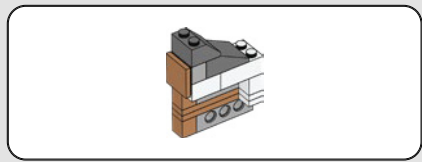
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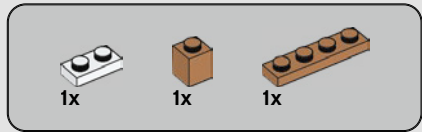
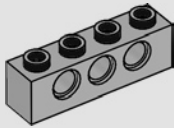


242

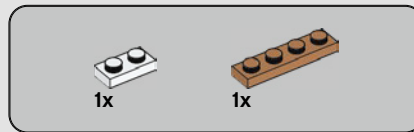
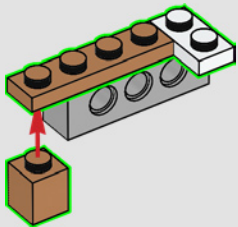




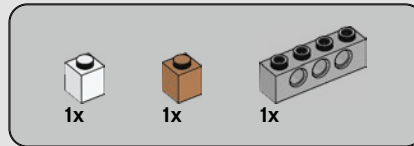
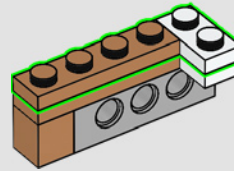
243



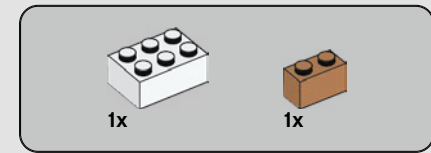
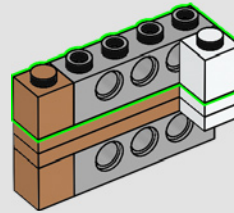
244



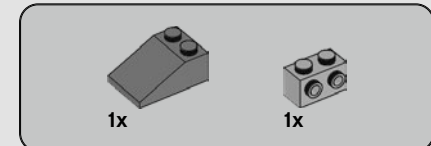
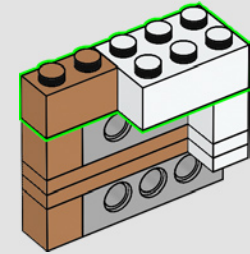
245



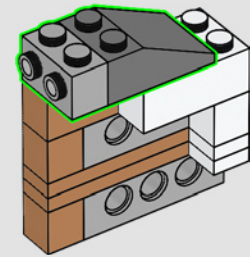
246



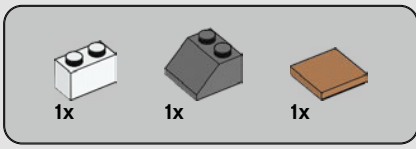
247



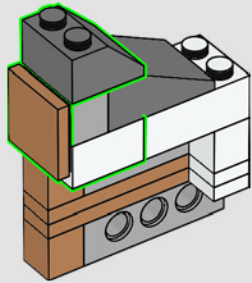
248



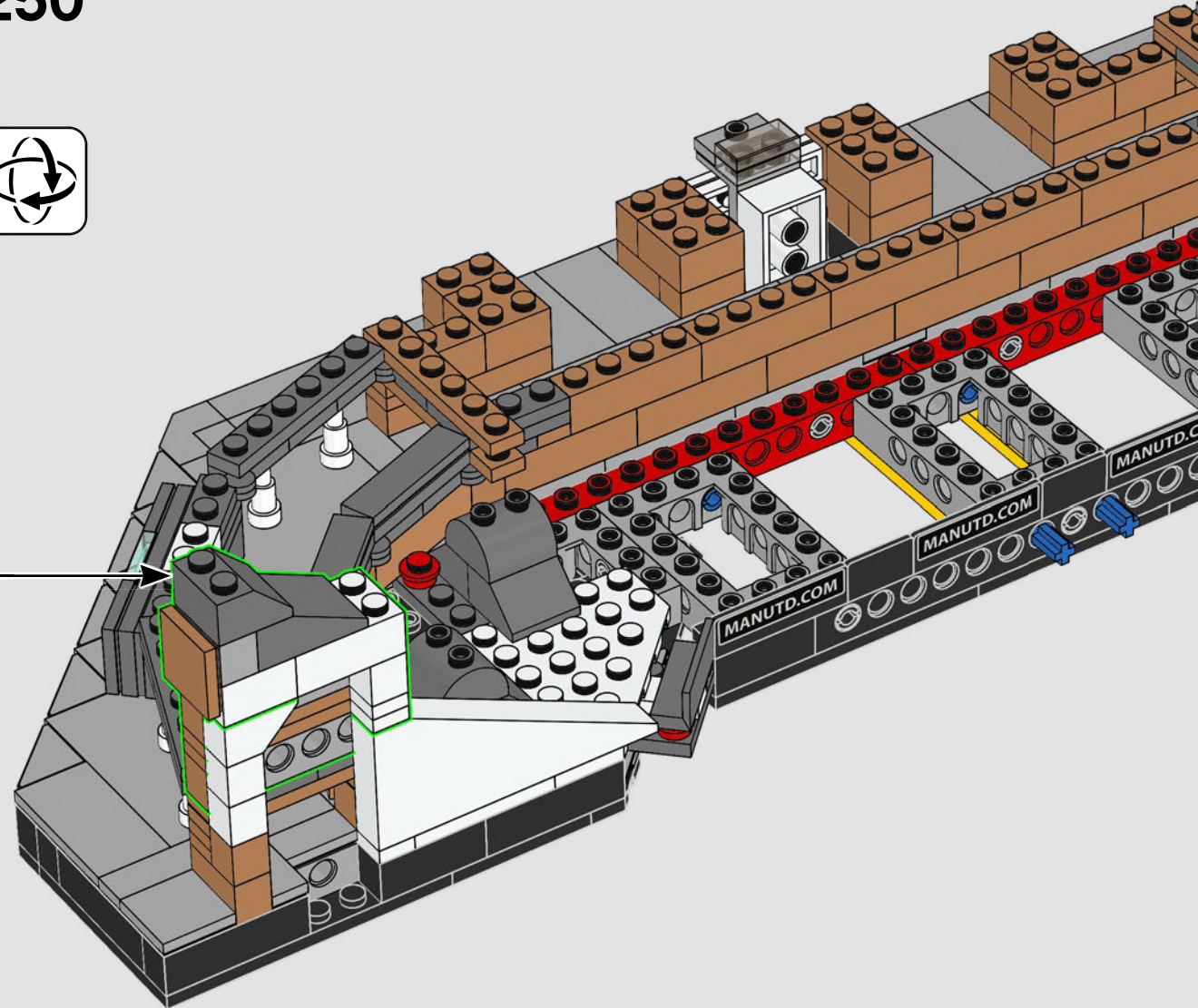


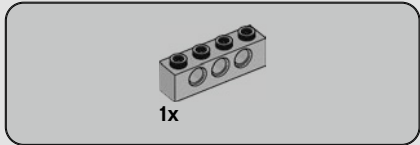
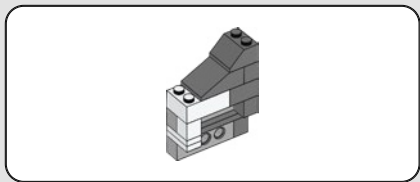


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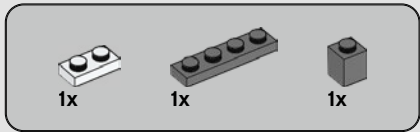
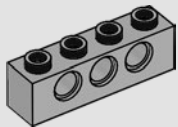


250

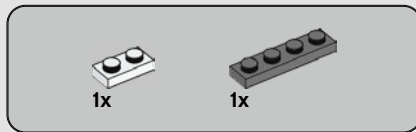
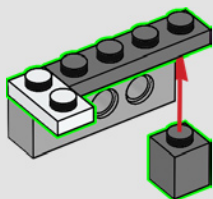




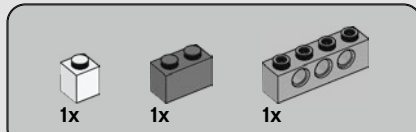
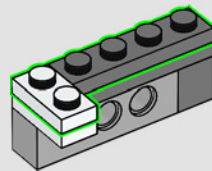
251



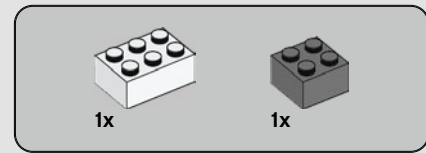
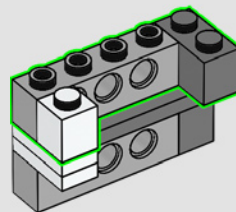
252



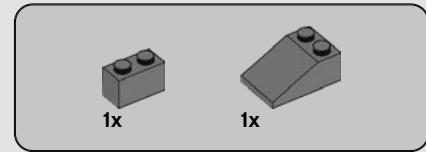
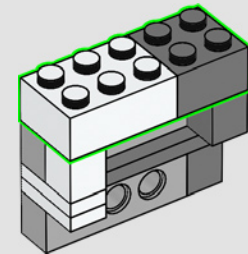
253



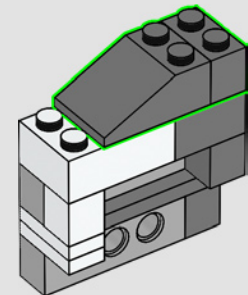
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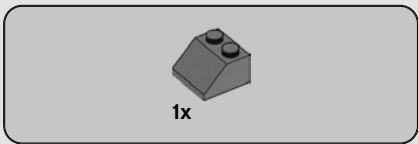


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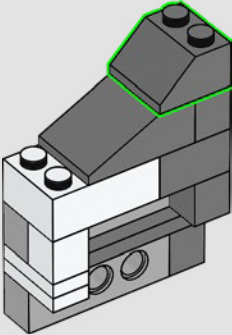


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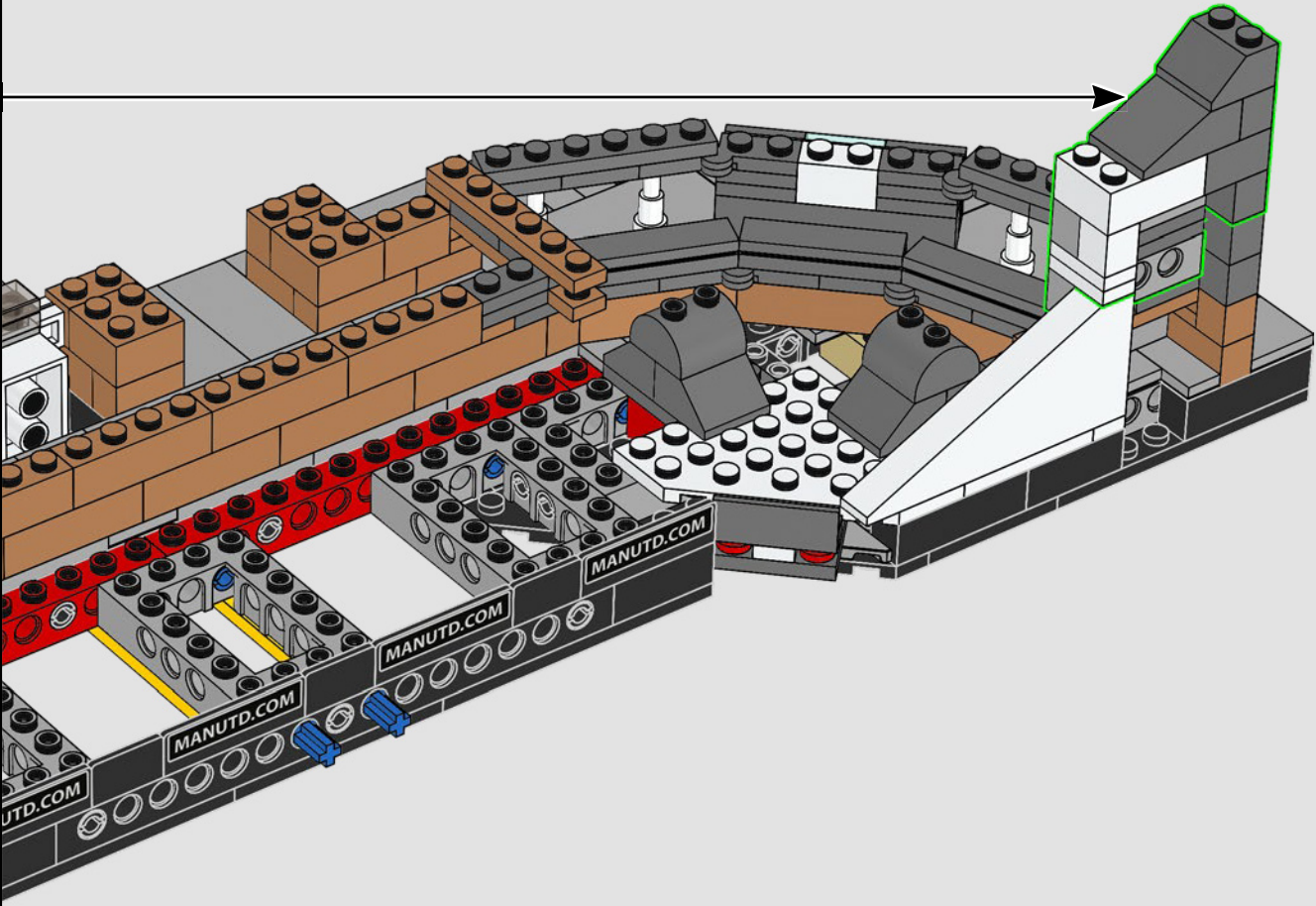




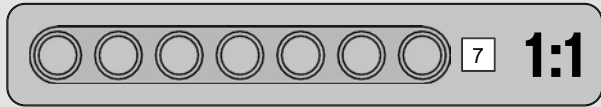
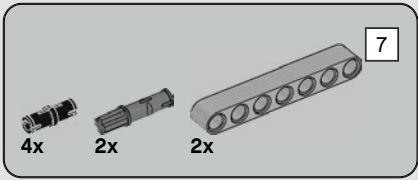
257



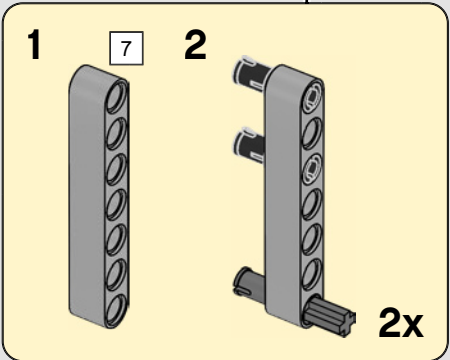
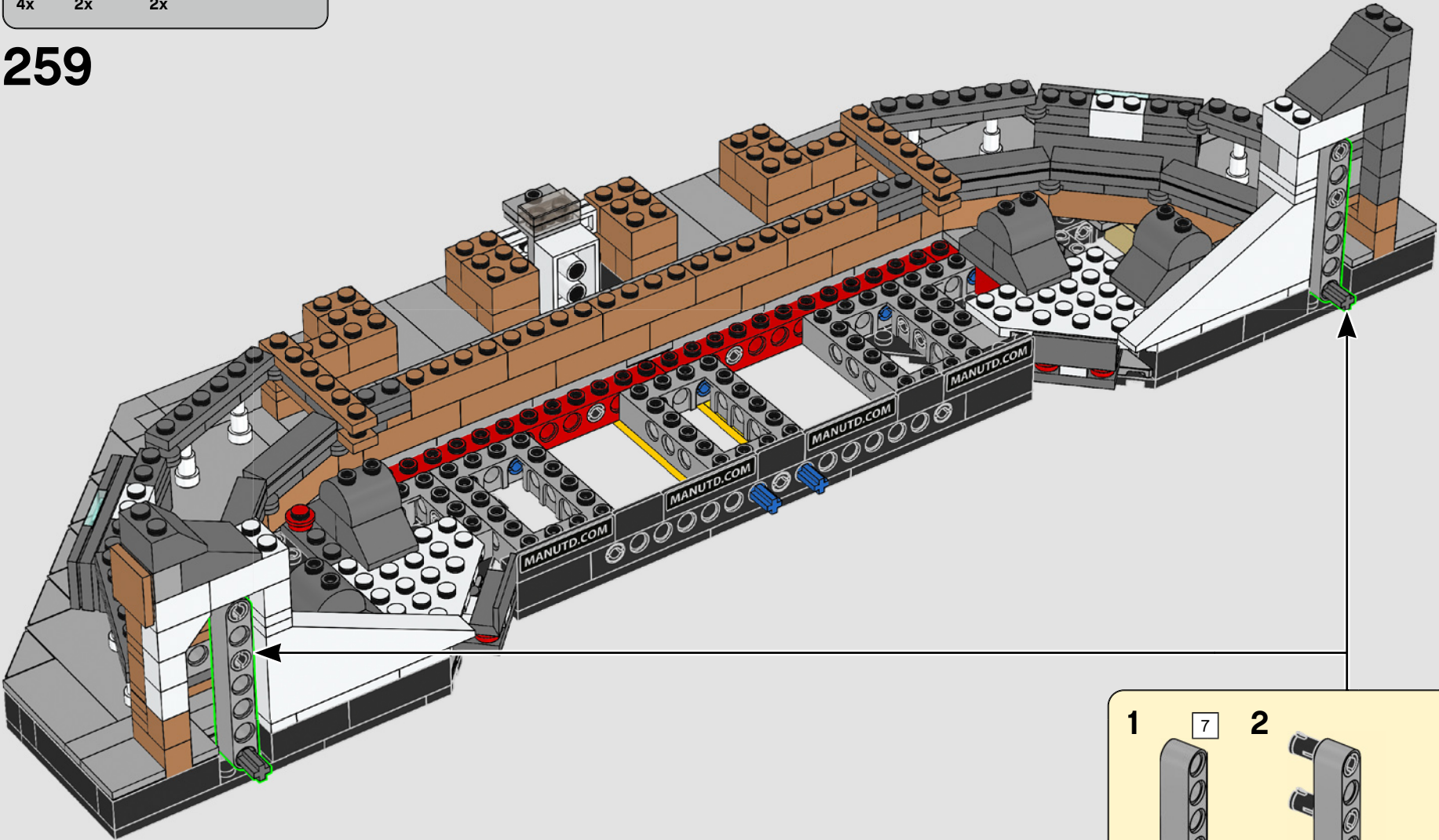
258



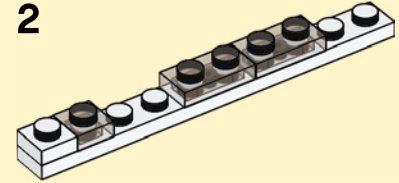
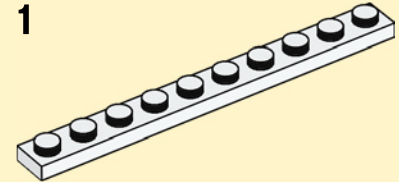
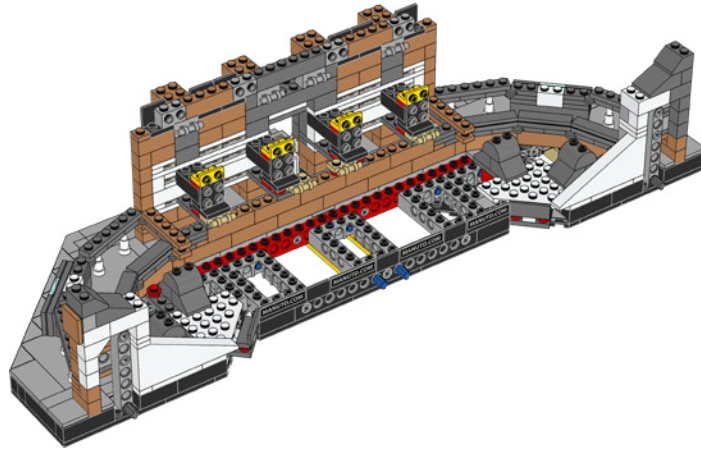
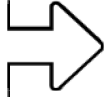




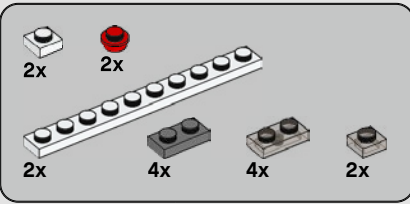
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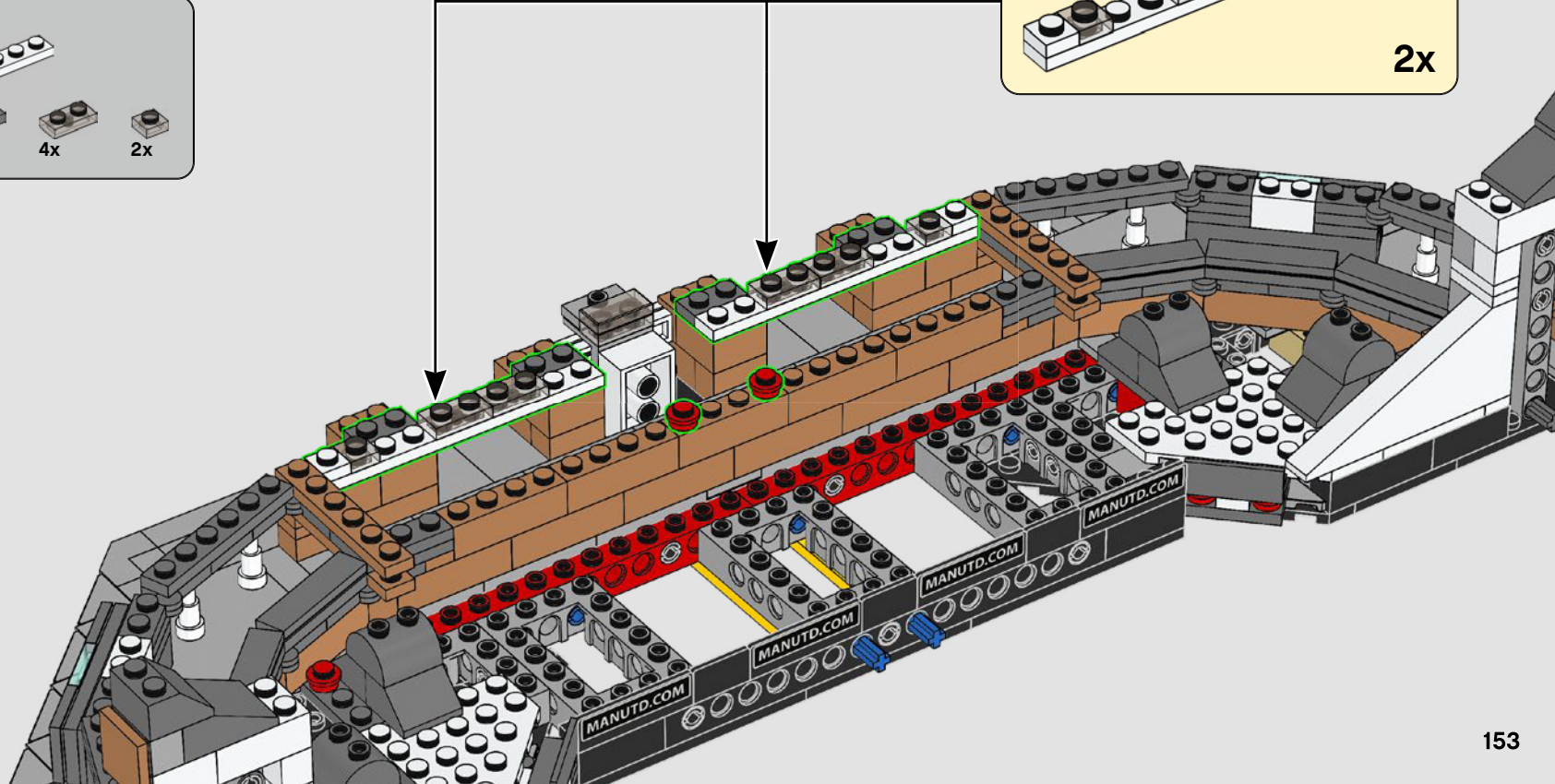
10



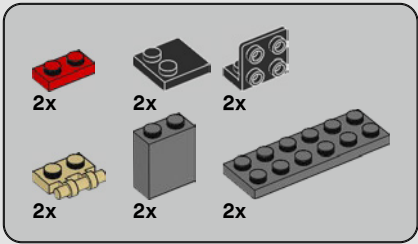
2x



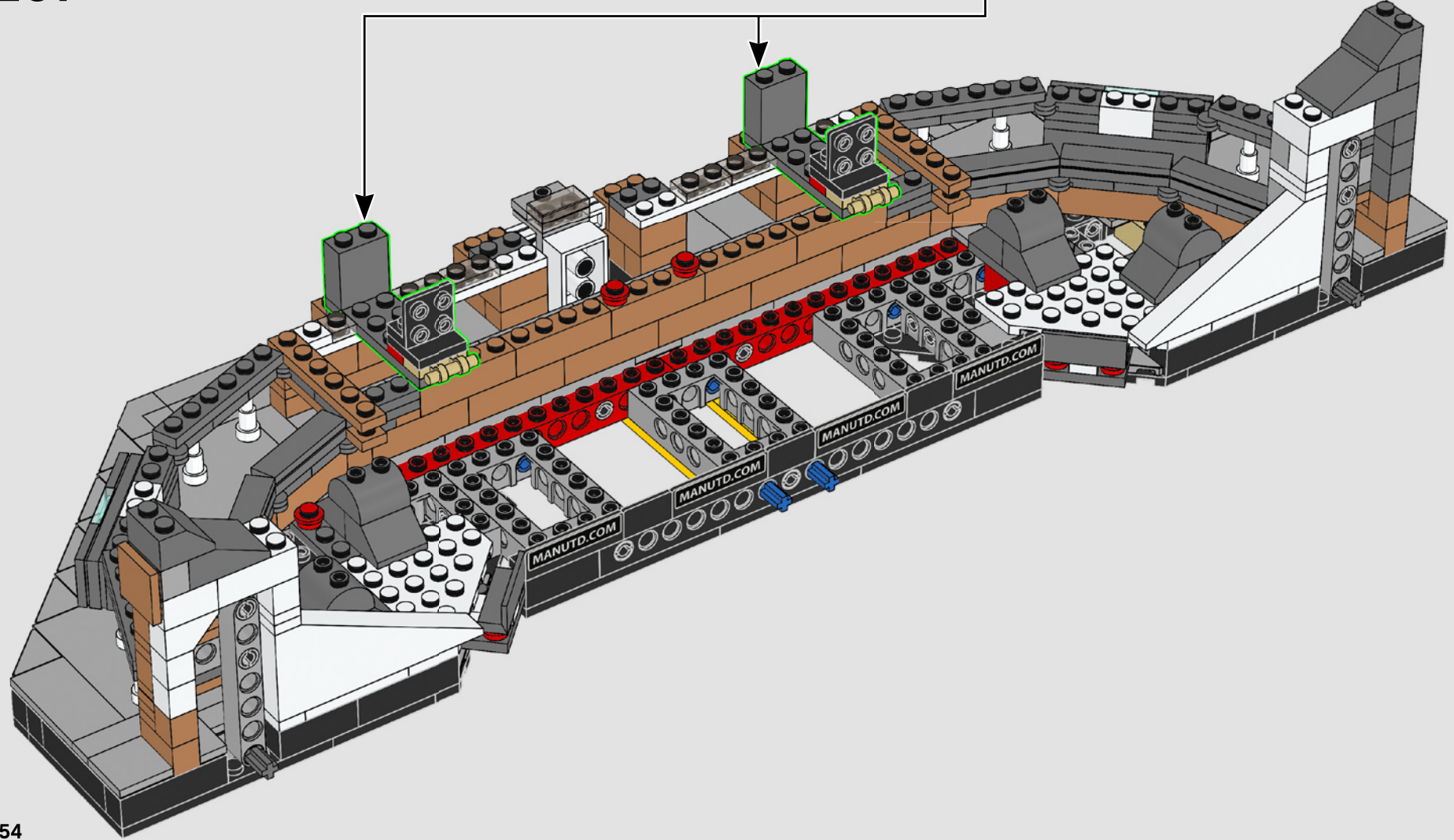
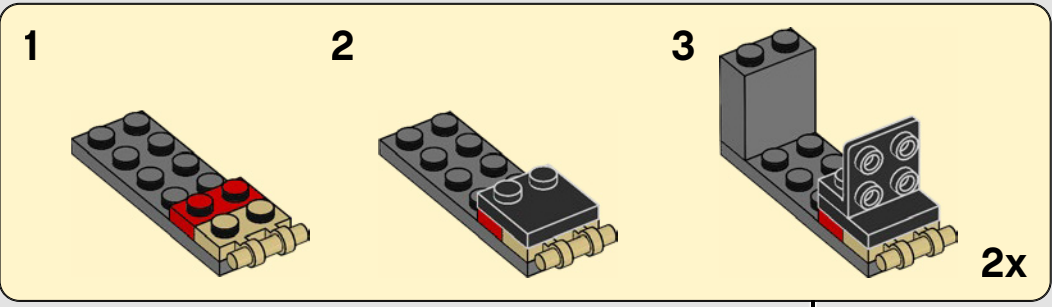
260



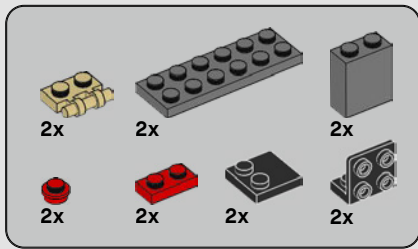




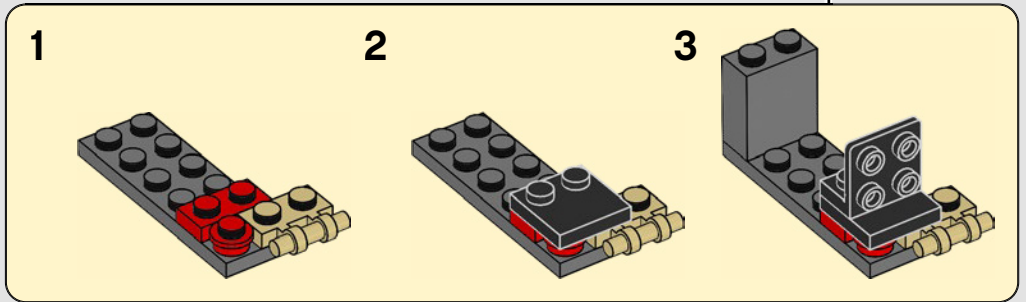
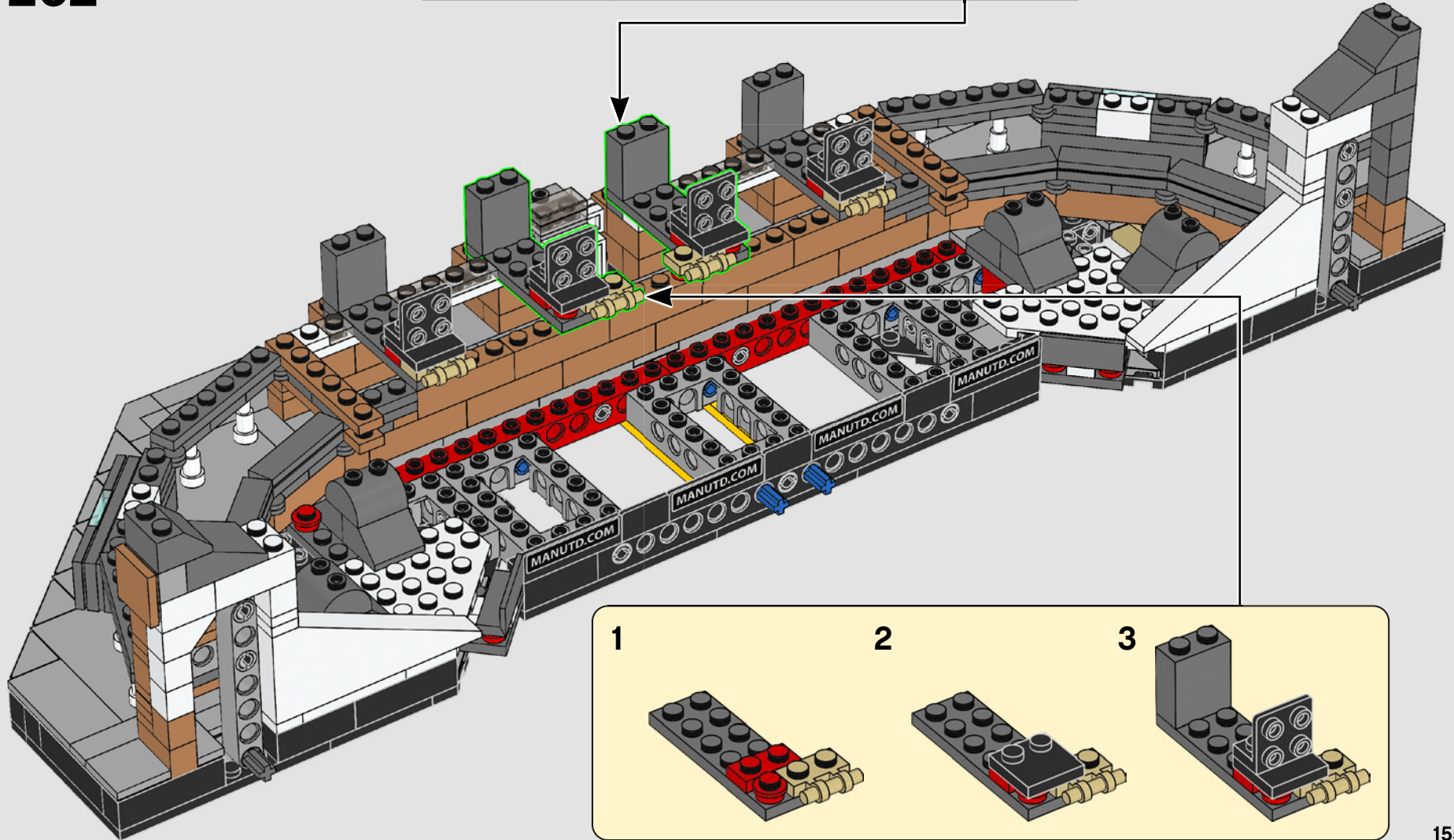
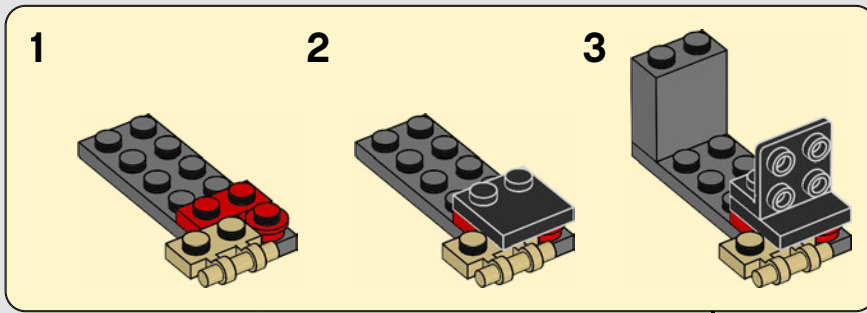
261

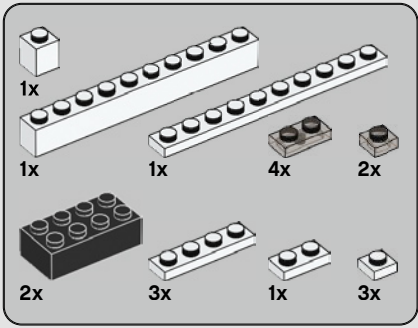






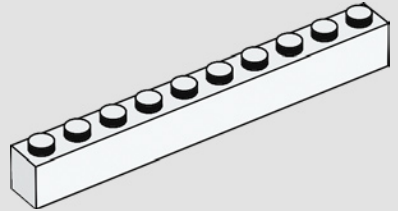
262



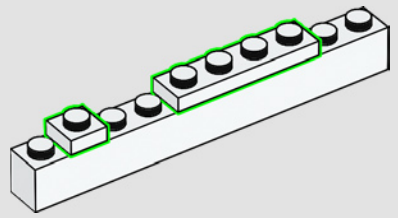


# 263

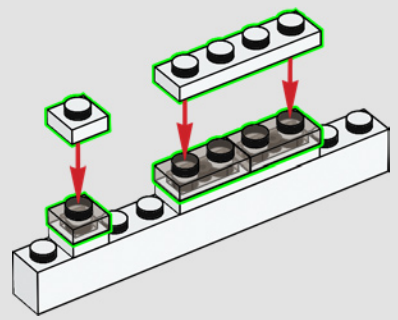
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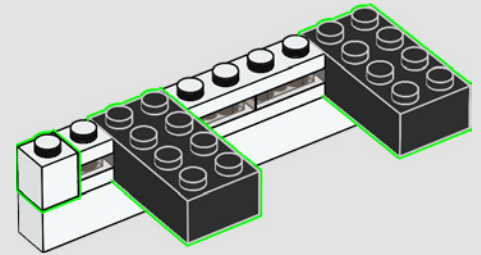
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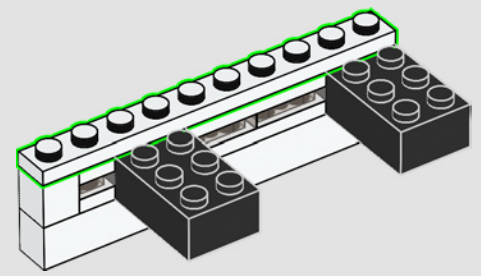
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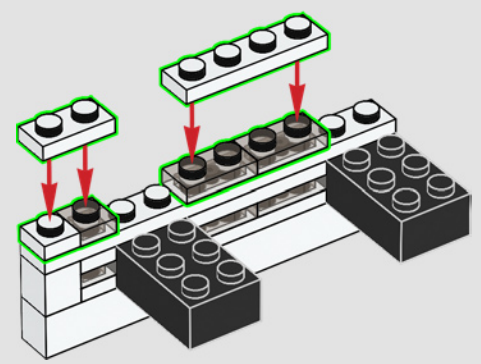
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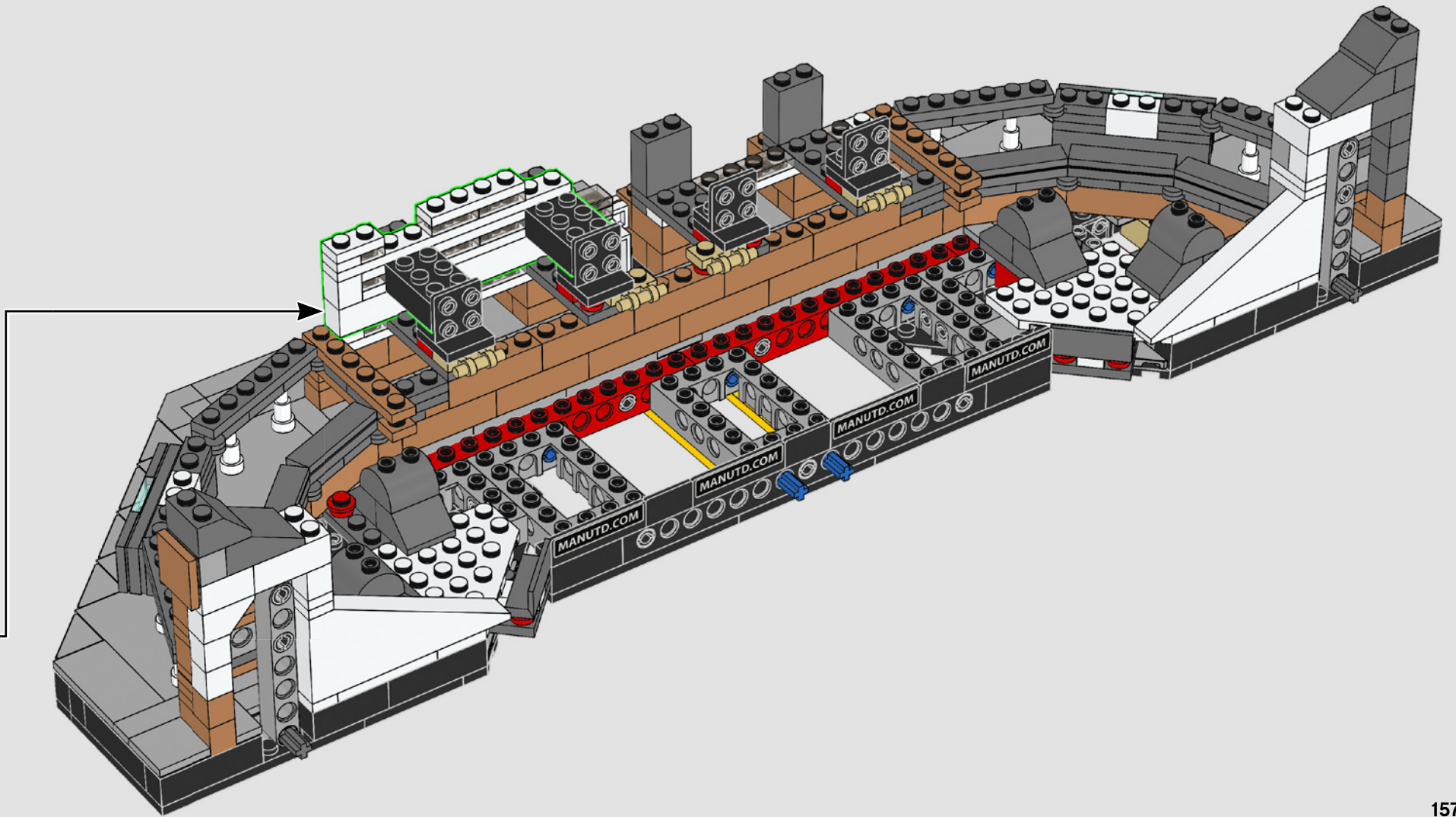


5

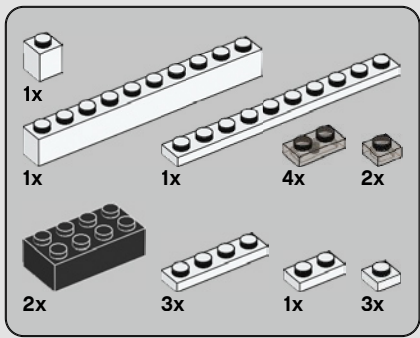


6



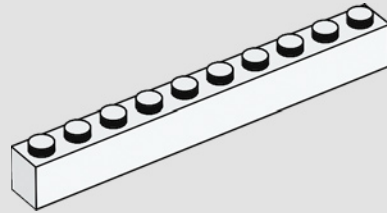




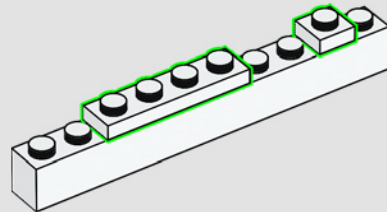


264

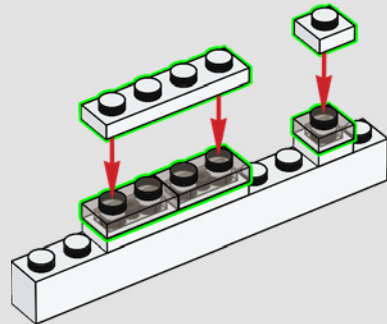
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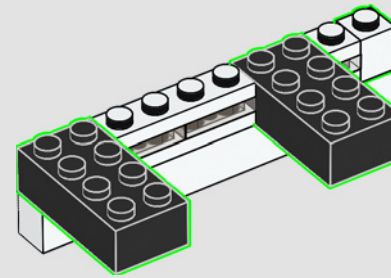
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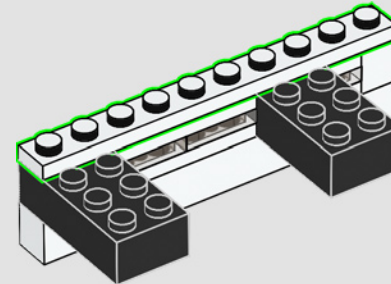
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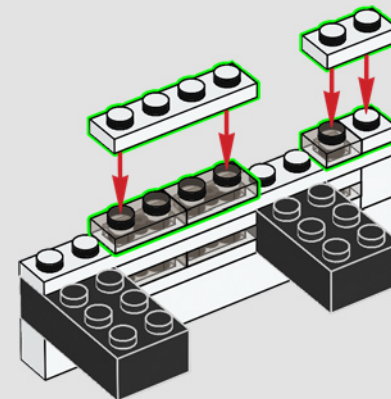
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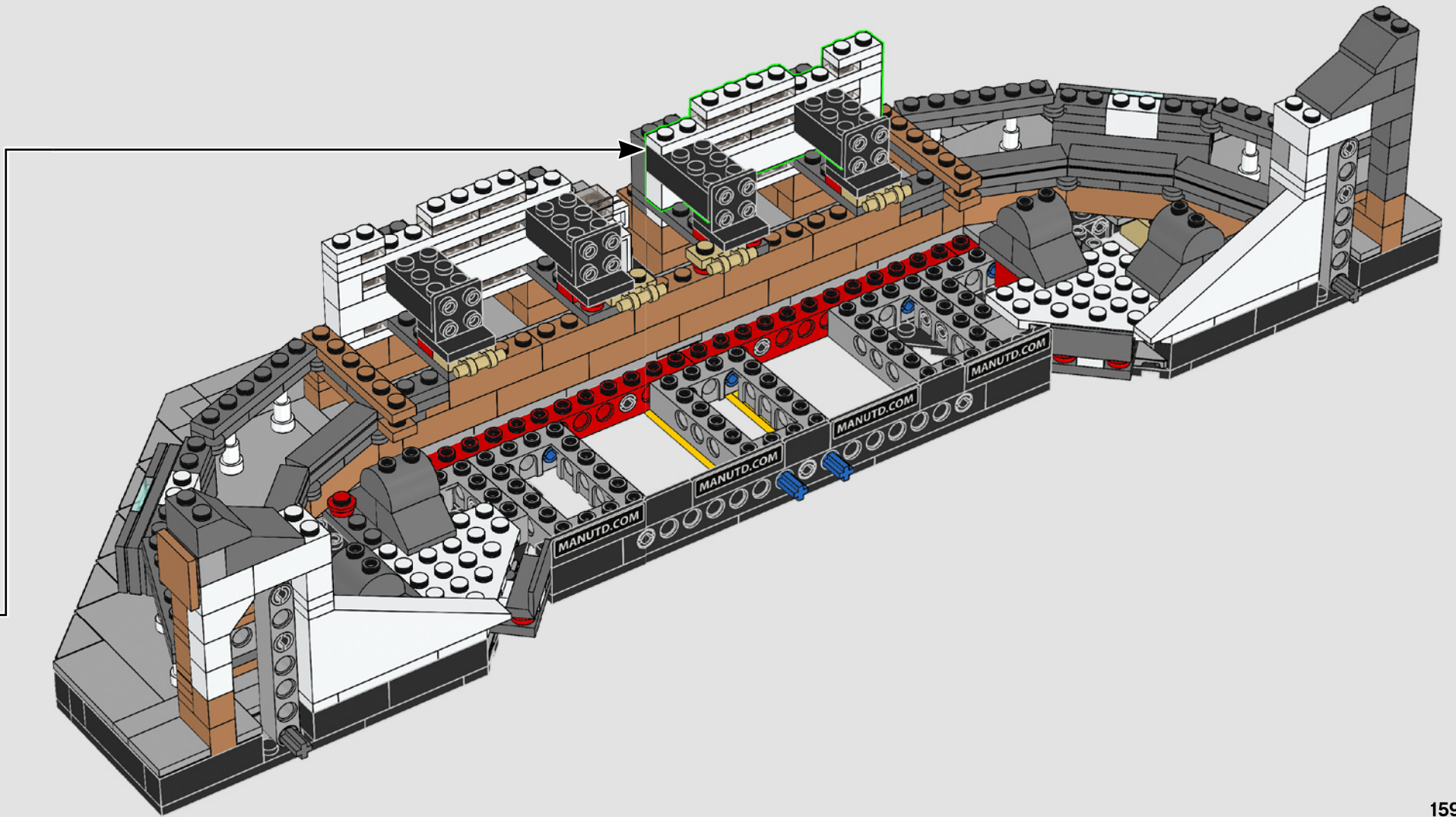


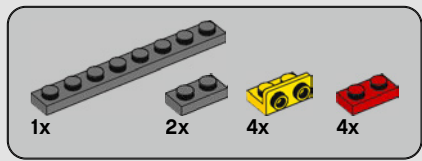
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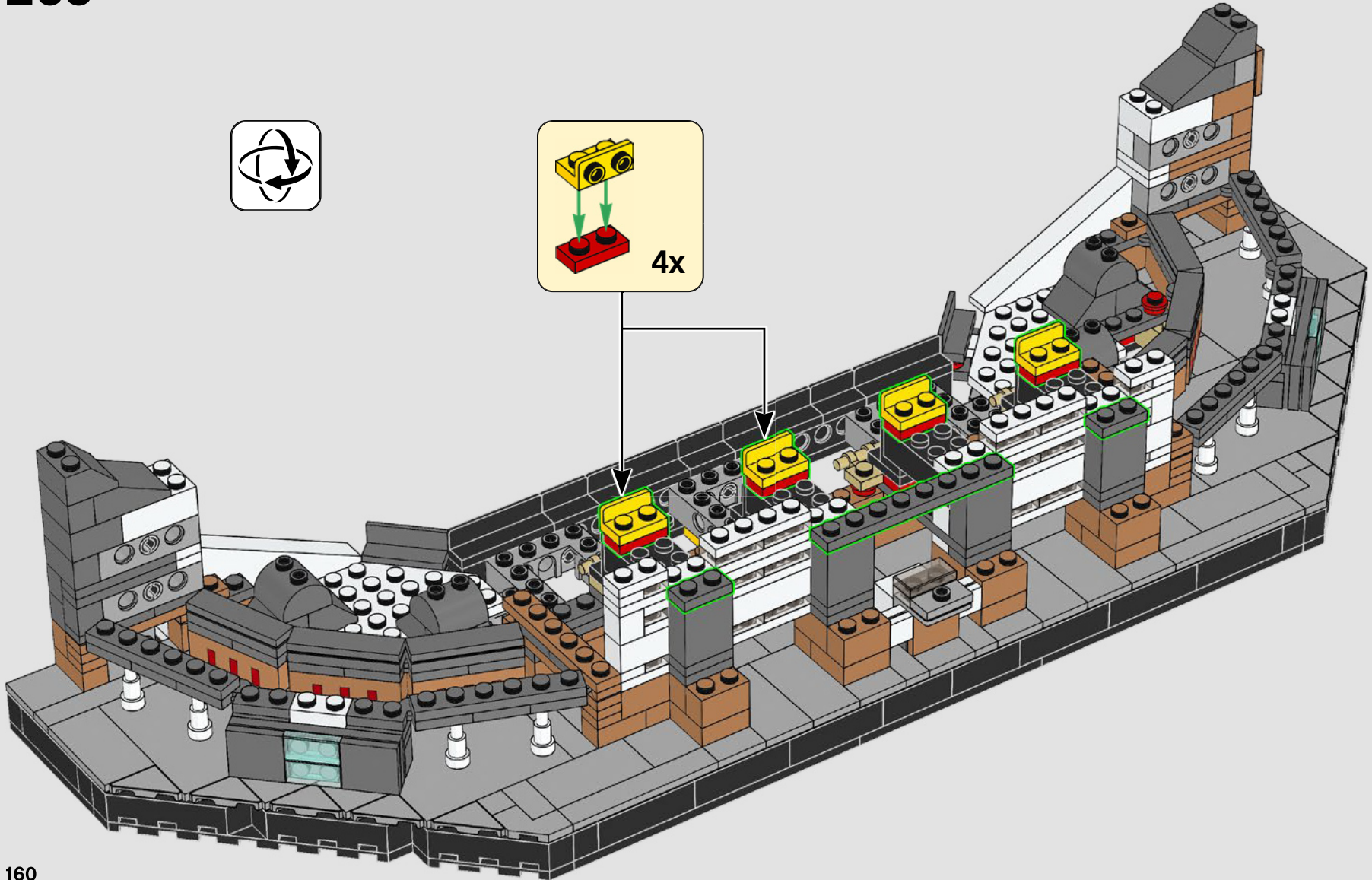
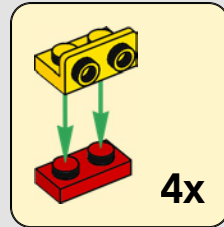
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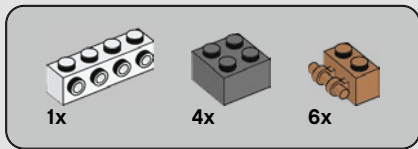




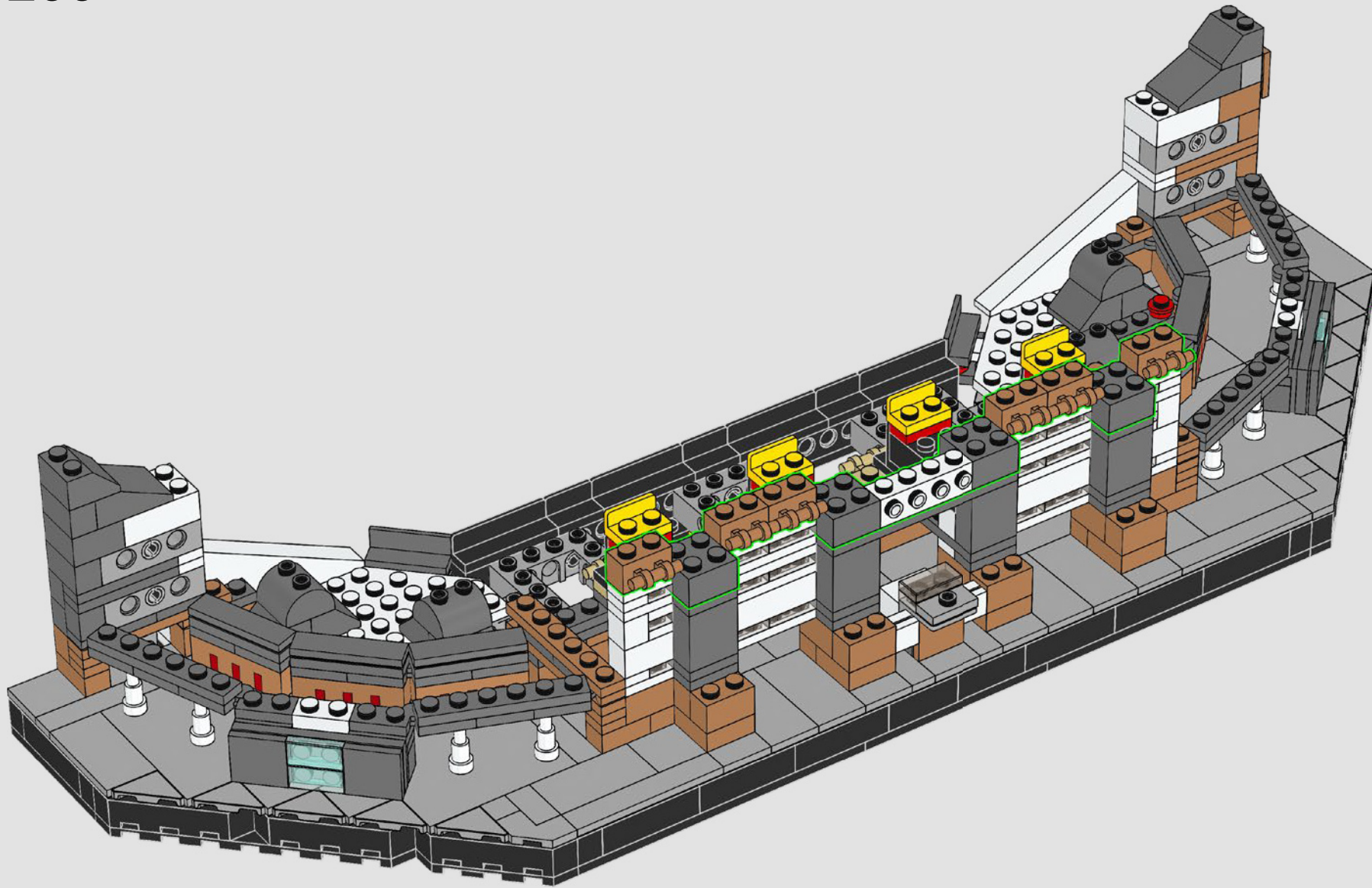
265

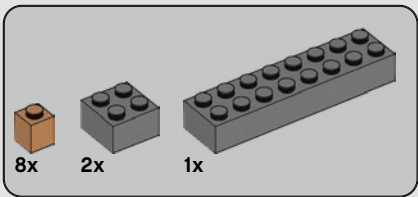




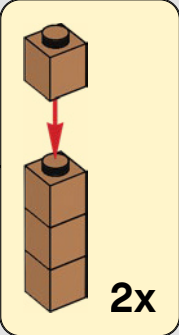
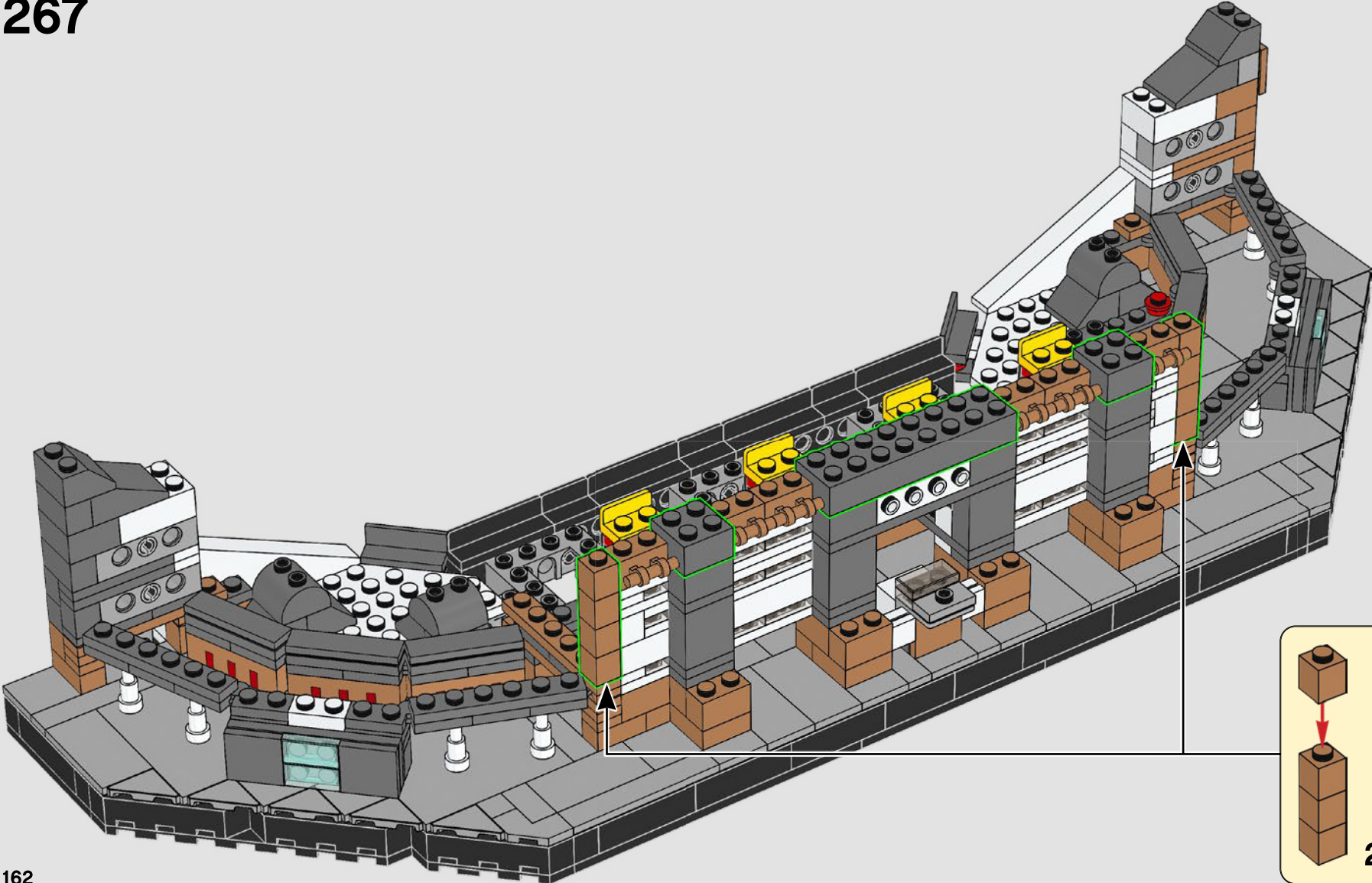


266

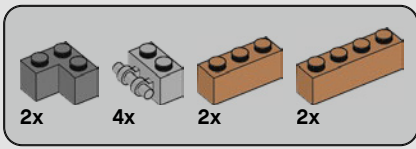




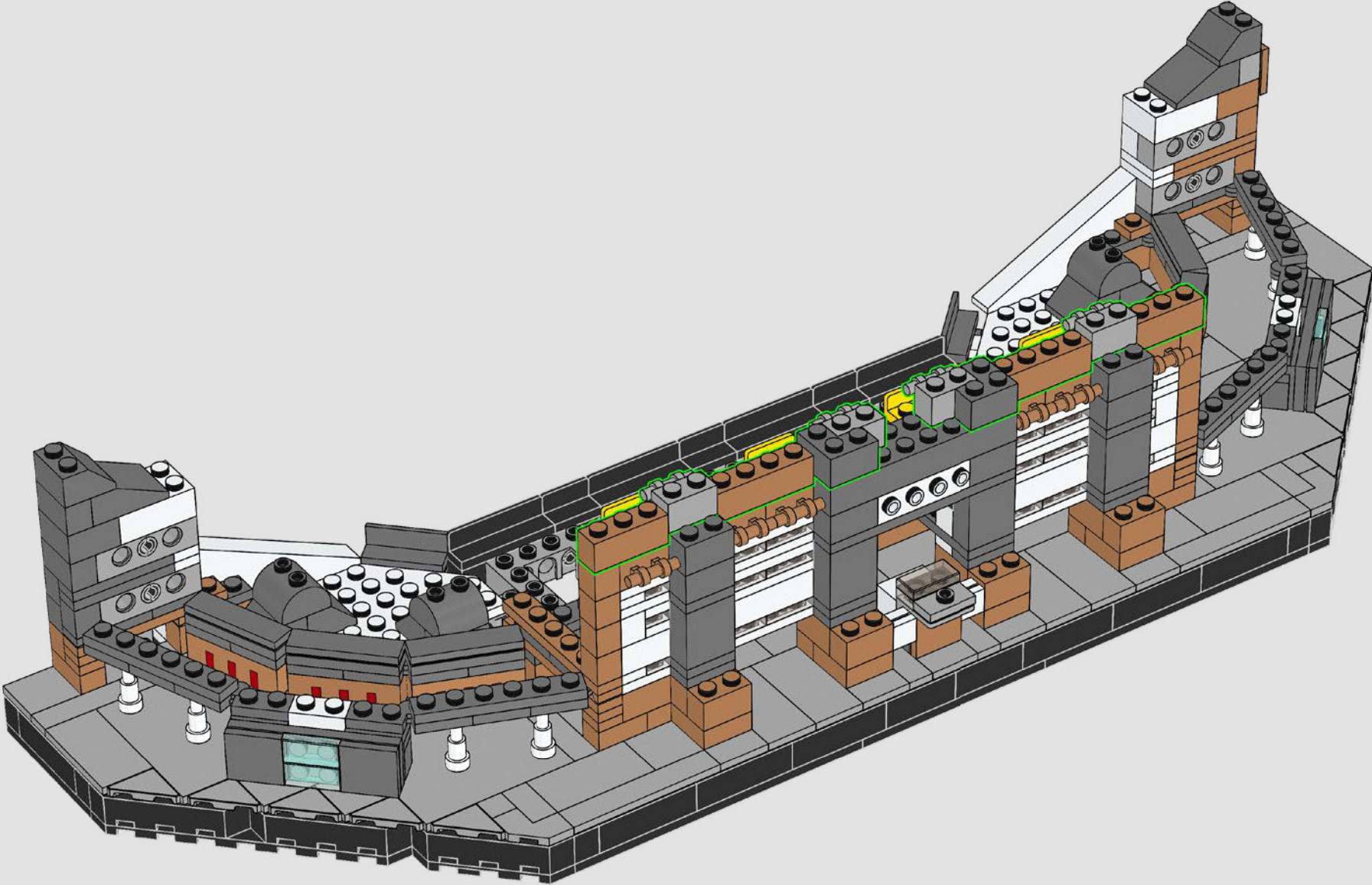
267







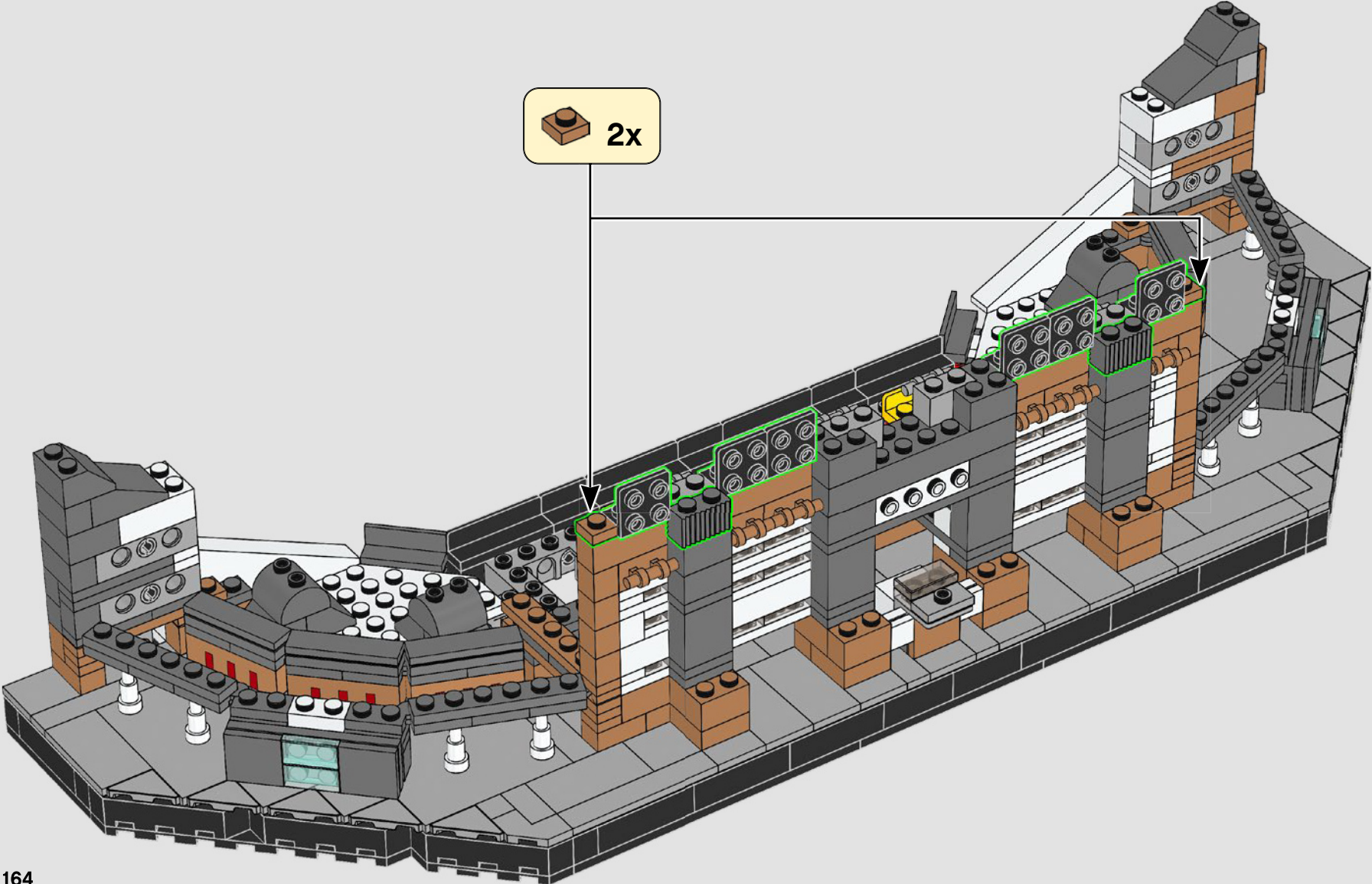
268

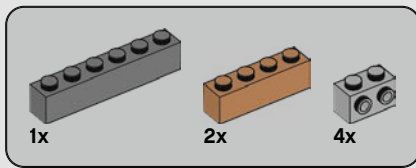




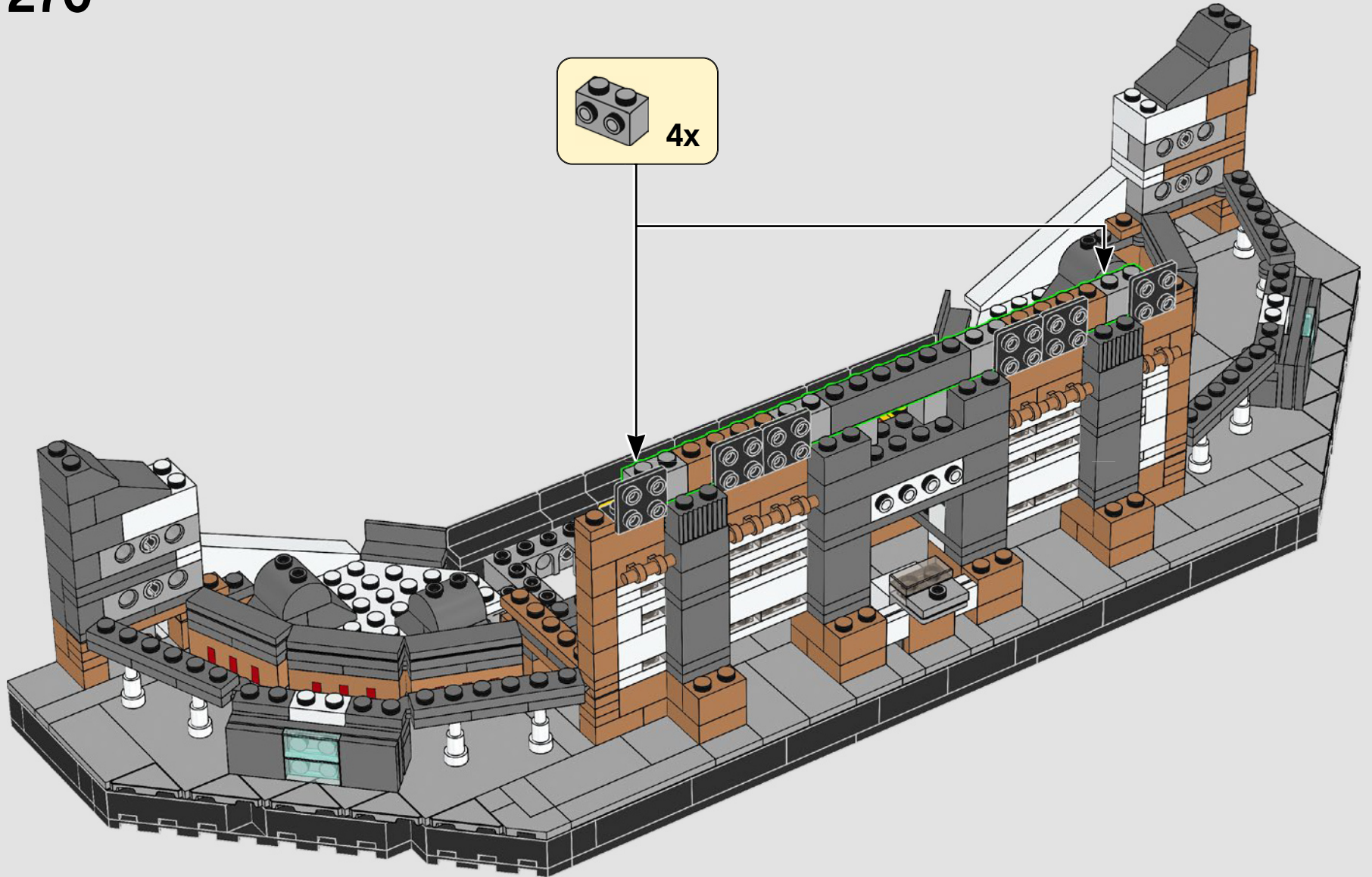
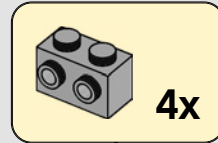


# 269

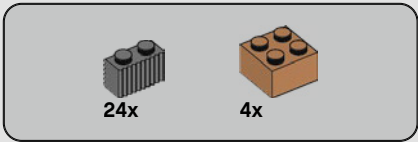




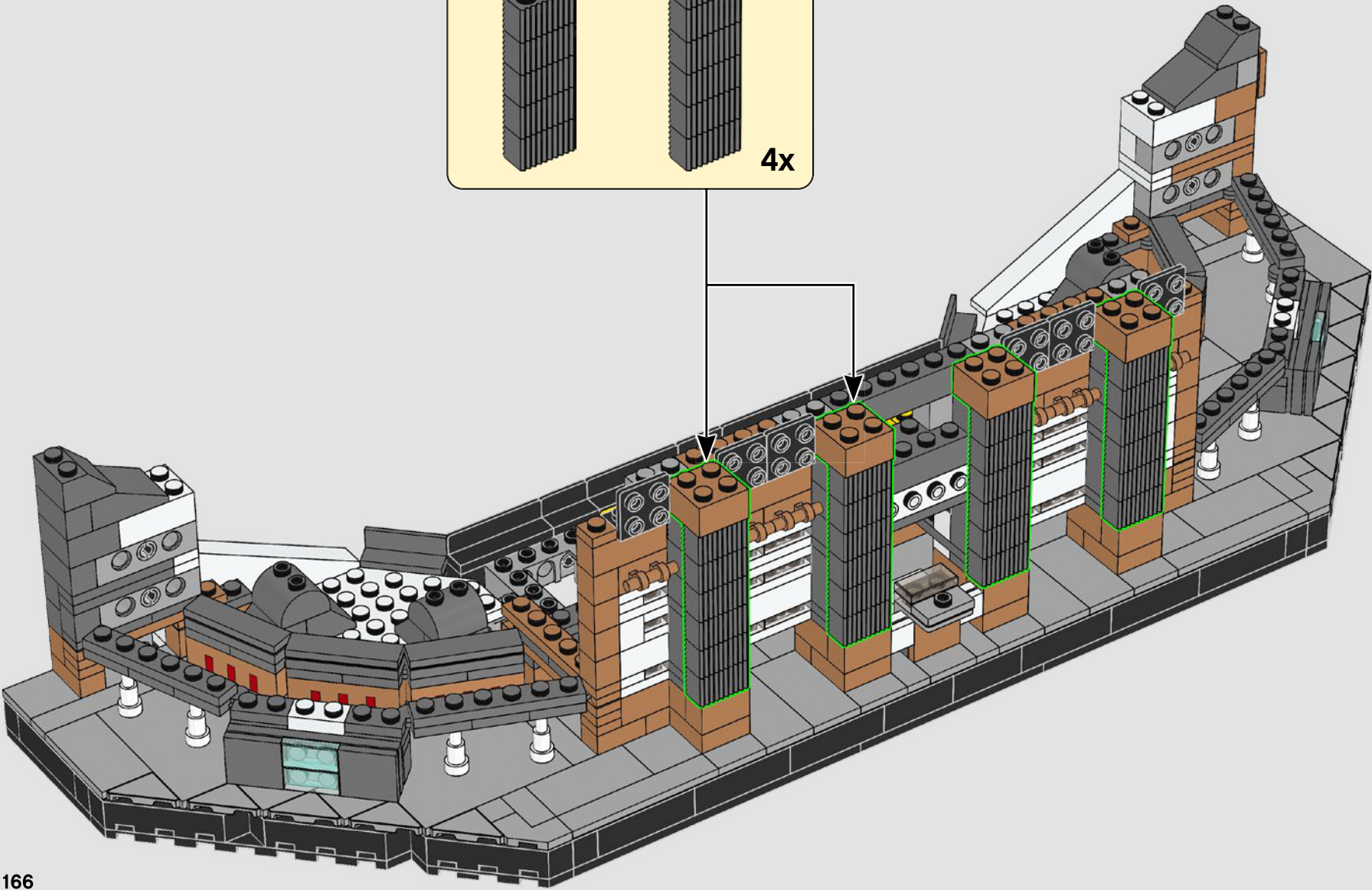
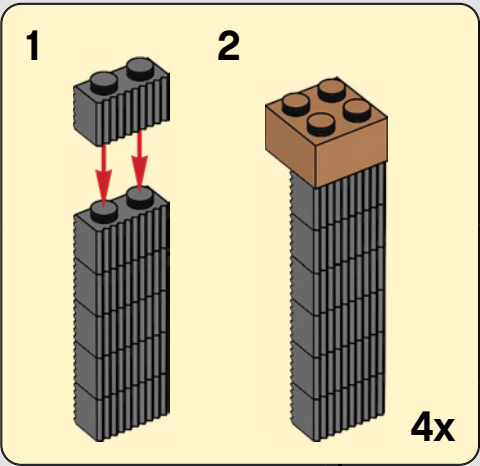
270







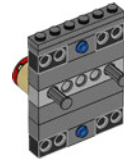
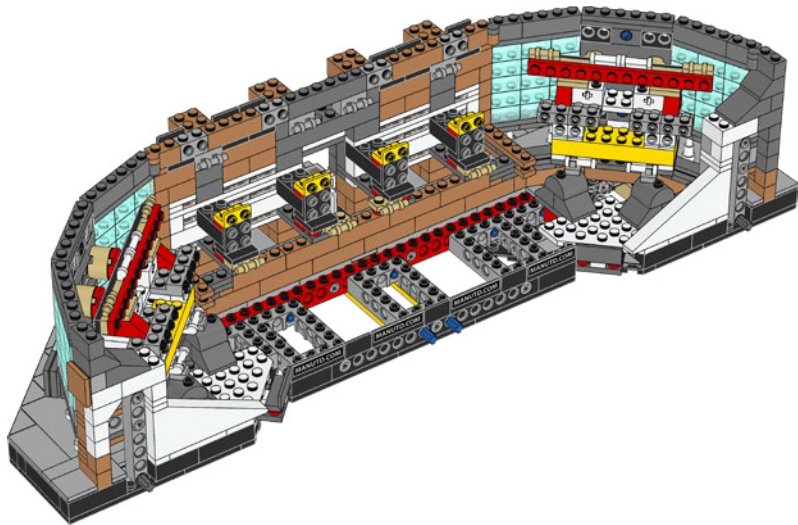
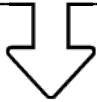
271



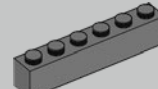




11

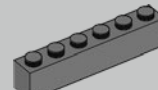
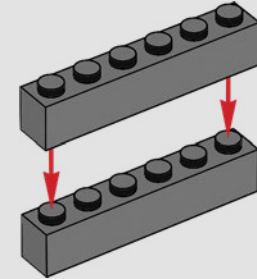


2x



2x

272

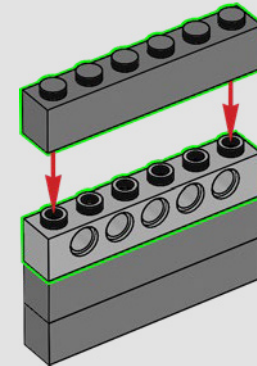


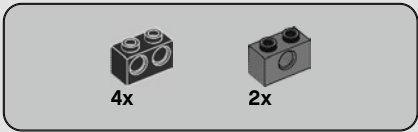
1x



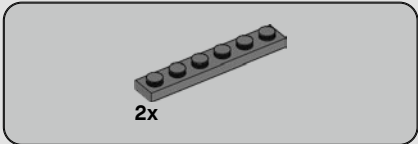
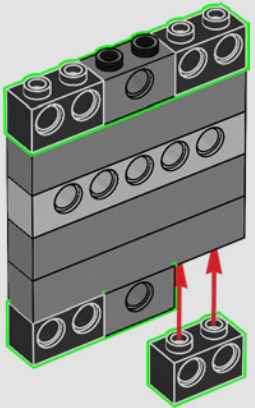
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273

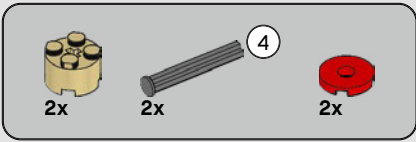
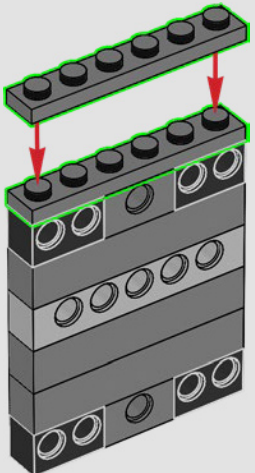




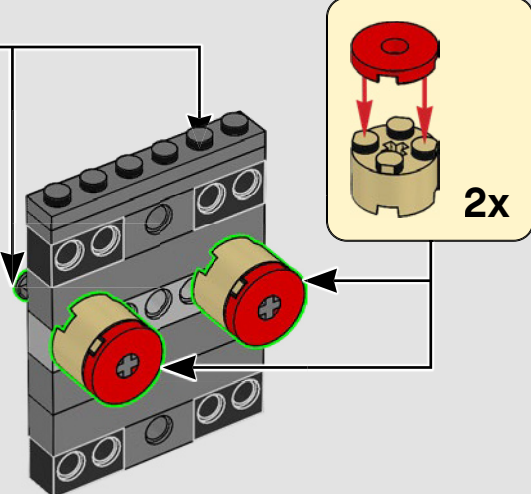
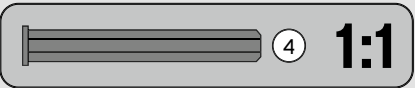
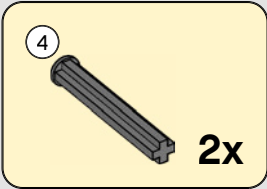
274



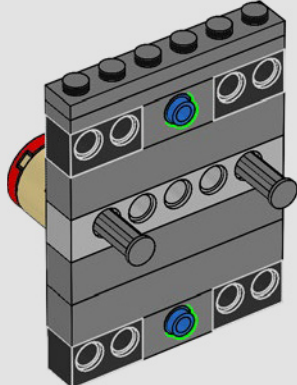
275



276

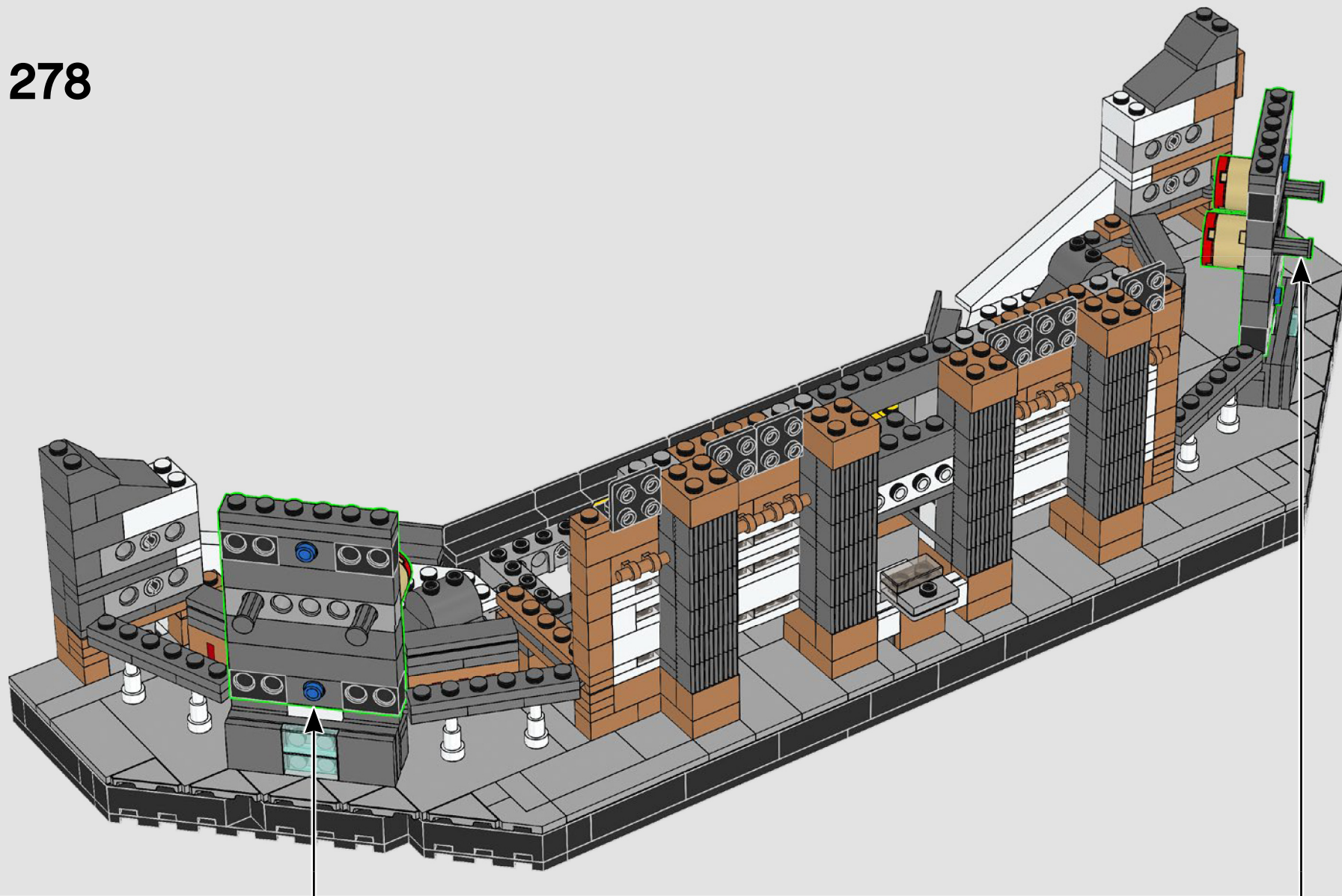


277

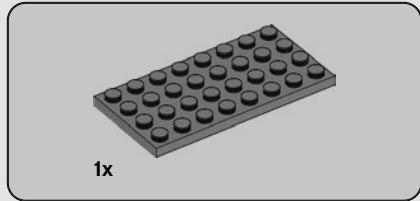
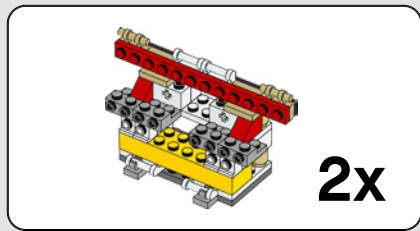


2x

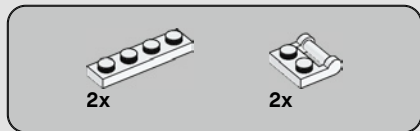
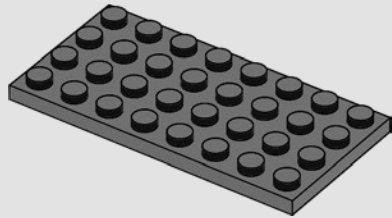
278



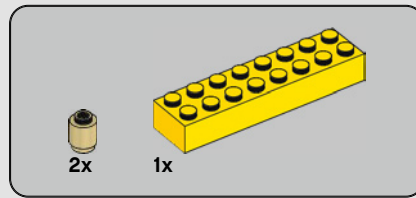
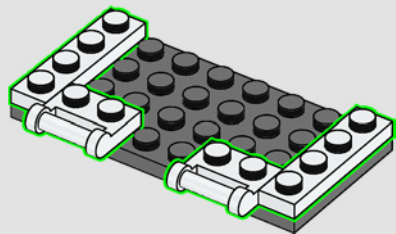




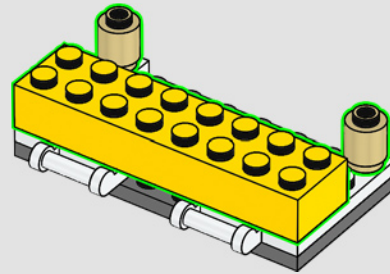
279



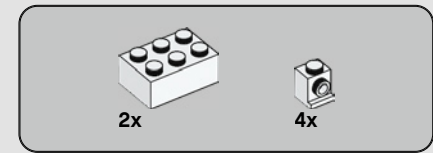
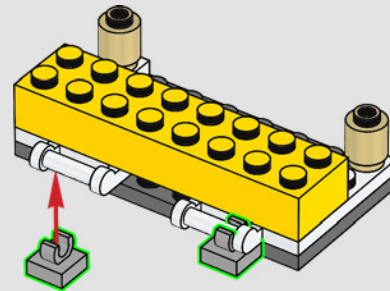
280



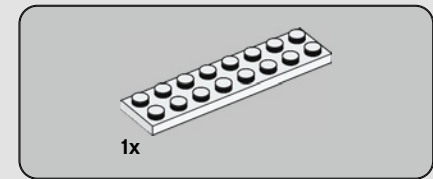
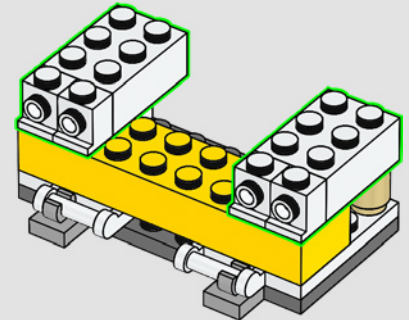
281



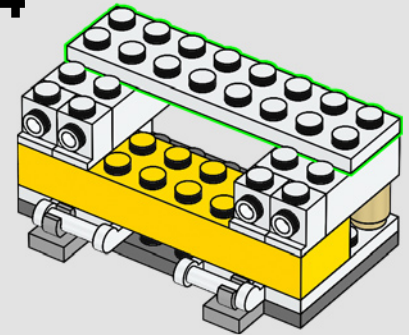
282



283

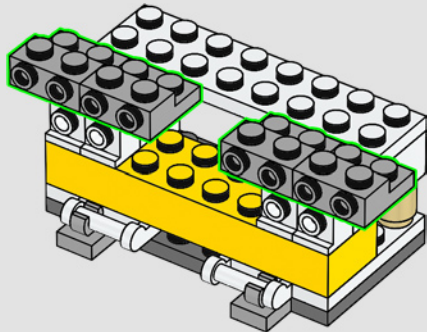


284

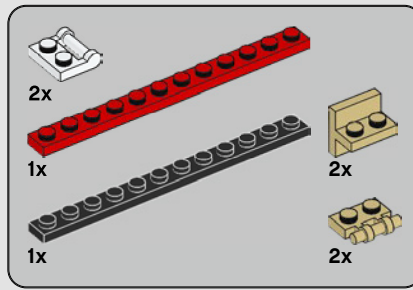
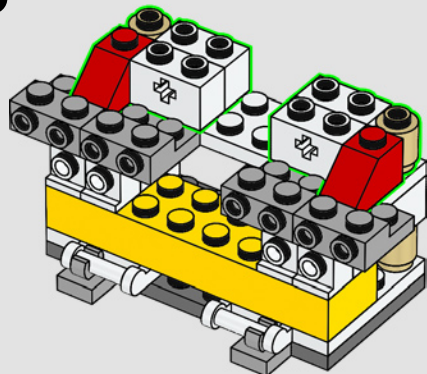




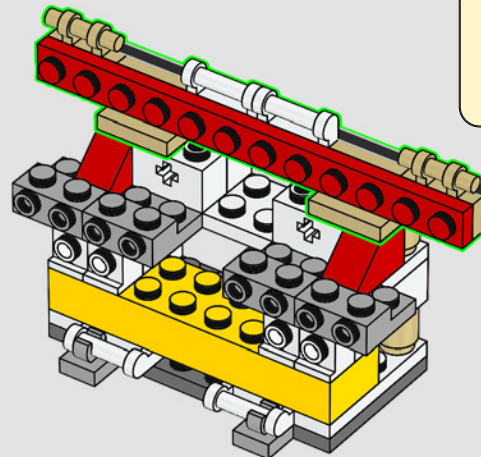
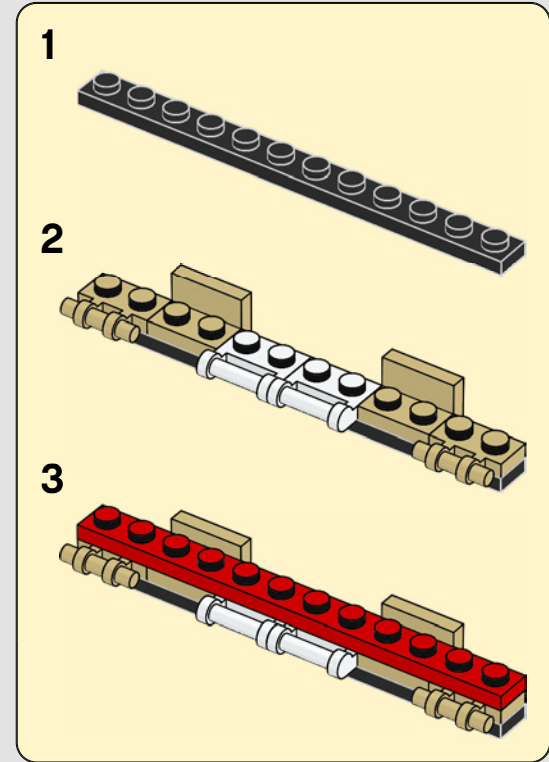
285



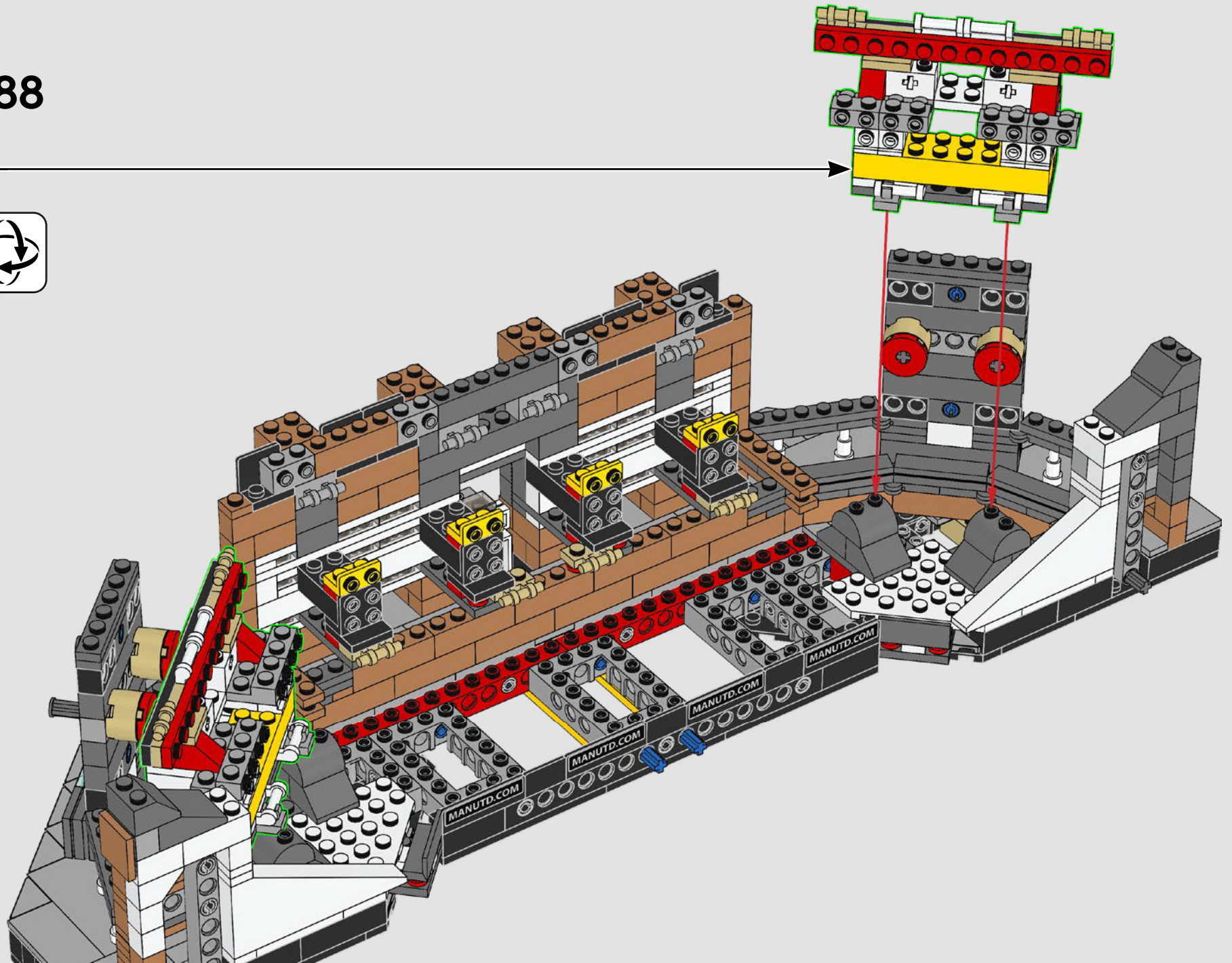
286



287

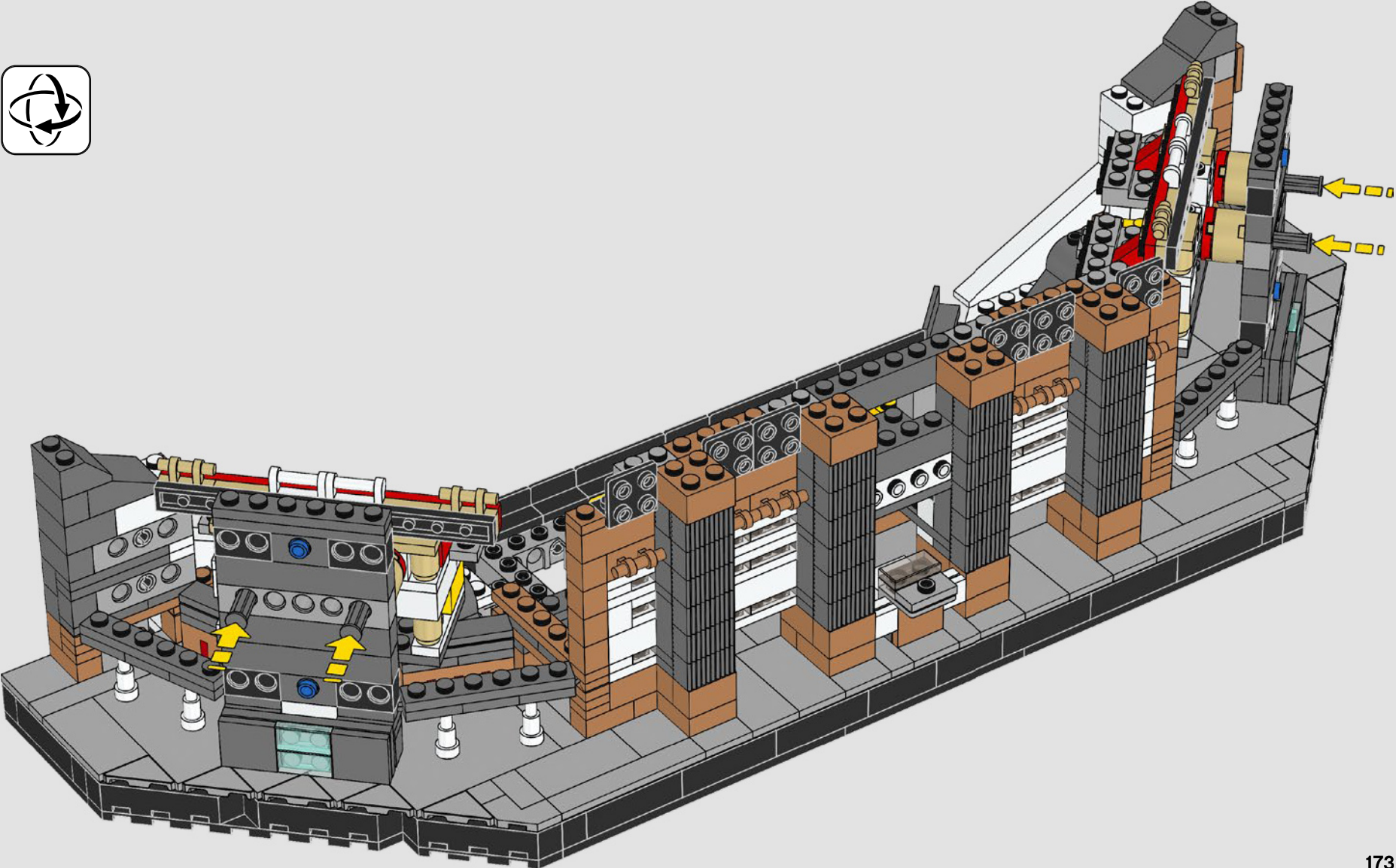


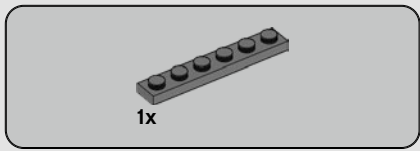
2x



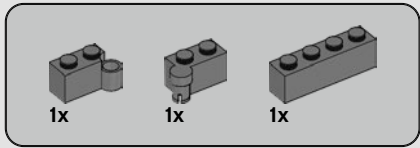
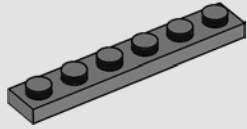


289

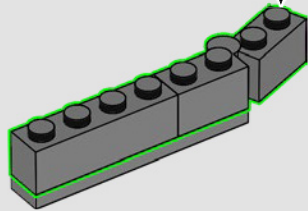
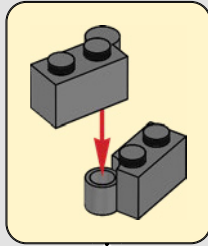




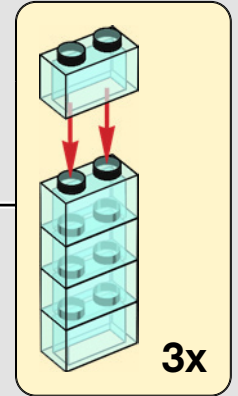
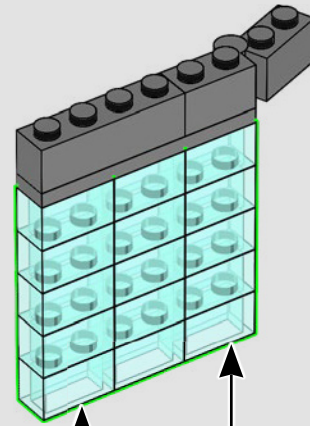
290



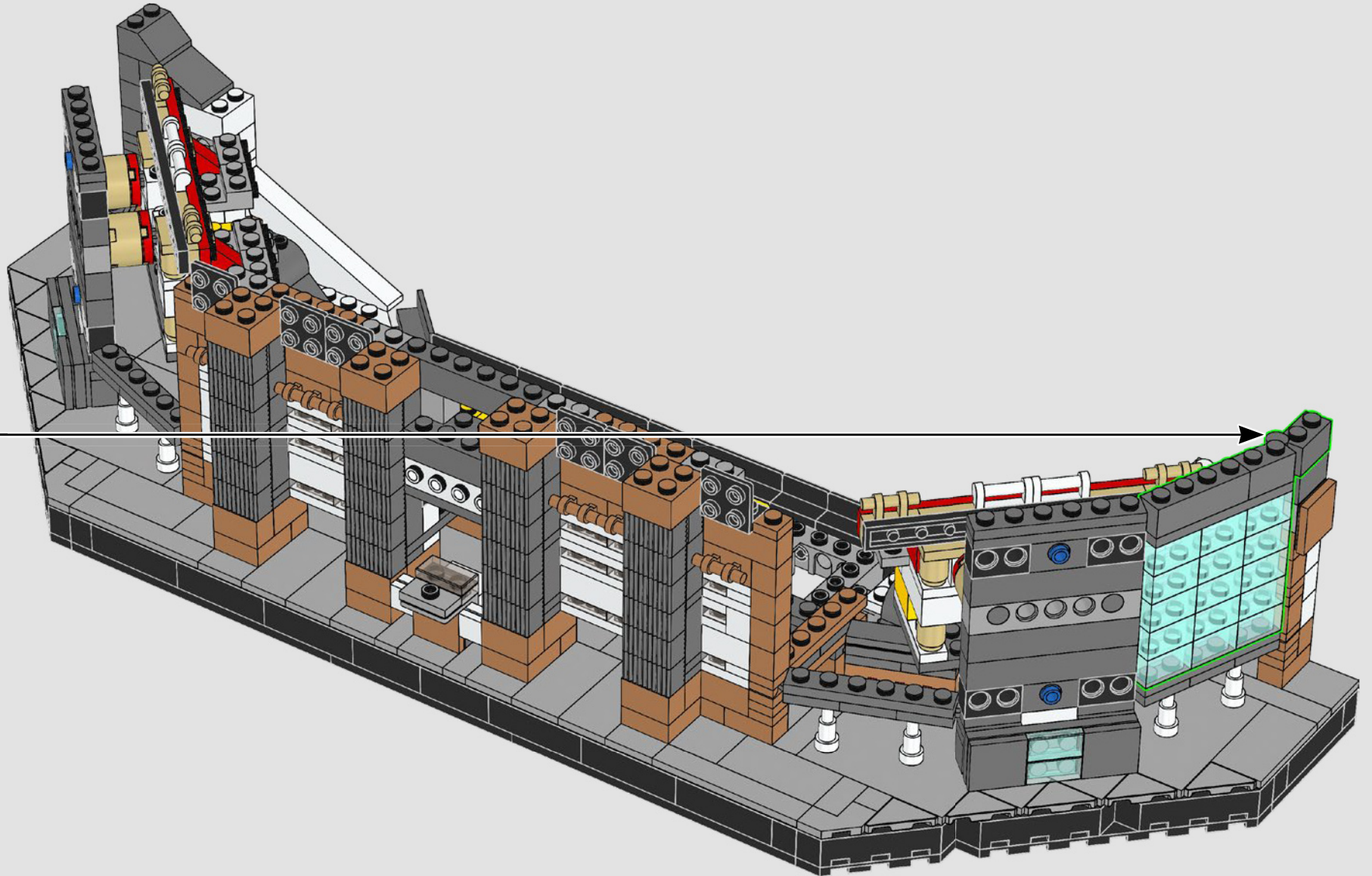
291



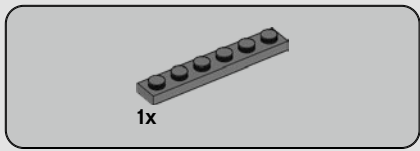
292



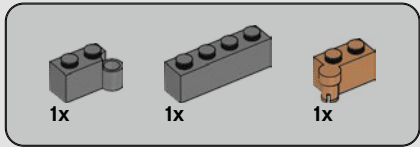
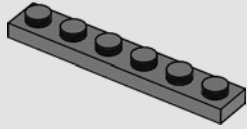
293



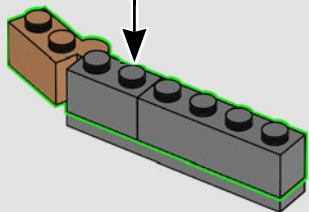
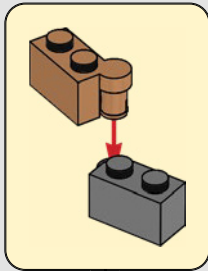




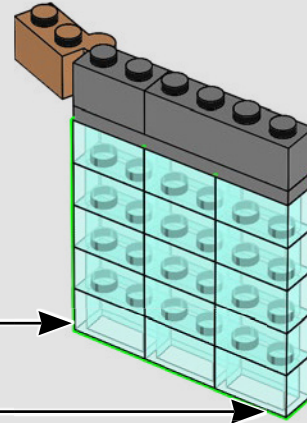
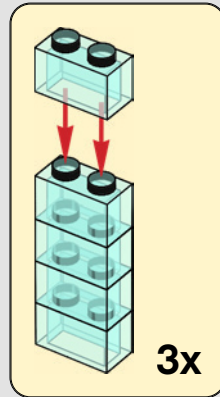
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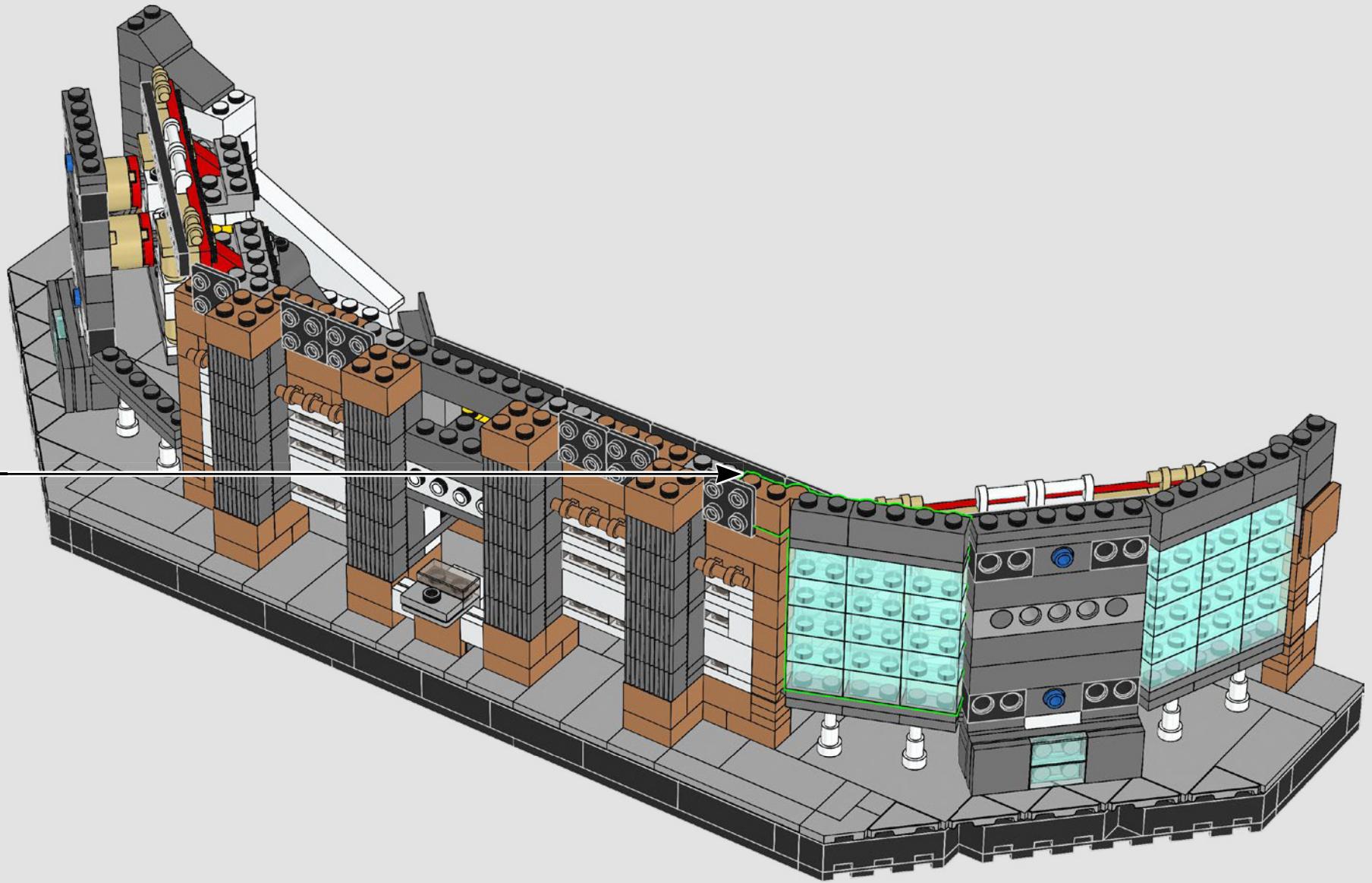
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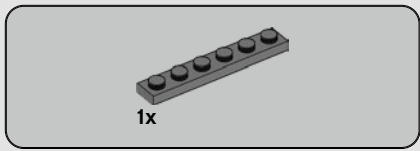


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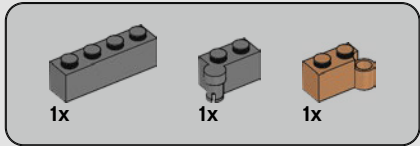
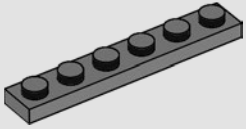


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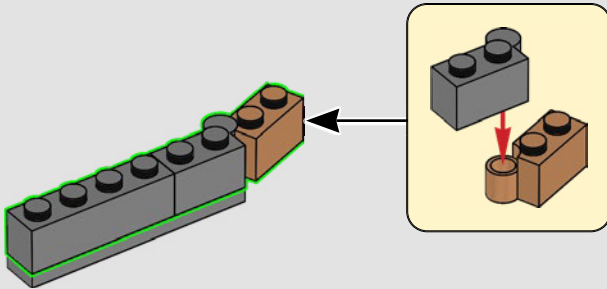




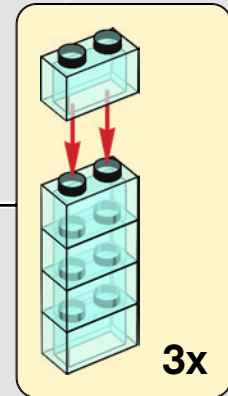
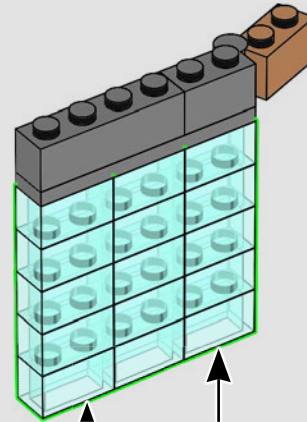
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299

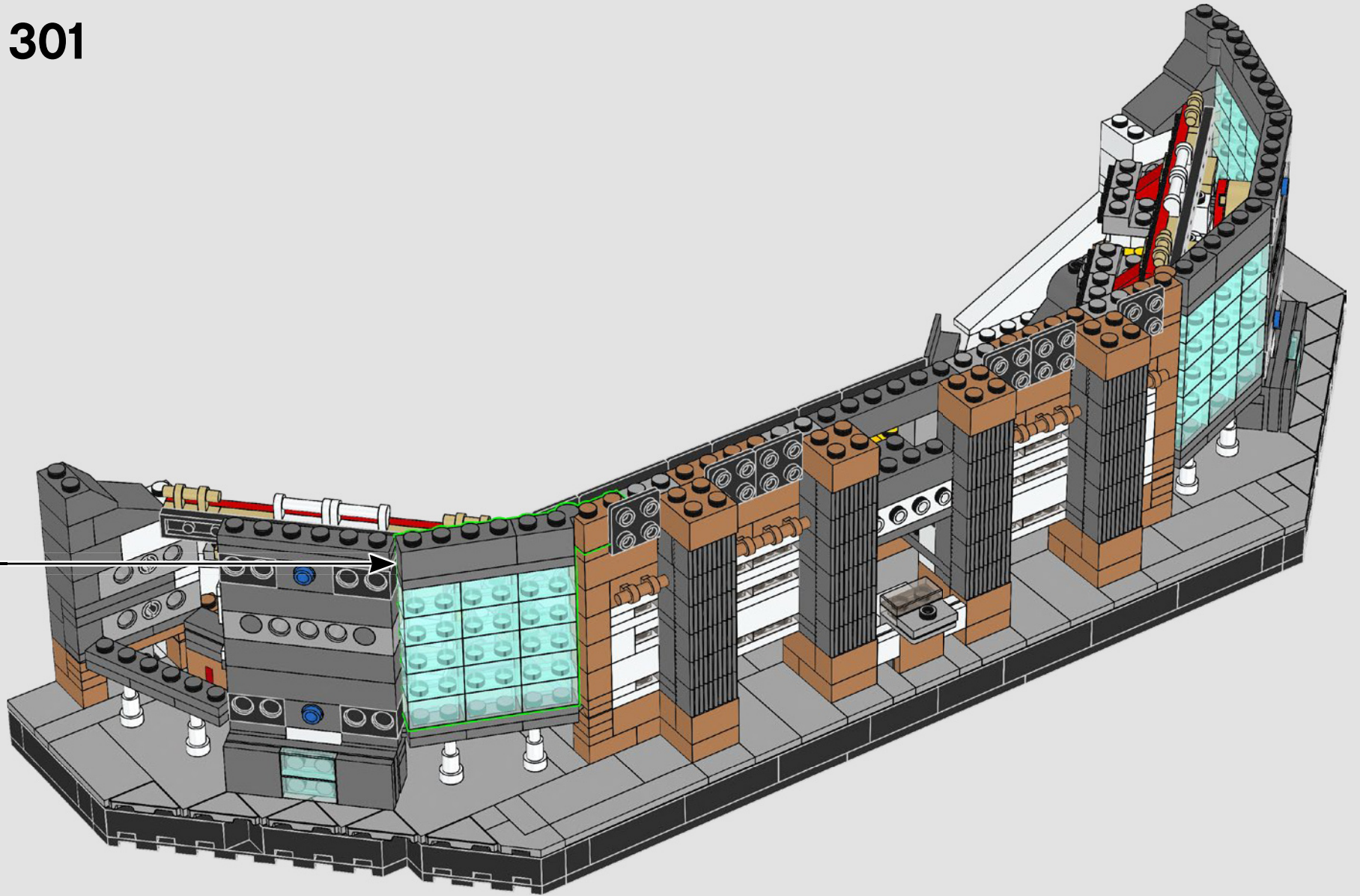


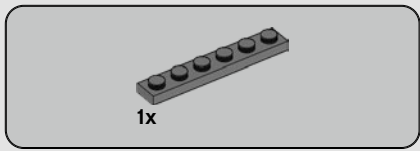
300



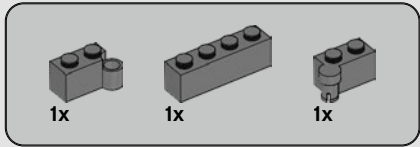
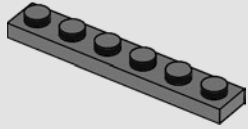


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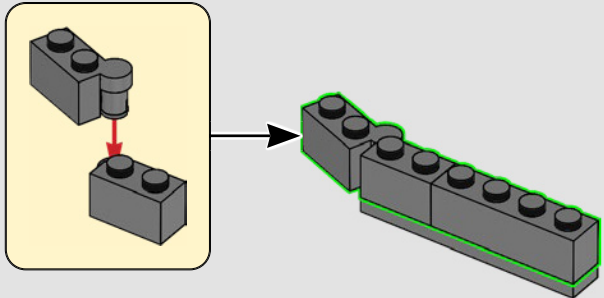




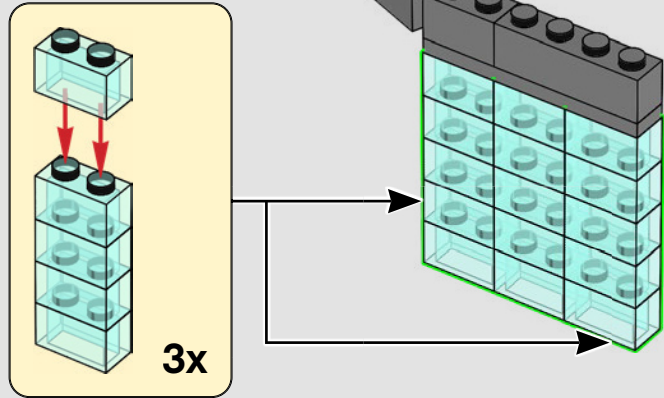
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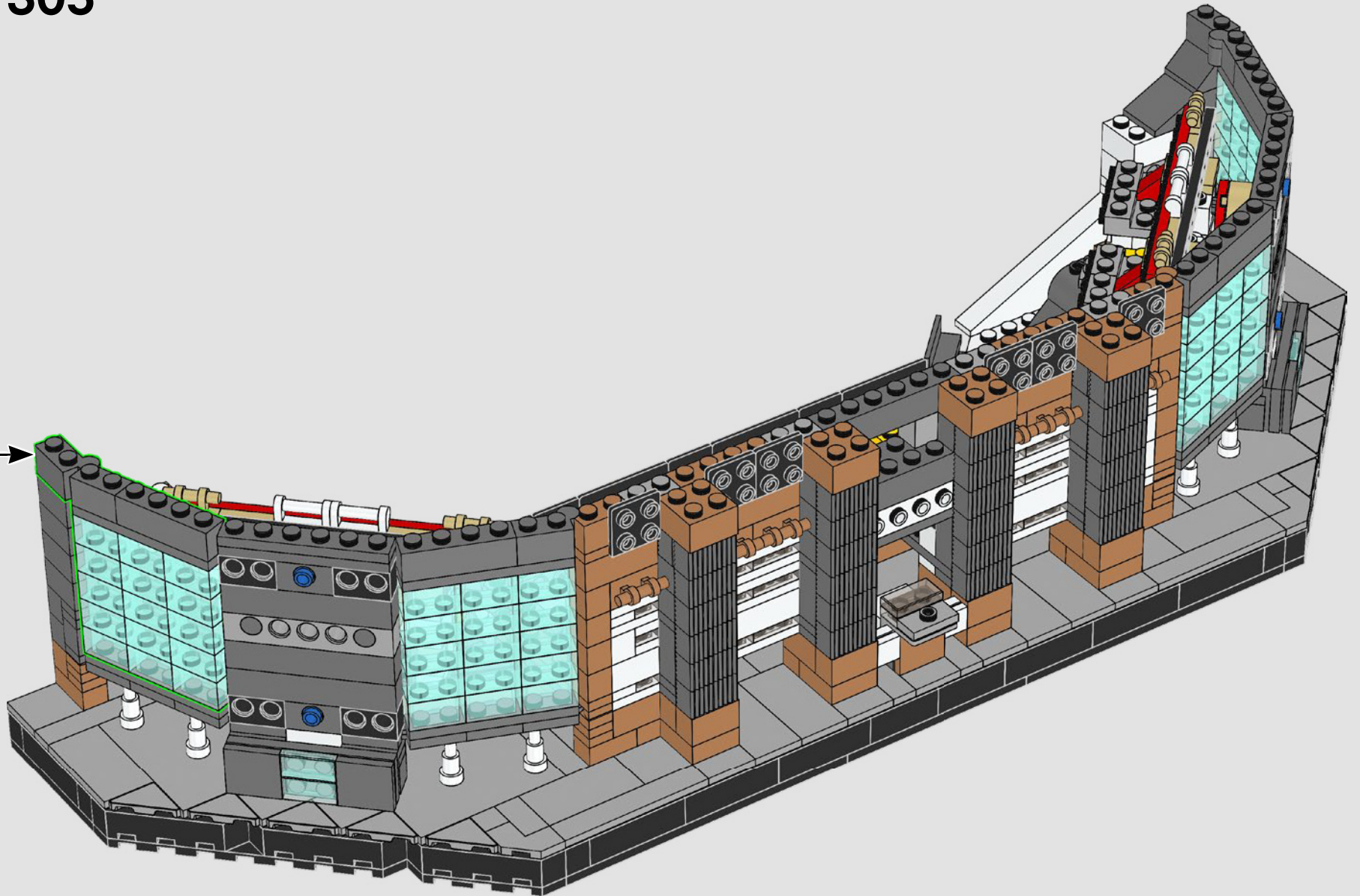
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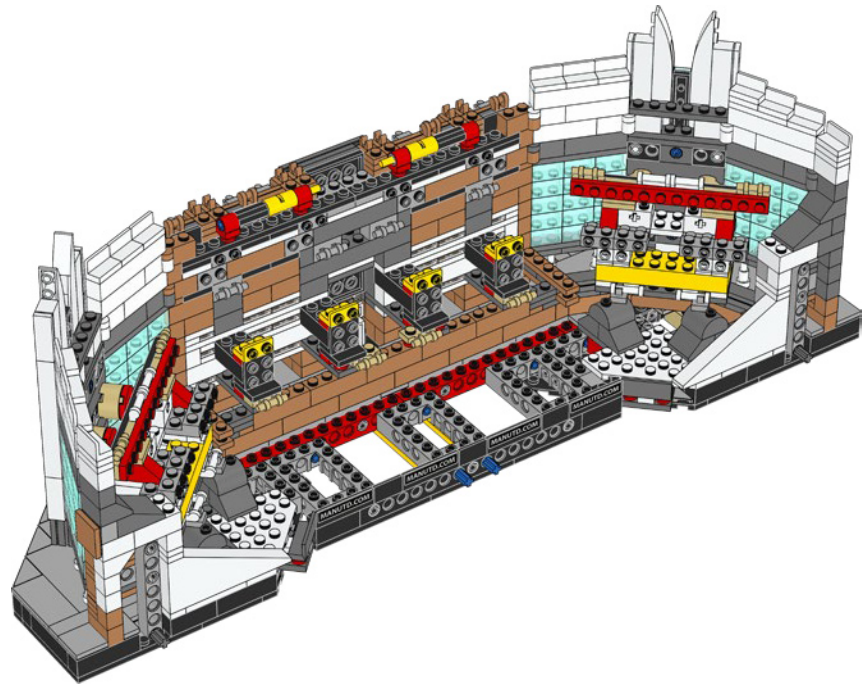
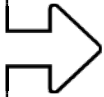
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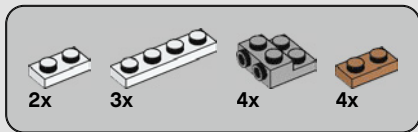


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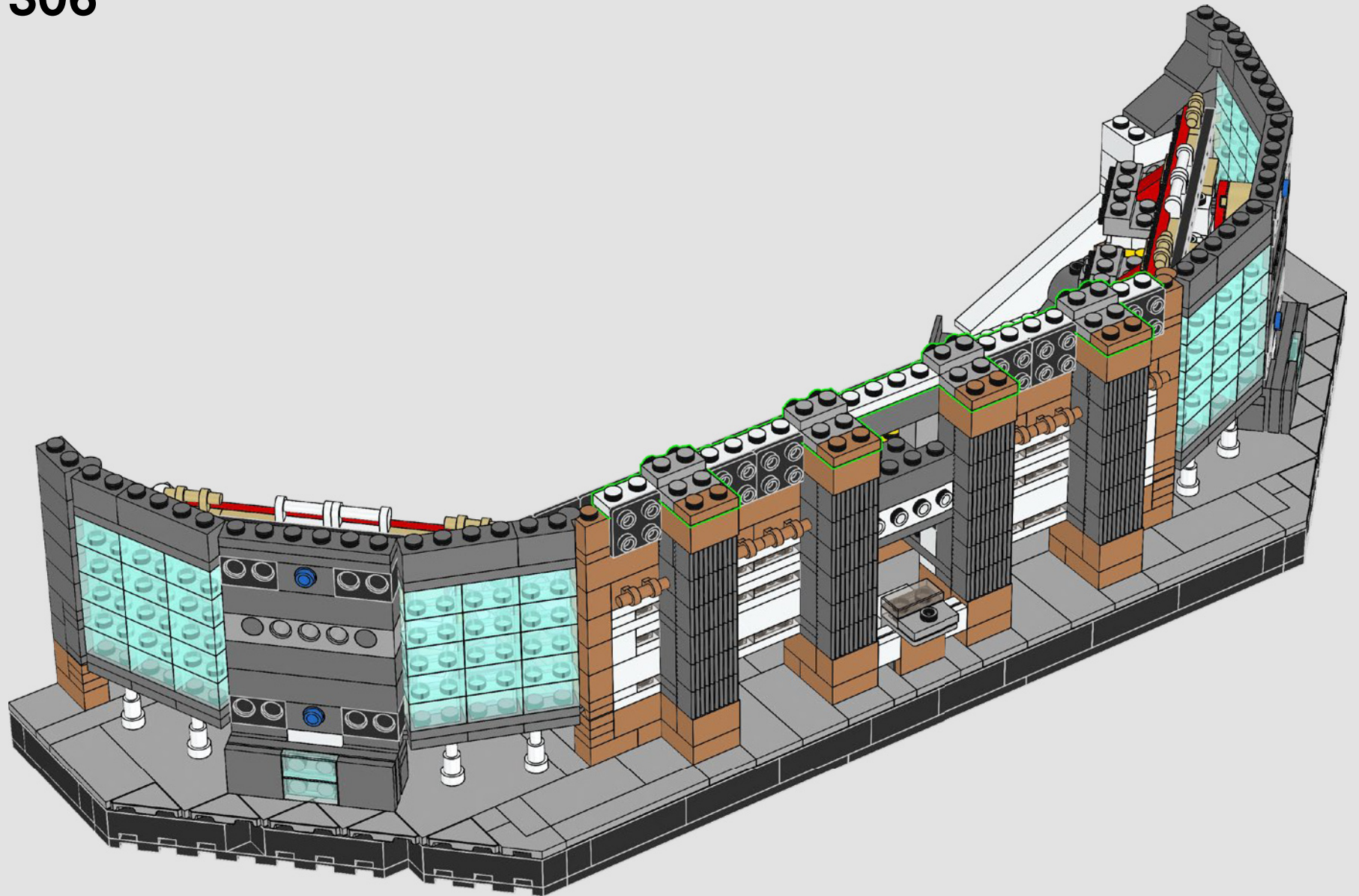








306



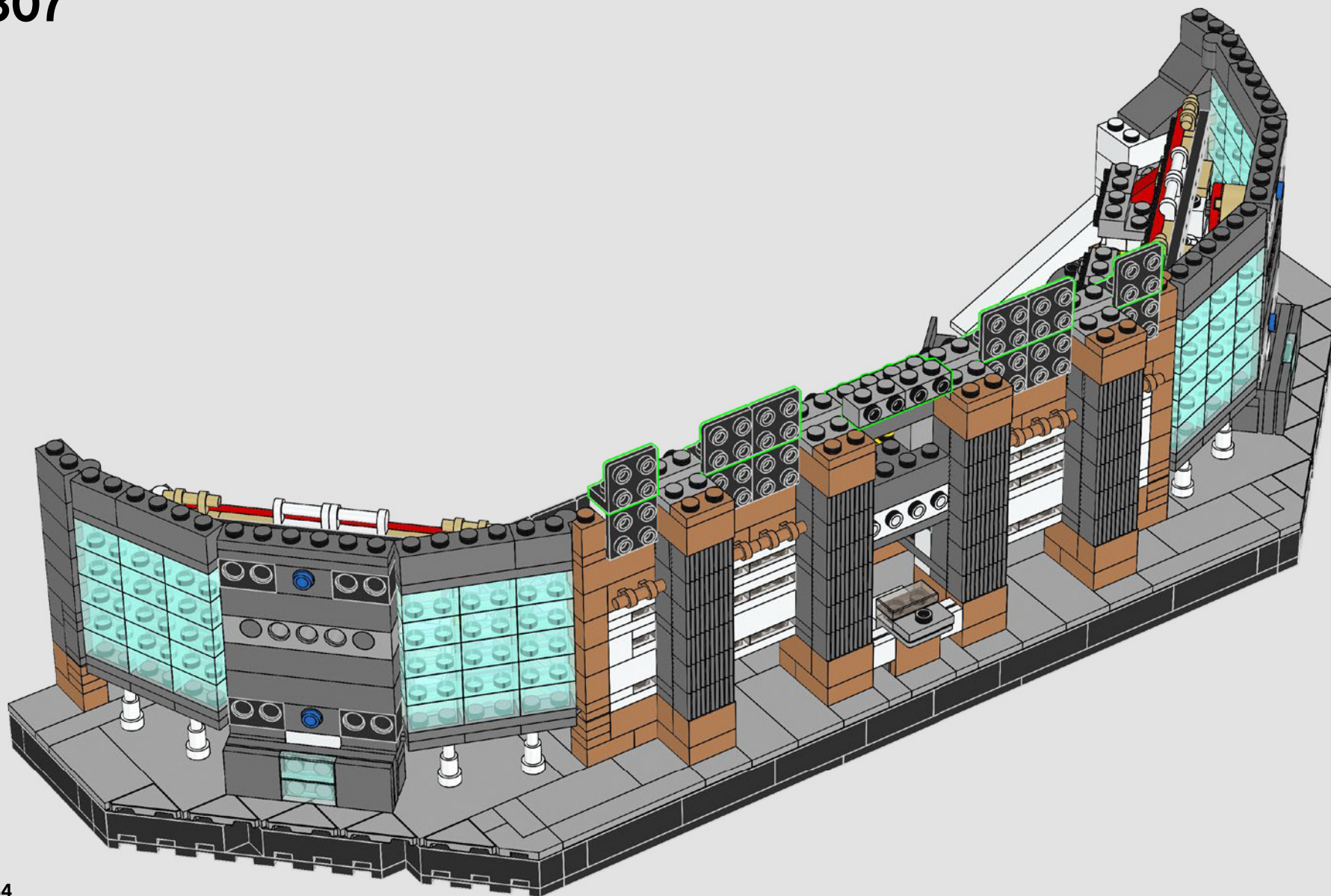


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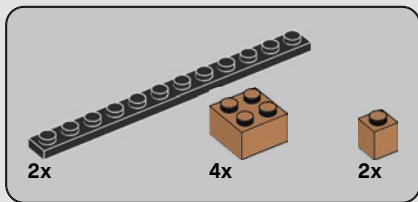


6x

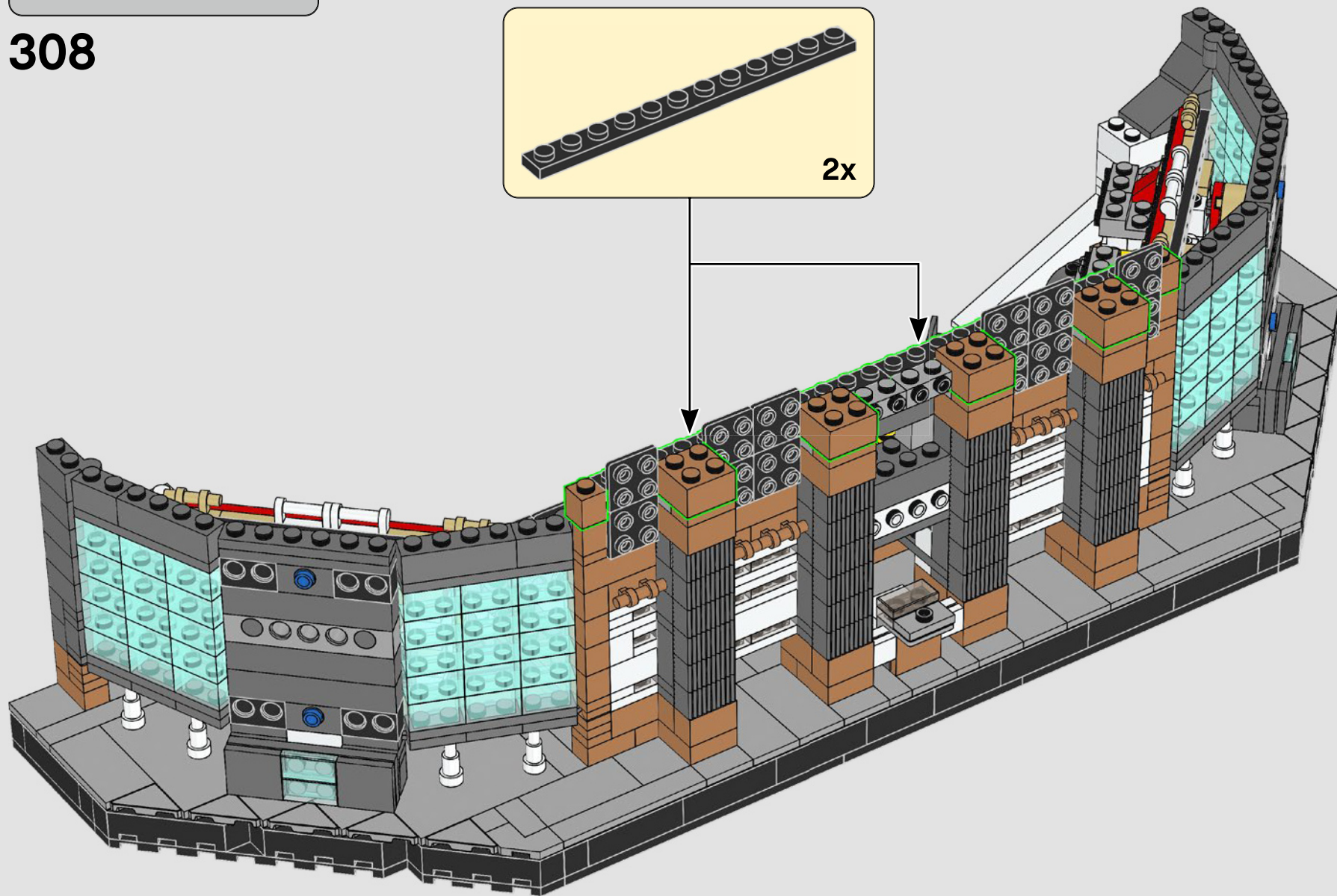
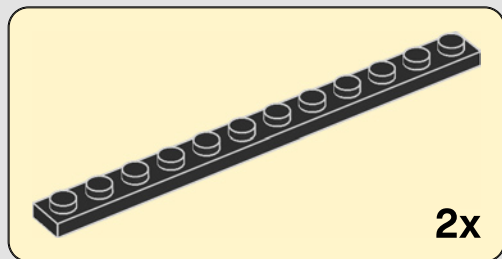
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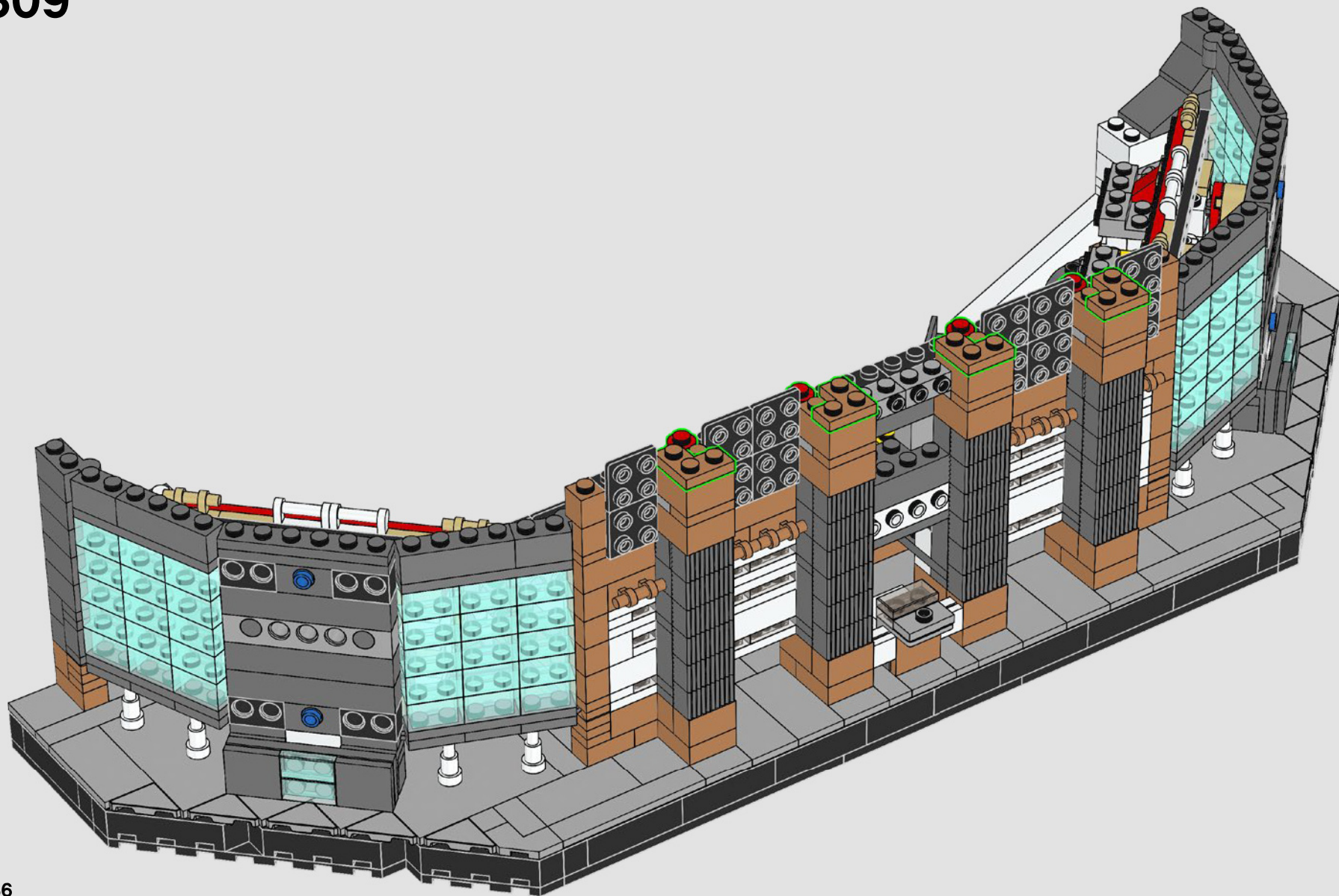
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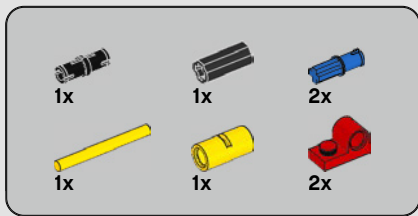
4x

4x

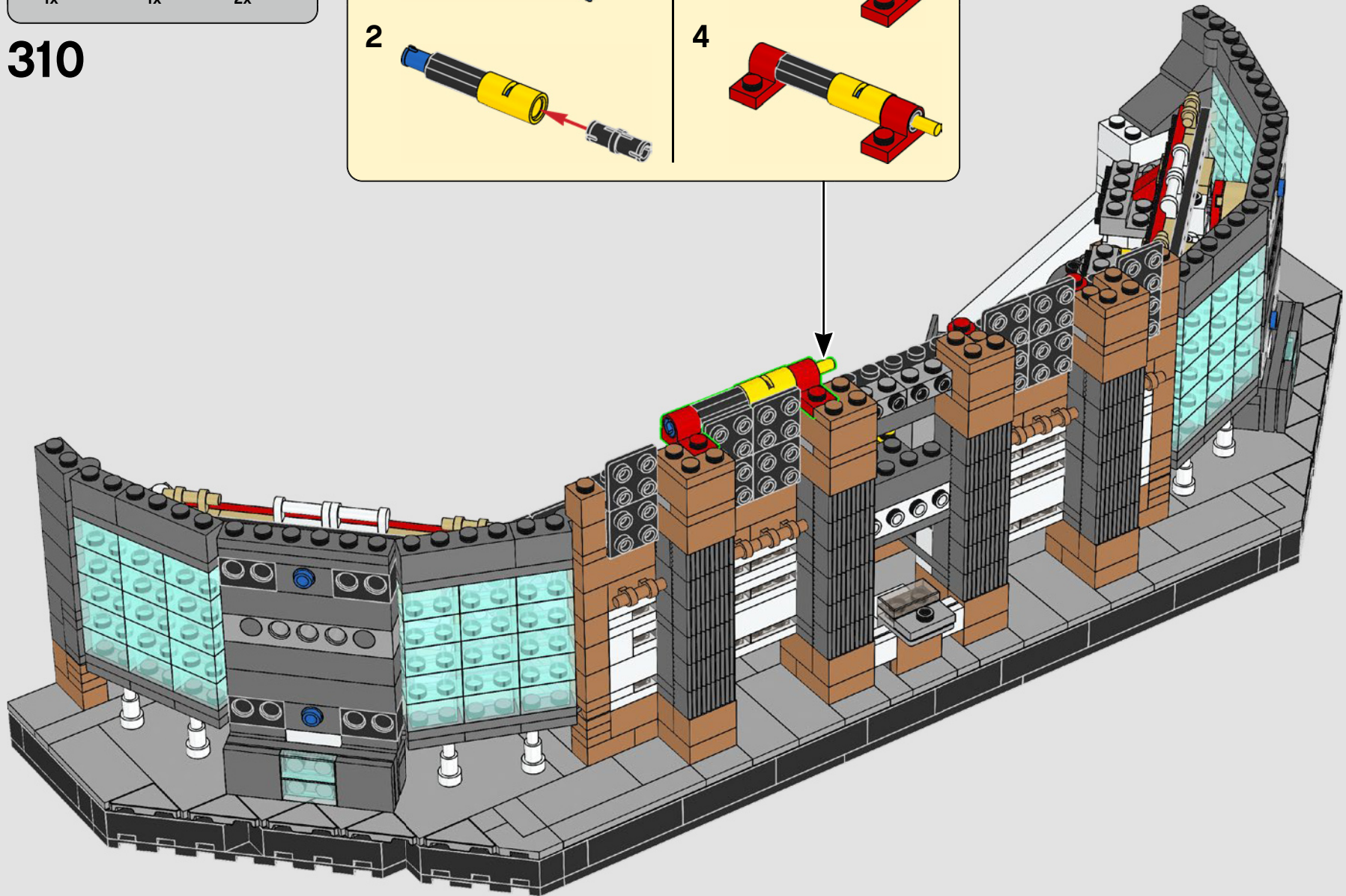
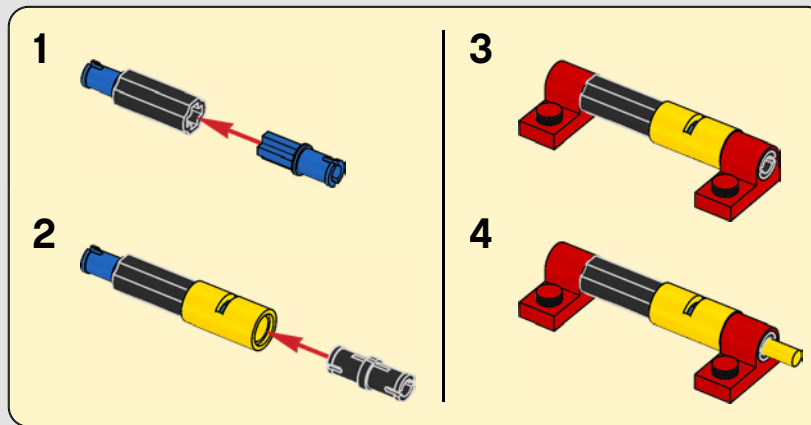
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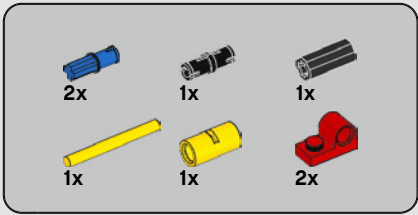




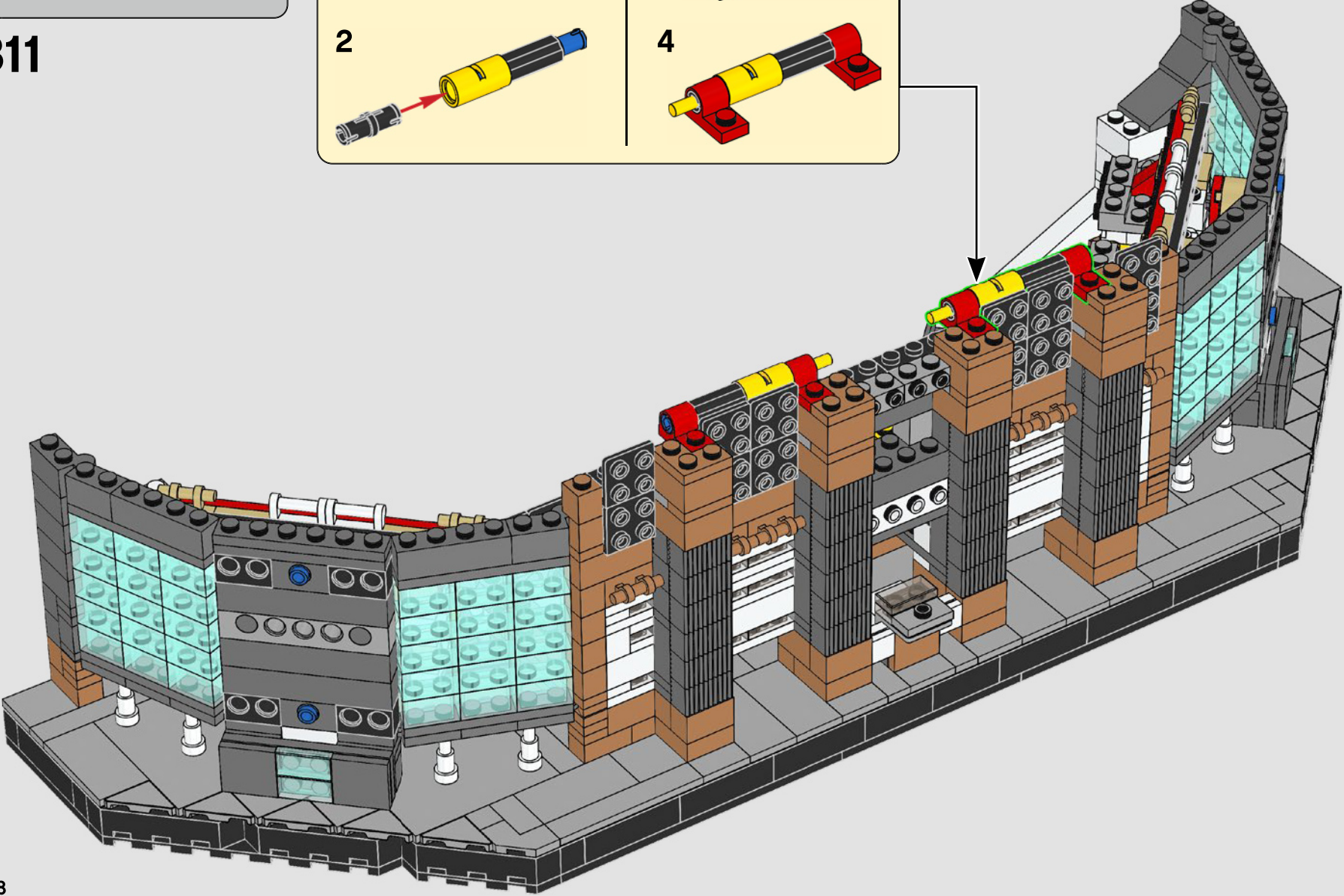
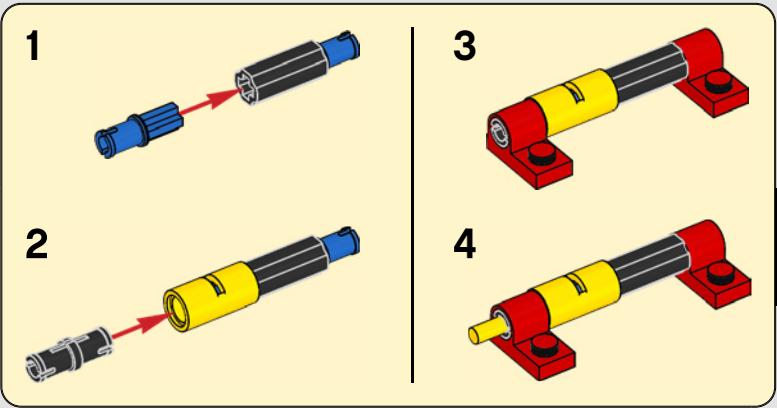
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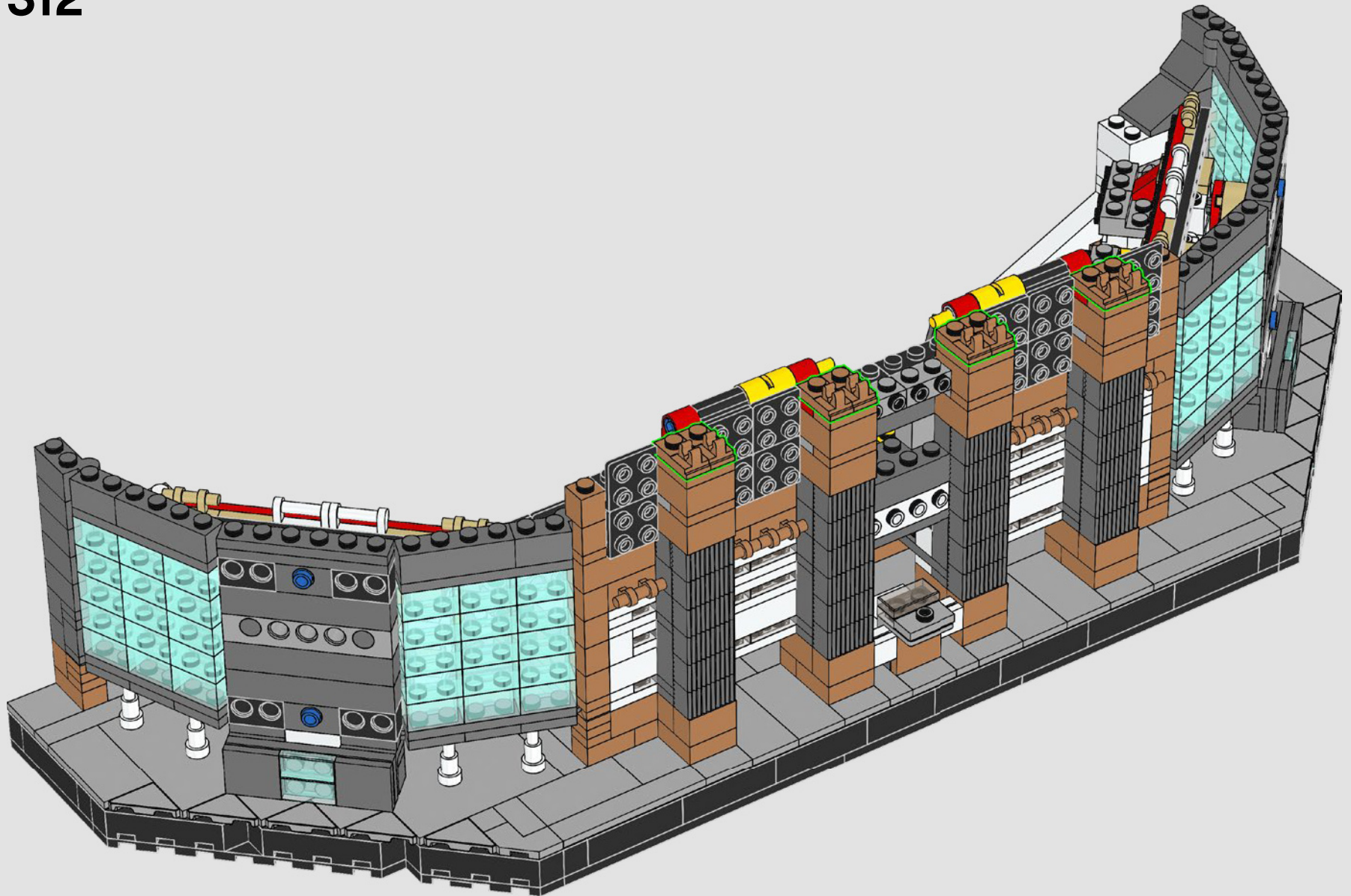
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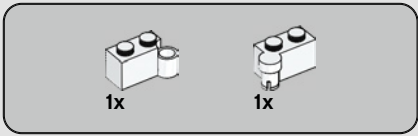




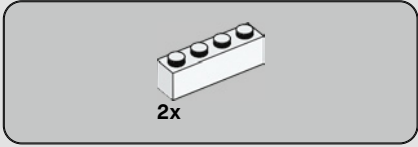
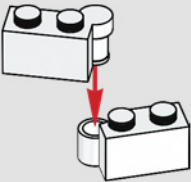
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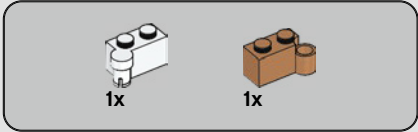
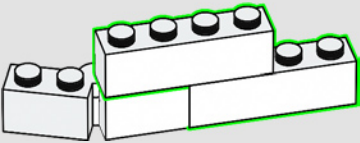




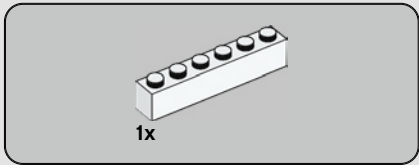
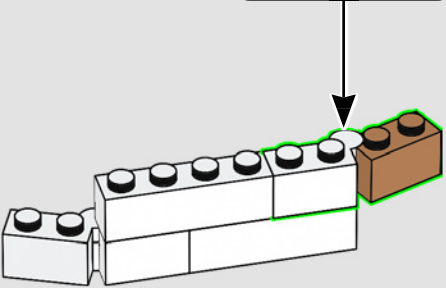
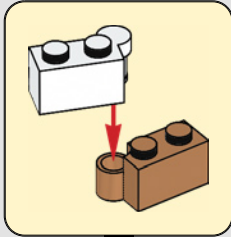
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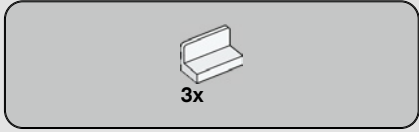
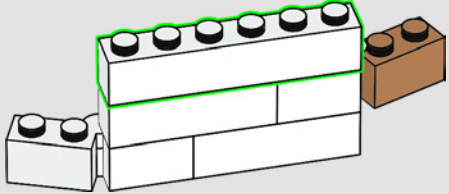
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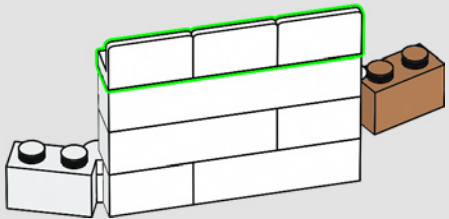
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# 316

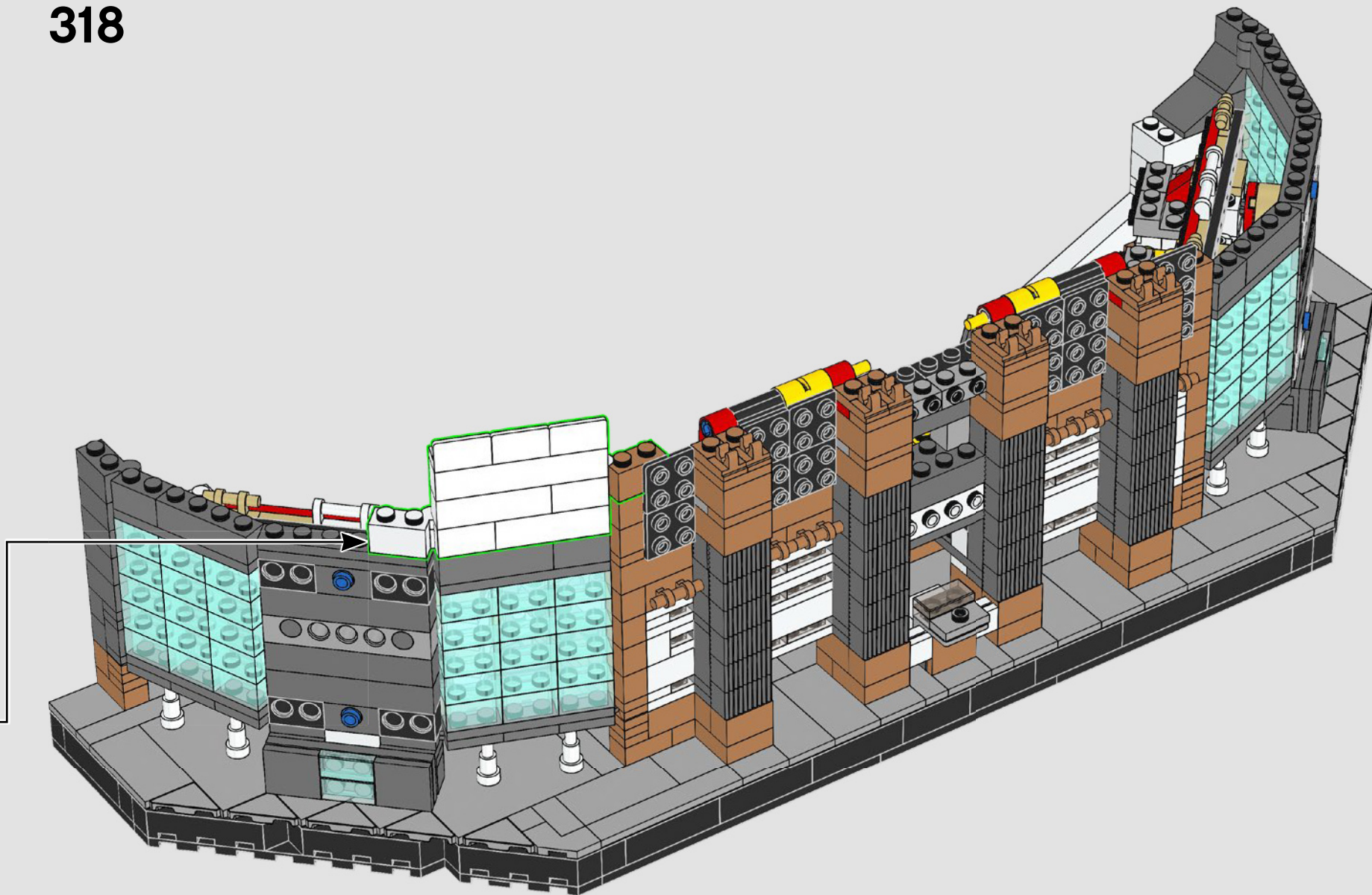


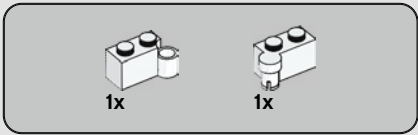
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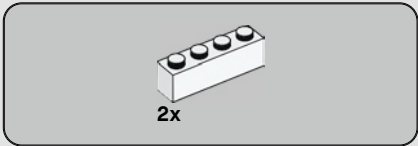
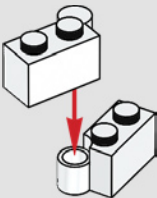


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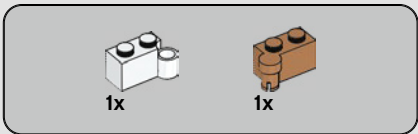
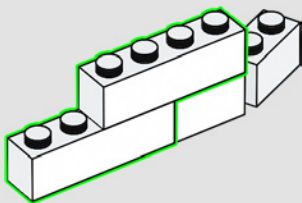




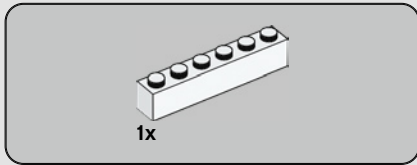
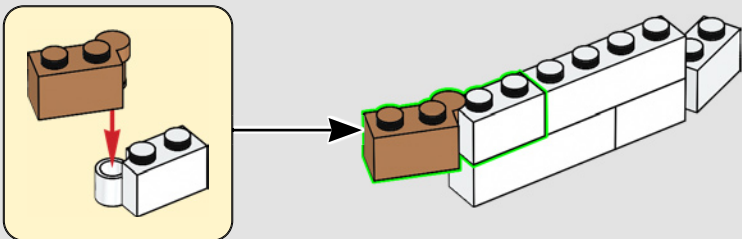
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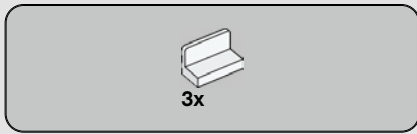
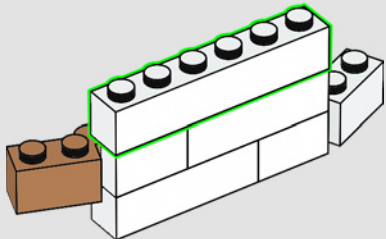
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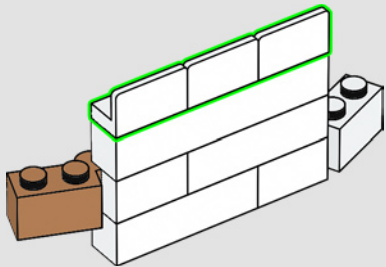
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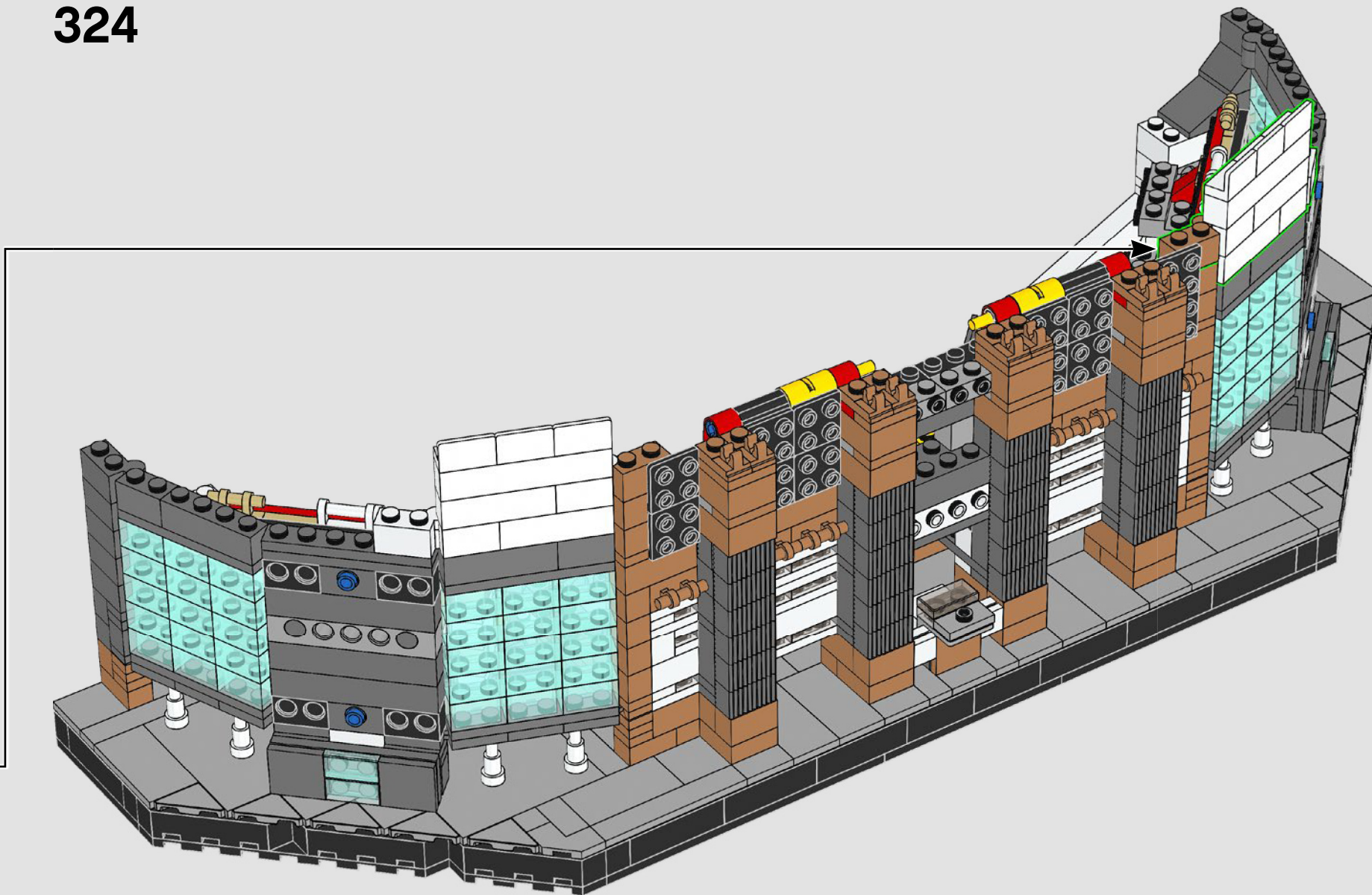
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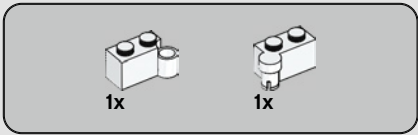
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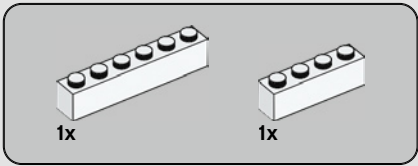
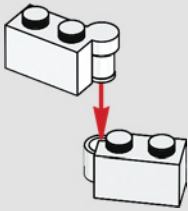
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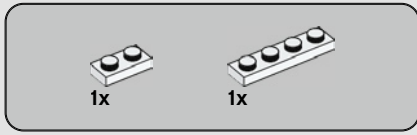
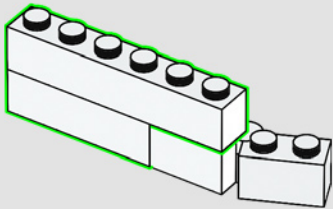




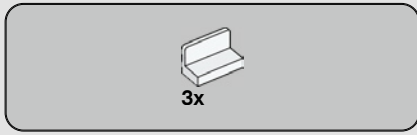
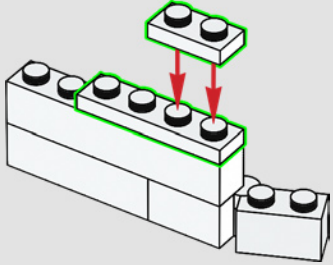
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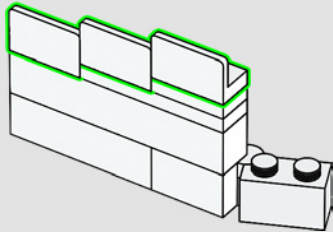
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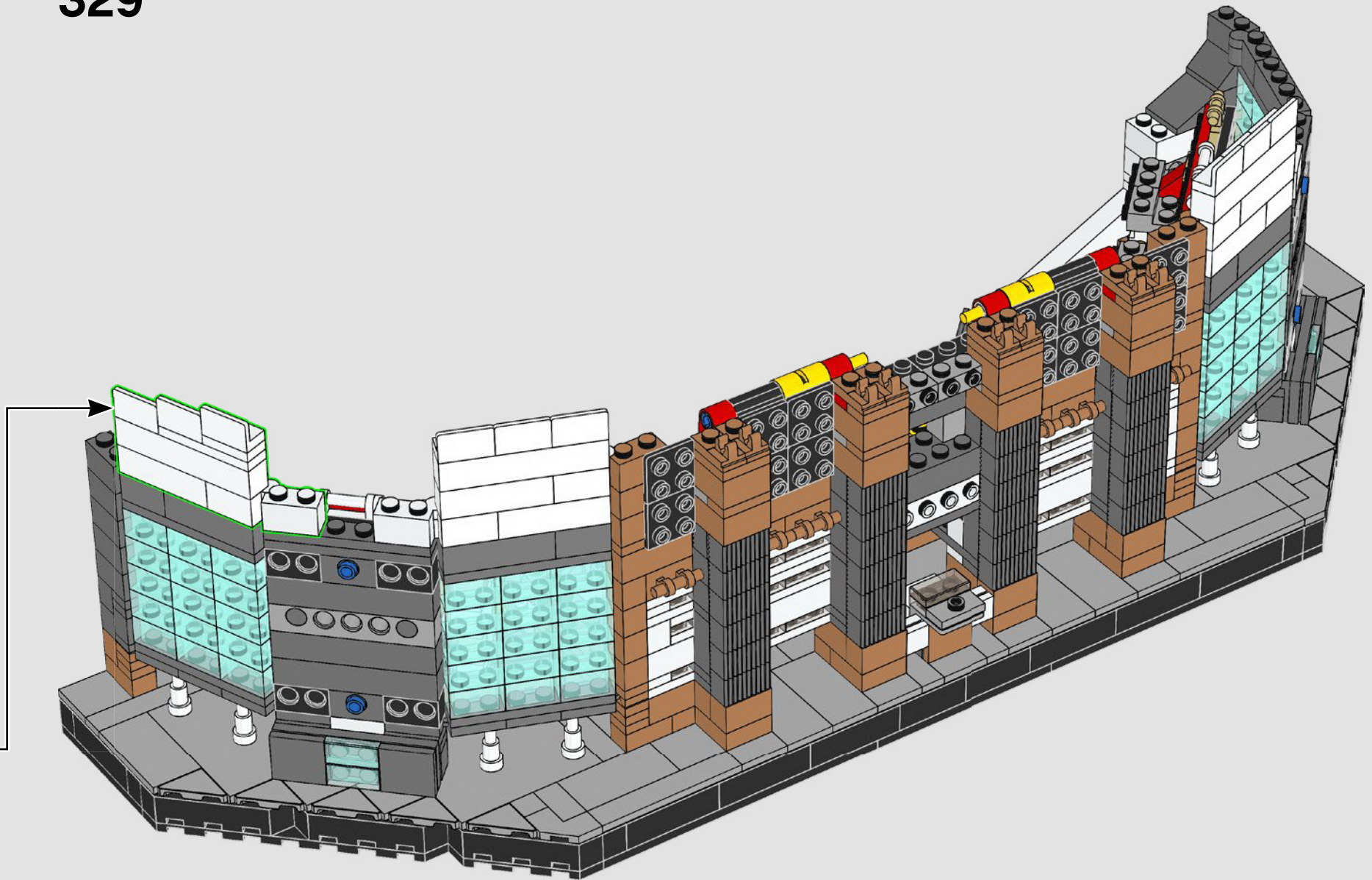
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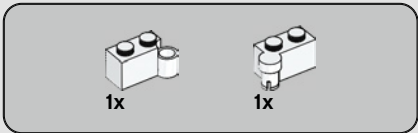


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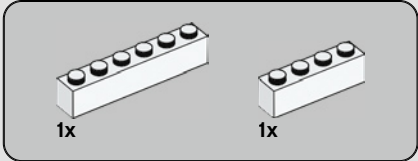
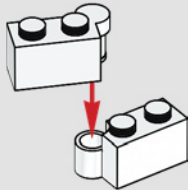


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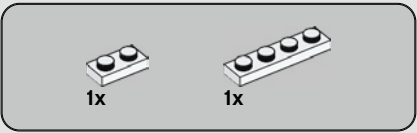
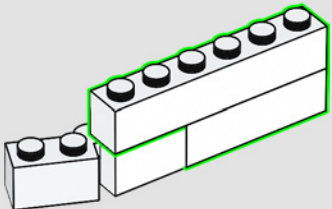




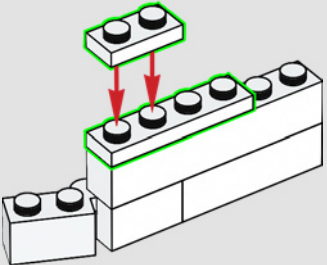
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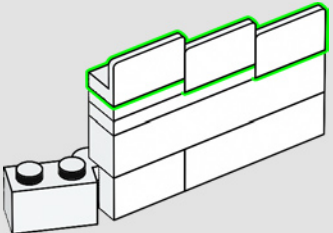
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332

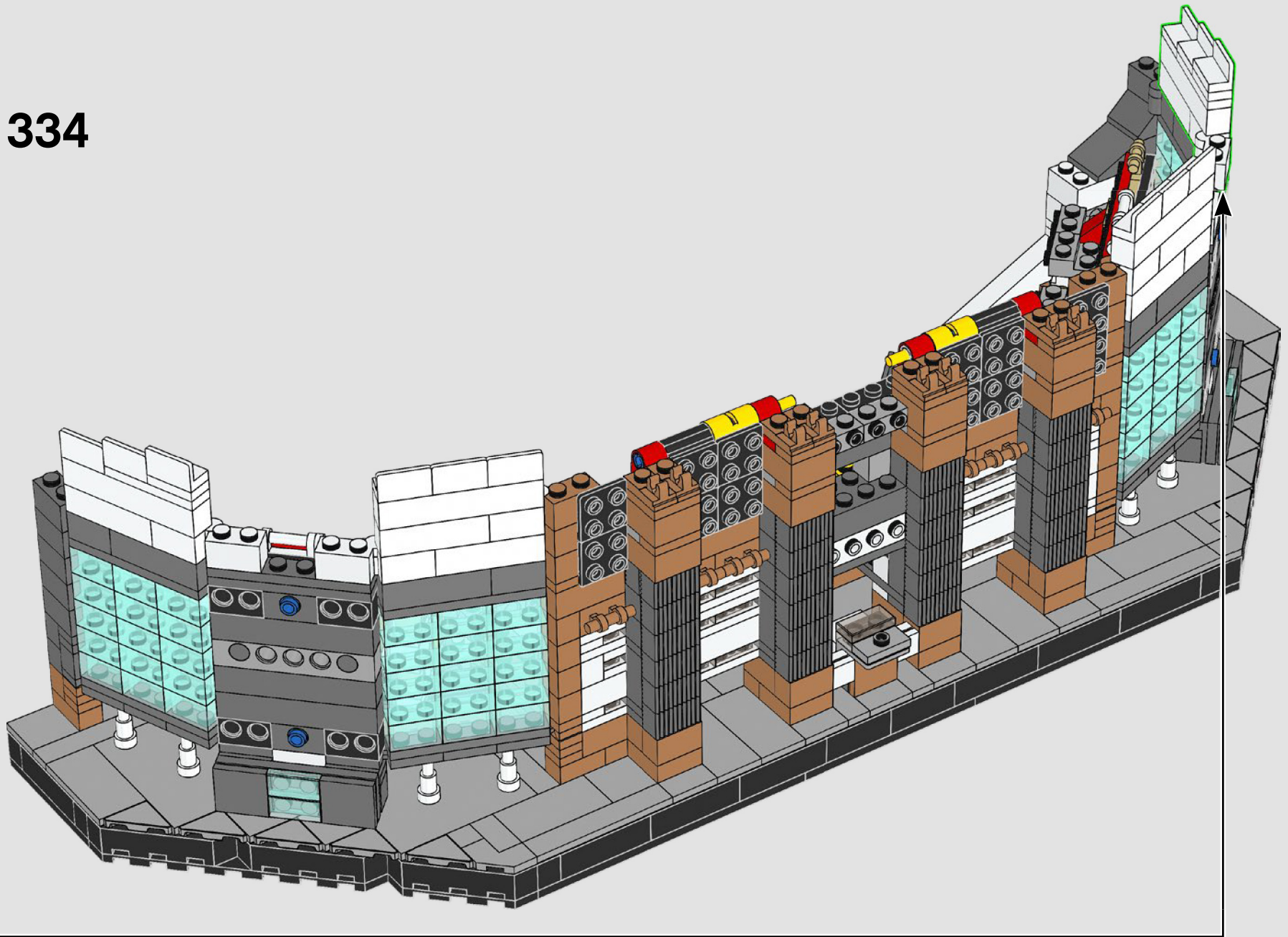


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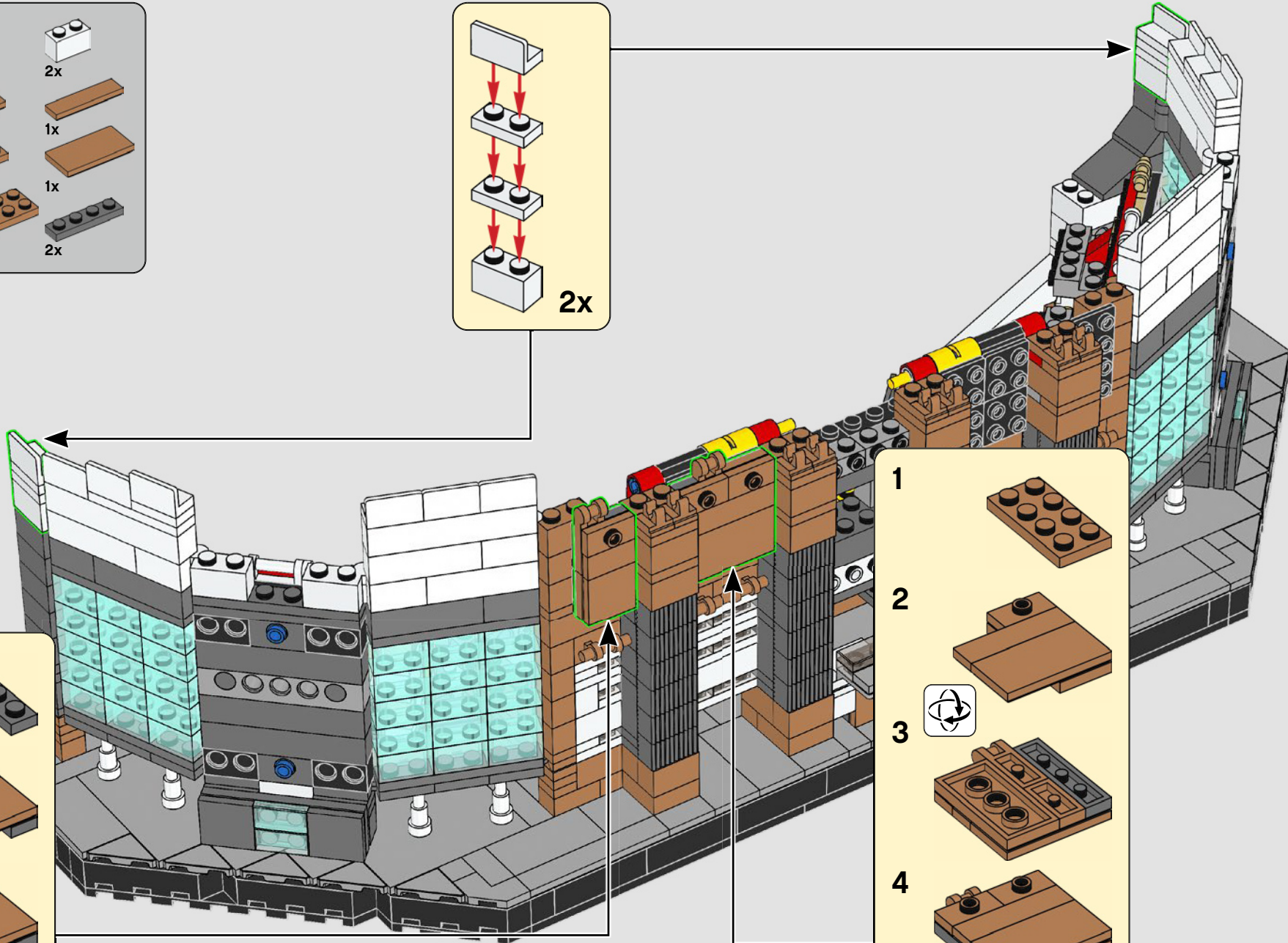
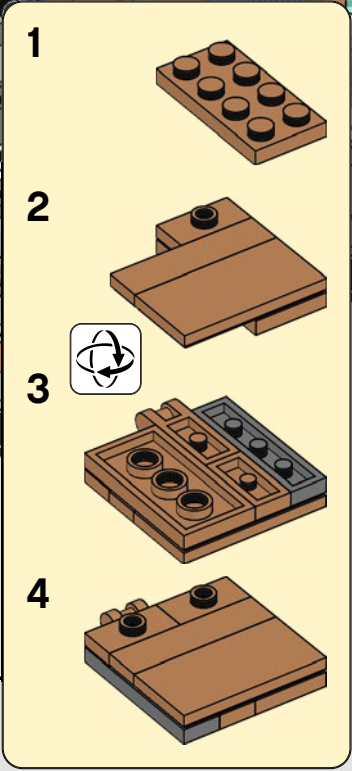
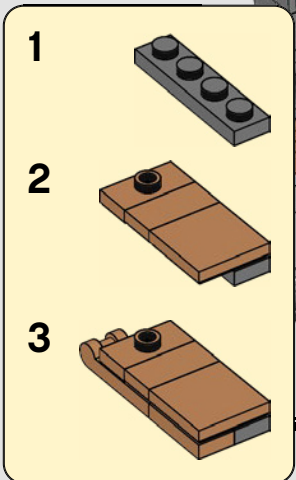
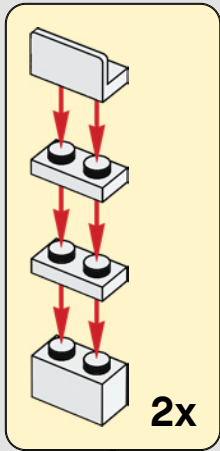


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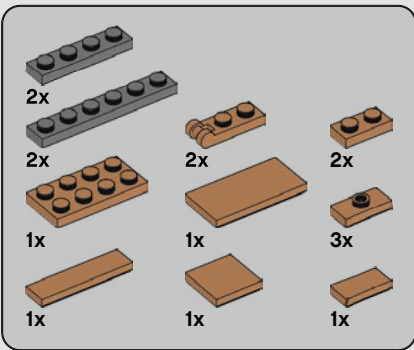


- |    |    |    |
|----|----|----|
|    |    |    |
| 4x | 2x | 2x |
|    |    |    |
| 3x | 1x | 1x |
|    |    |    |
| 1x | 2x | 1x |
|    |    |    |
| 2x | 1x | 2x |

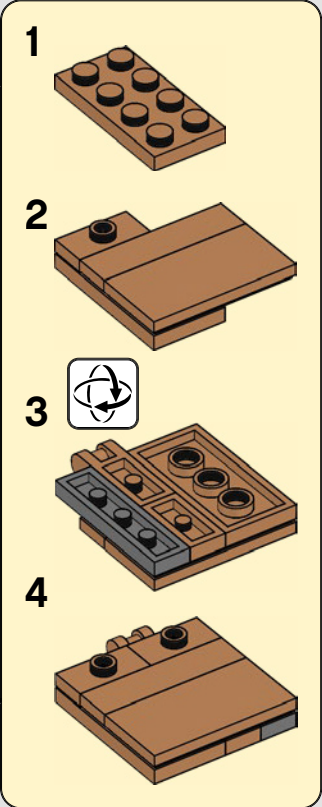
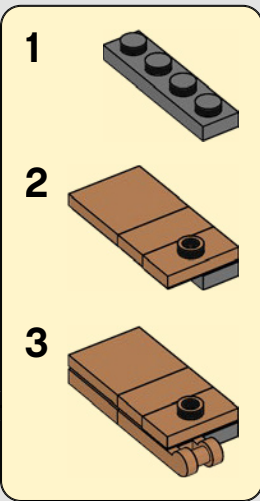
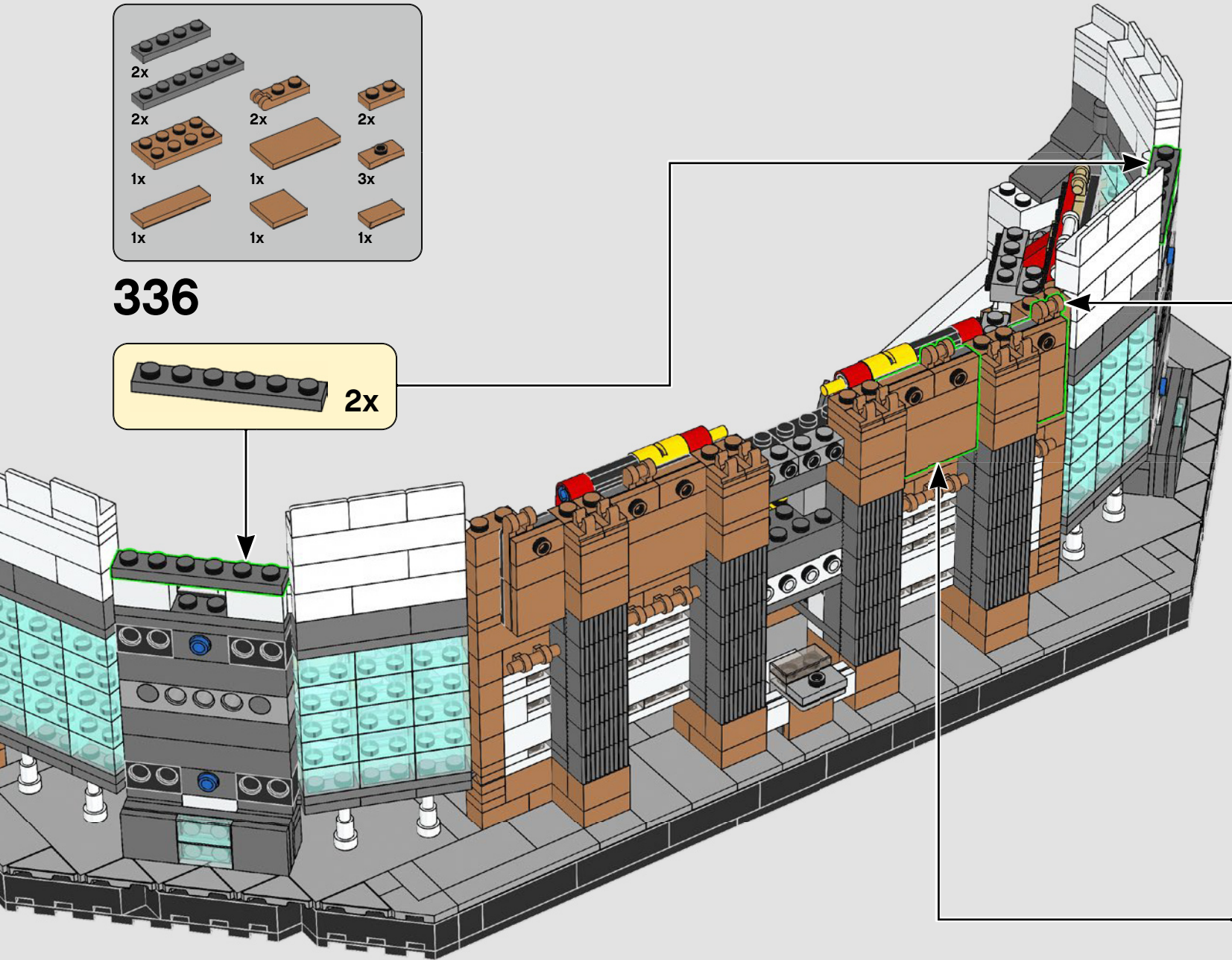
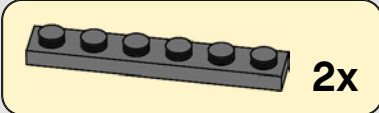
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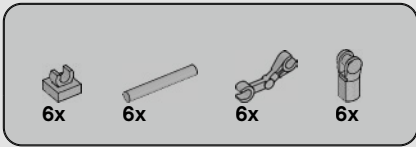




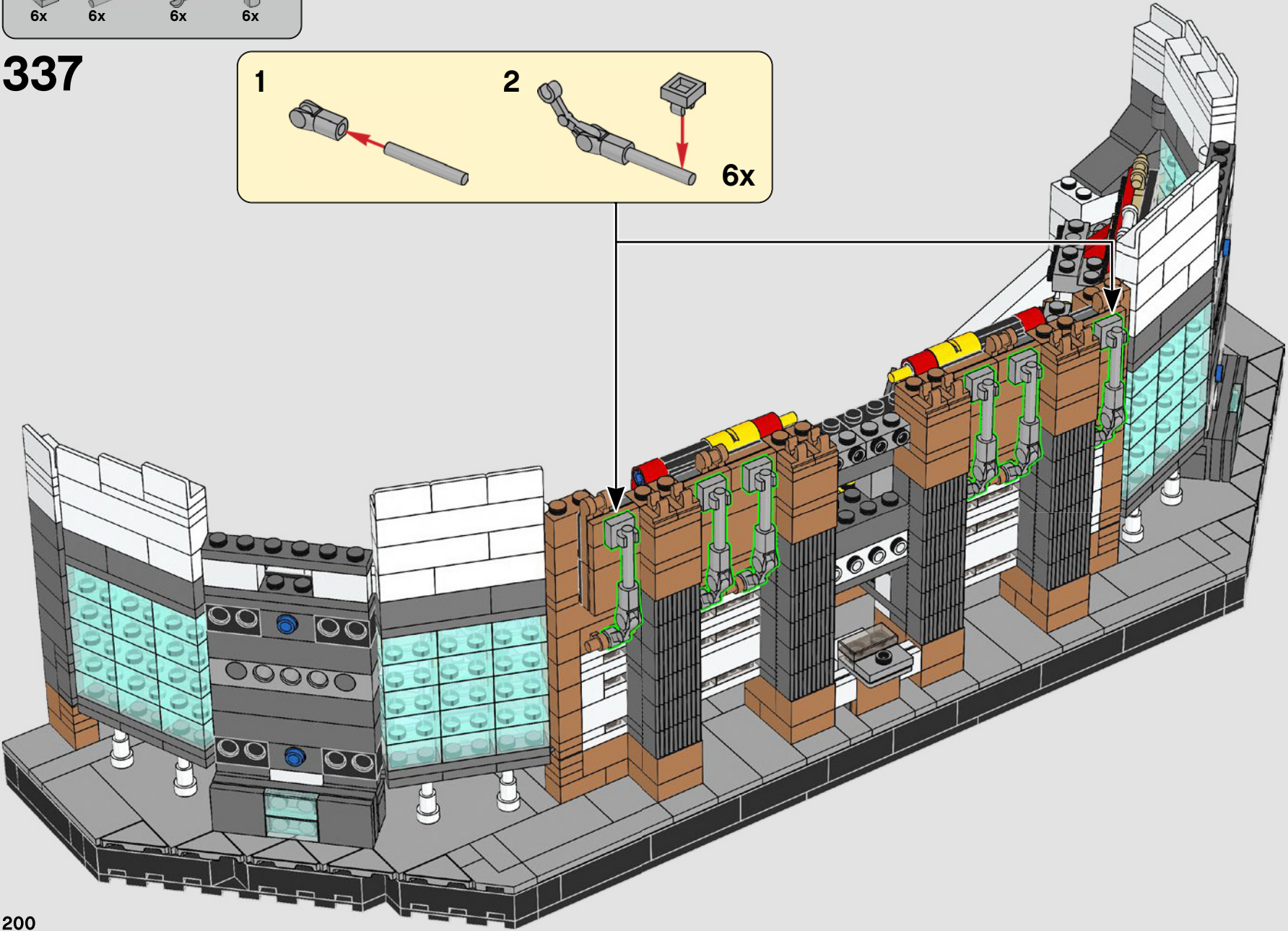
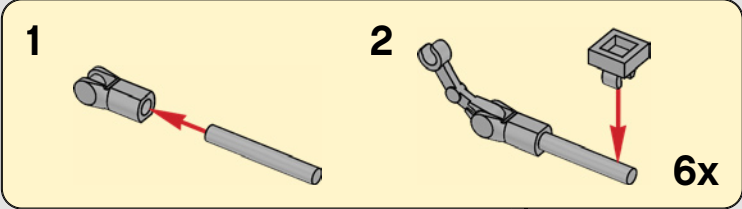
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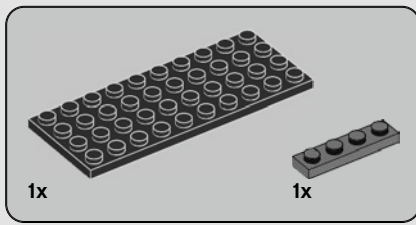




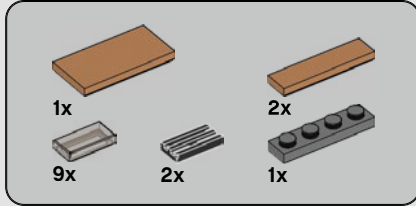
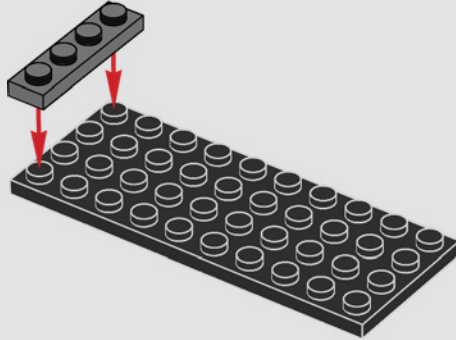


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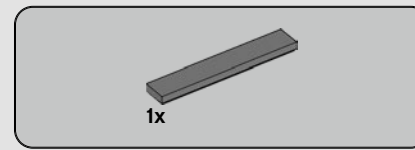
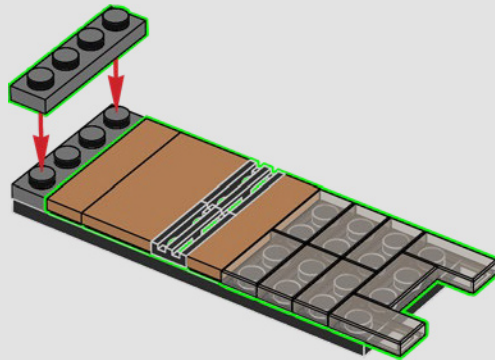




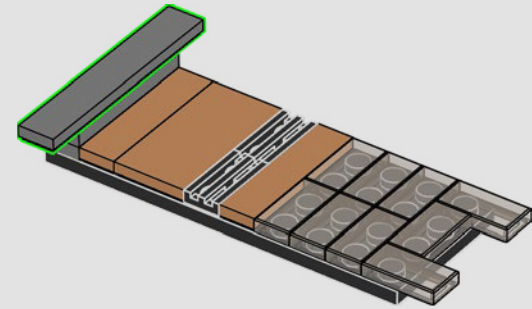
**338**



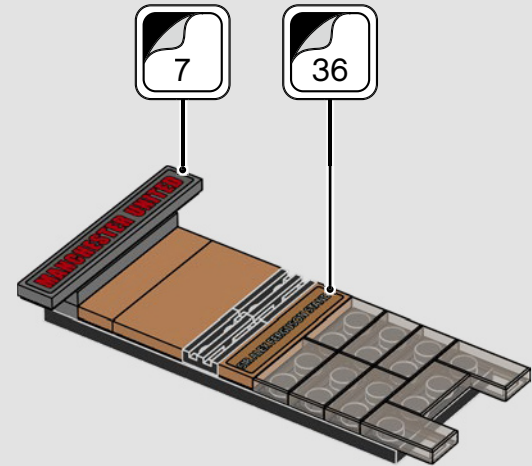
**339**



**340**

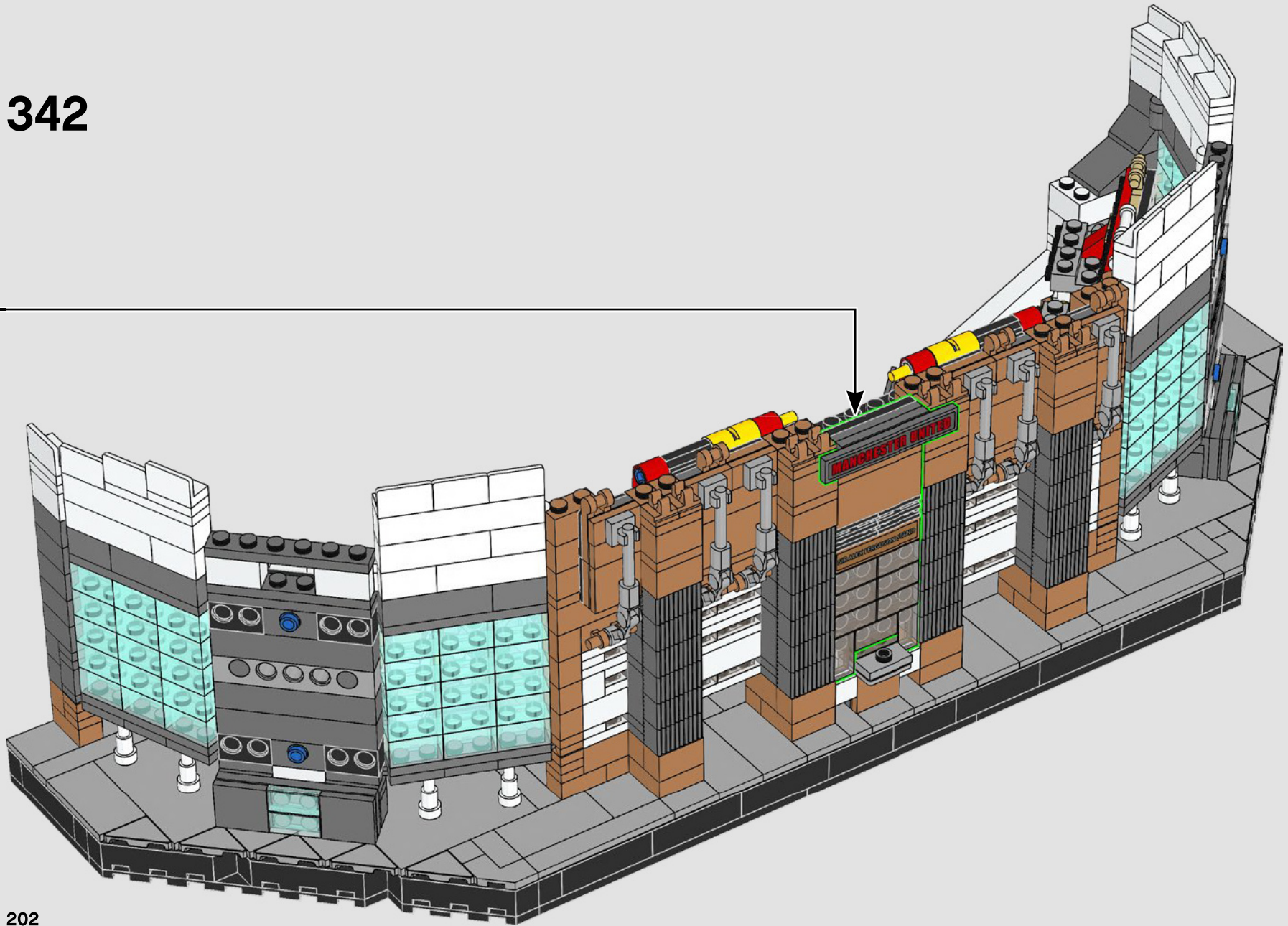


**341**

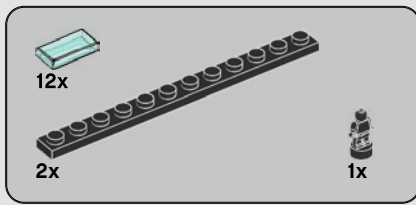




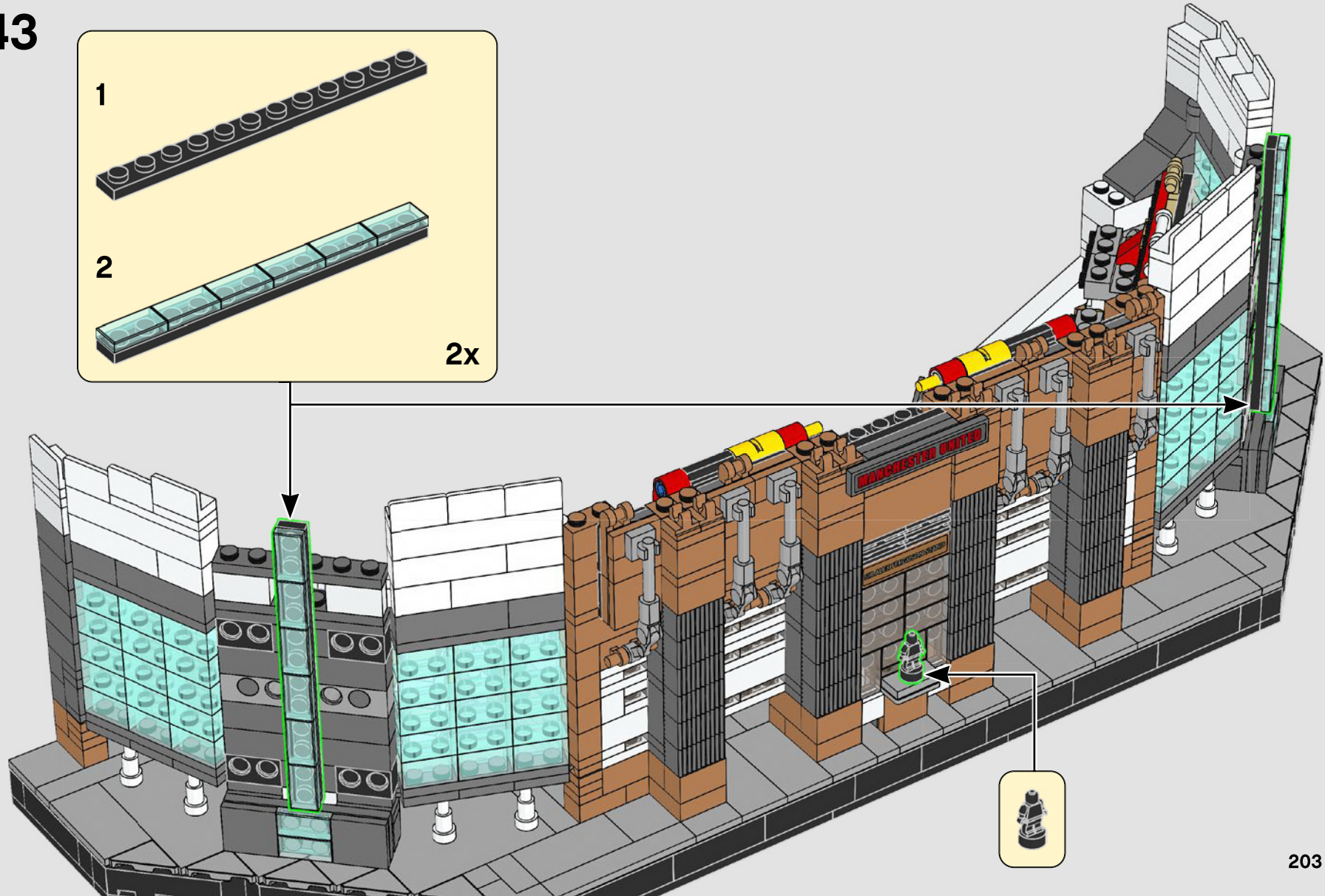
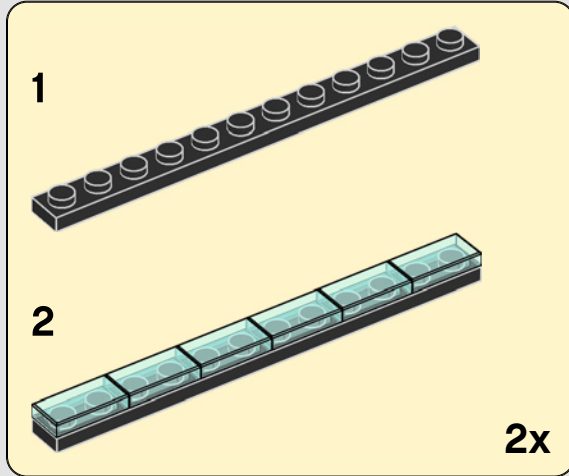
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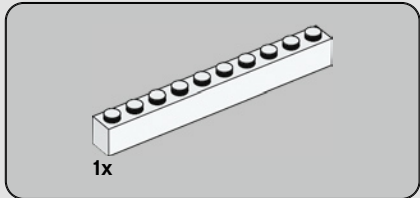
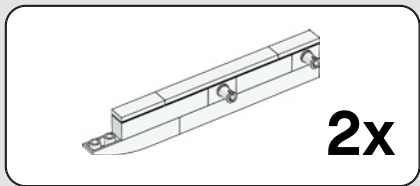




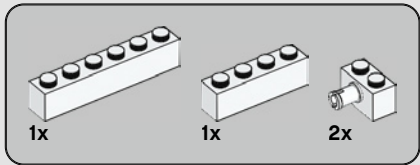
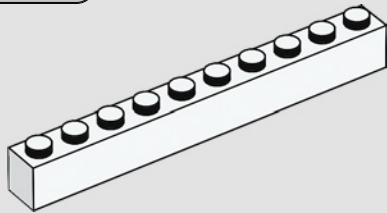


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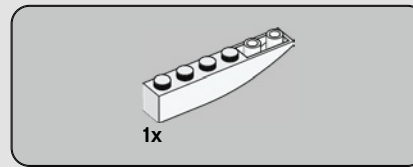
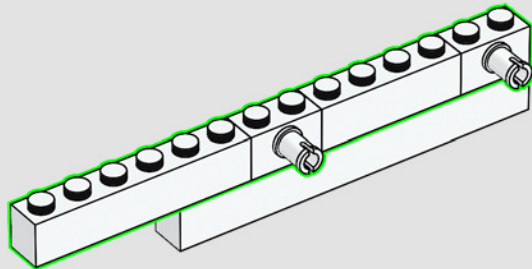




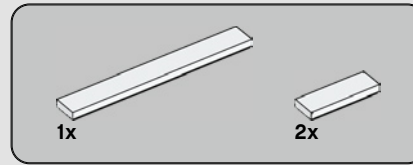
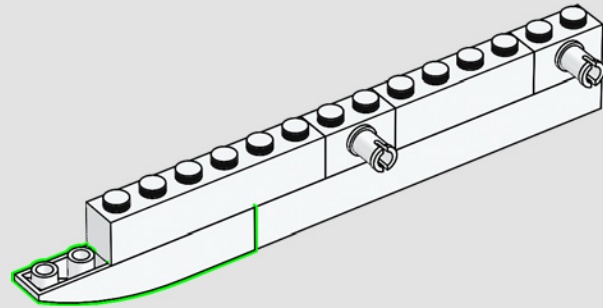
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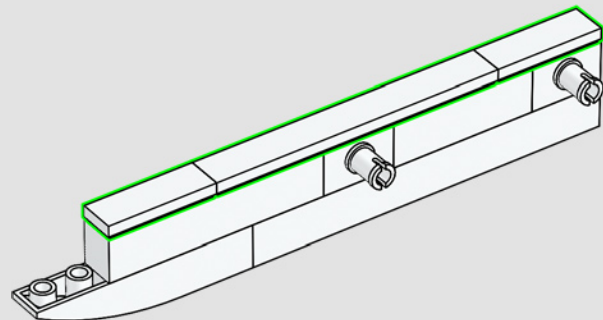
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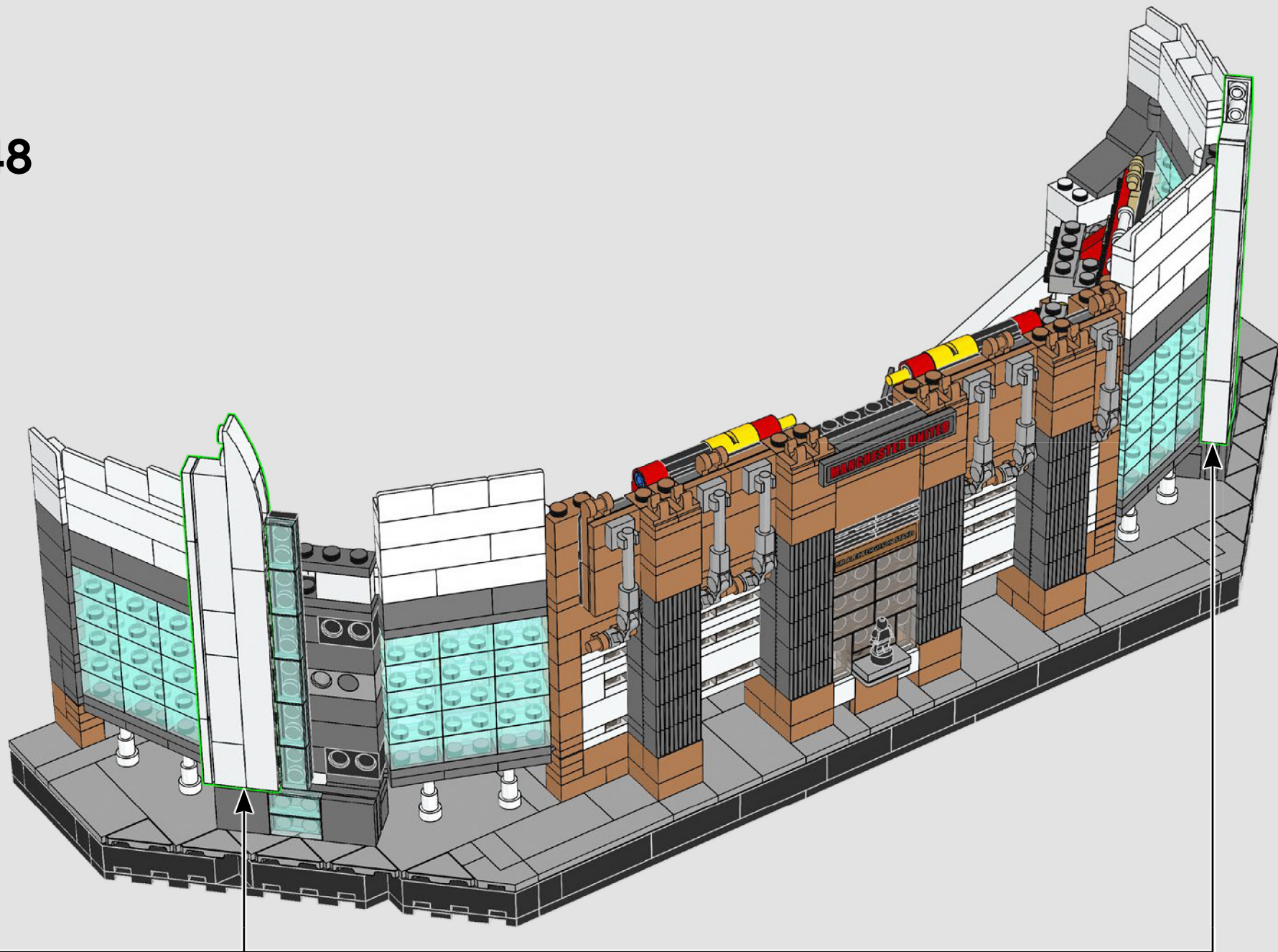


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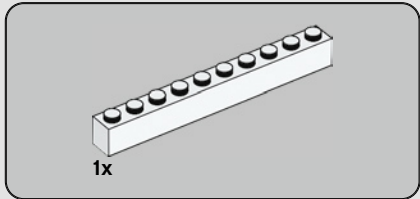
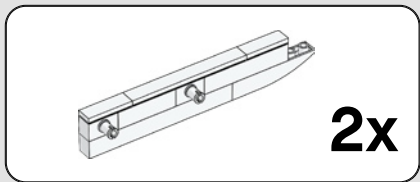


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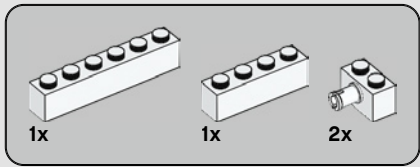
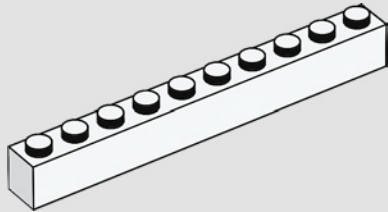
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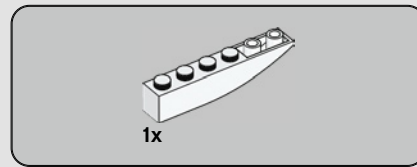
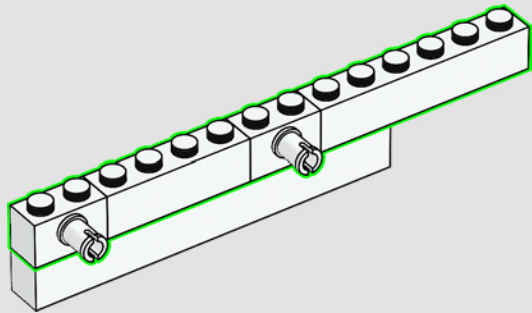




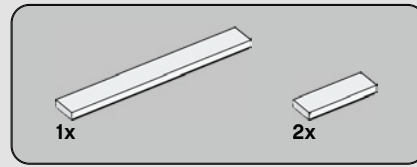
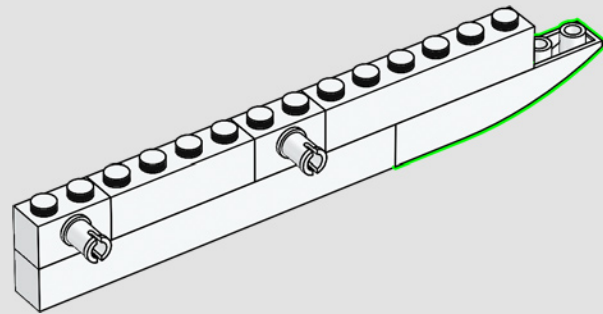
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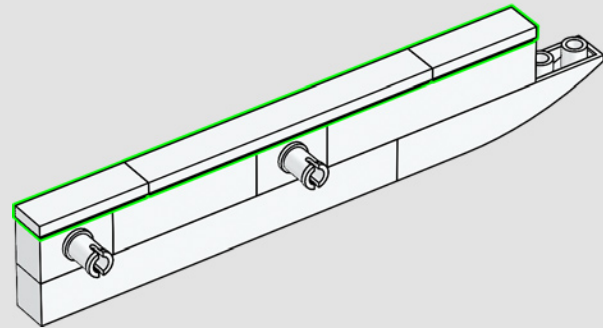
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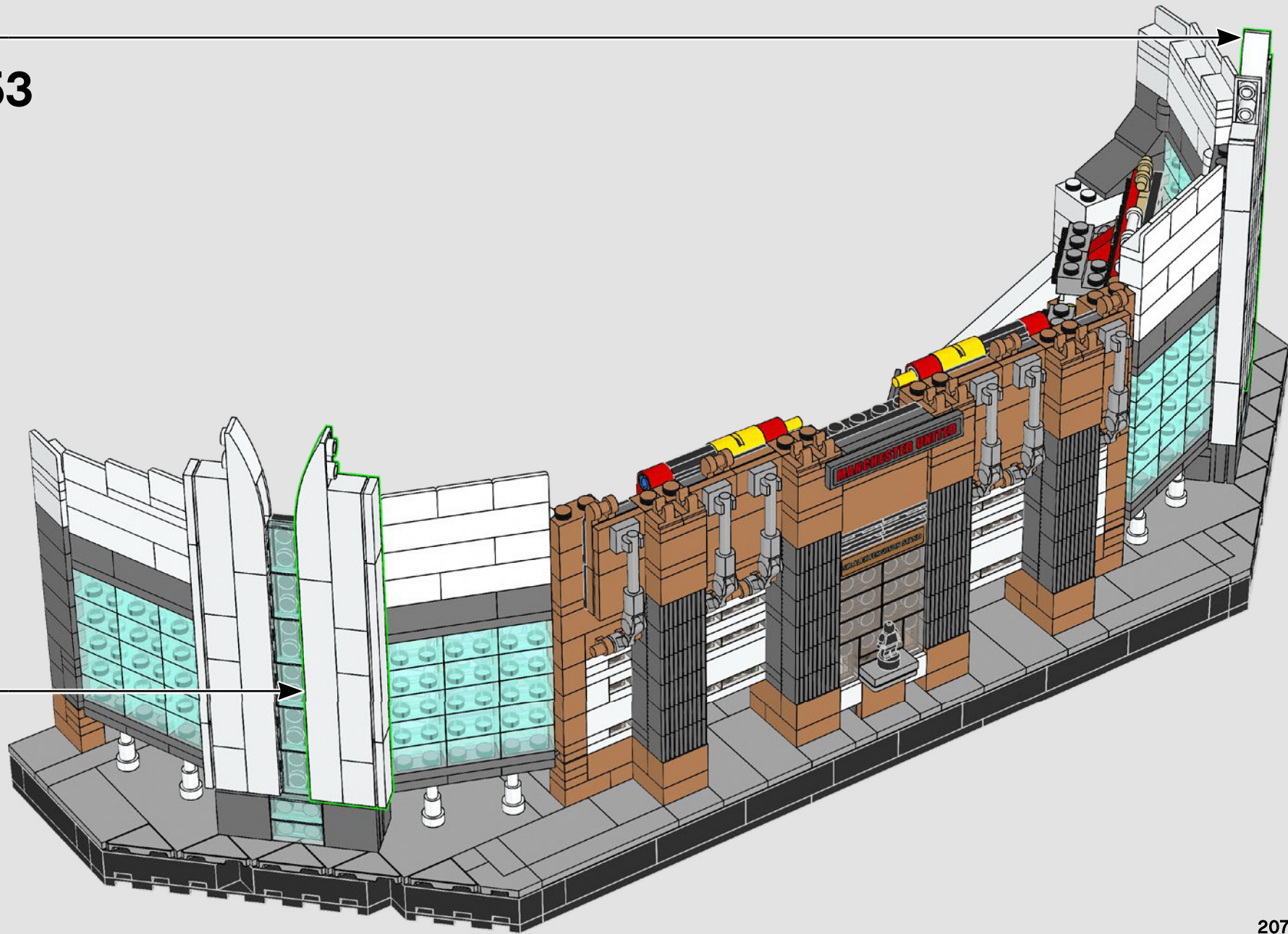


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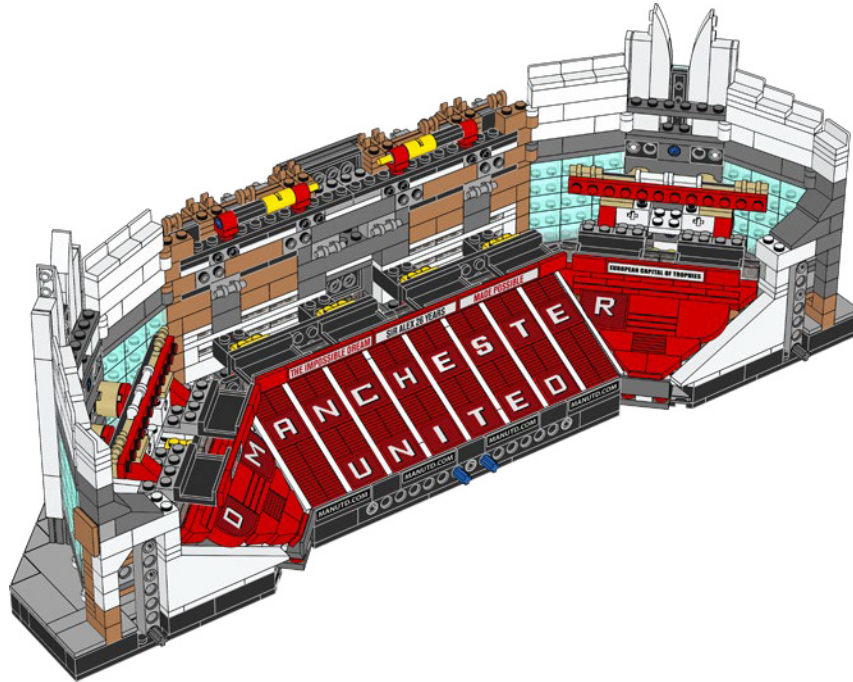


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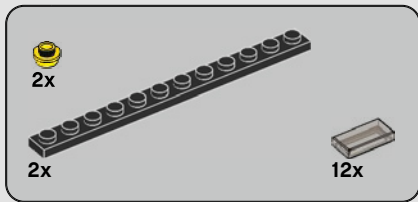
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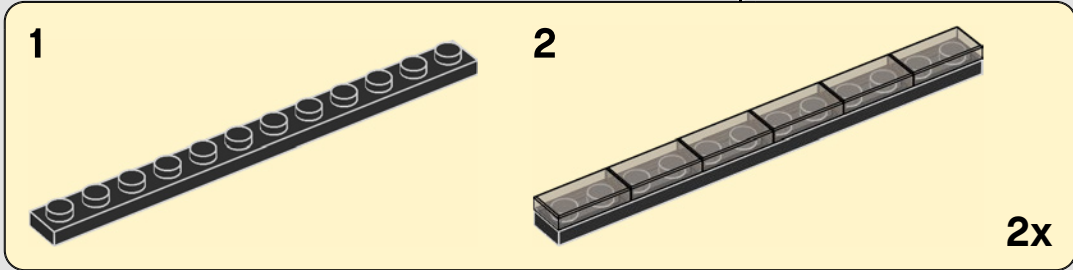
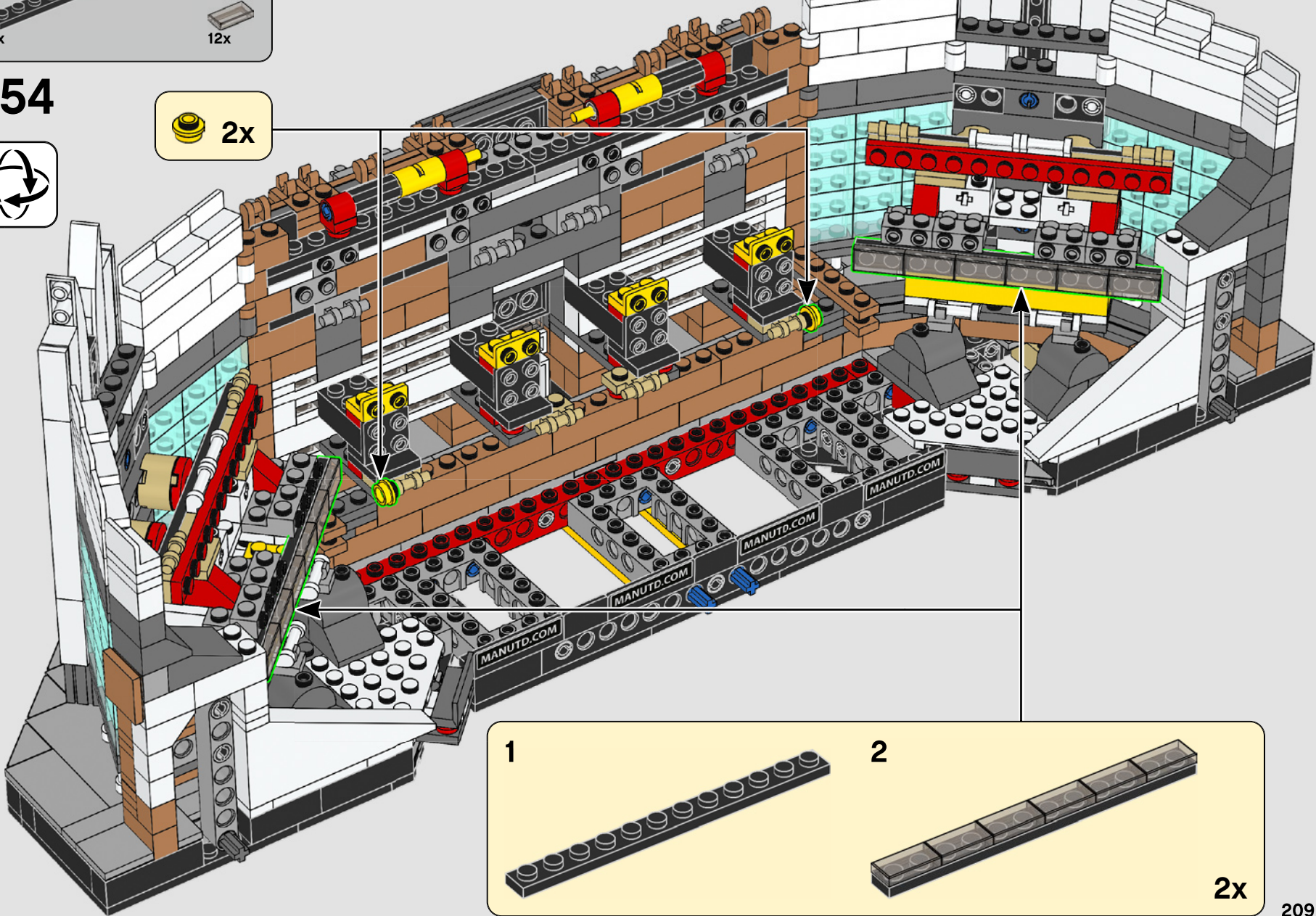
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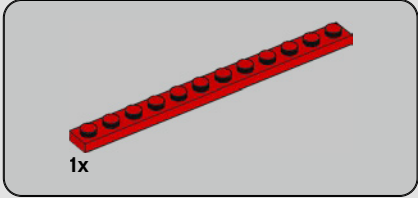
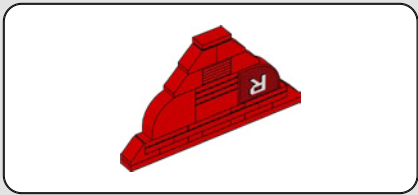




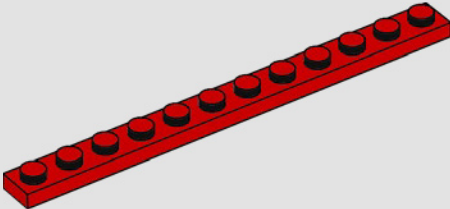


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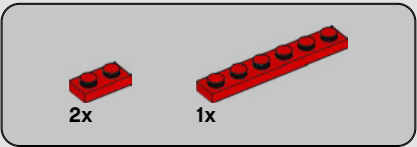
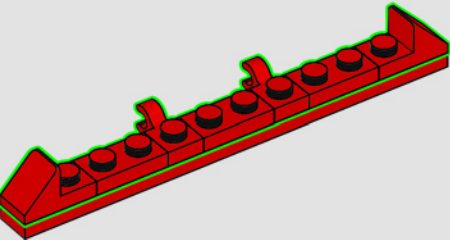




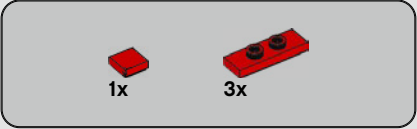
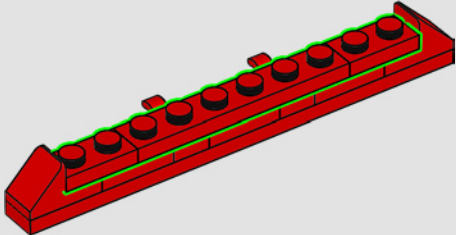
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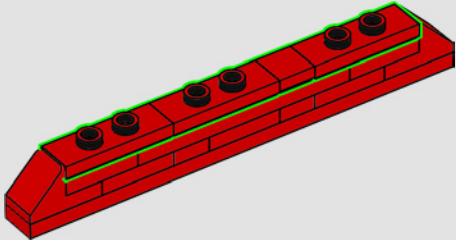
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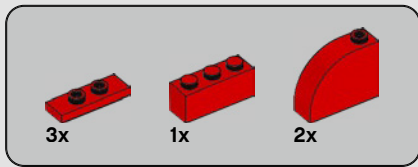


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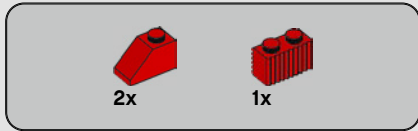
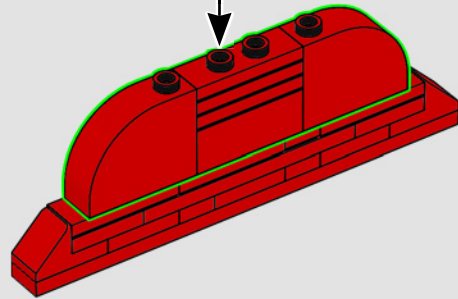
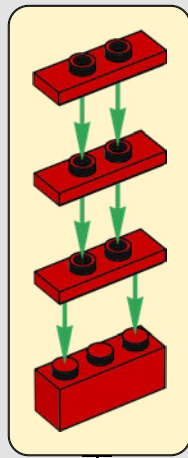


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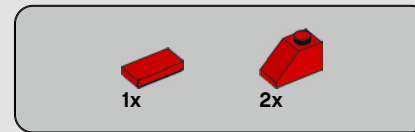
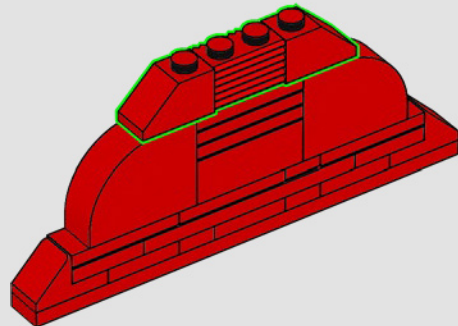




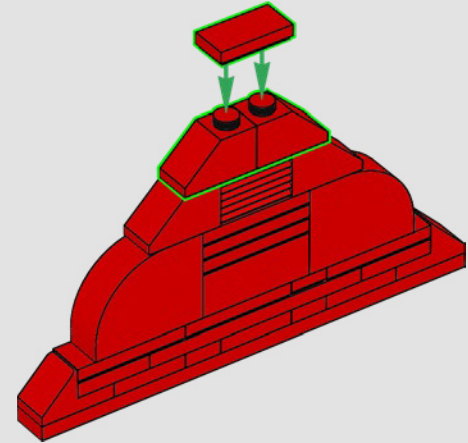
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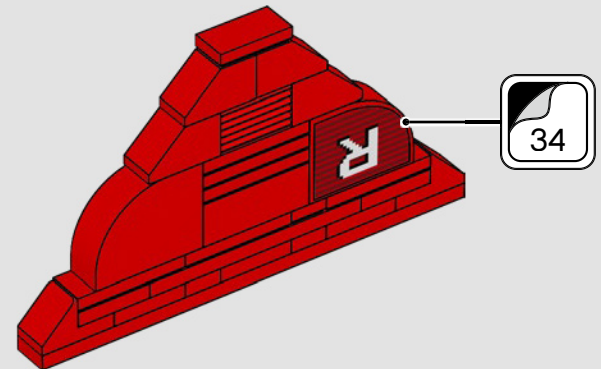
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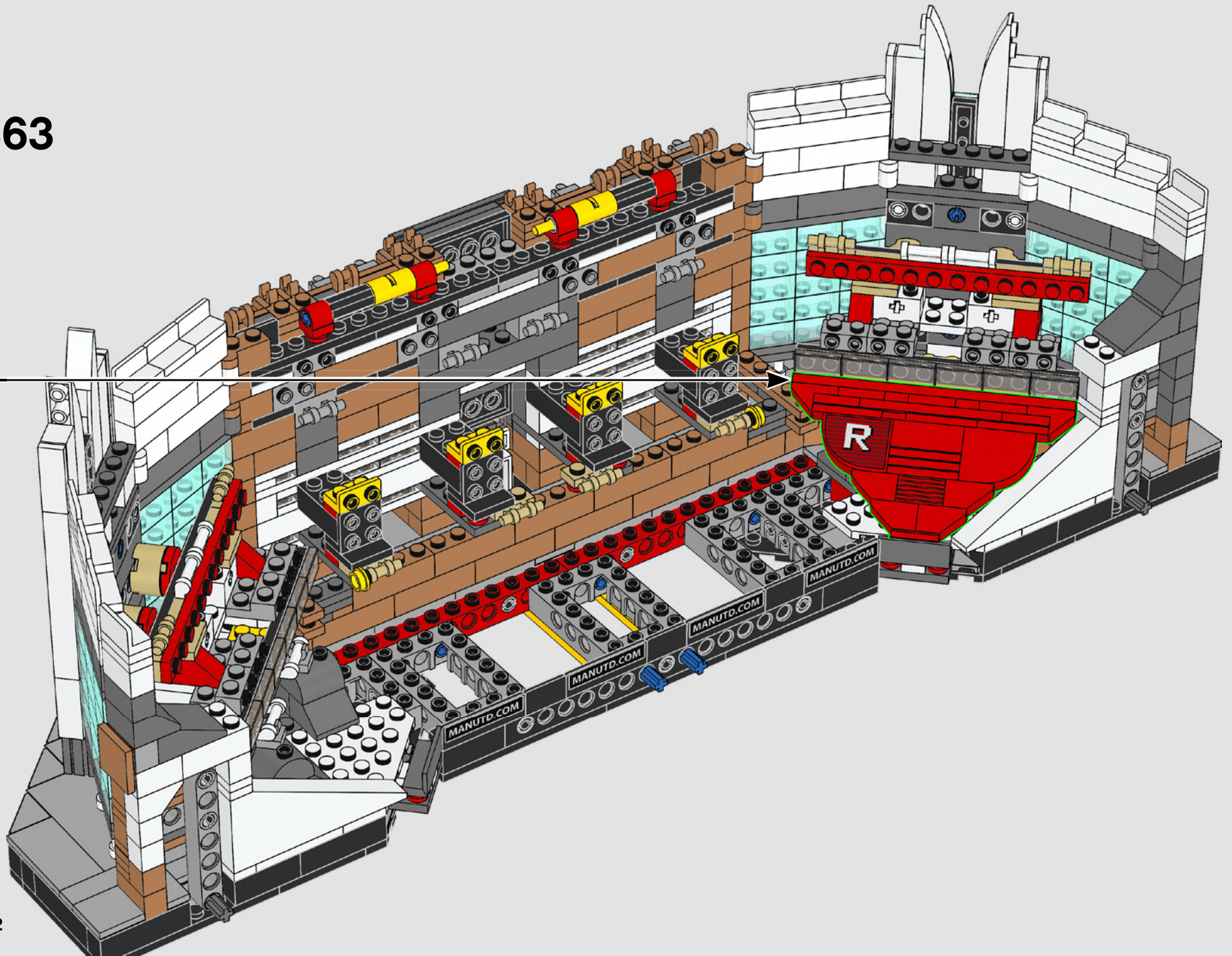


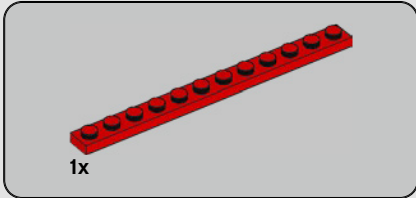
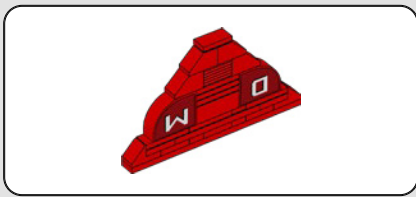
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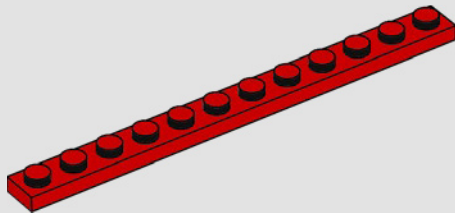


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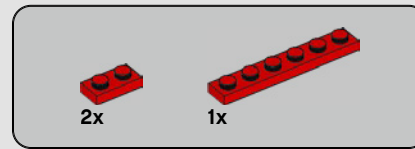
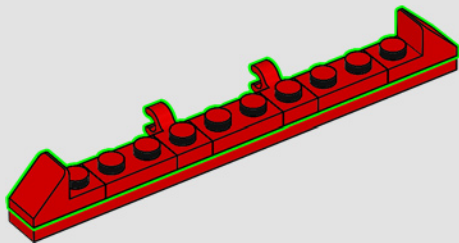




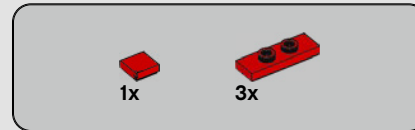
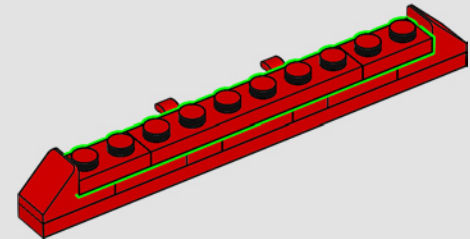
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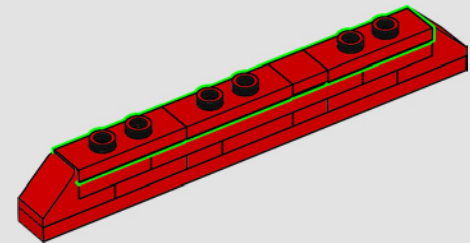
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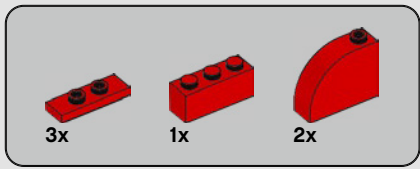


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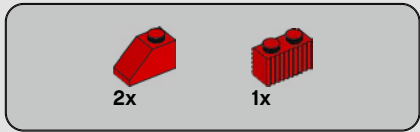
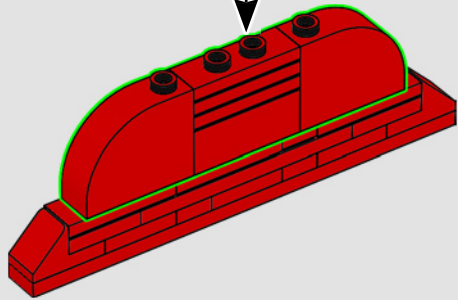
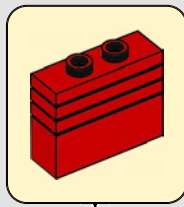


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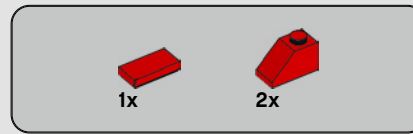
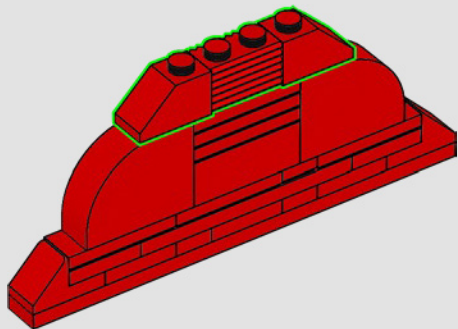




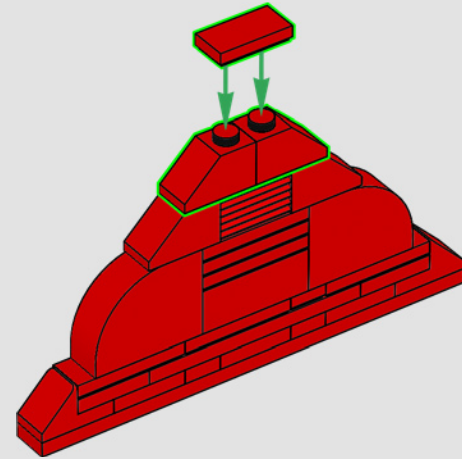
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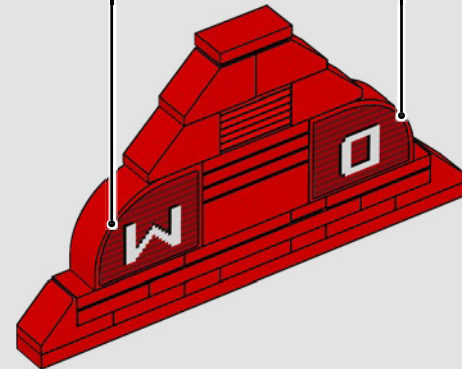
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370

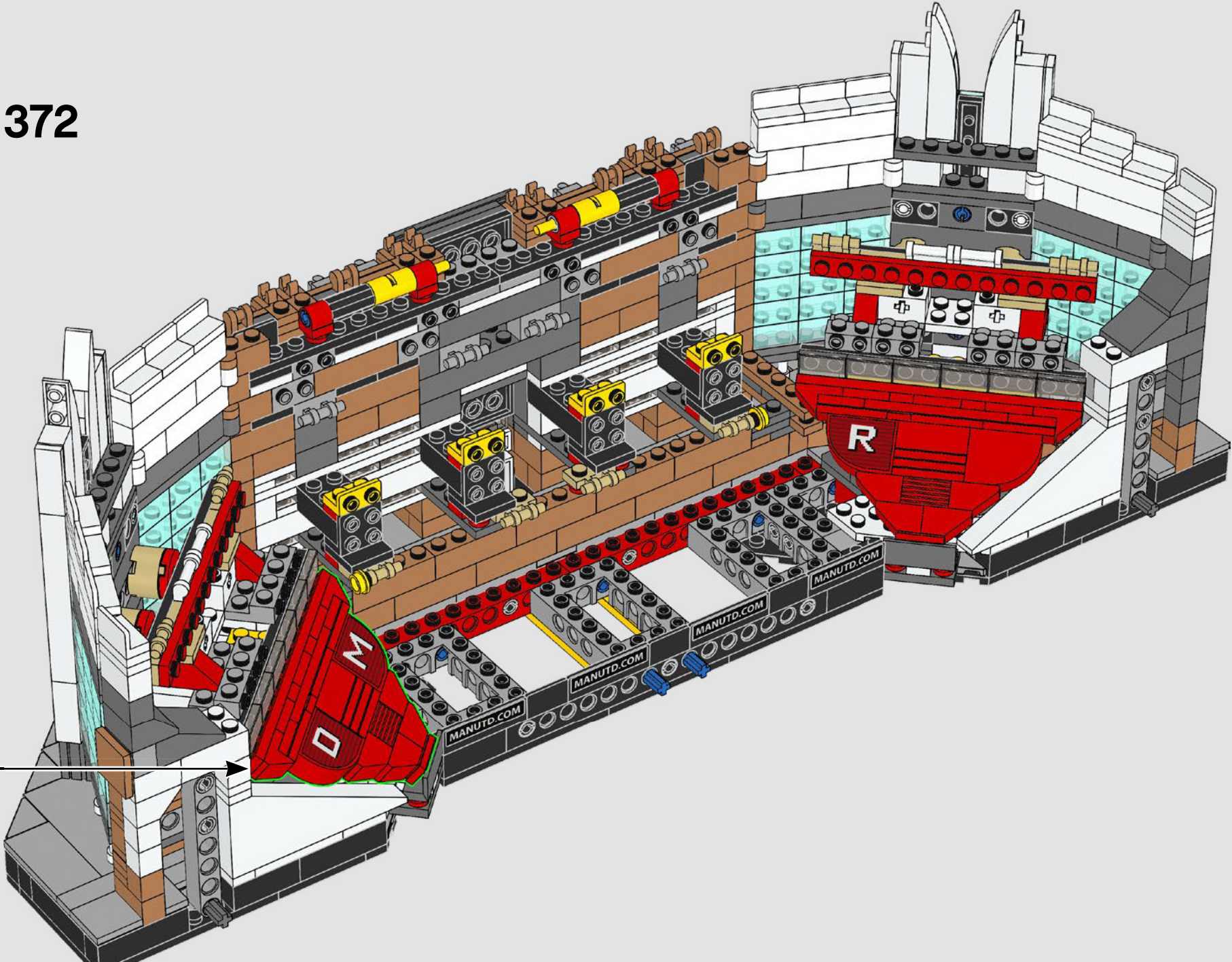


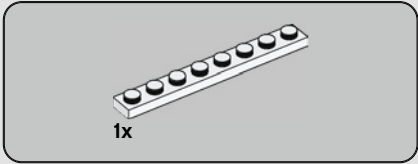
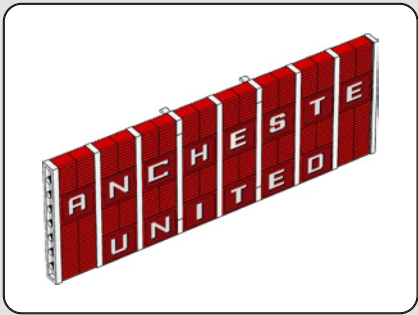
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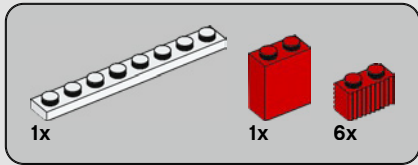
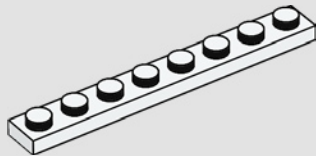


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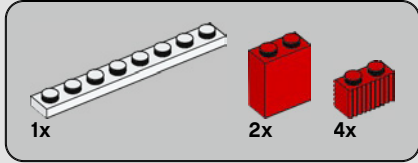
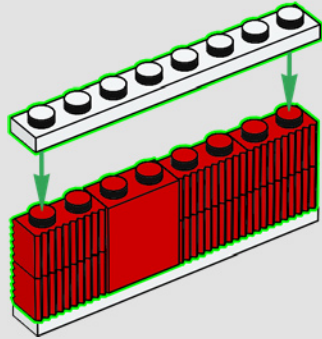




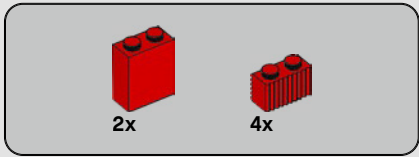
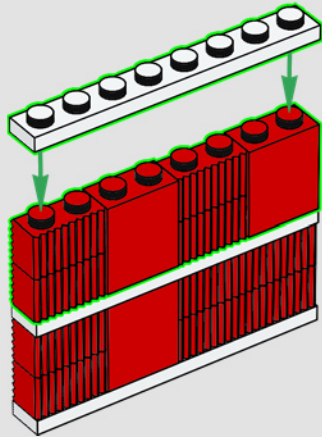
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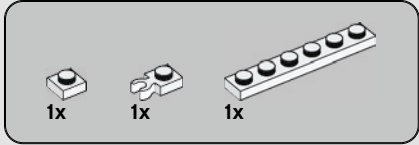
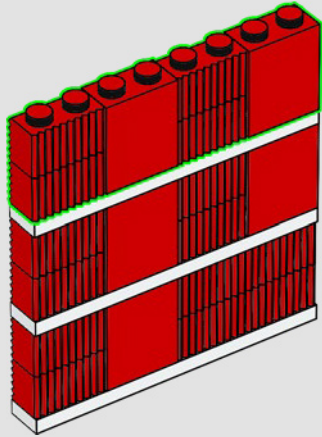
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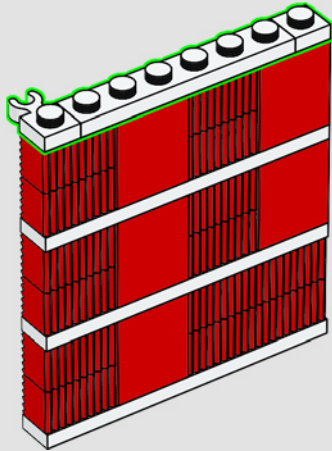
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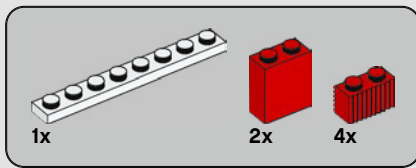
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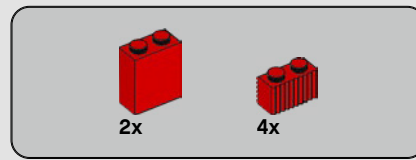
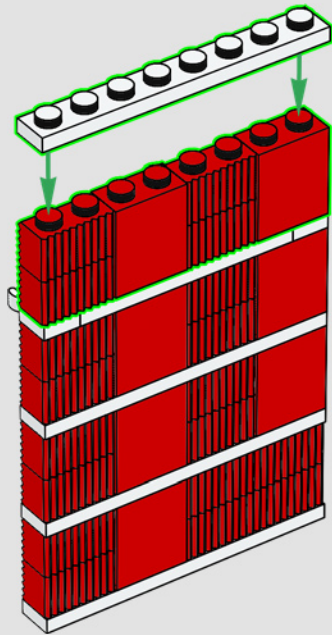
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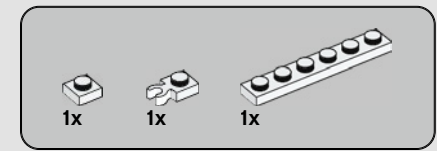
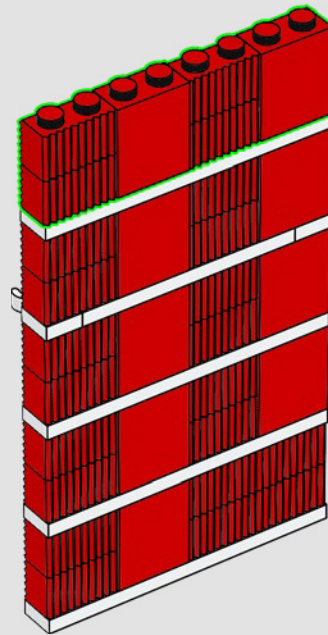




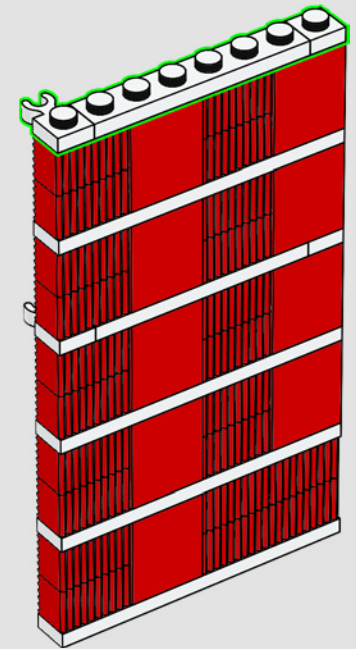
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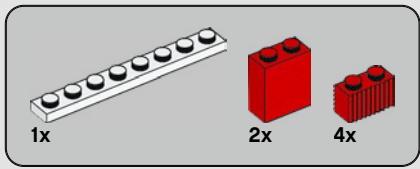
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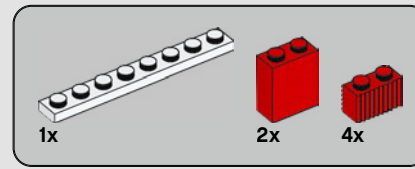
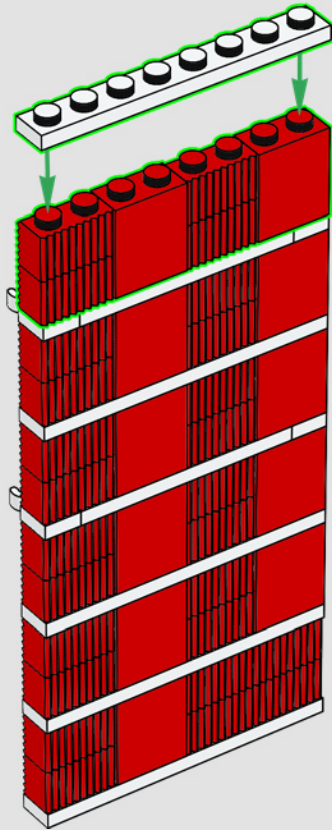
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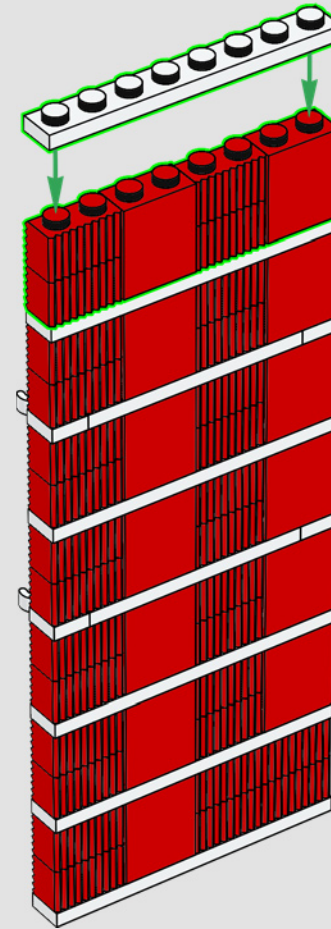


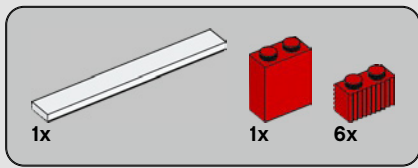


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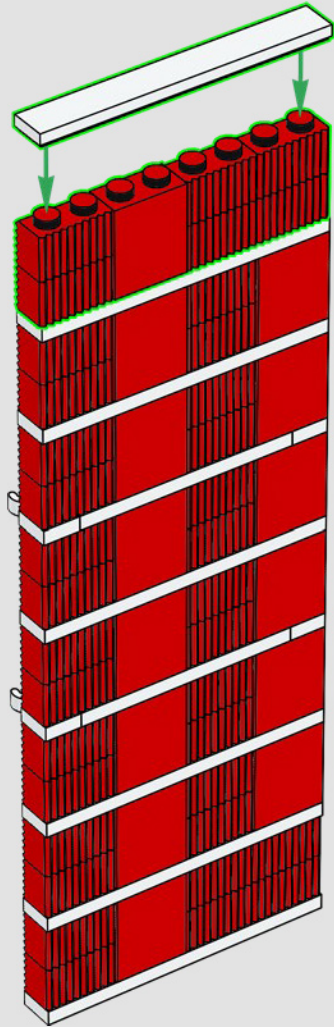


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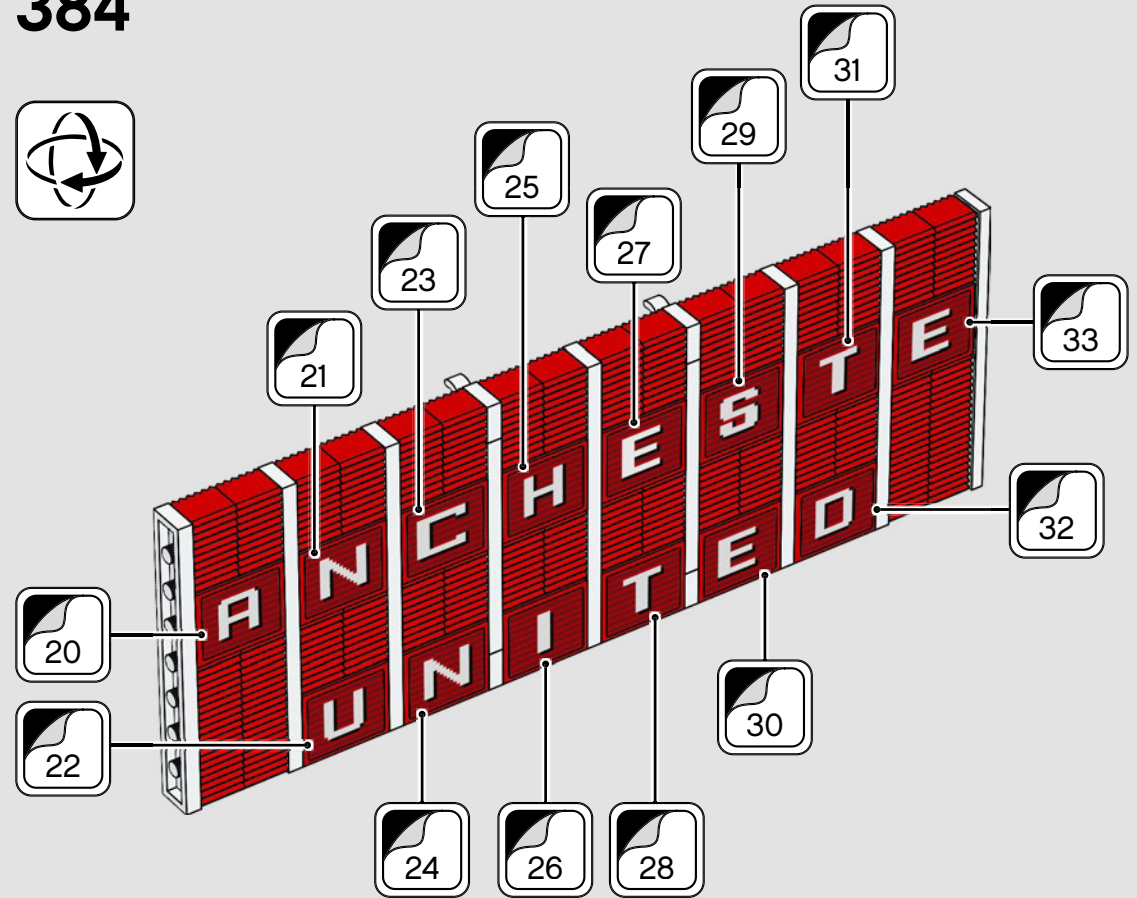
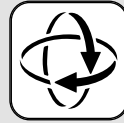




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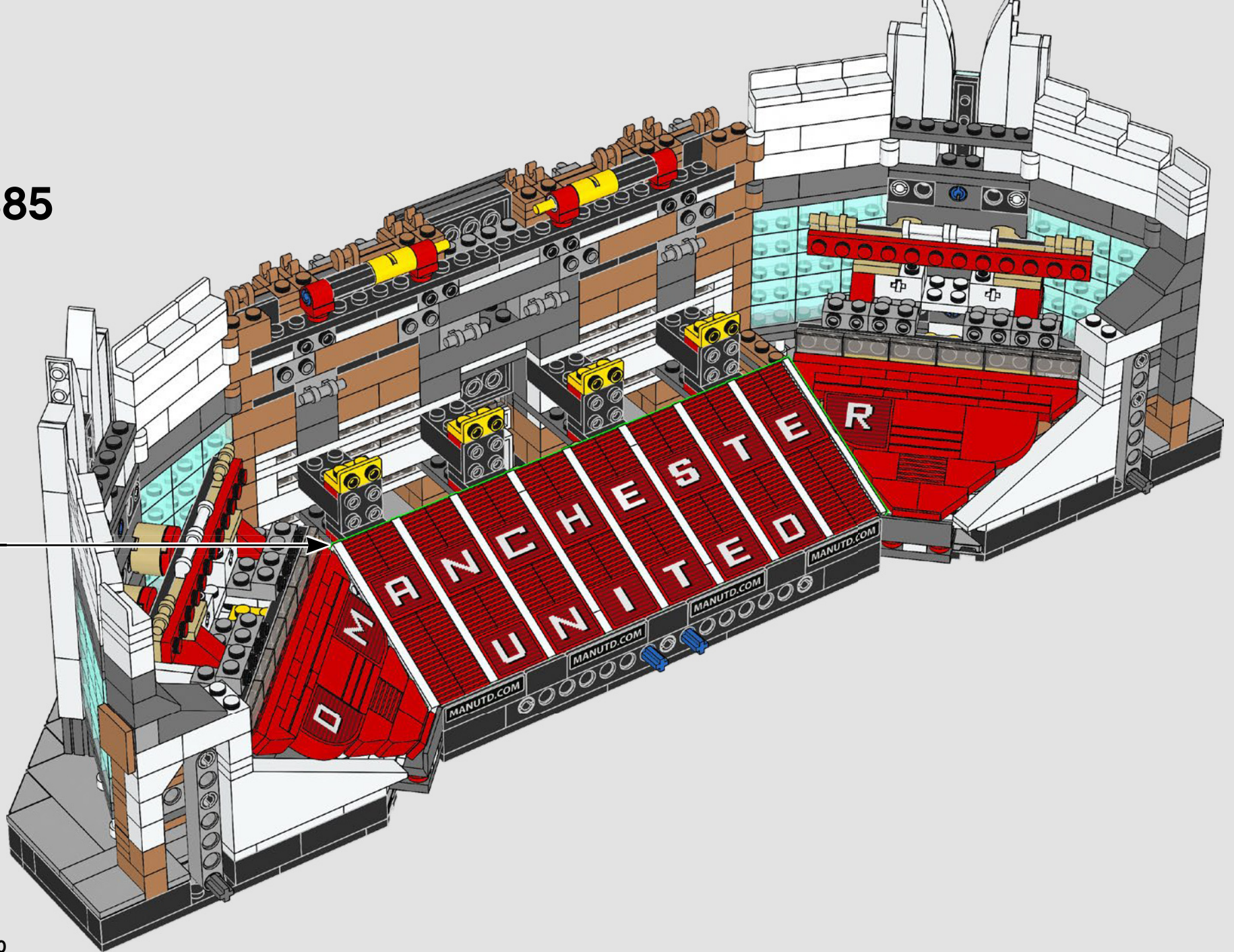


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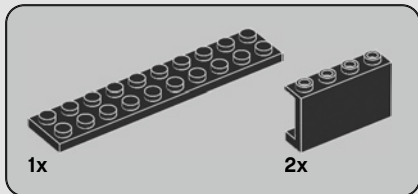
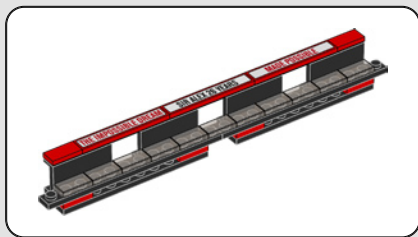




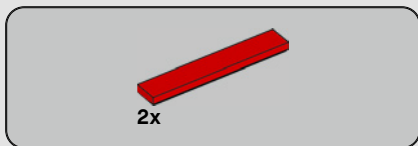
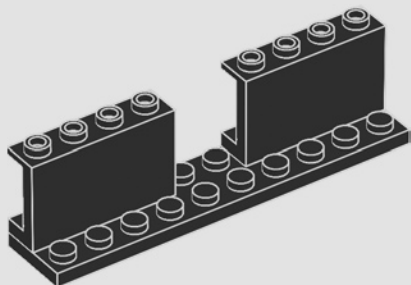
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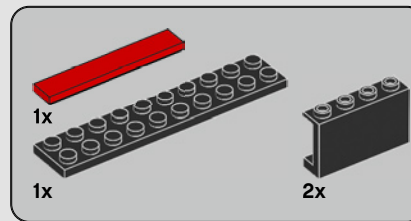
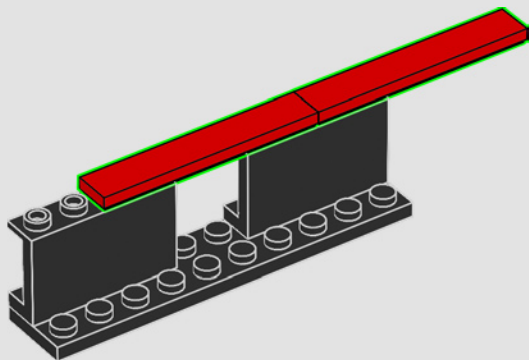




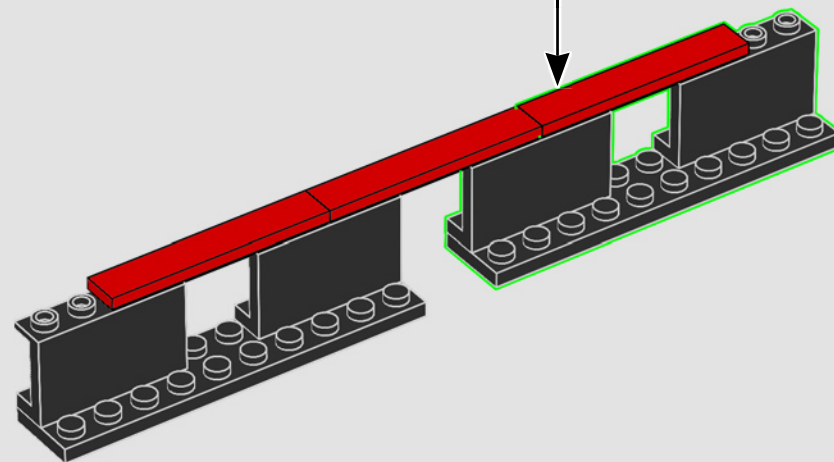
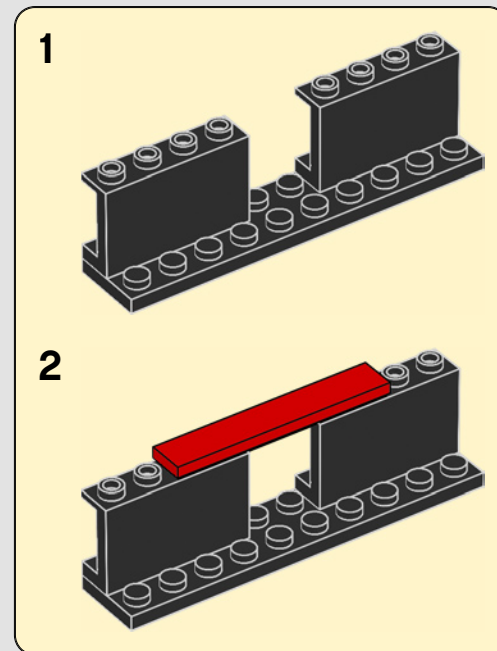
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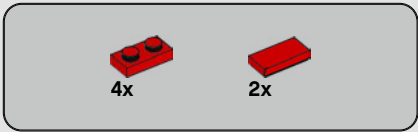


**387**

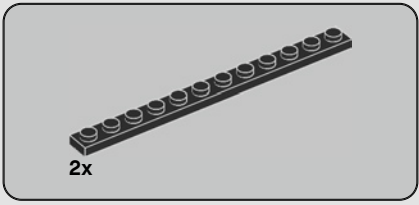
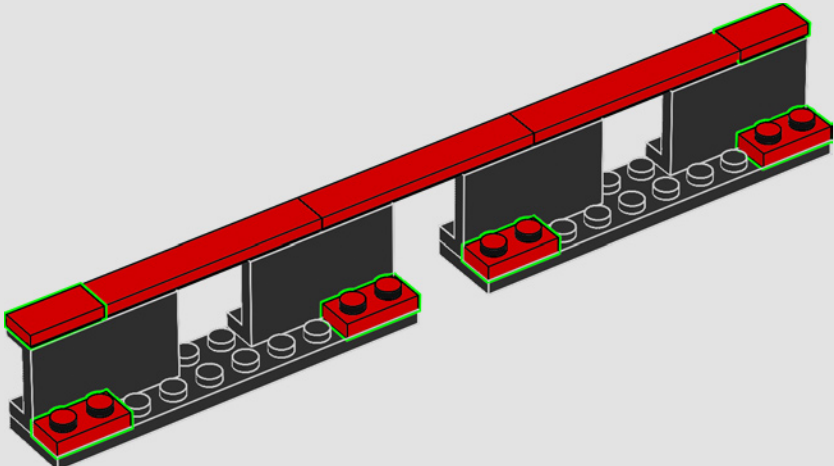


**388**

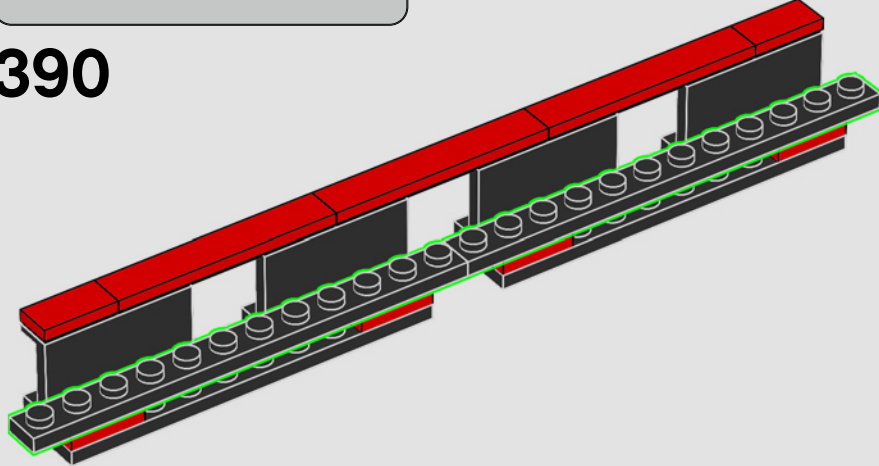




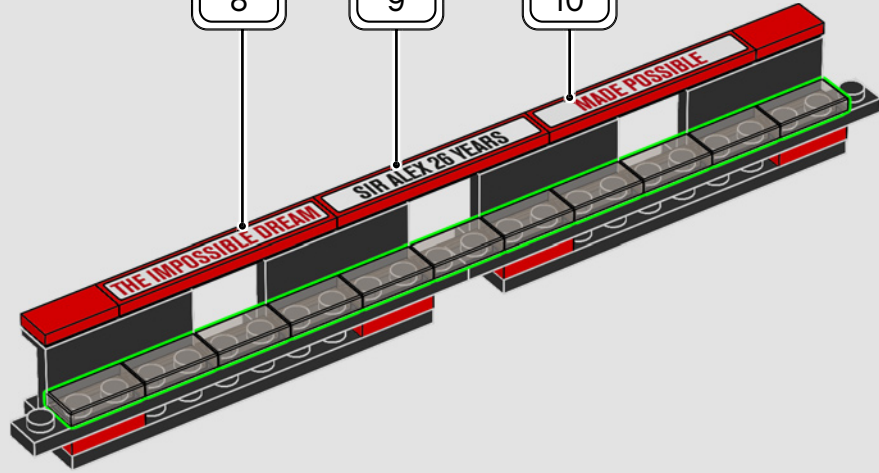
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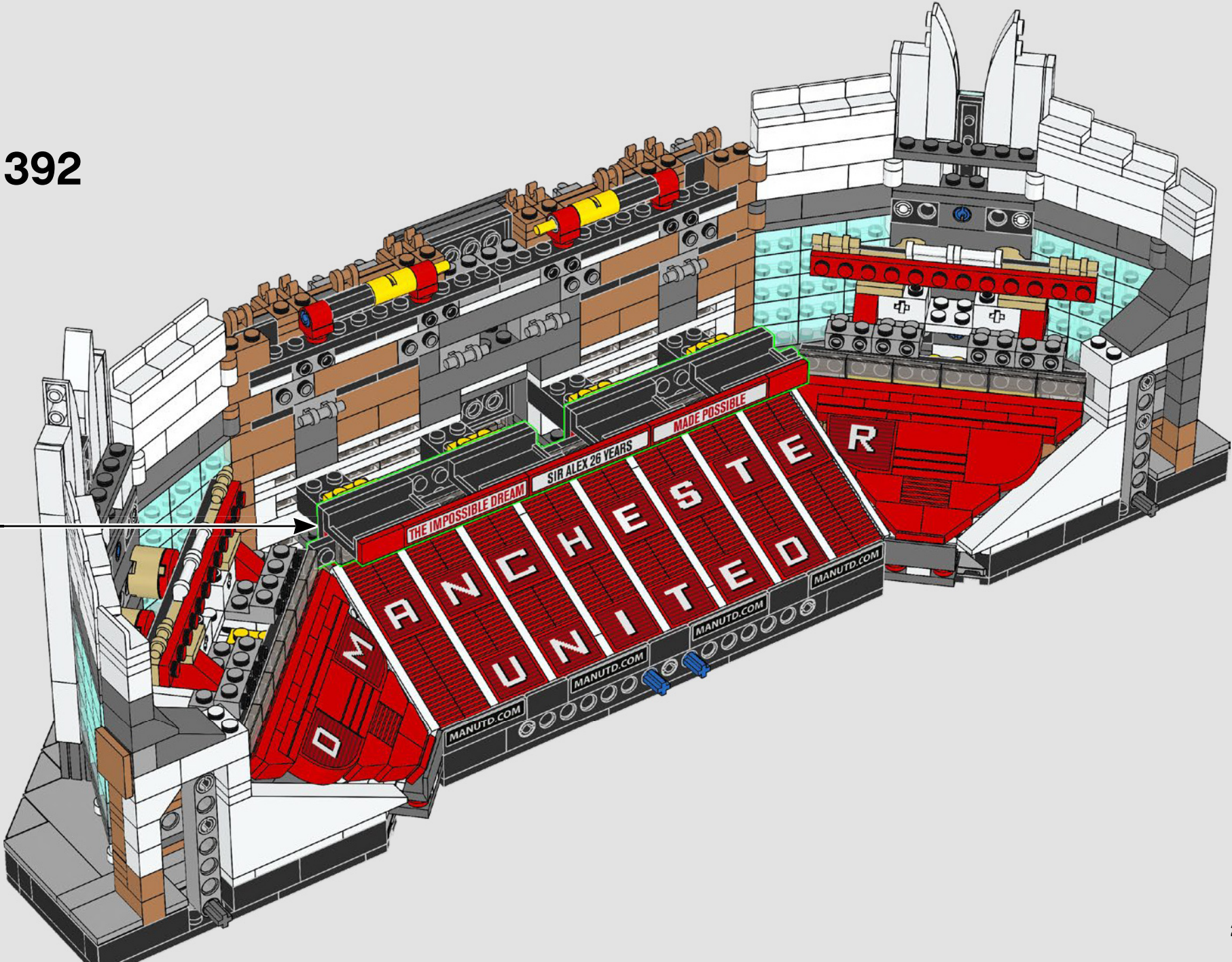
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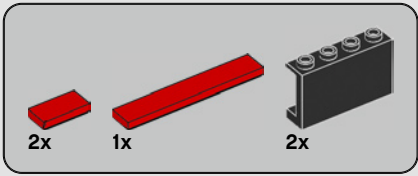
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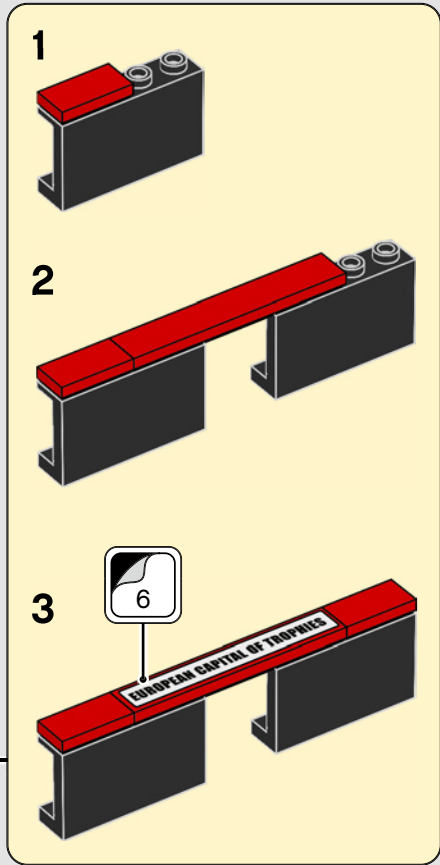
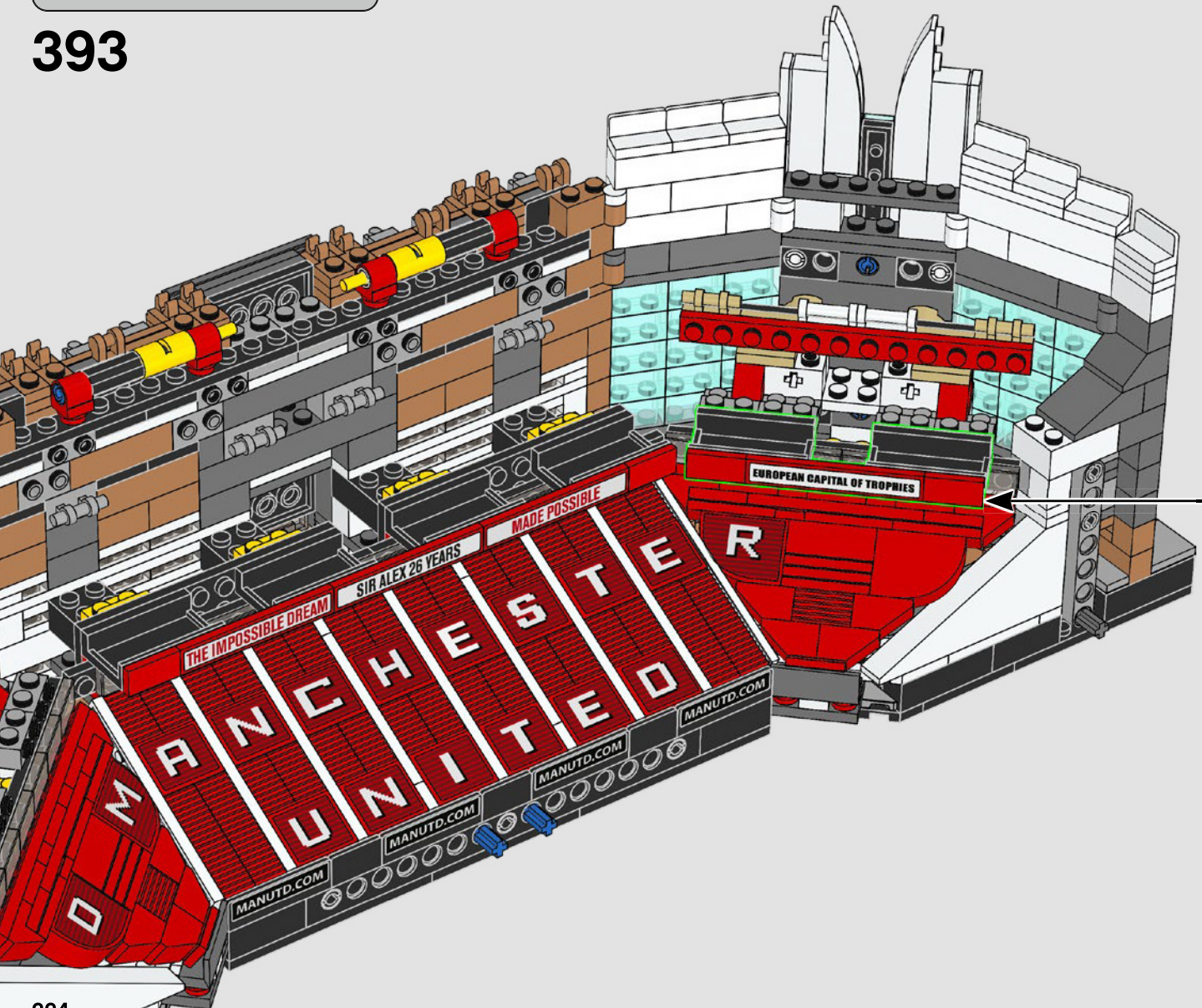
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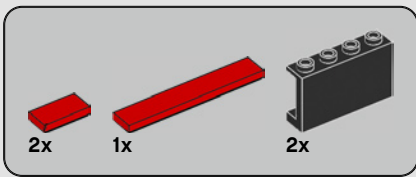




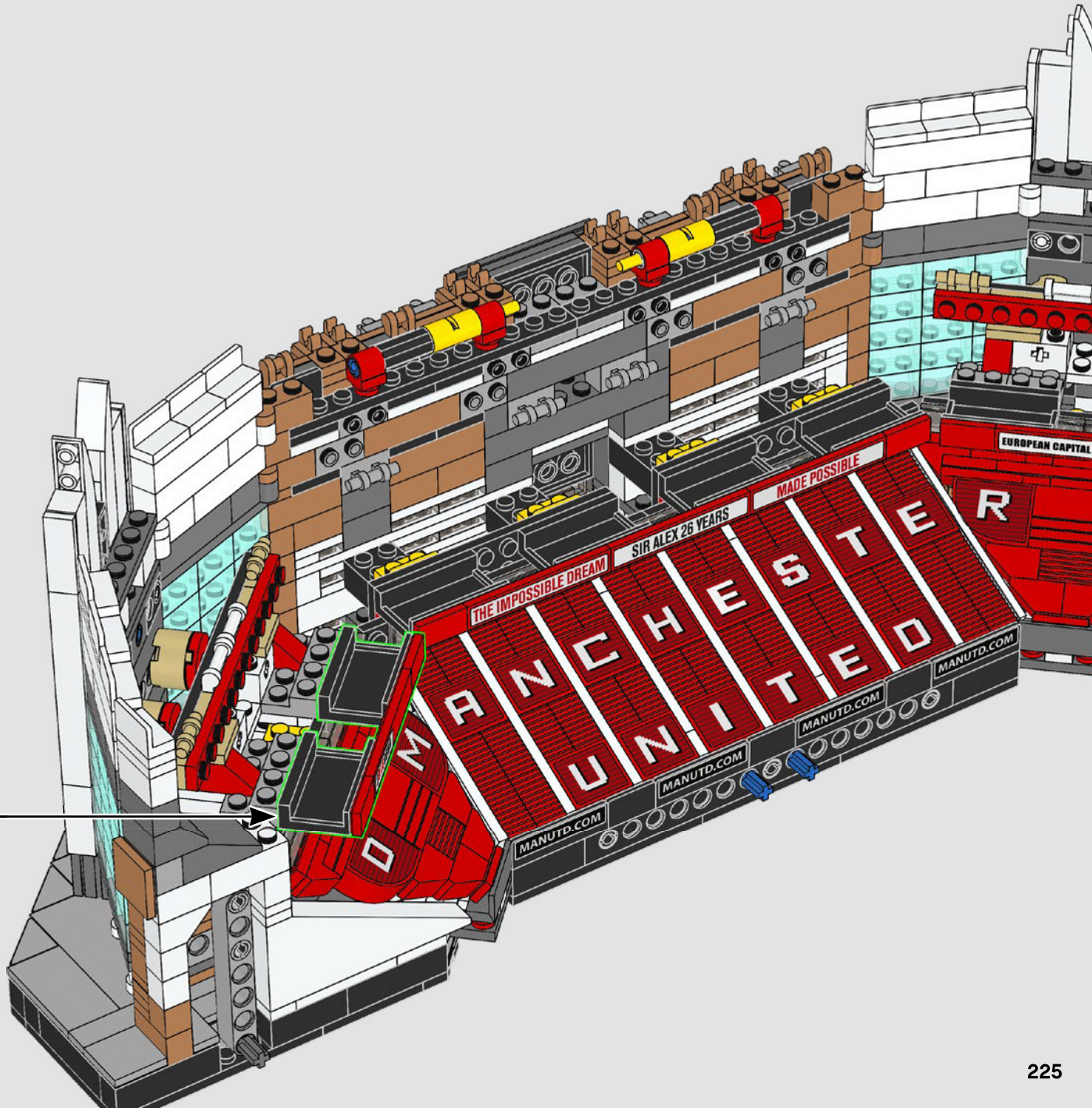
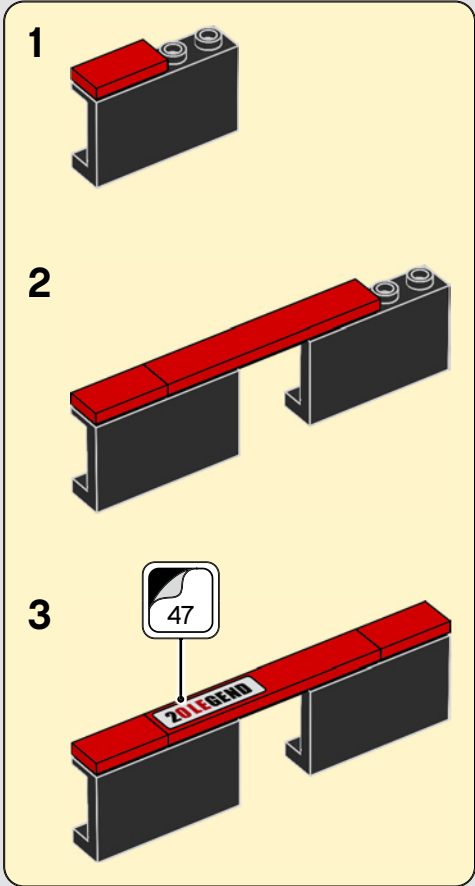
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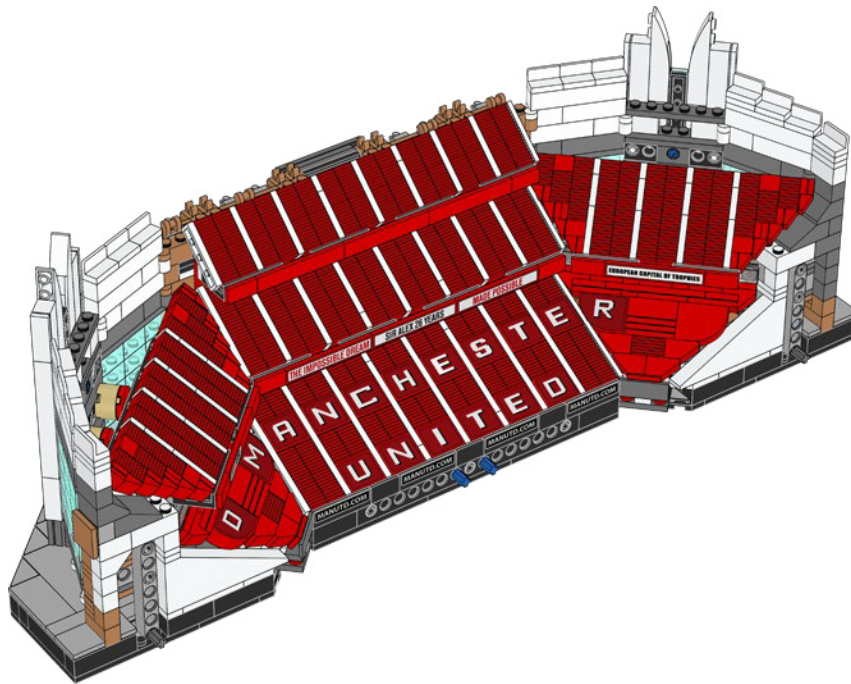




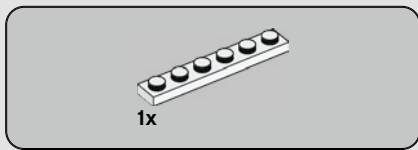
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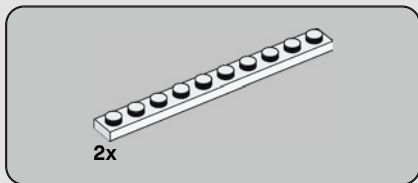
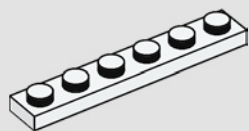
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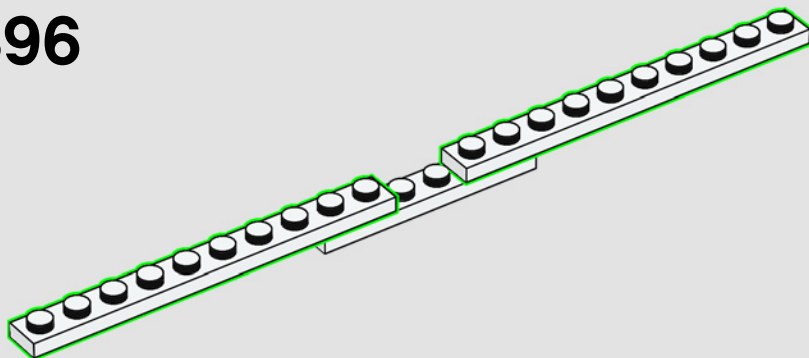




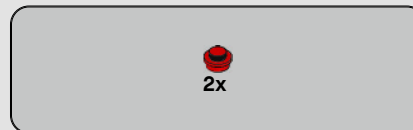
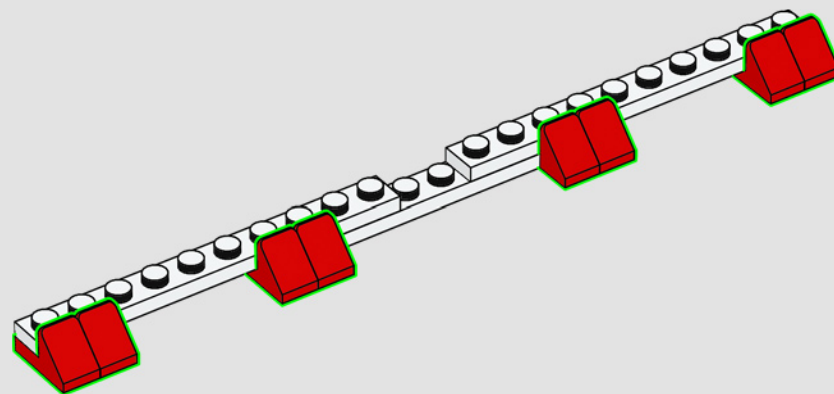
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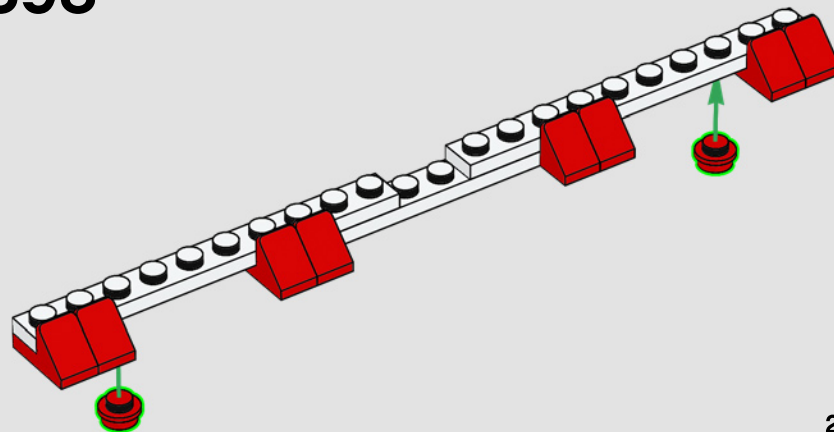
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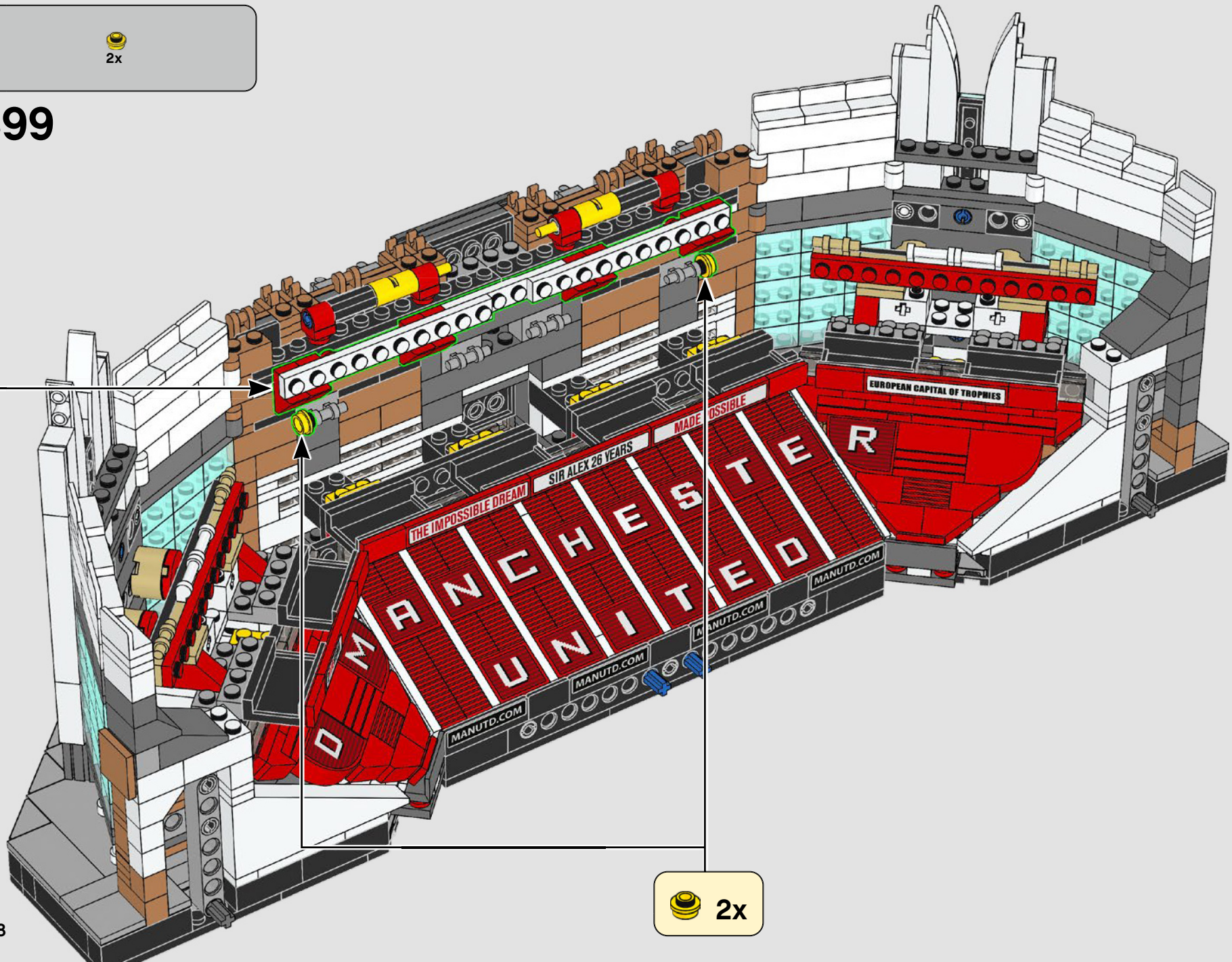
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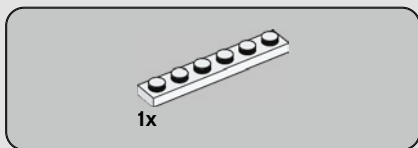
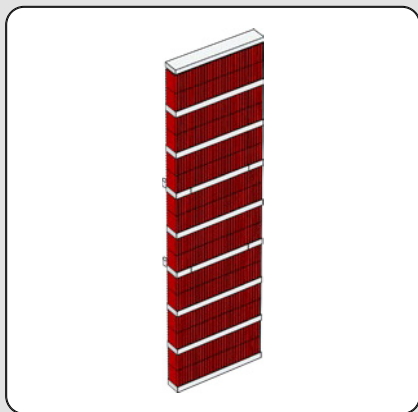


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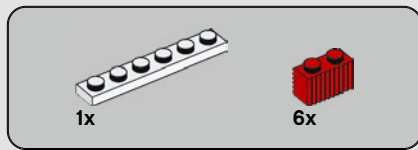
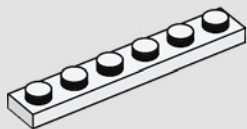
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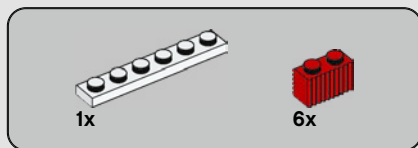
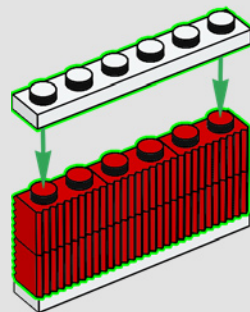
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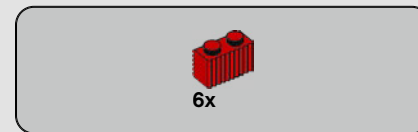
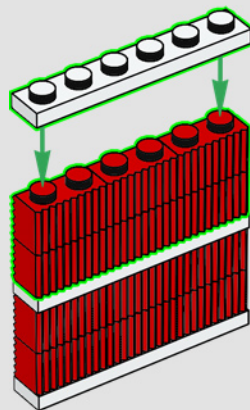
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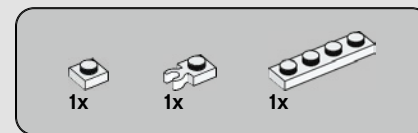
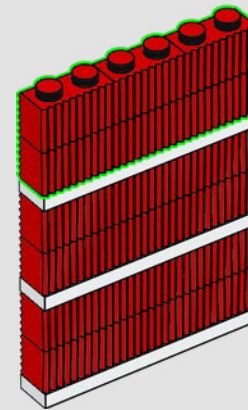
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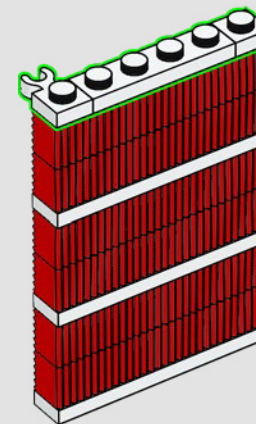
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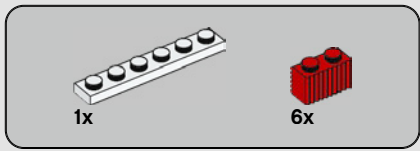
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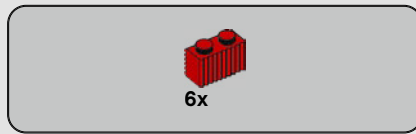
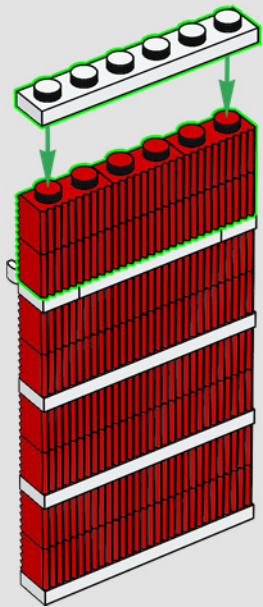
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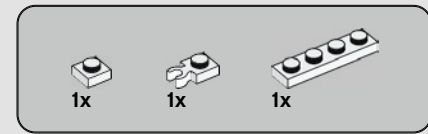
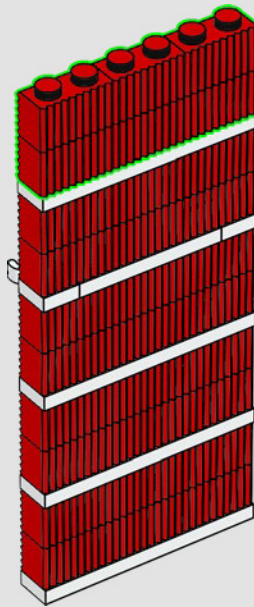




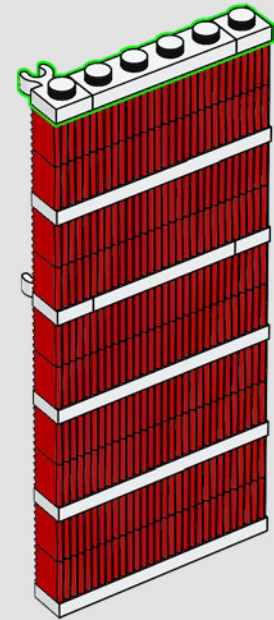
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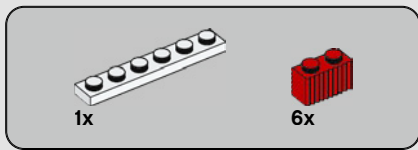


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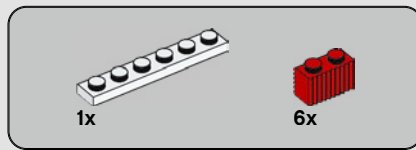
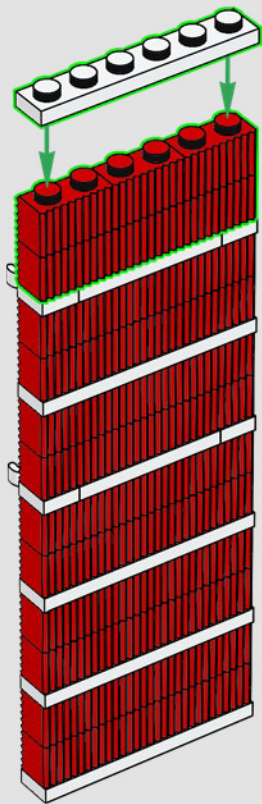


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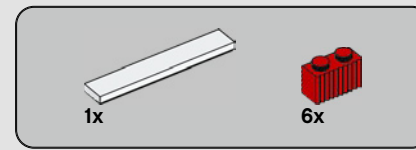
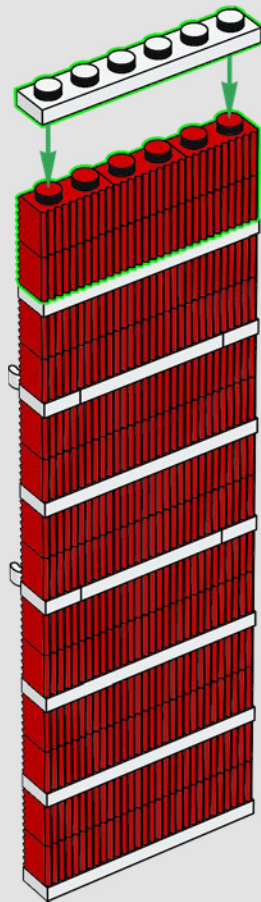




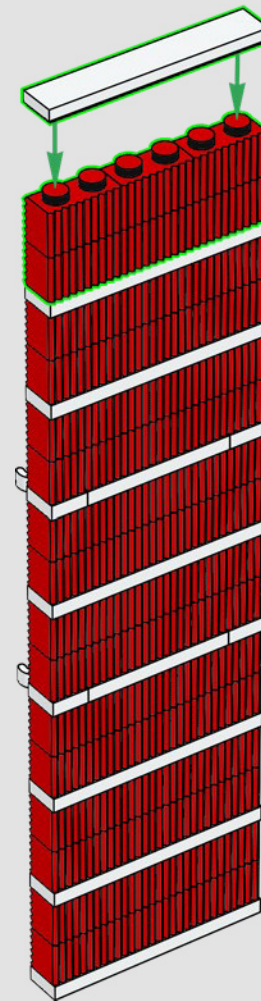
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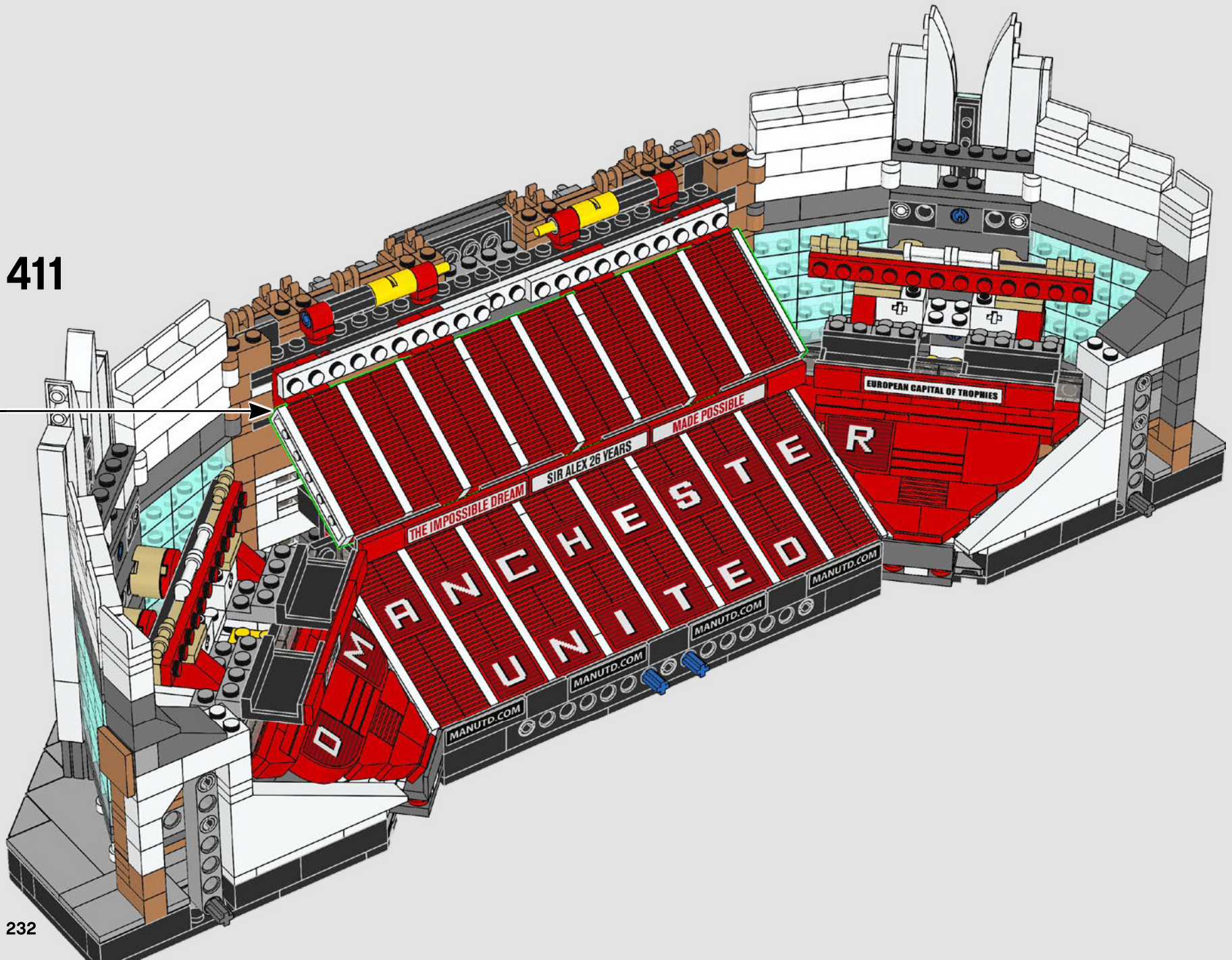


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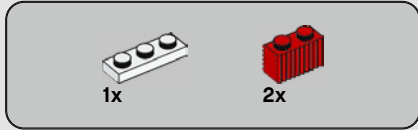
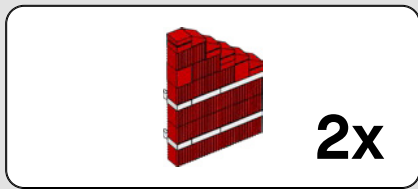




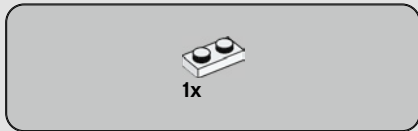
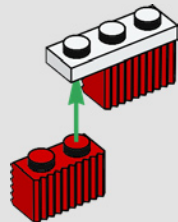
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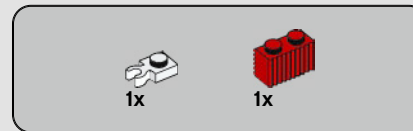
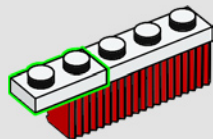




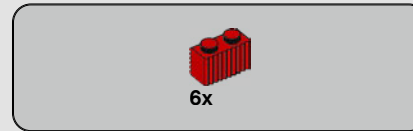
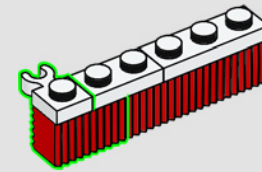
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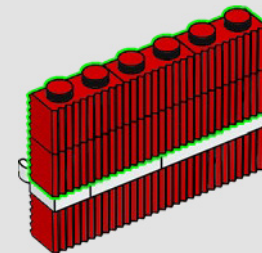
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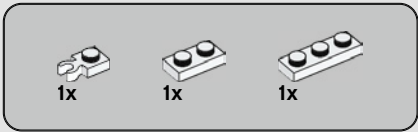


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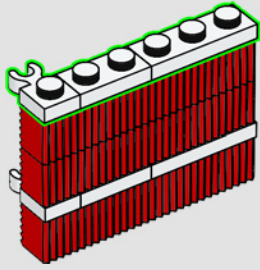


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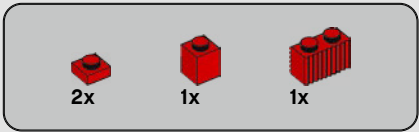
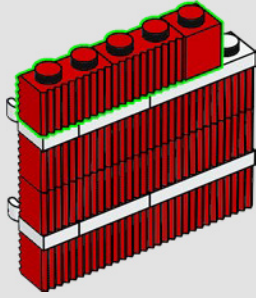




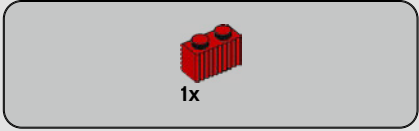
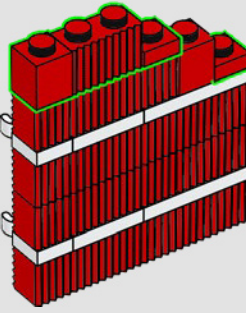
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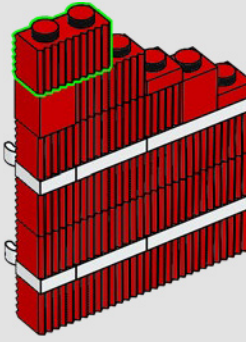
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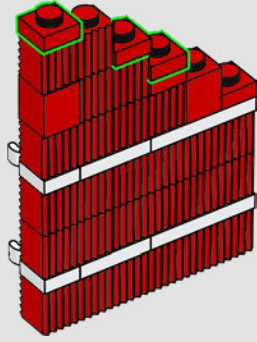
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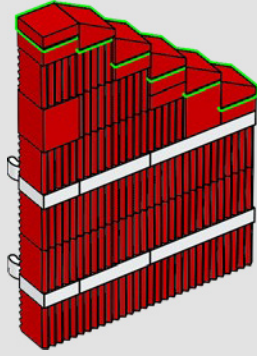
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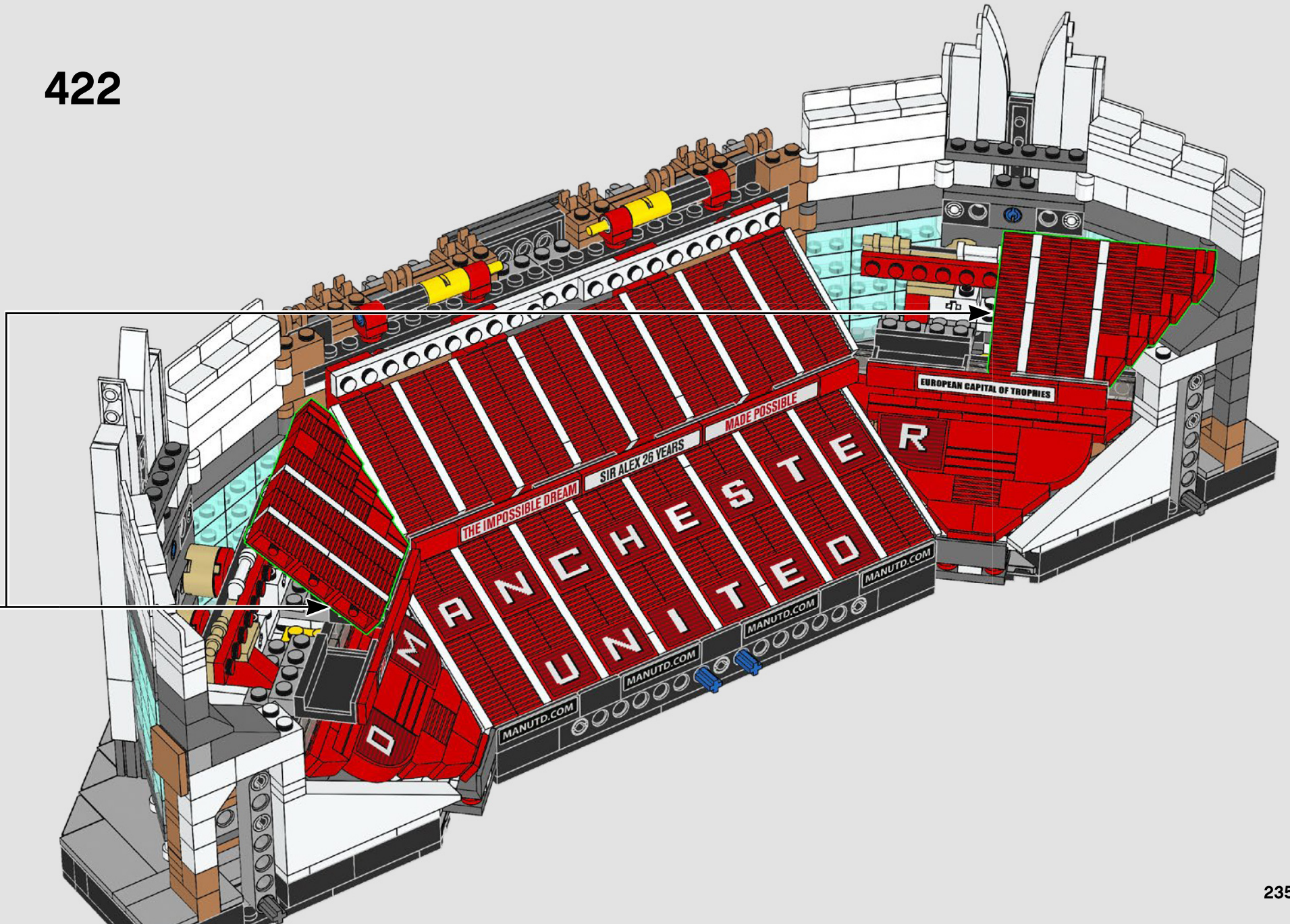
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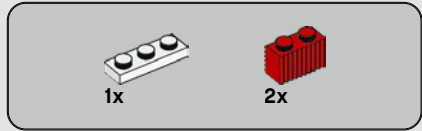
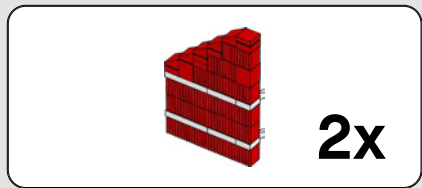
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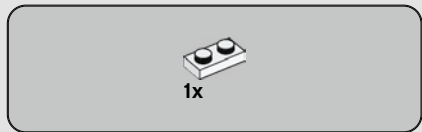
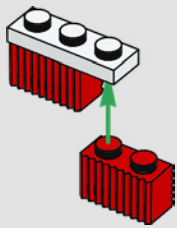
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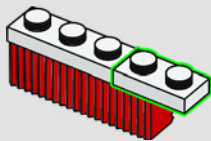




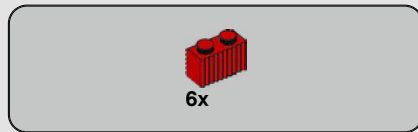
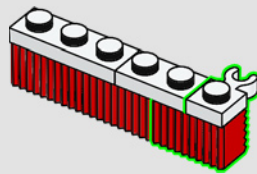
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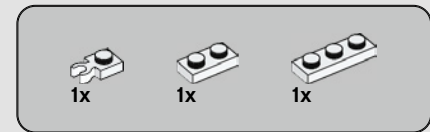
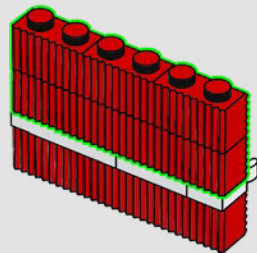
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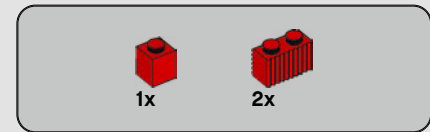
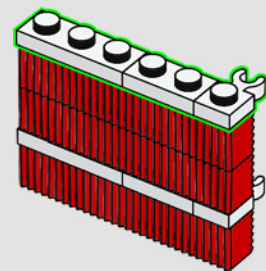
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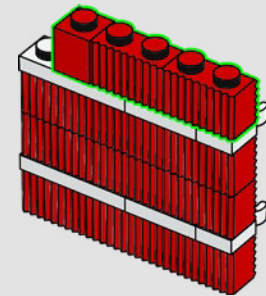
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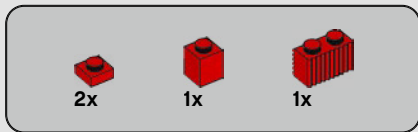


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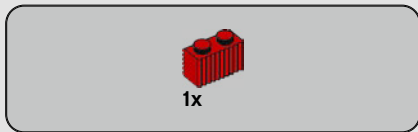
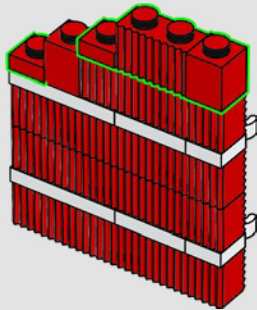


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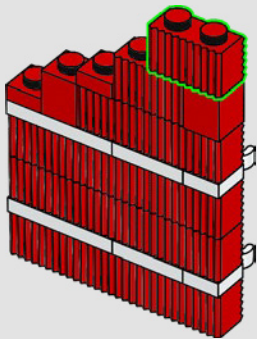




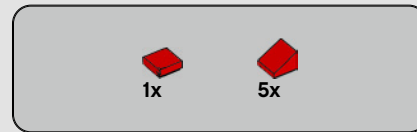
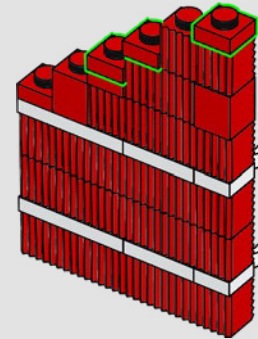
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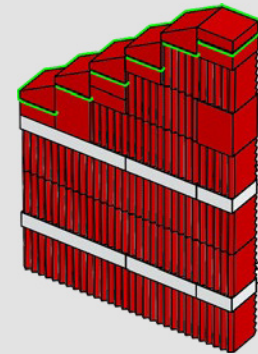
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431

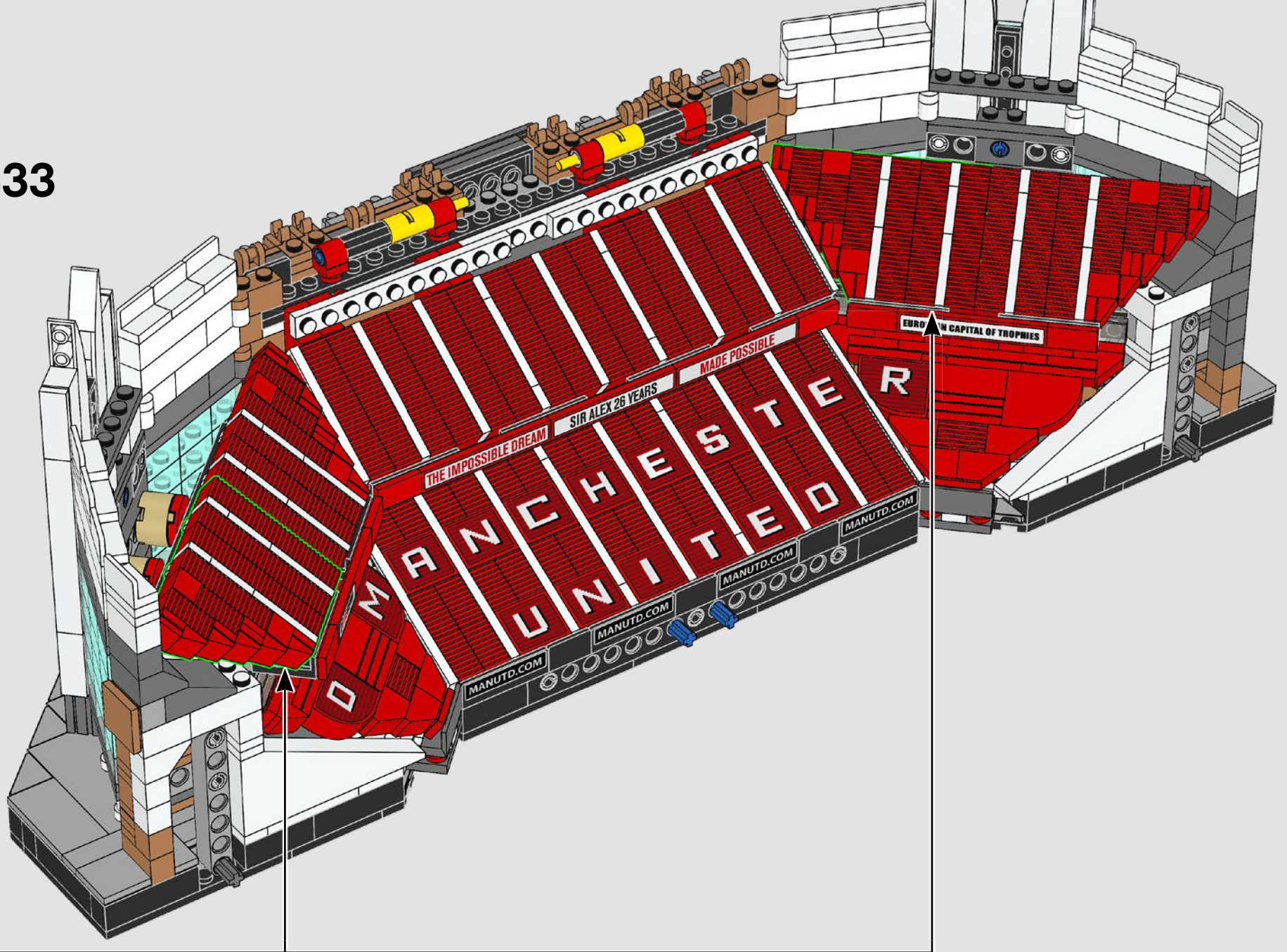


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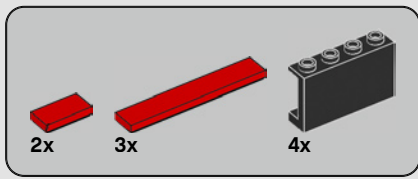


2x

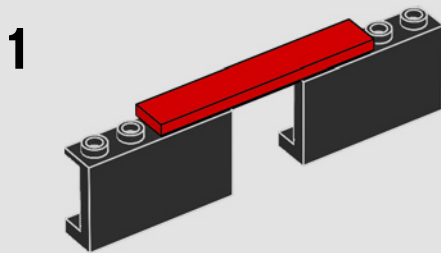
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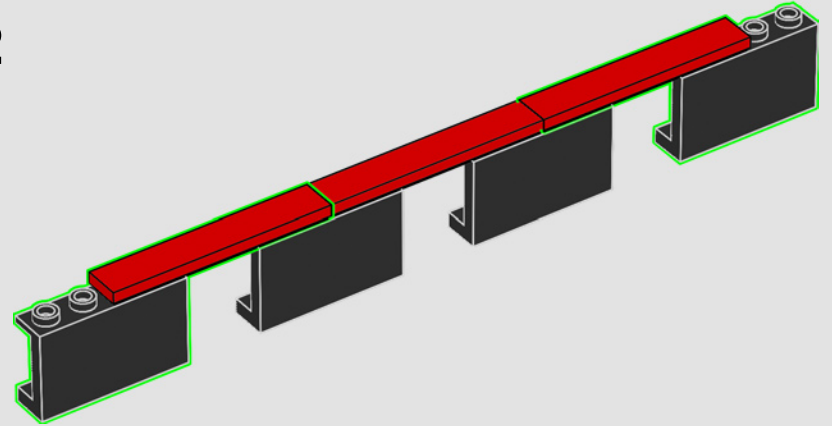




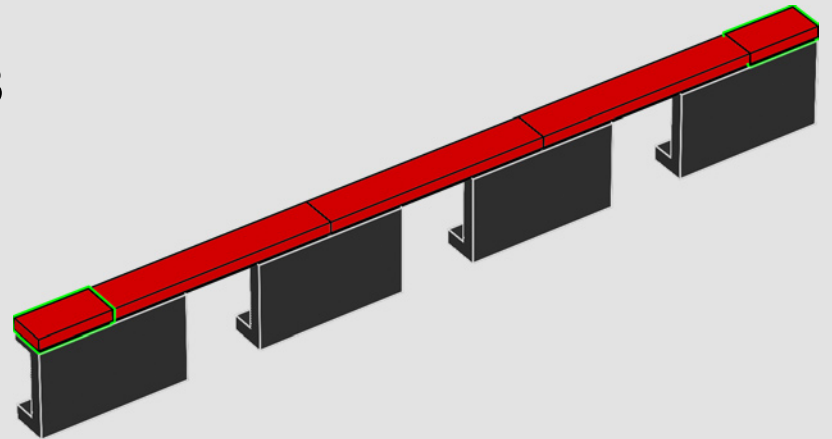
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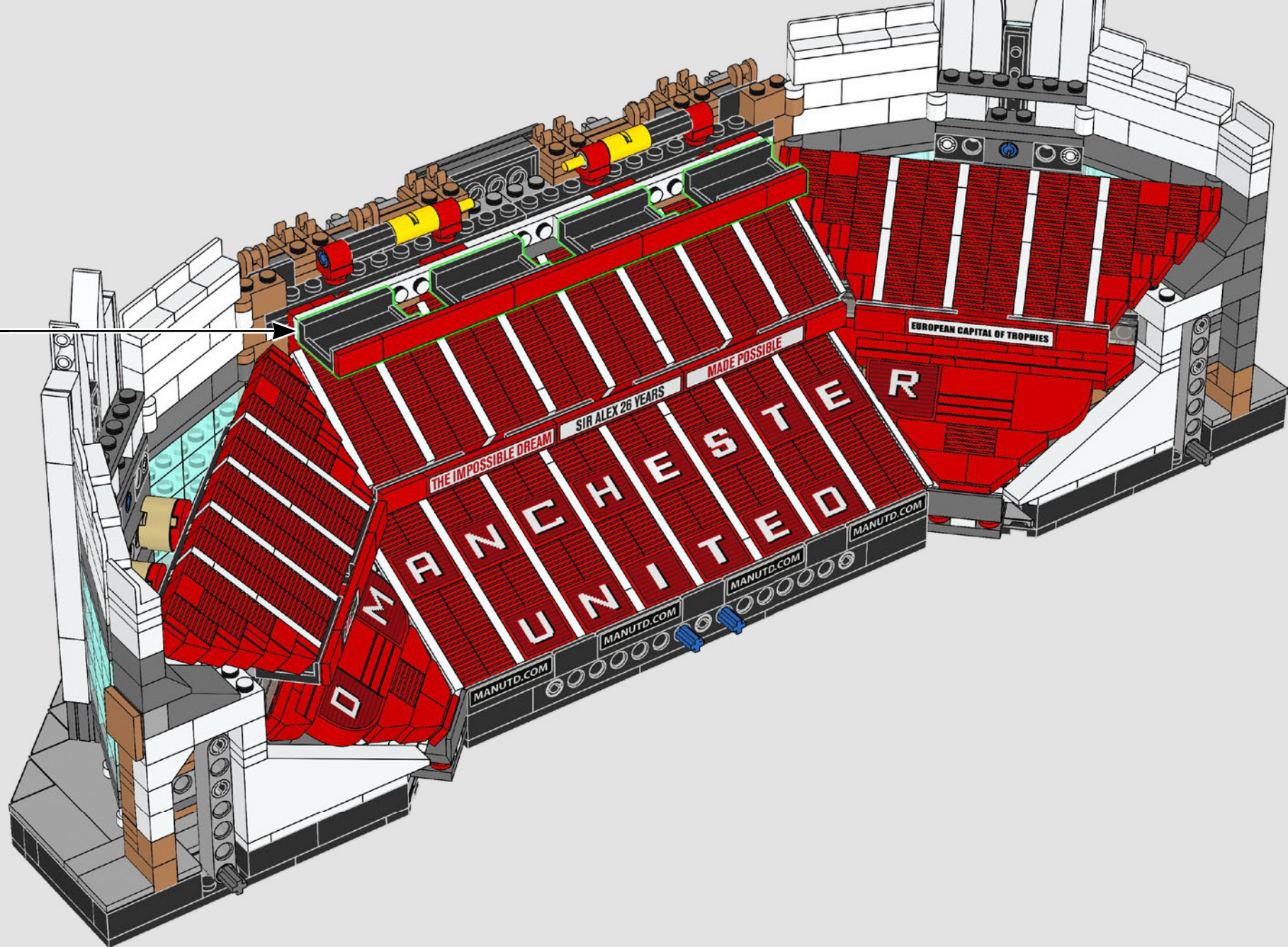


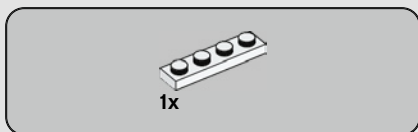
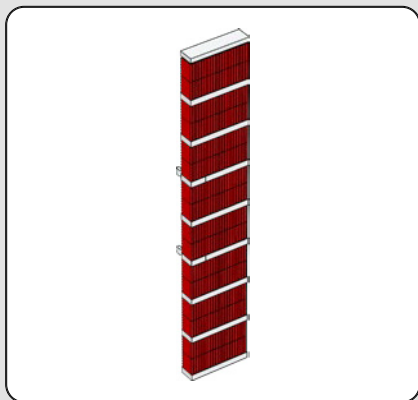
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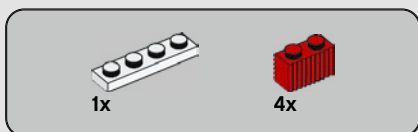
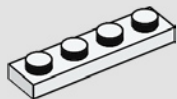
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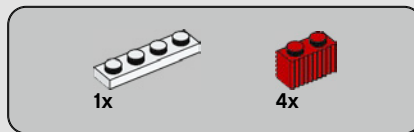
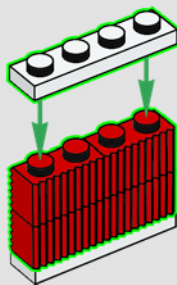




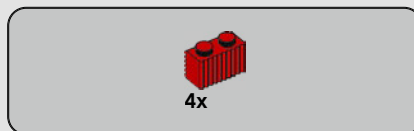
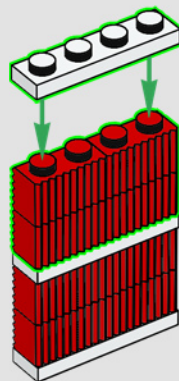
435



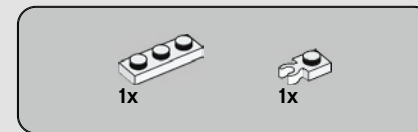
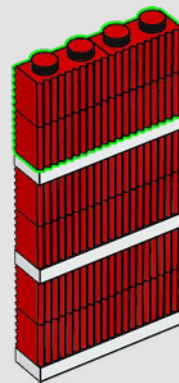
436



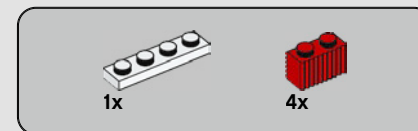
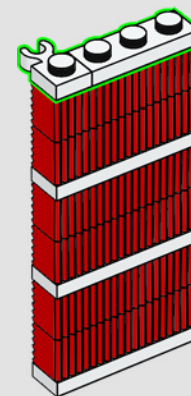
437



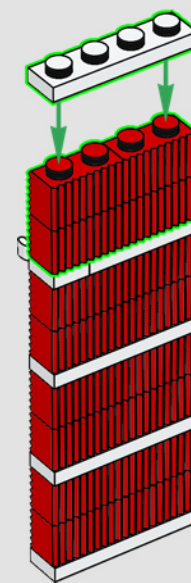
438



439



440

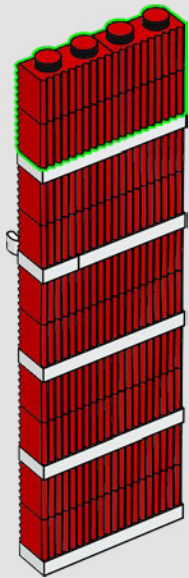






4x

# 441

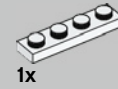
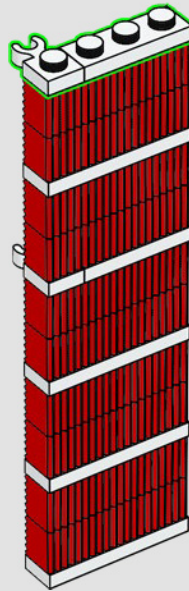


1x



1x

# 442

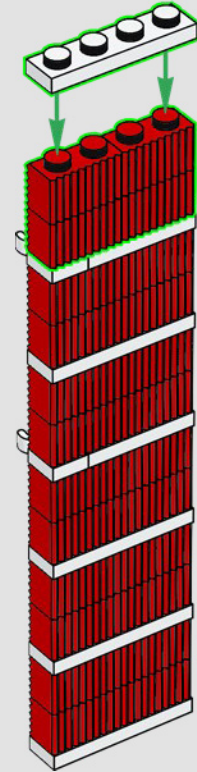


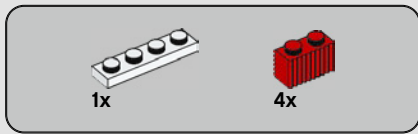
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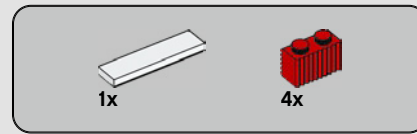
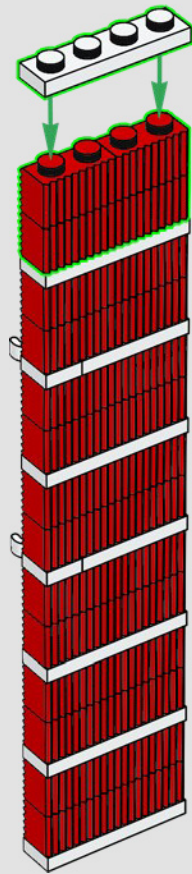
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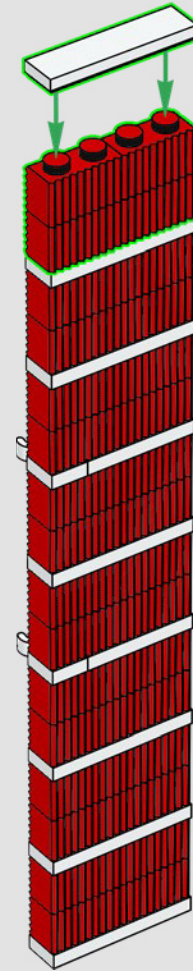


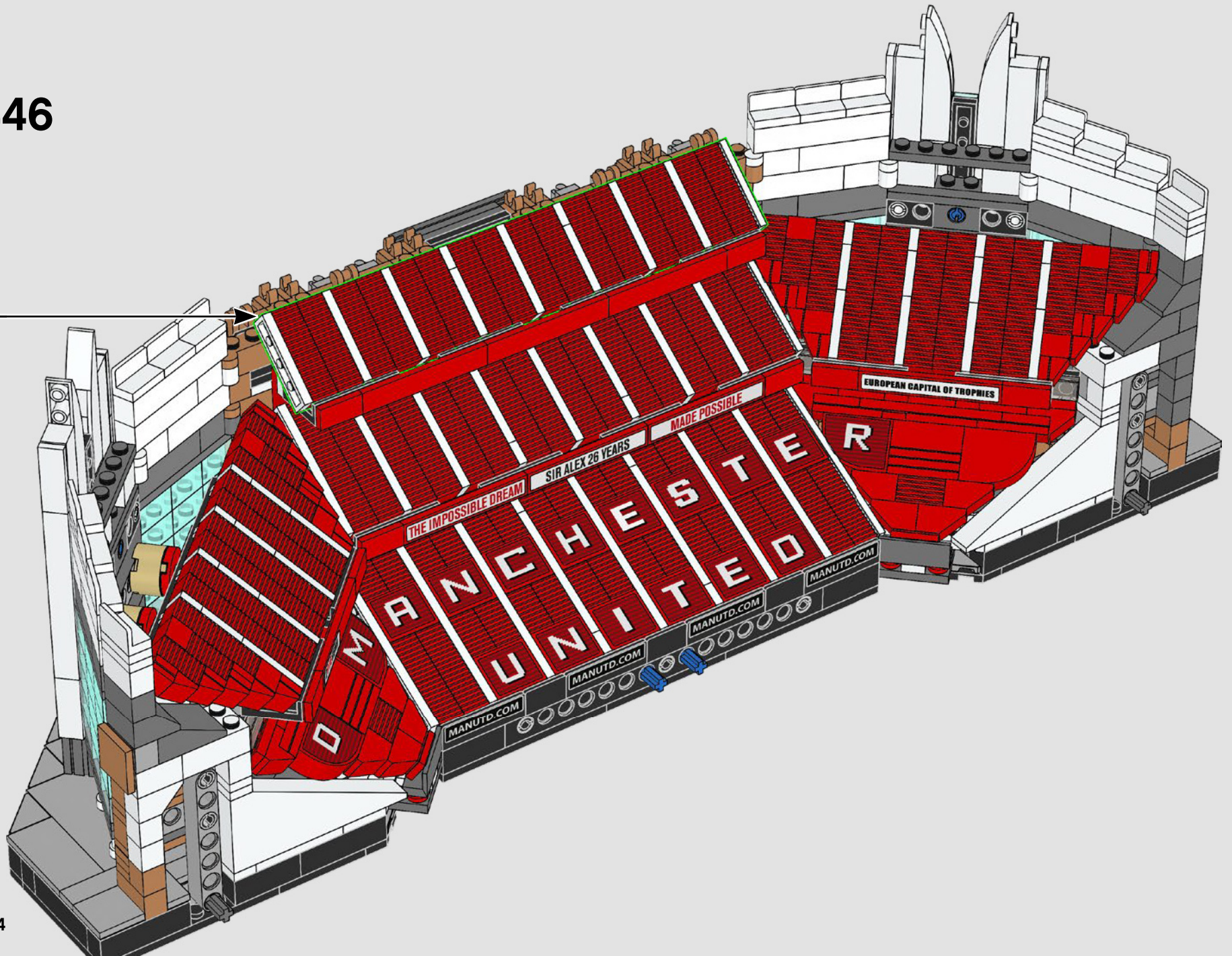


444



445

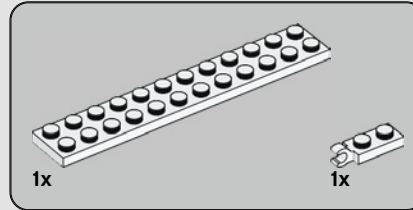
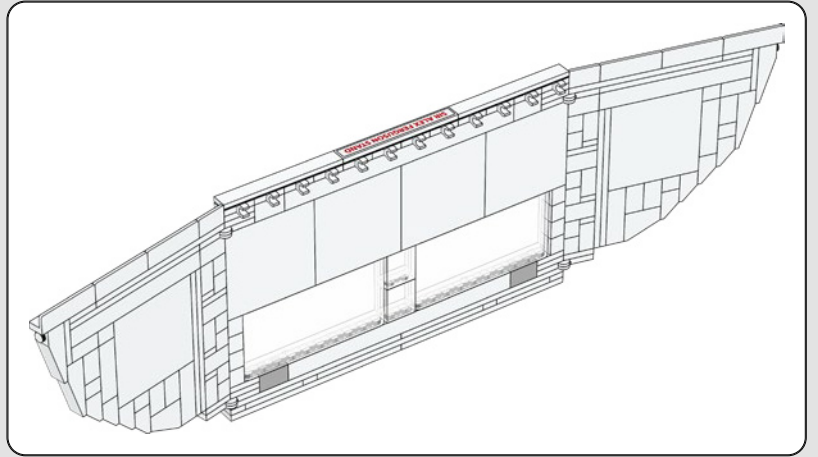
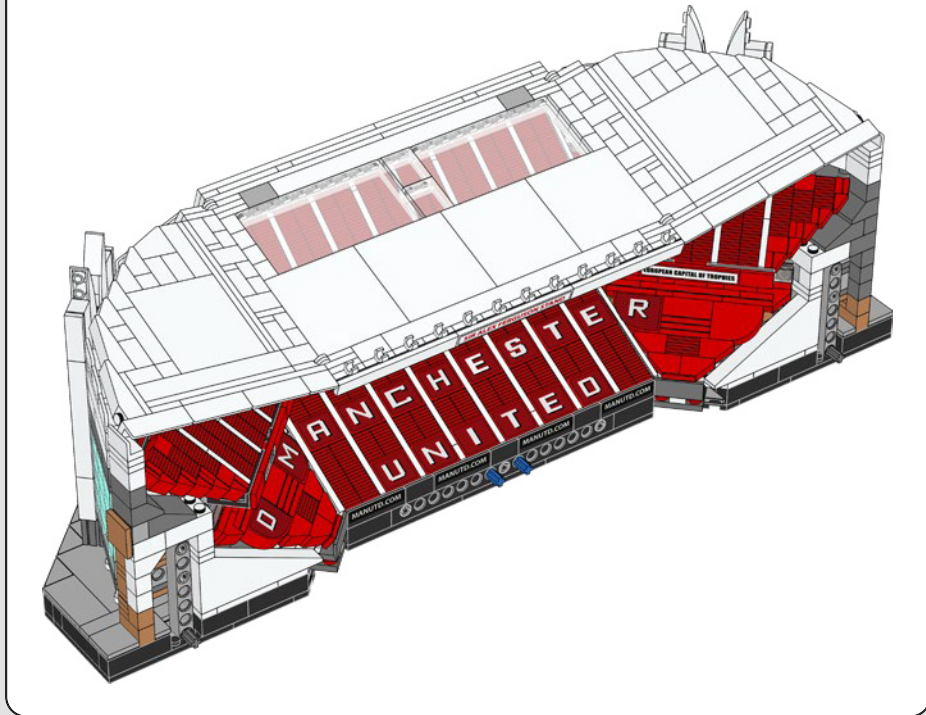
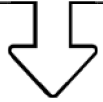




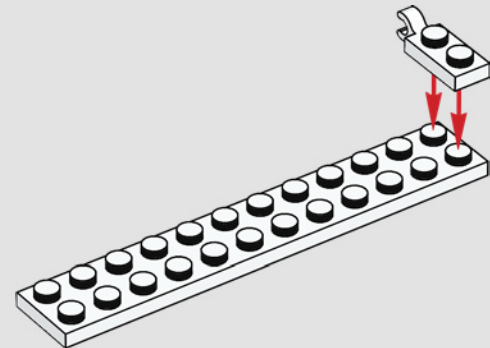


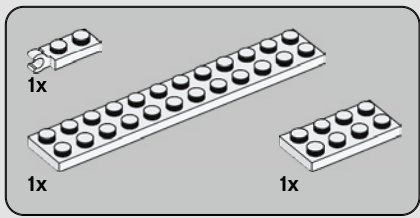


15

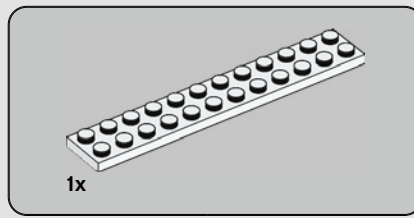
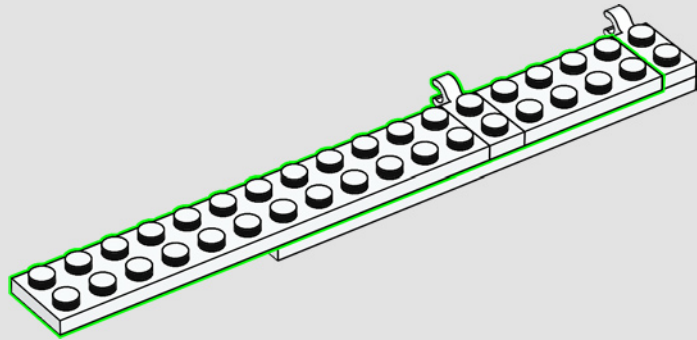


447

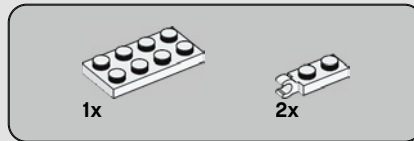
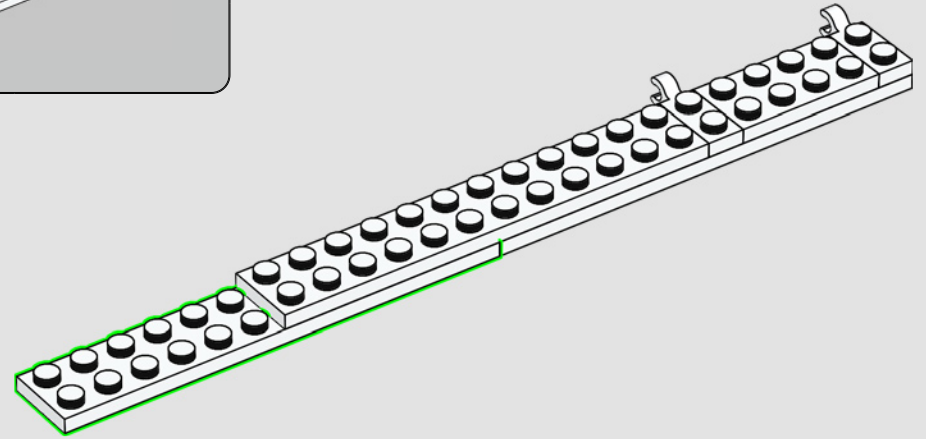




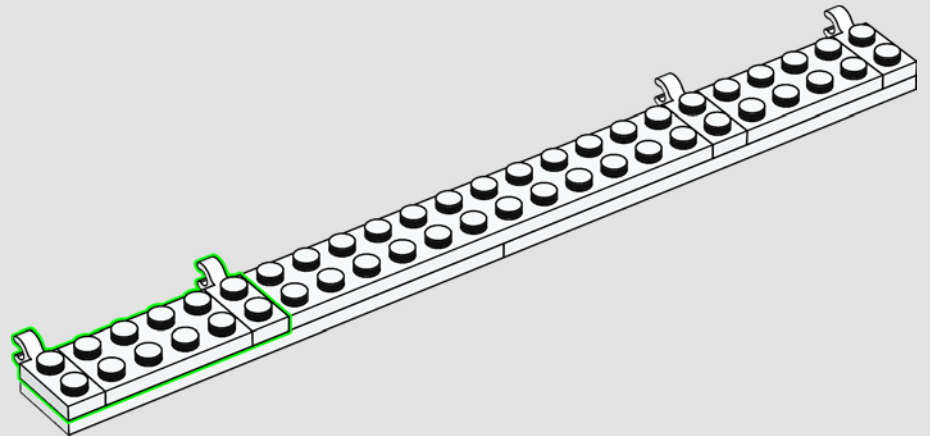
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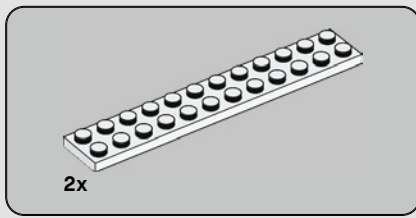


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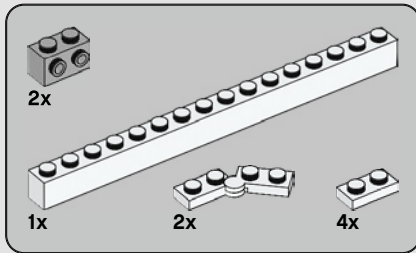
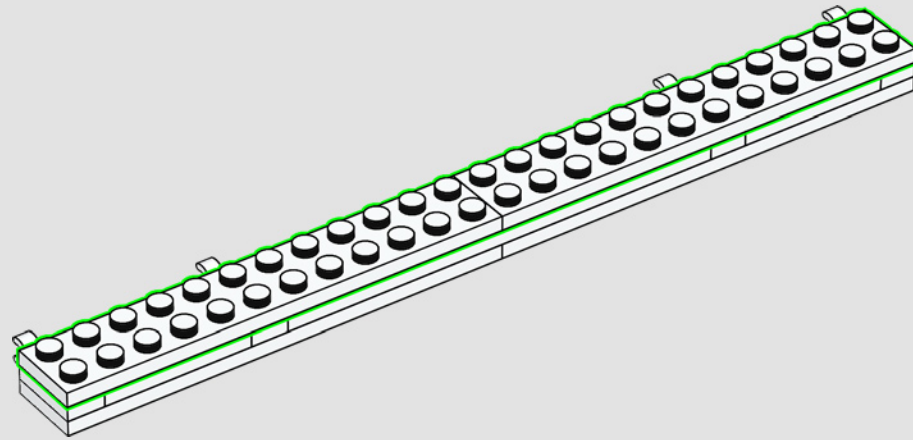


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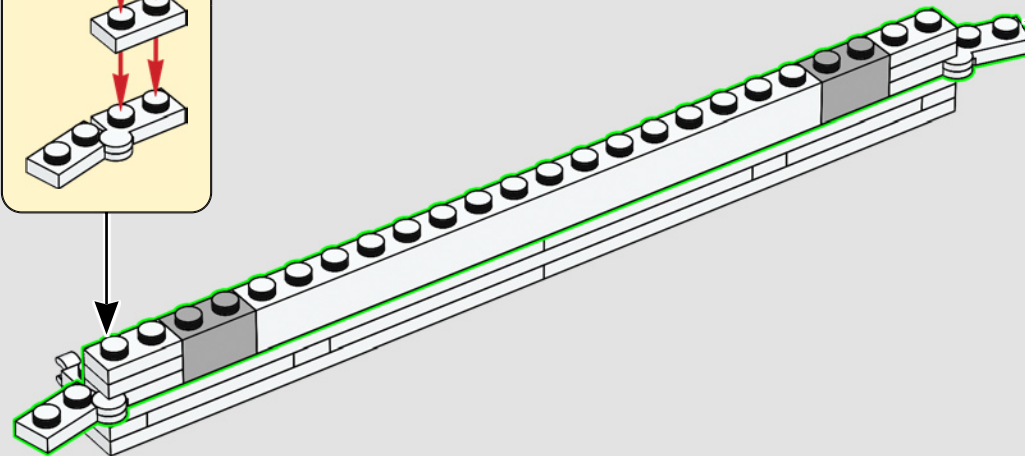
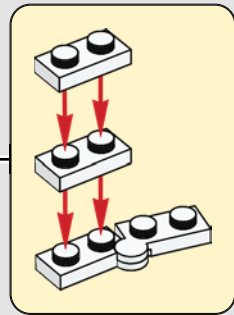
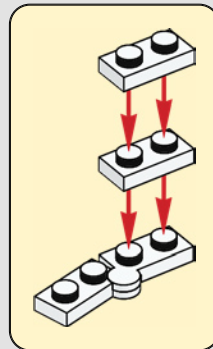




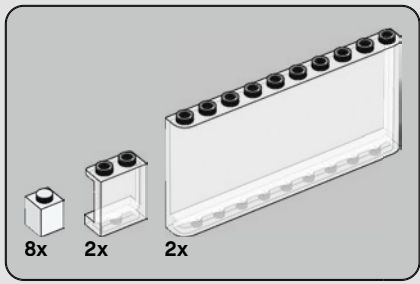
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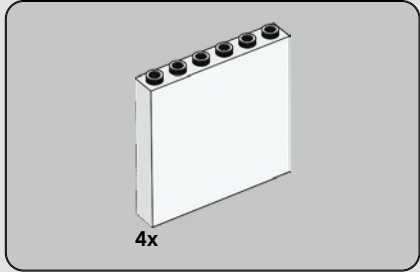
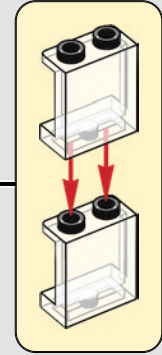
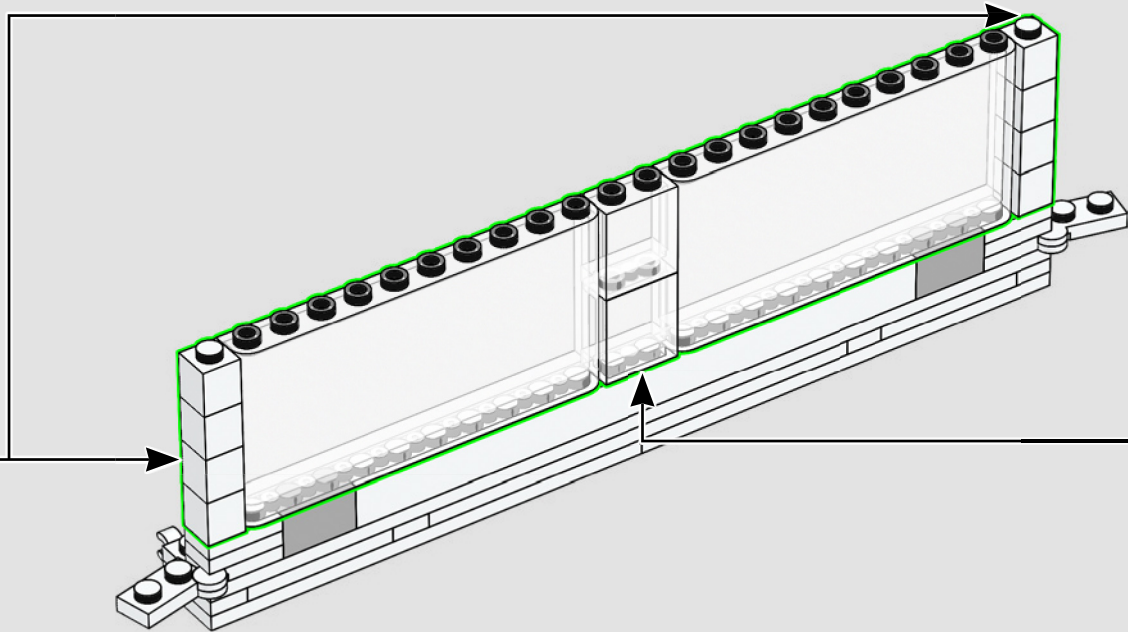
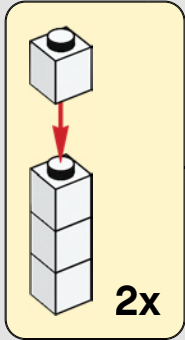
452



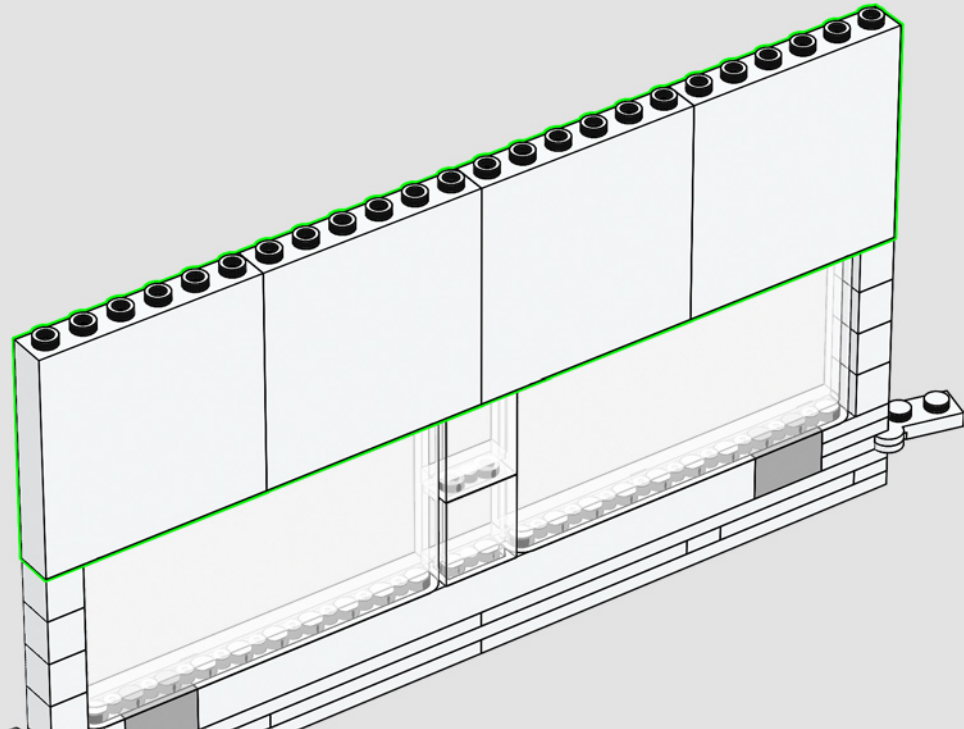


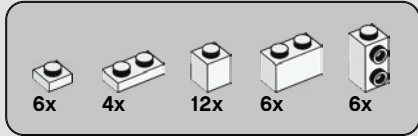
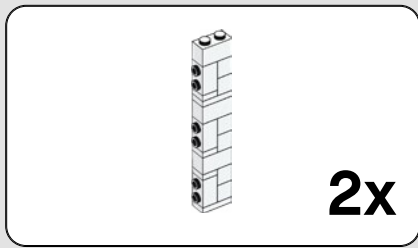


453



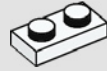
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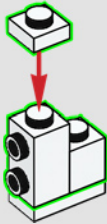


455

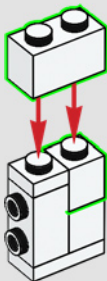
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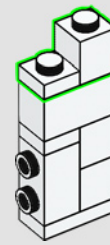
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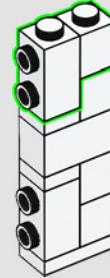
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4



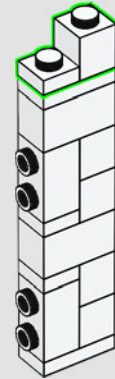
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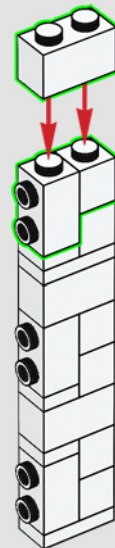
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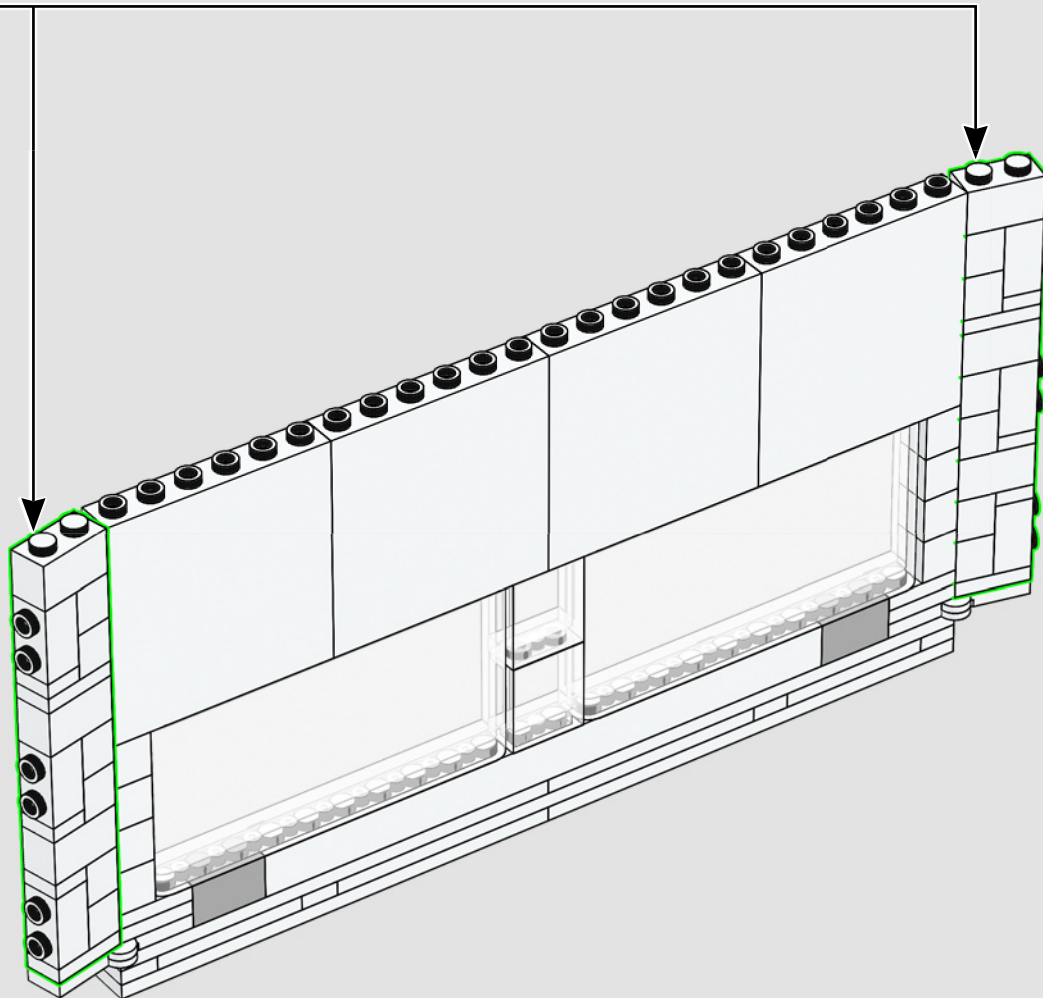
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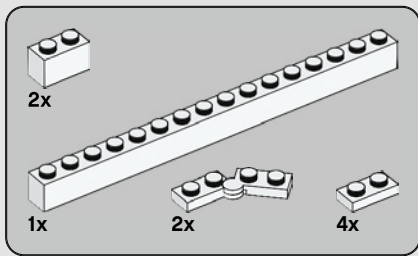
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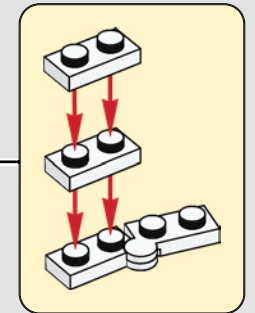
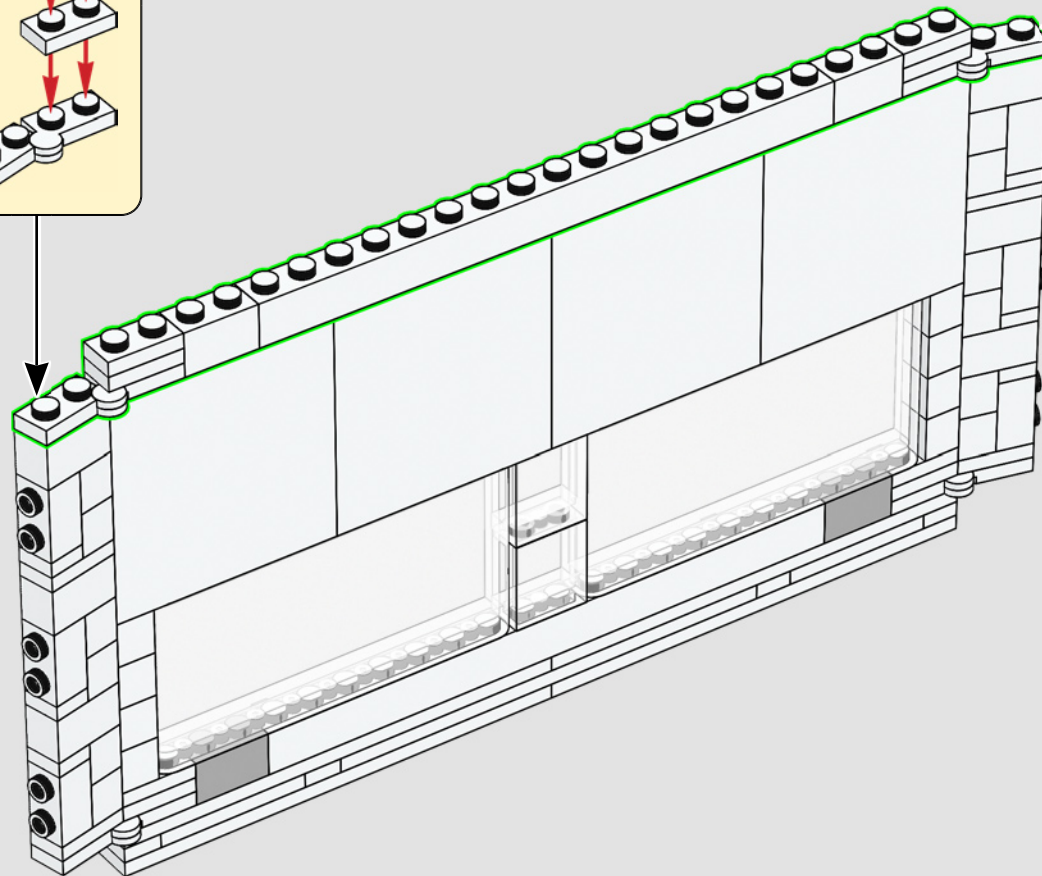
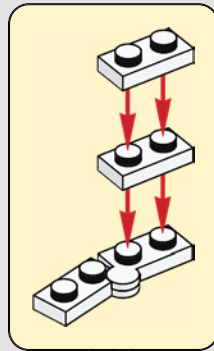
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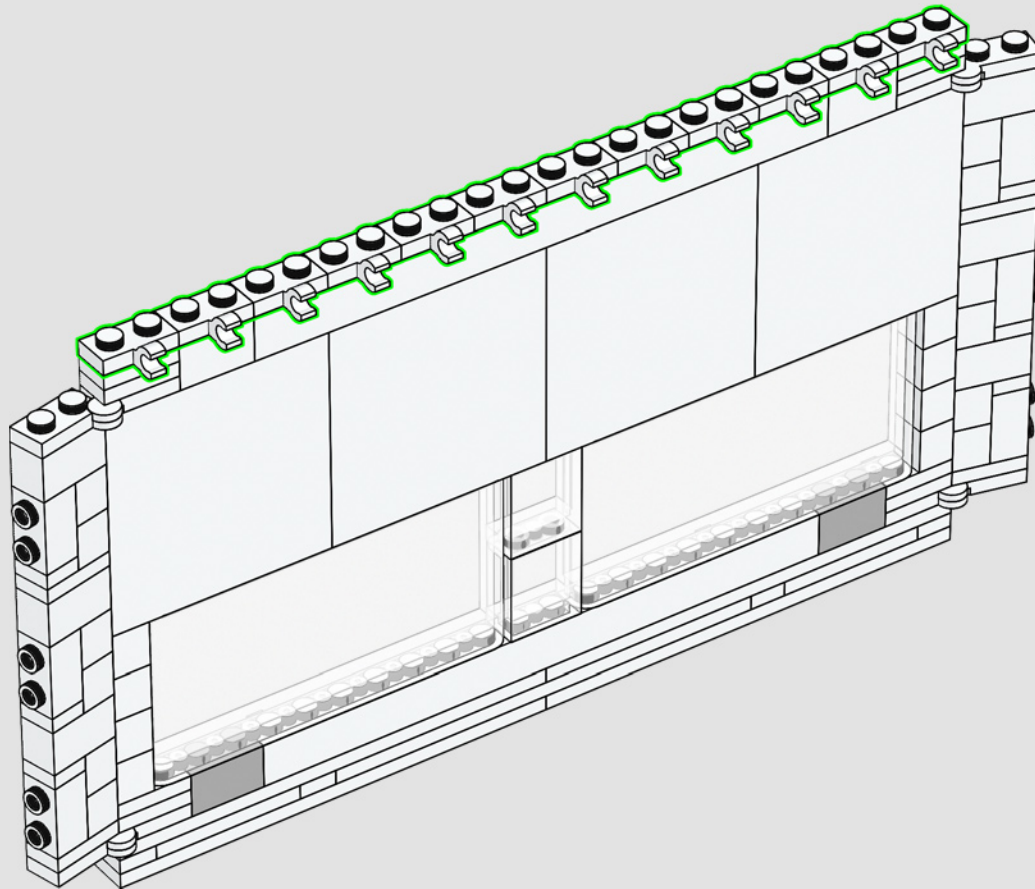
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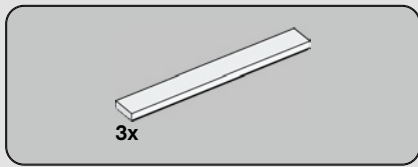




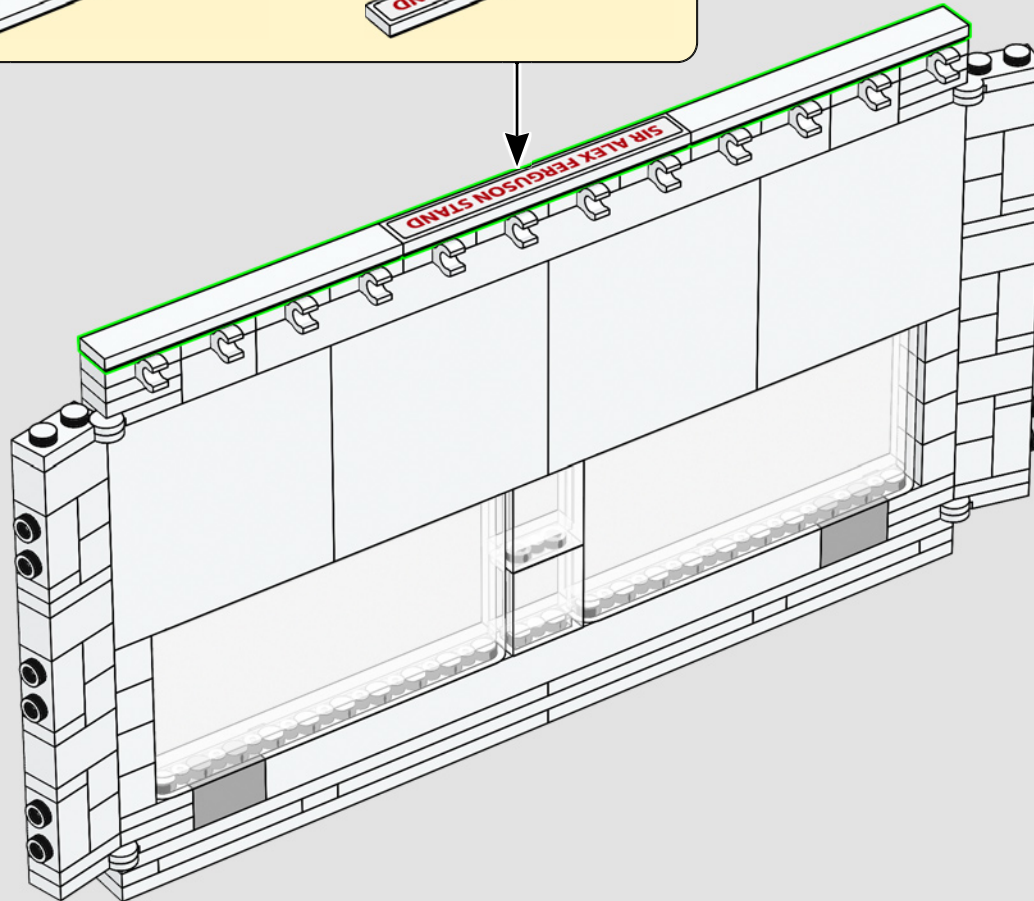
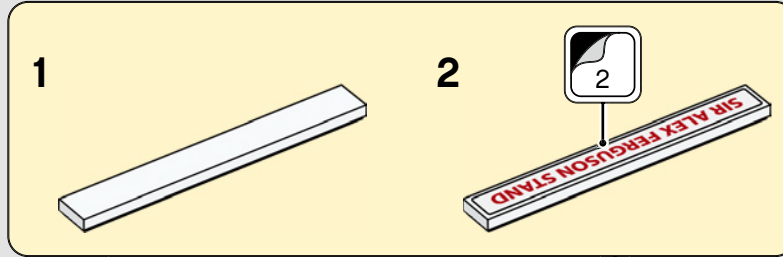
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457

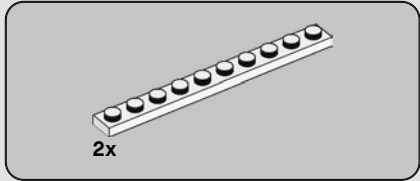
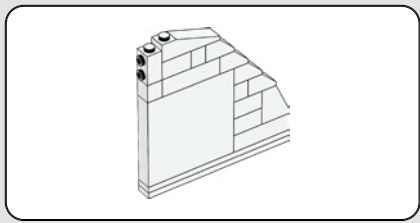




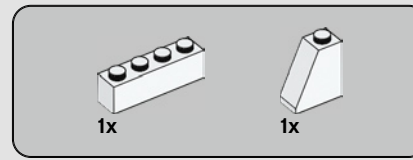
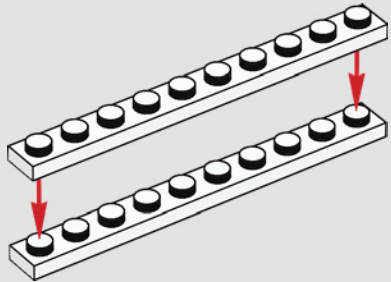
458



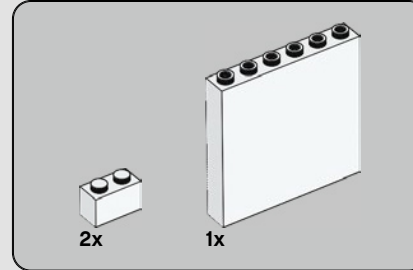
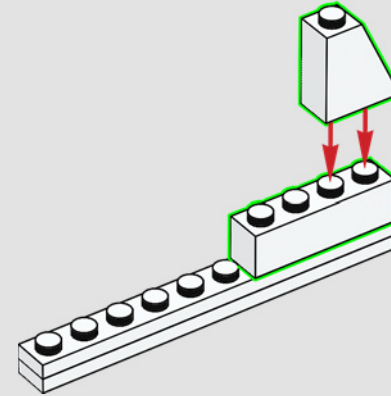




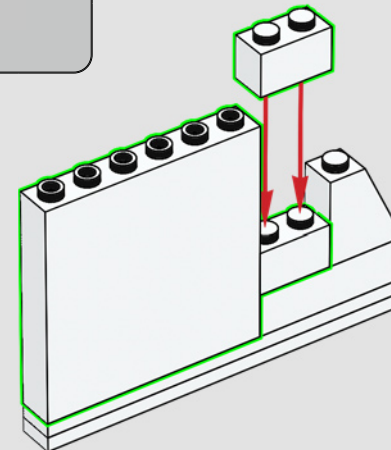
459

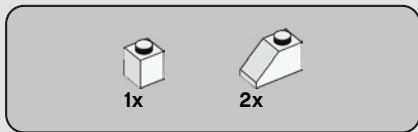


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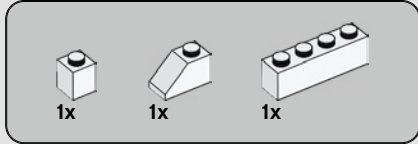
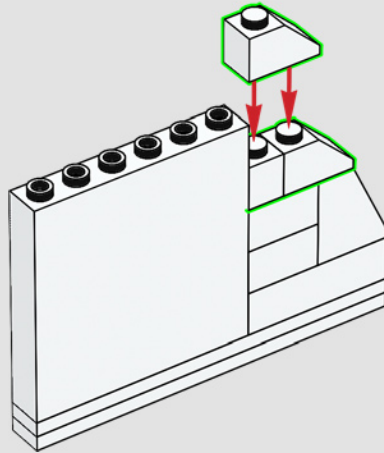


461

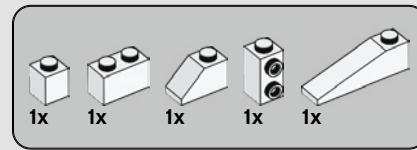
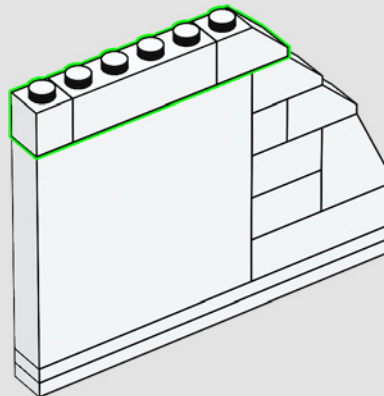




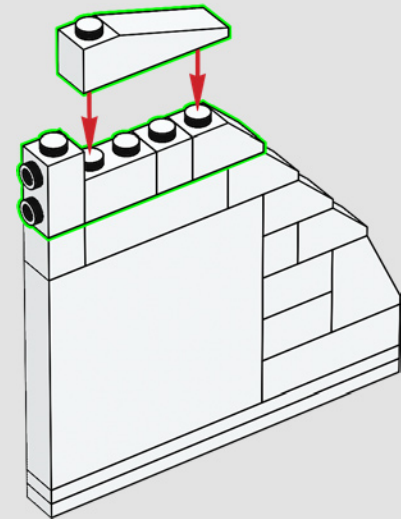
462



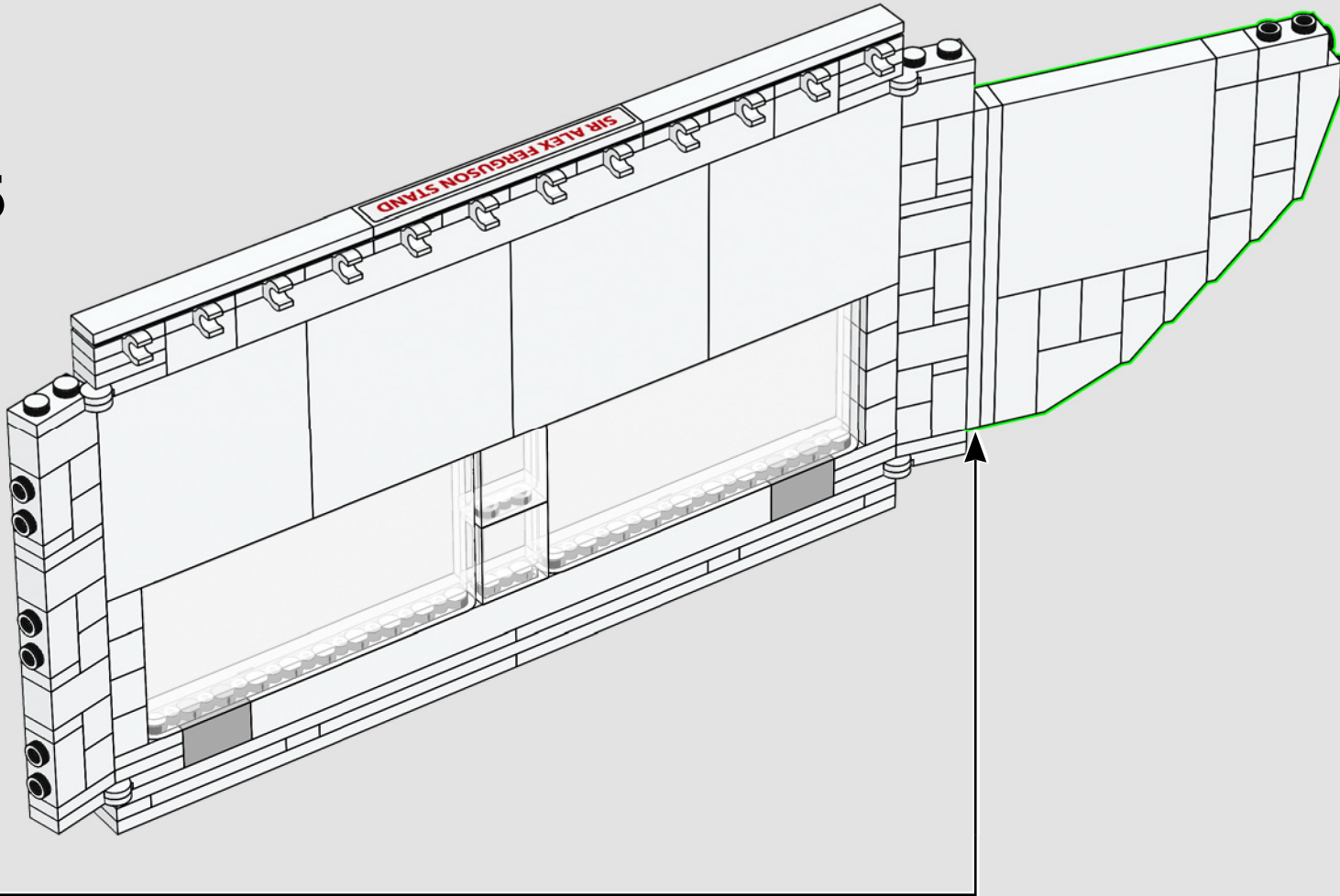
463



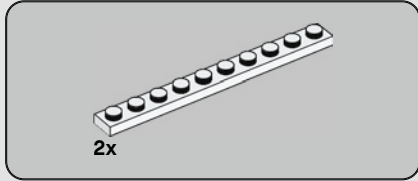
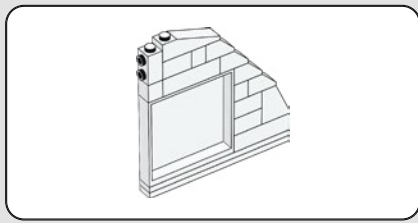
464



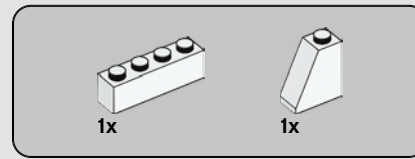
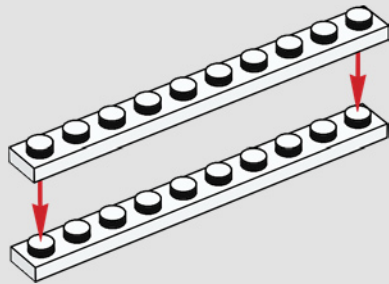
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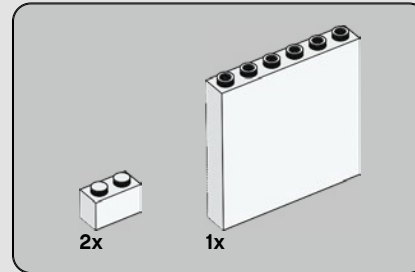
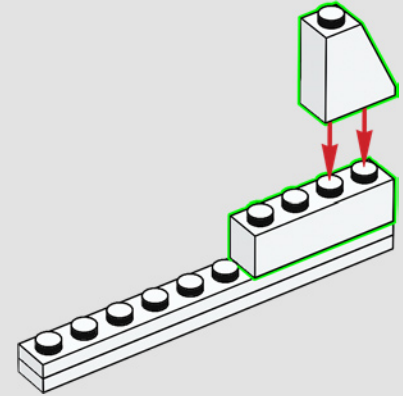




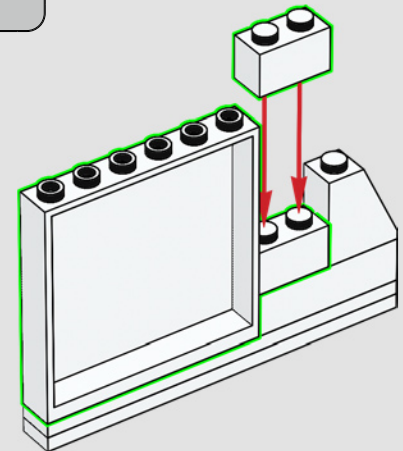
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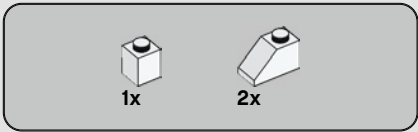


**467**

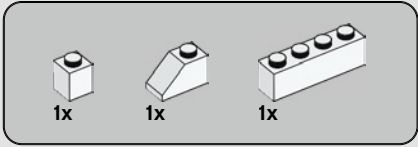
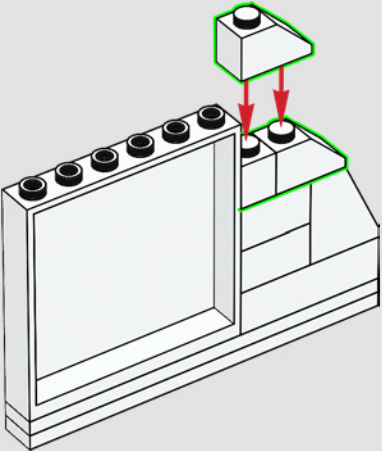


**468**

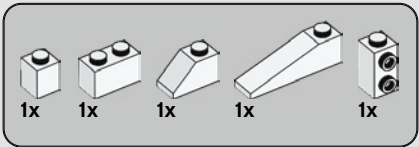
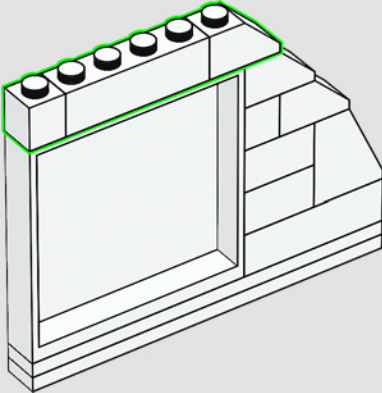




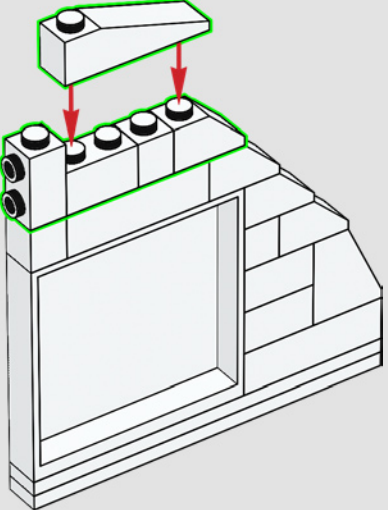
469



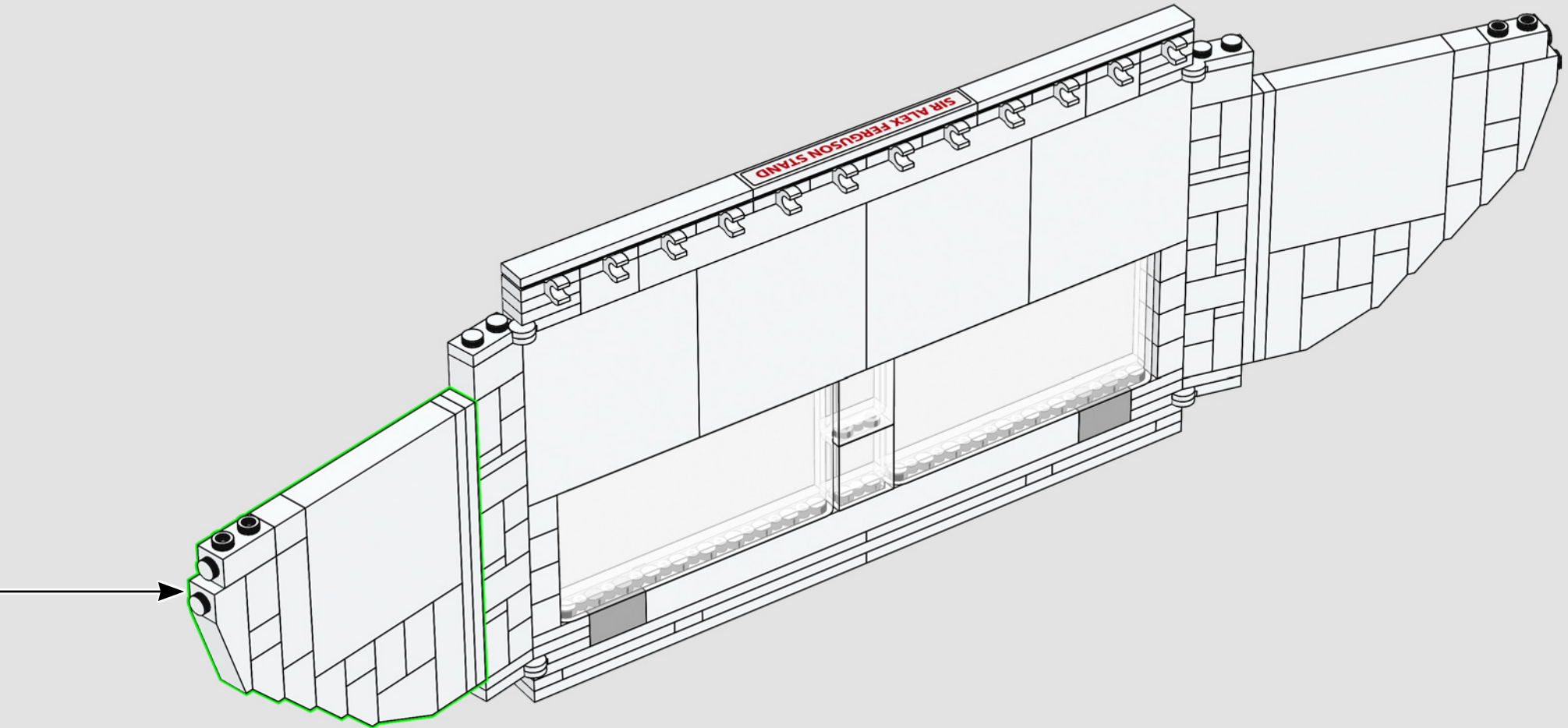
470



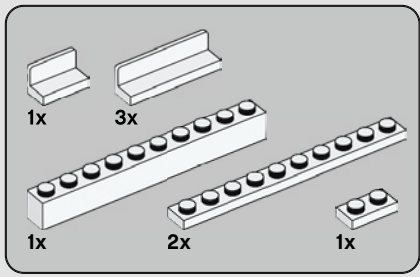
471



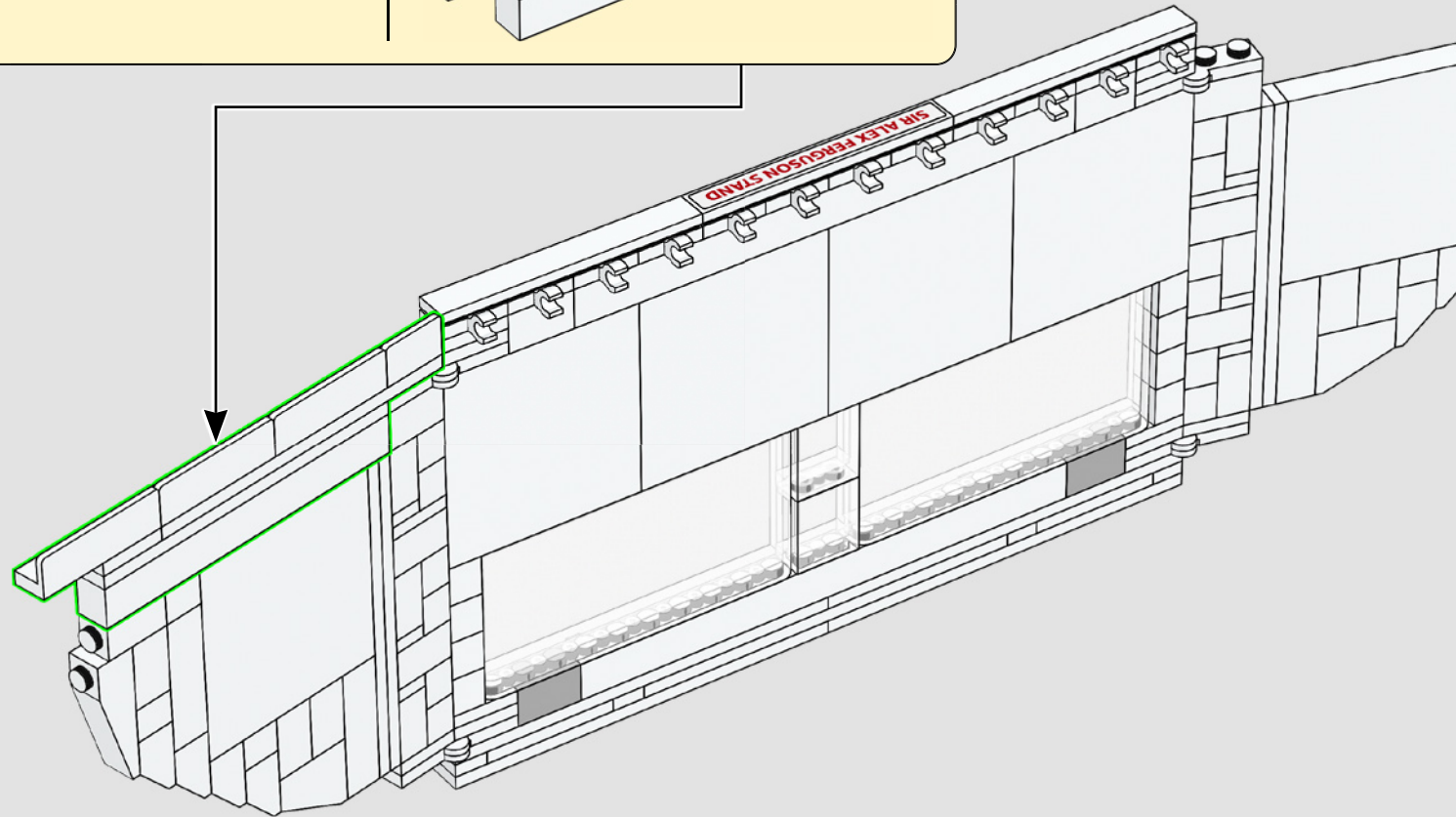
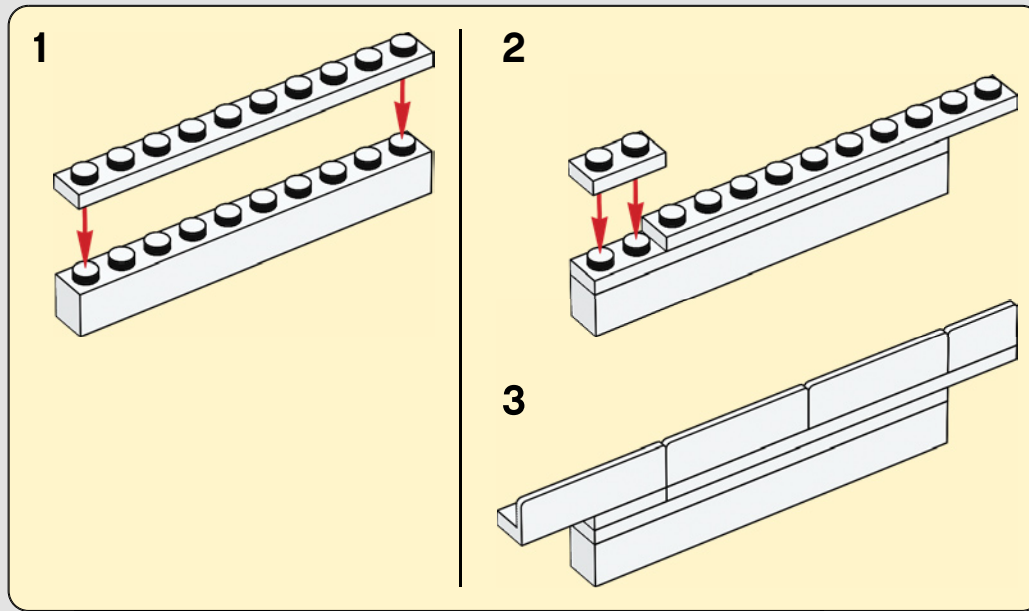
472

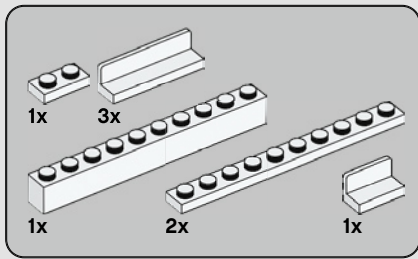




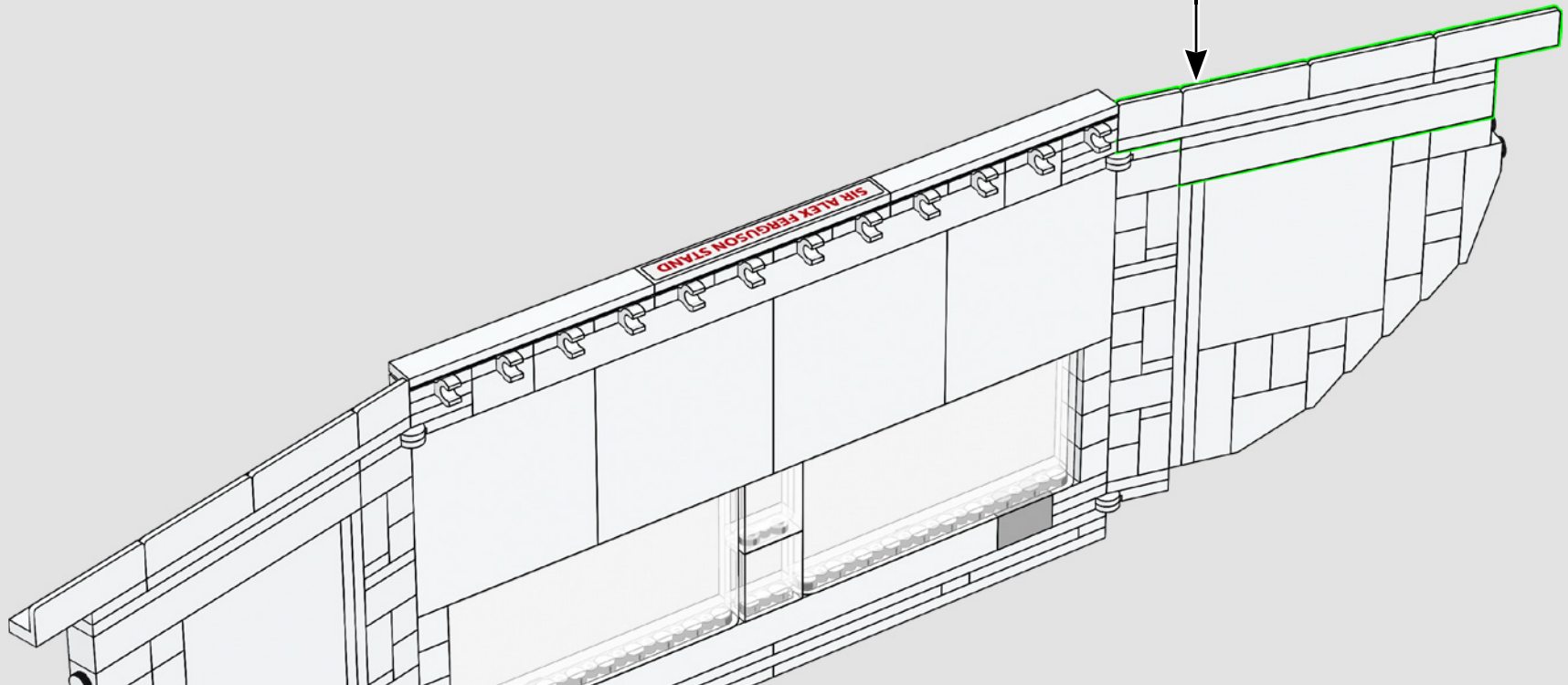
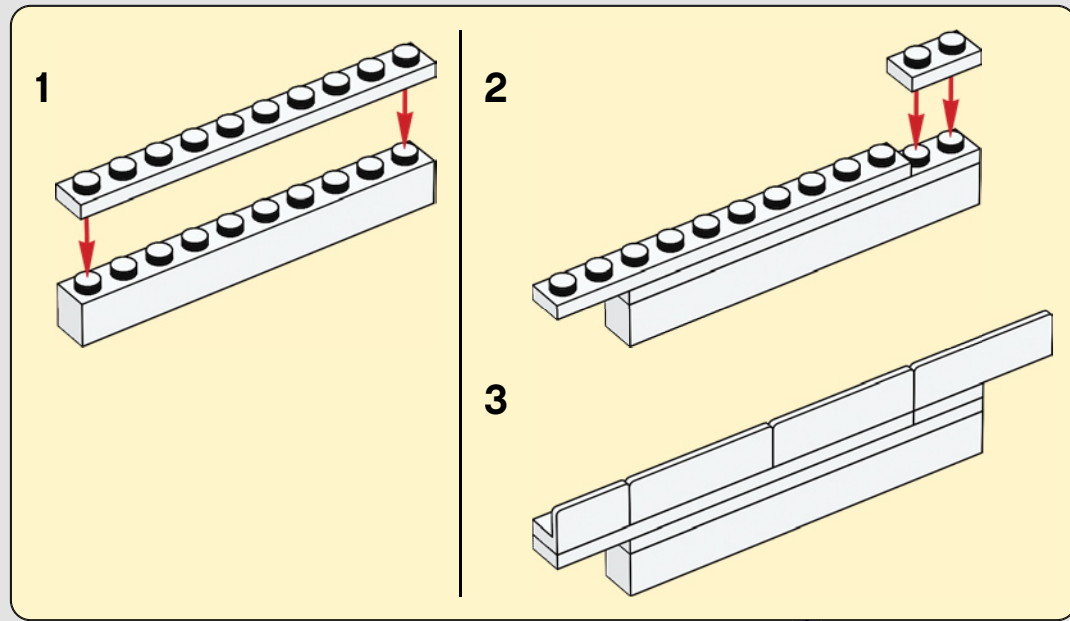


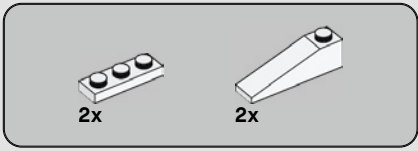
473



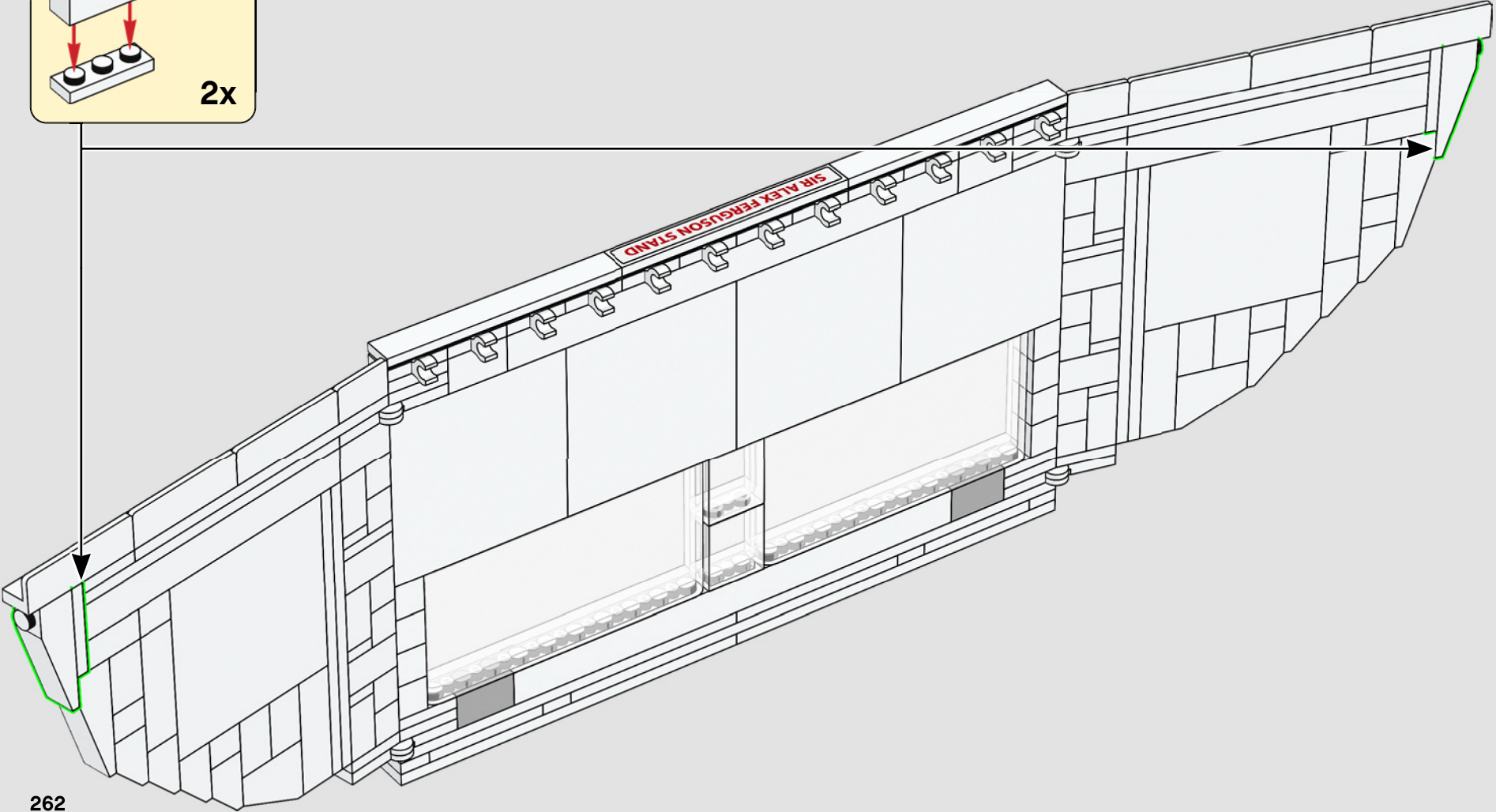
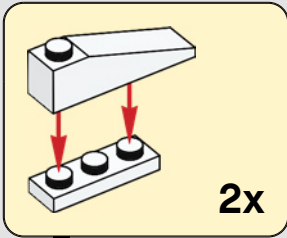


474



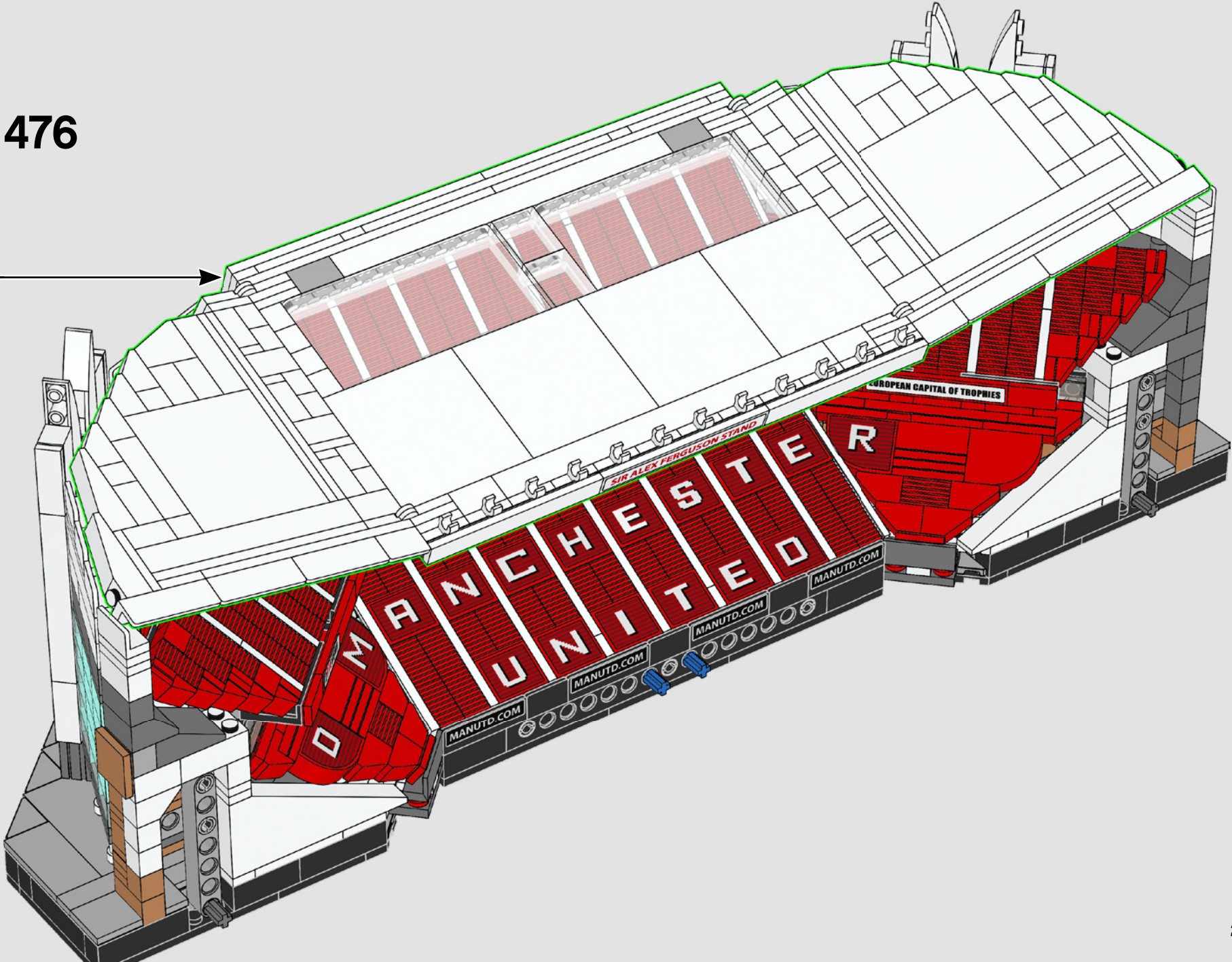


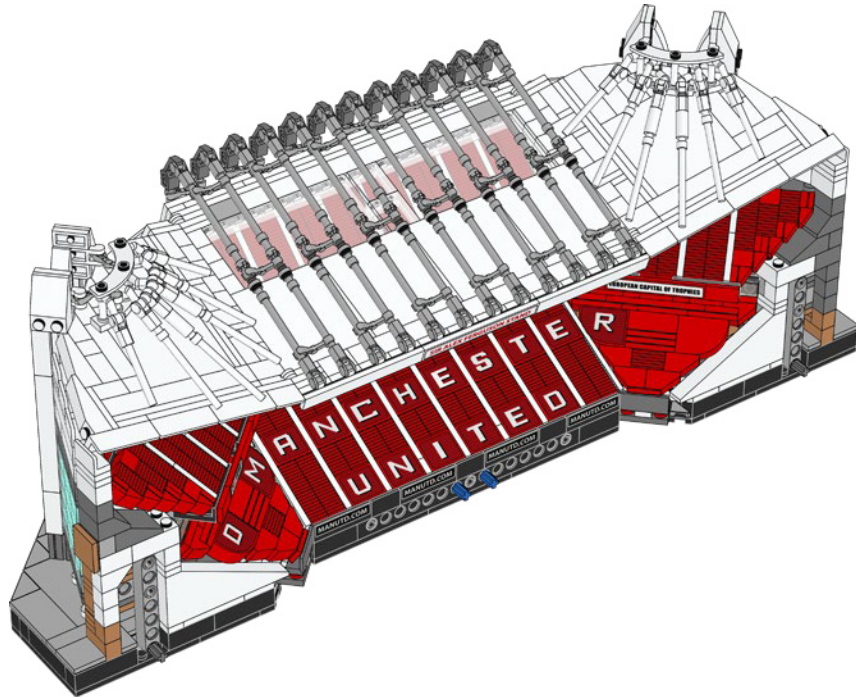
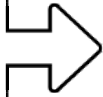
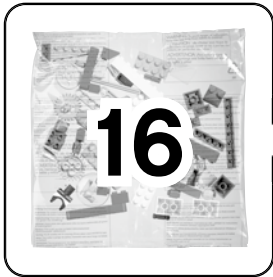
475



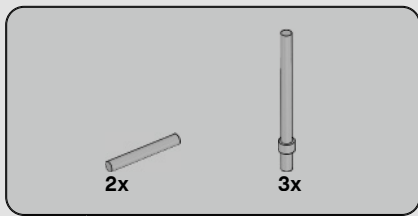


476

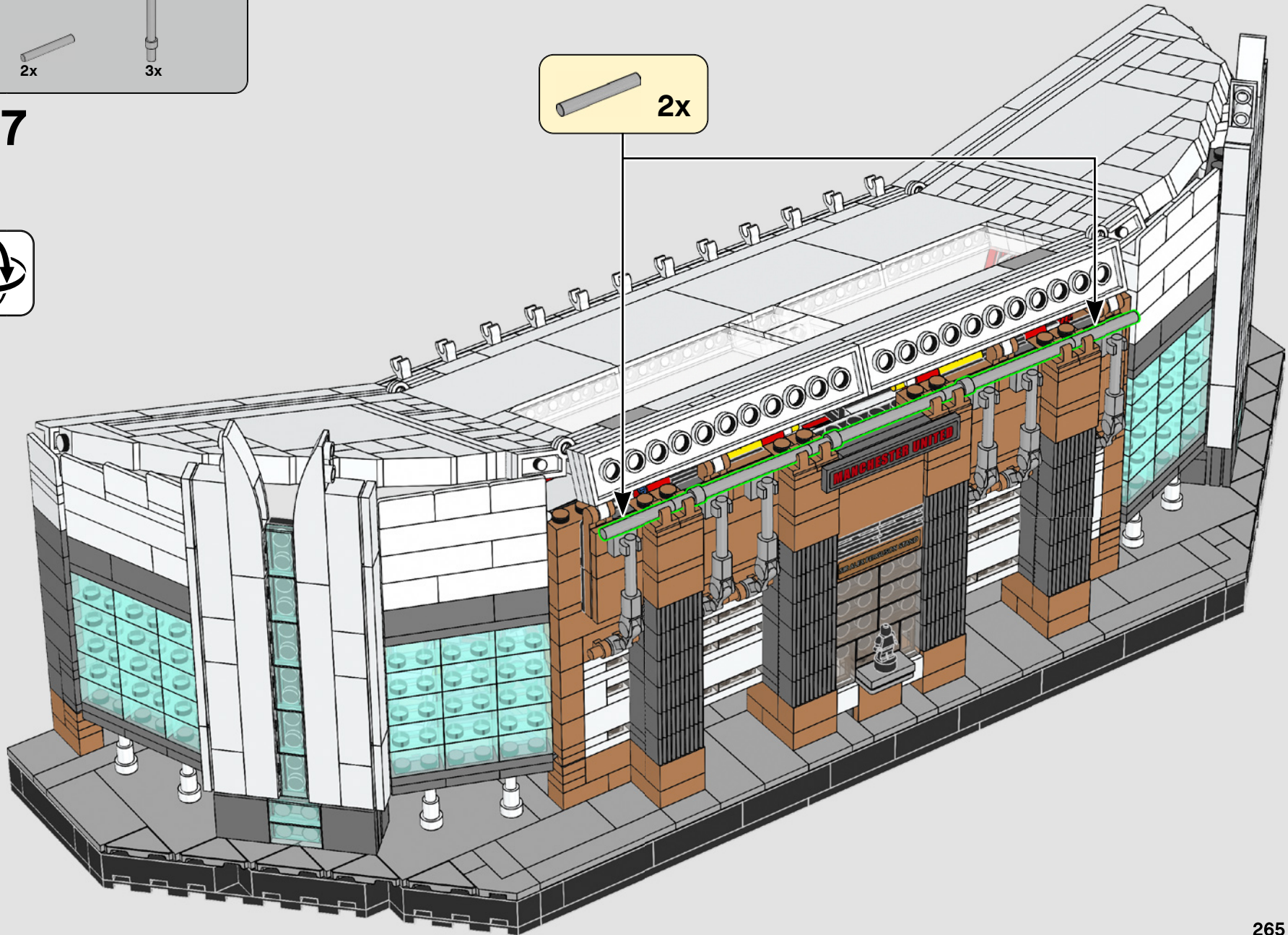
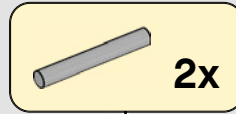




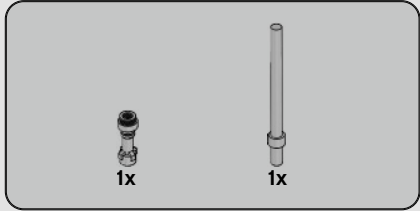
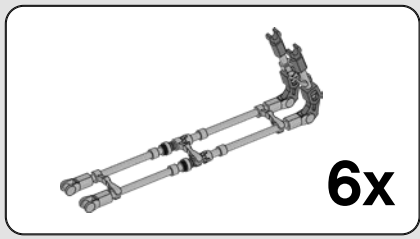




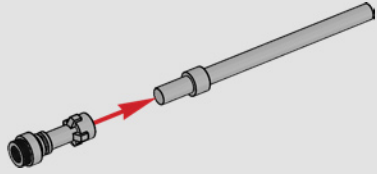
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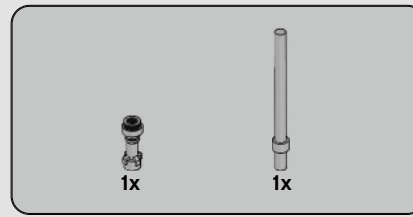
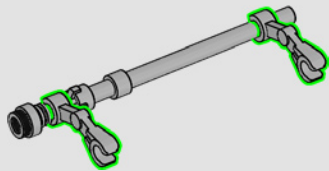




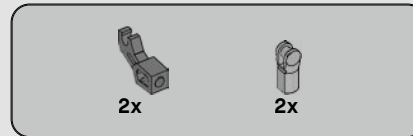
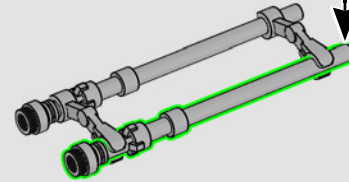
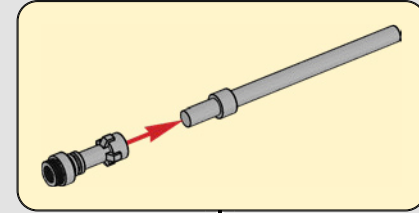
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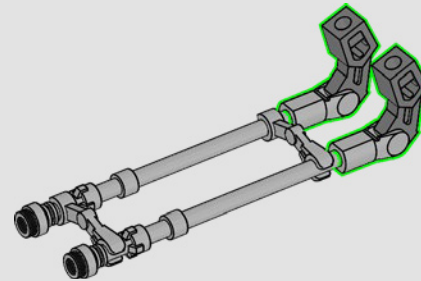
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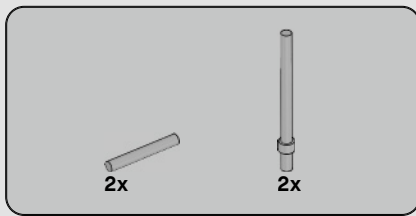


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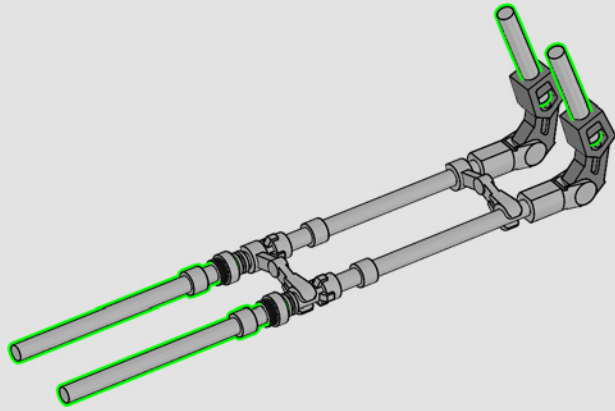


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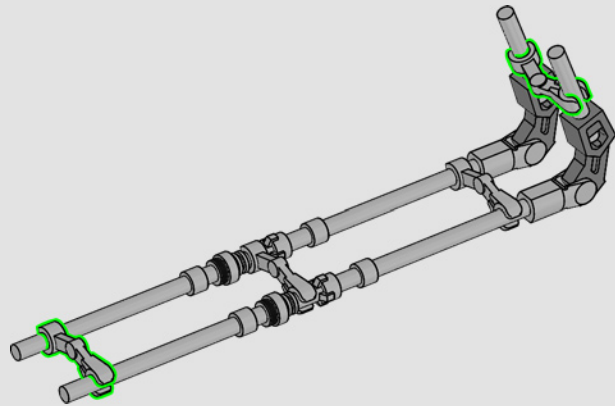




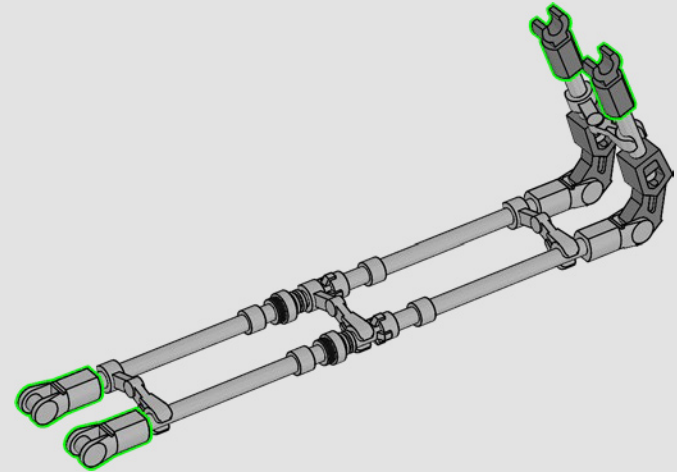
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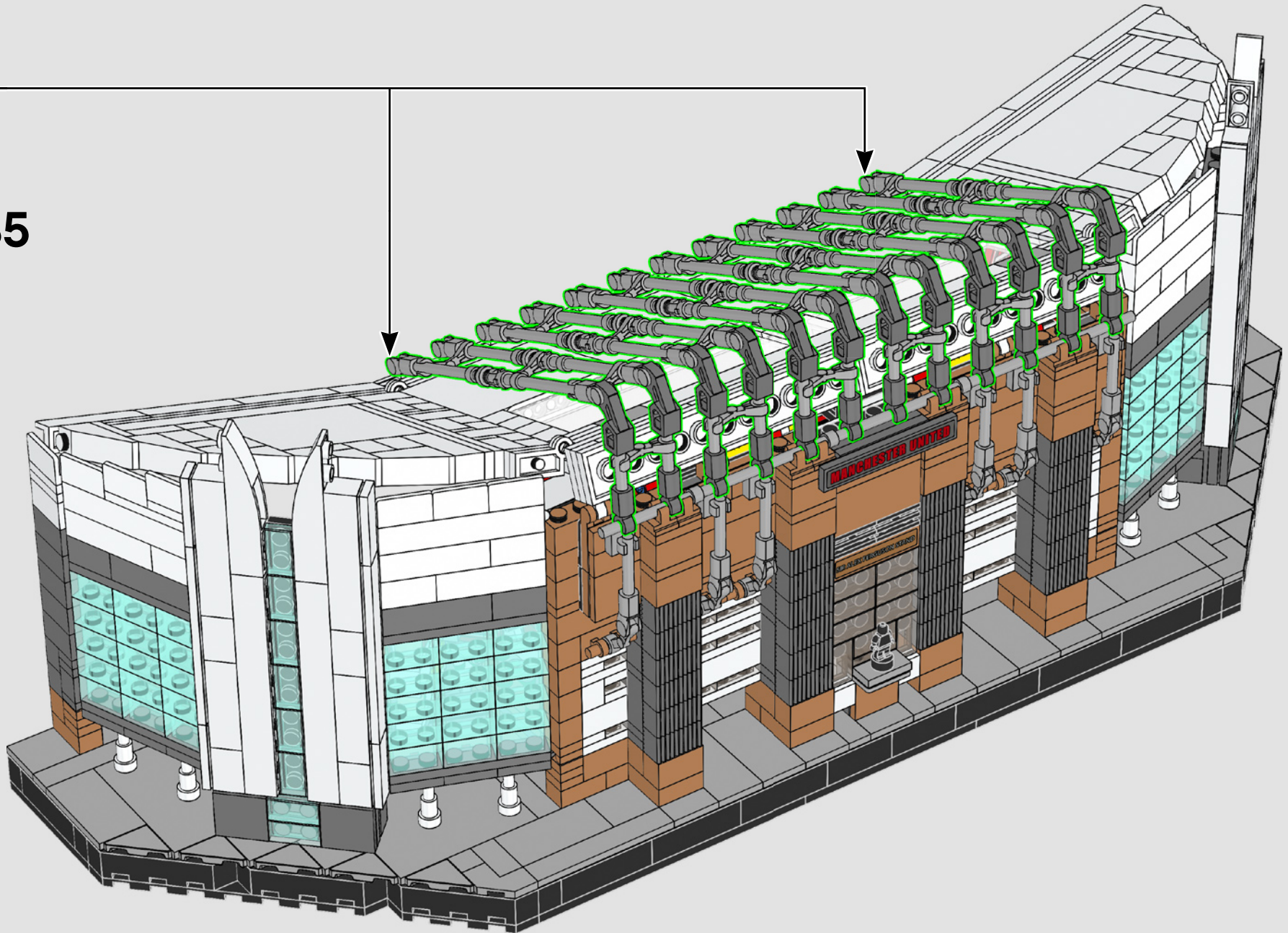


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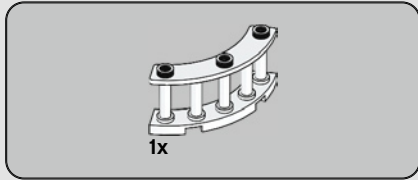
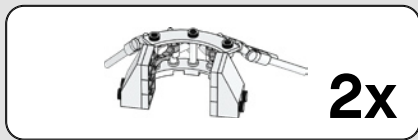


6x

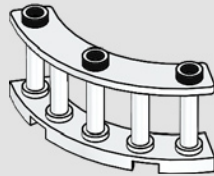
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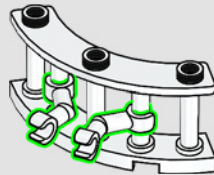




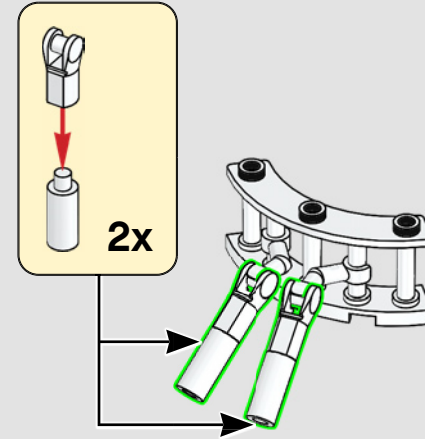
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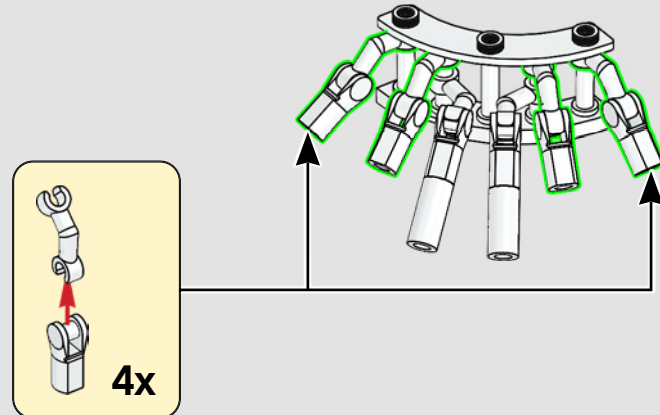
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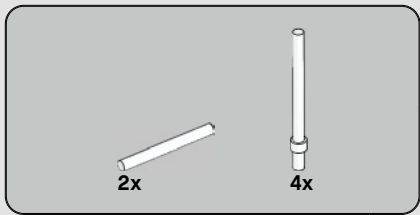


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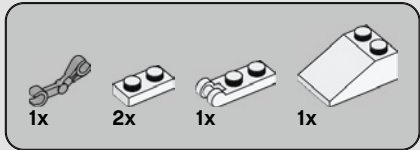
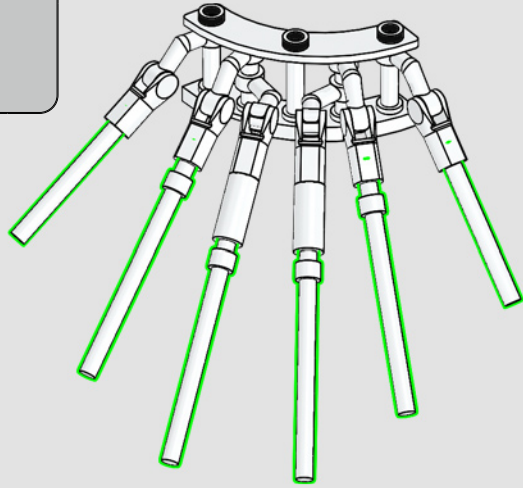


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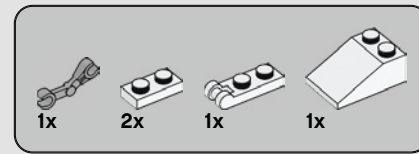
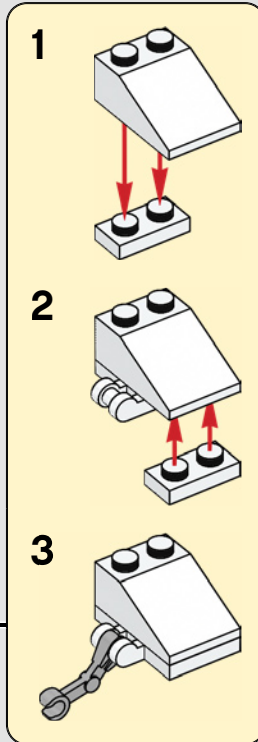
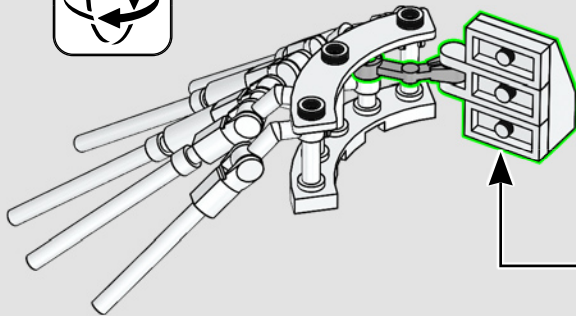




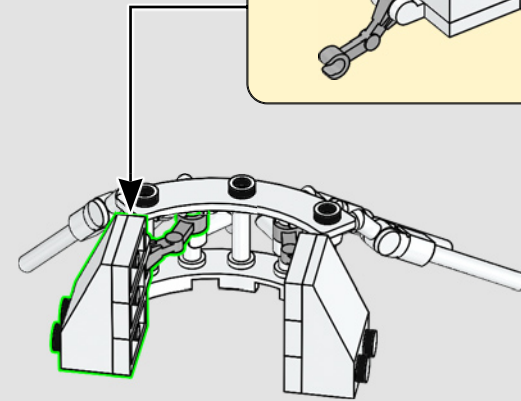
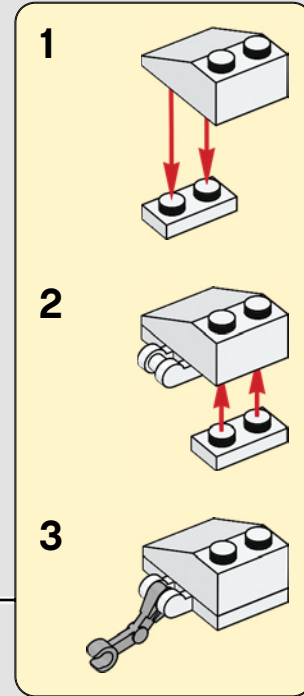
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491

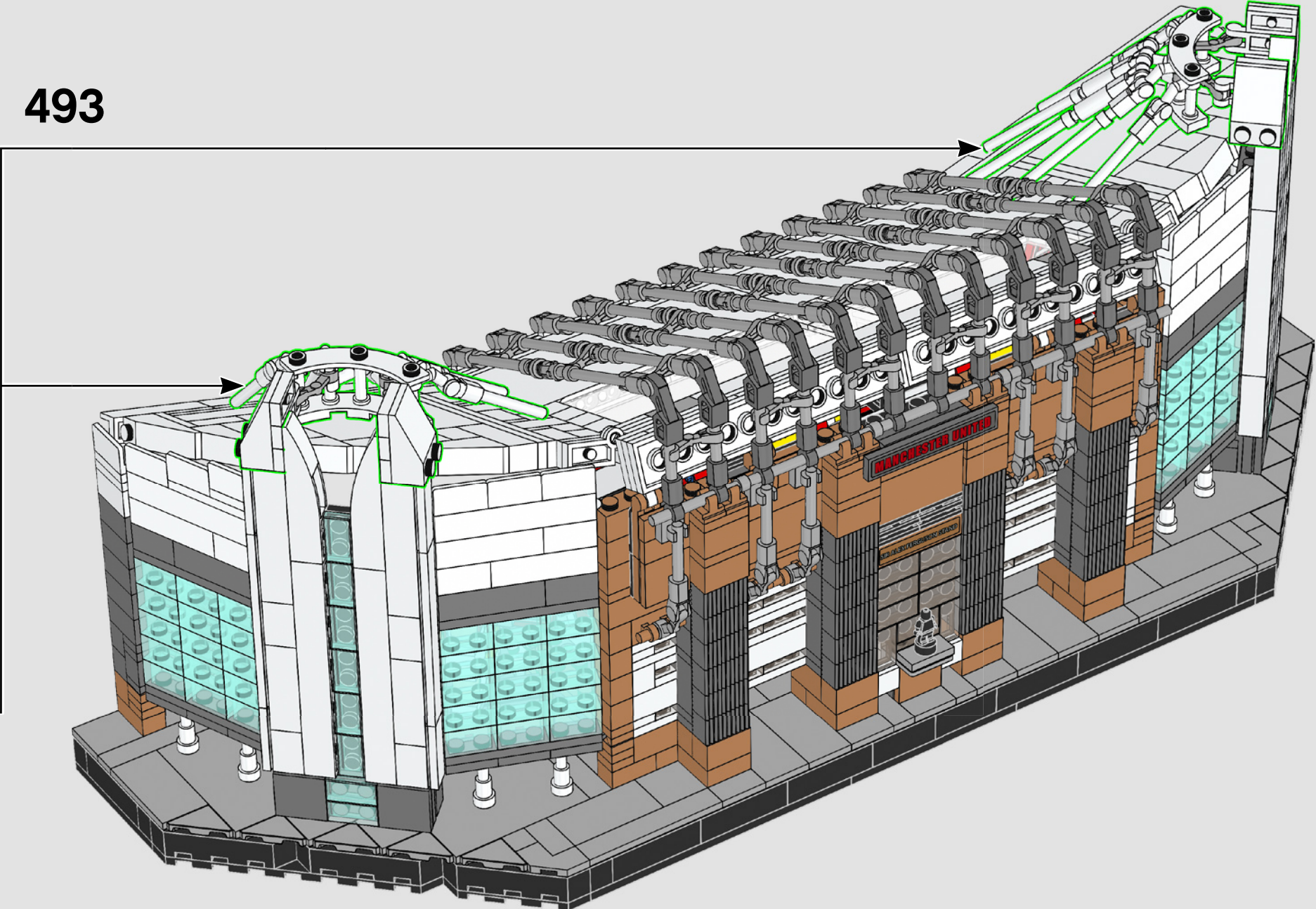


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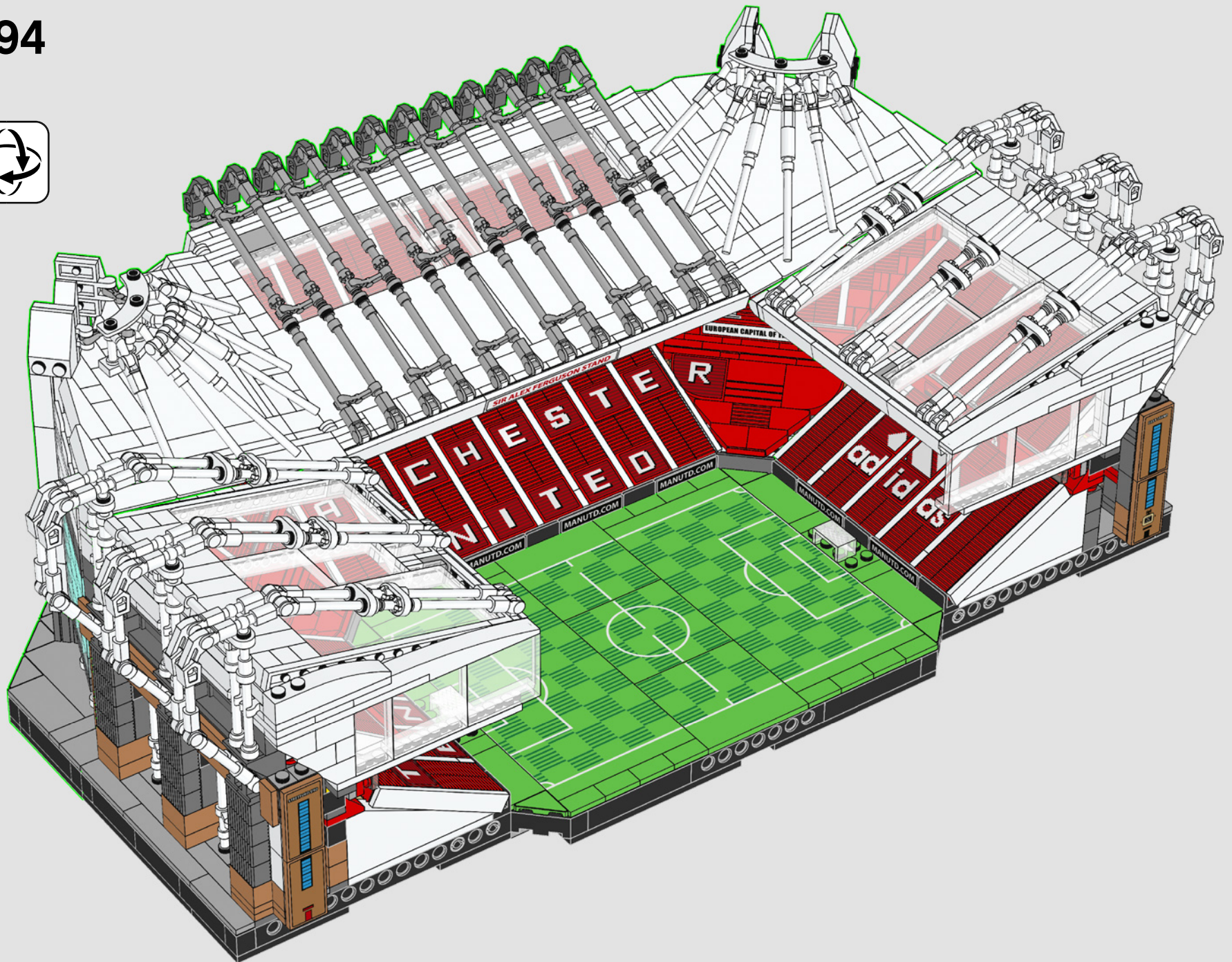


2x

493







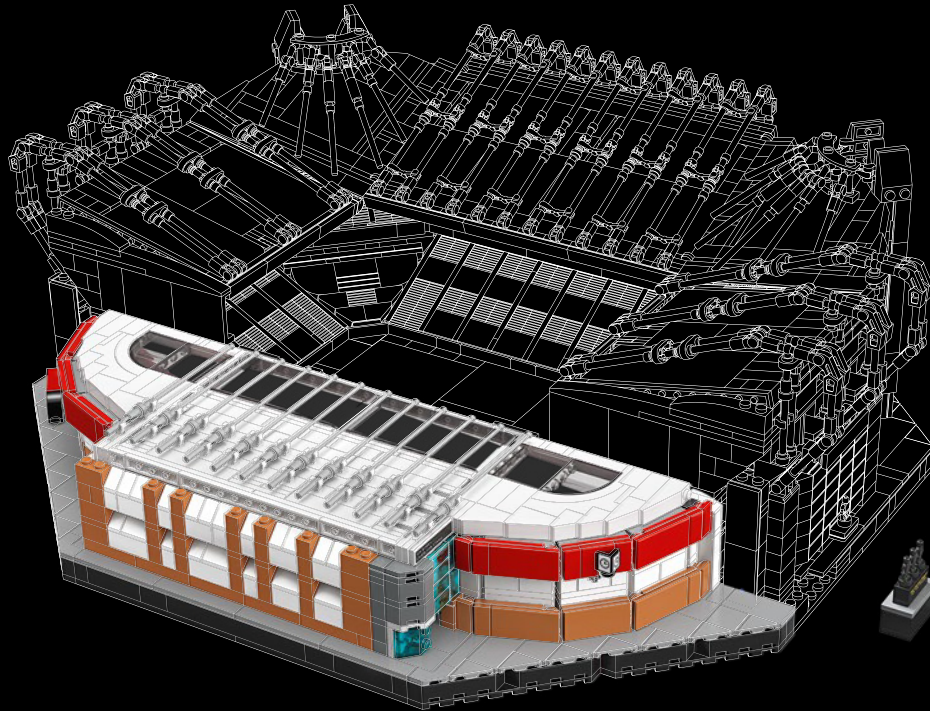


### TRIBUNE SIR BOBBY CHARLTON

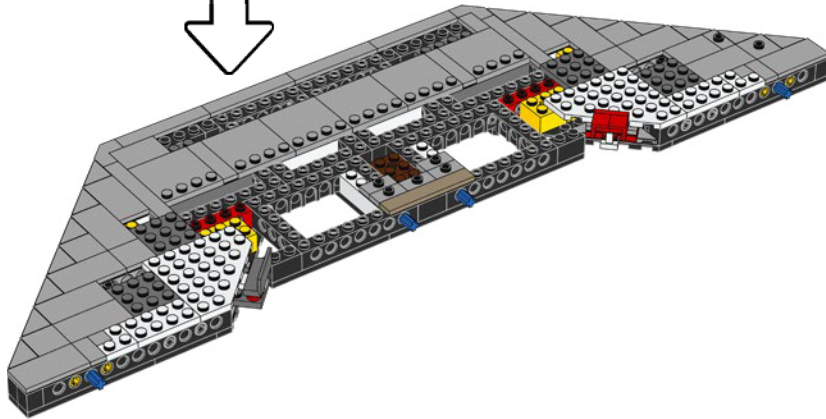
L'ancienne tribune principale d'Old Trafford, rebaptisée « tribune Sir Bobby Charlton » en 2016, abrite le centre des médias, les vestiaires des joueurs et les bancs surélevés de l'équipe. Les joueurs entrent sur le terrain par un tunnel à l'angle sud-ouest du terrain.

### LE SAVIEZ-VOUS ?

L'ancien tunnel des joueurs au centre de la tribune est la seule partie du stade original de 1910 à avoir survécu. Une capsule temporelle commémorant les 100 ans d'Old Trafford se trouve sous le logo du Manchester United, à l'entrée du tunnel.



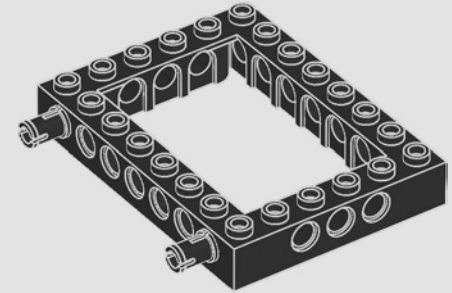
17



2x

1x

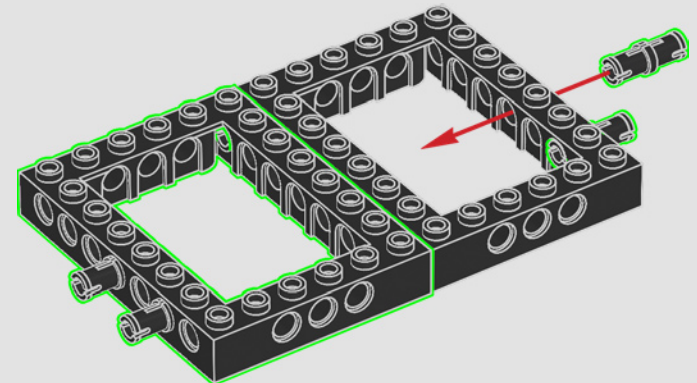
495



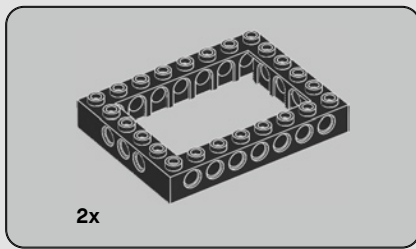
4x

1x

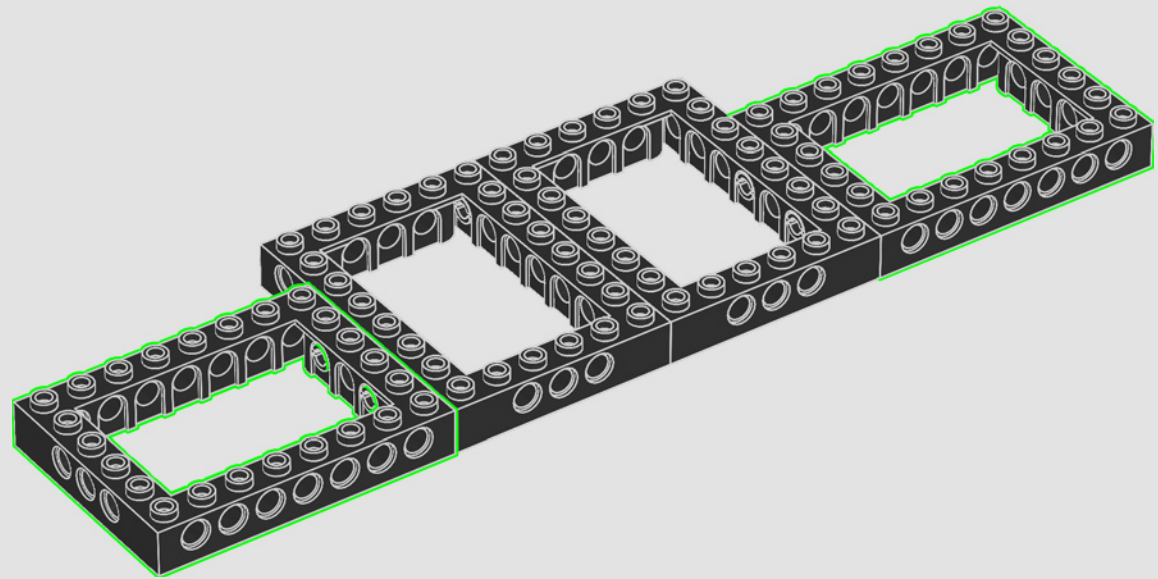
496



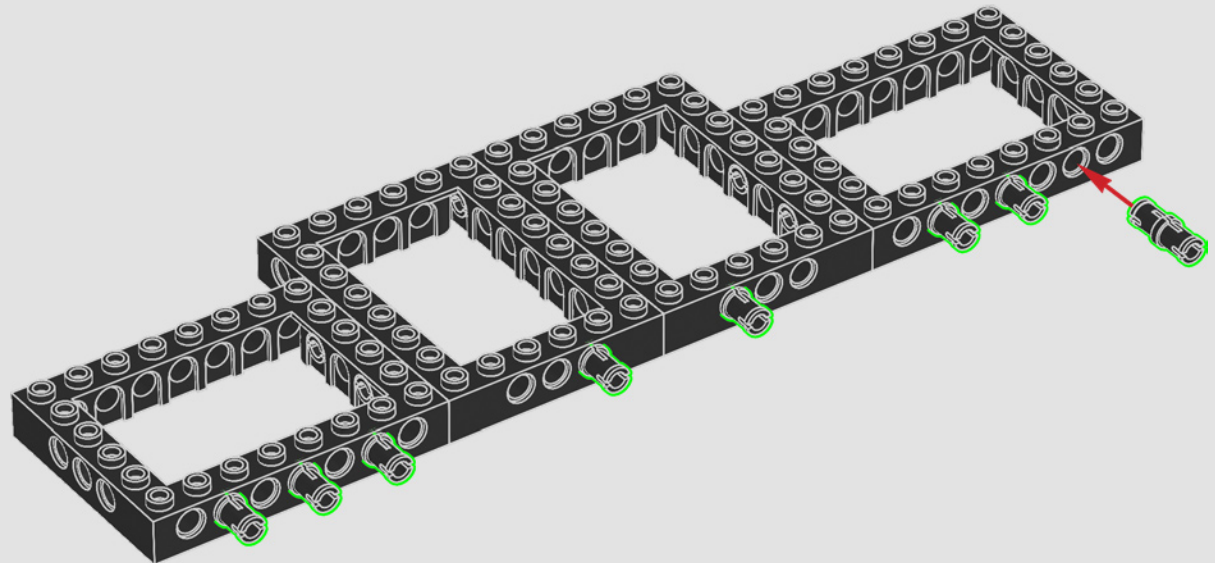


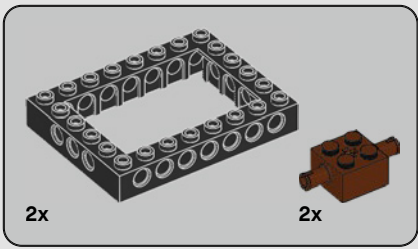


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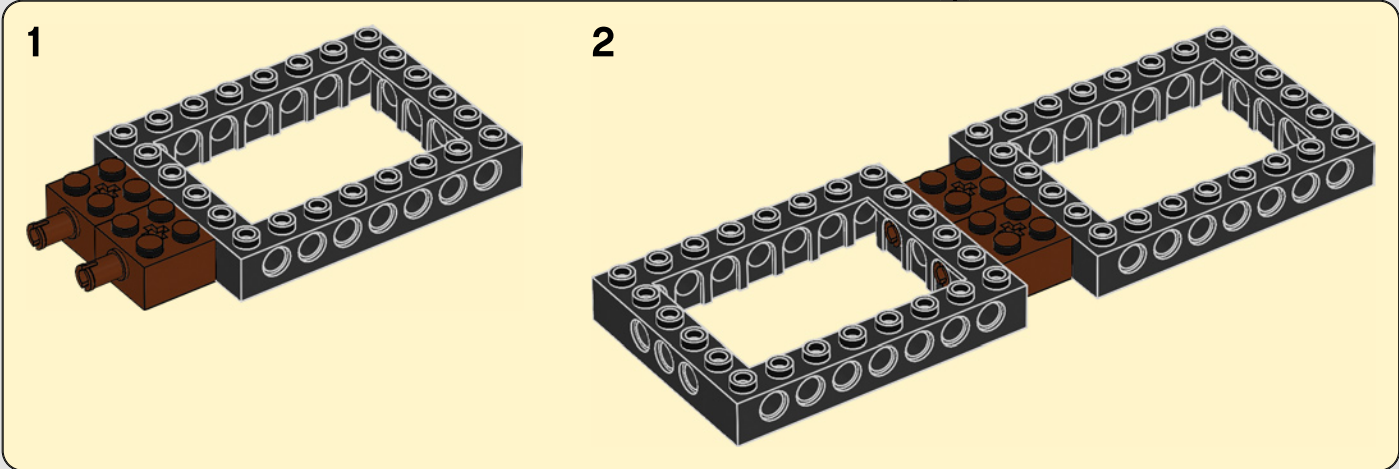
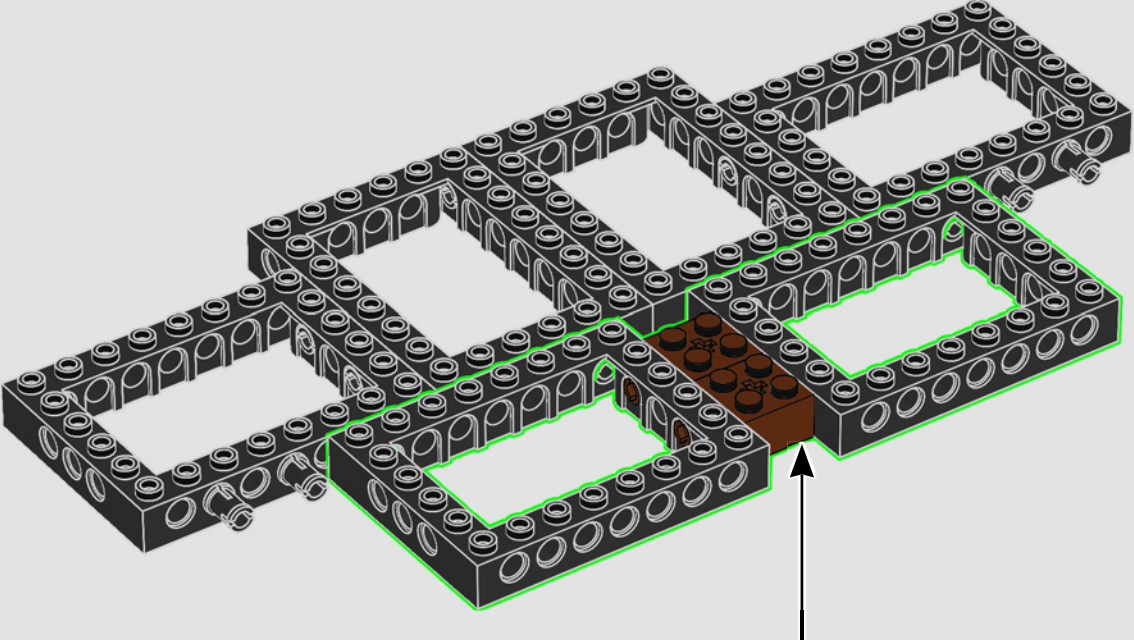


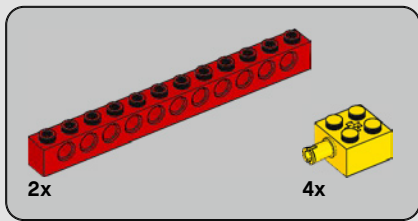
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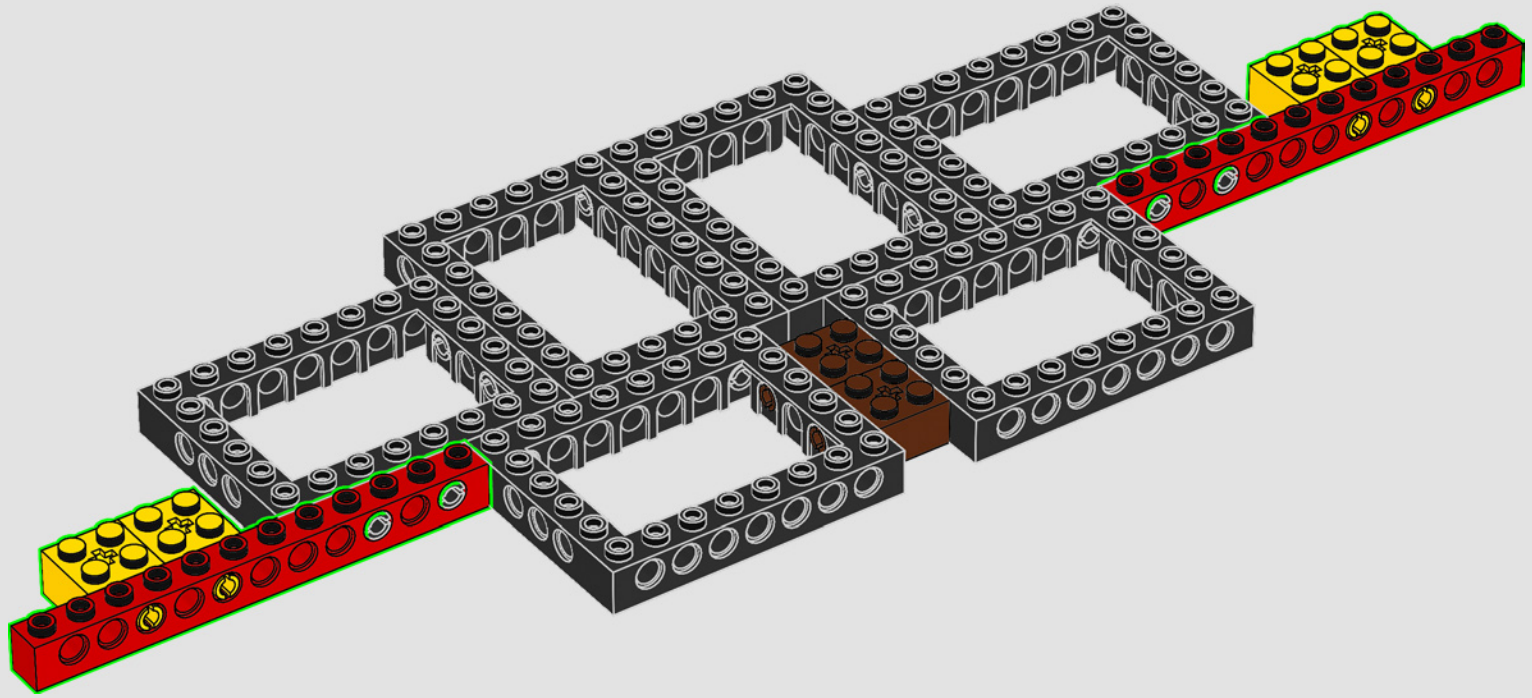


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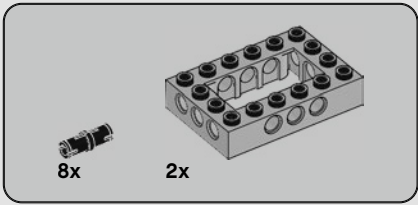




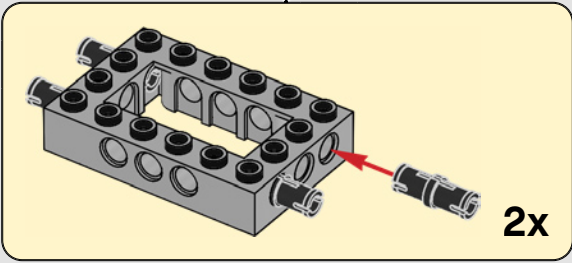
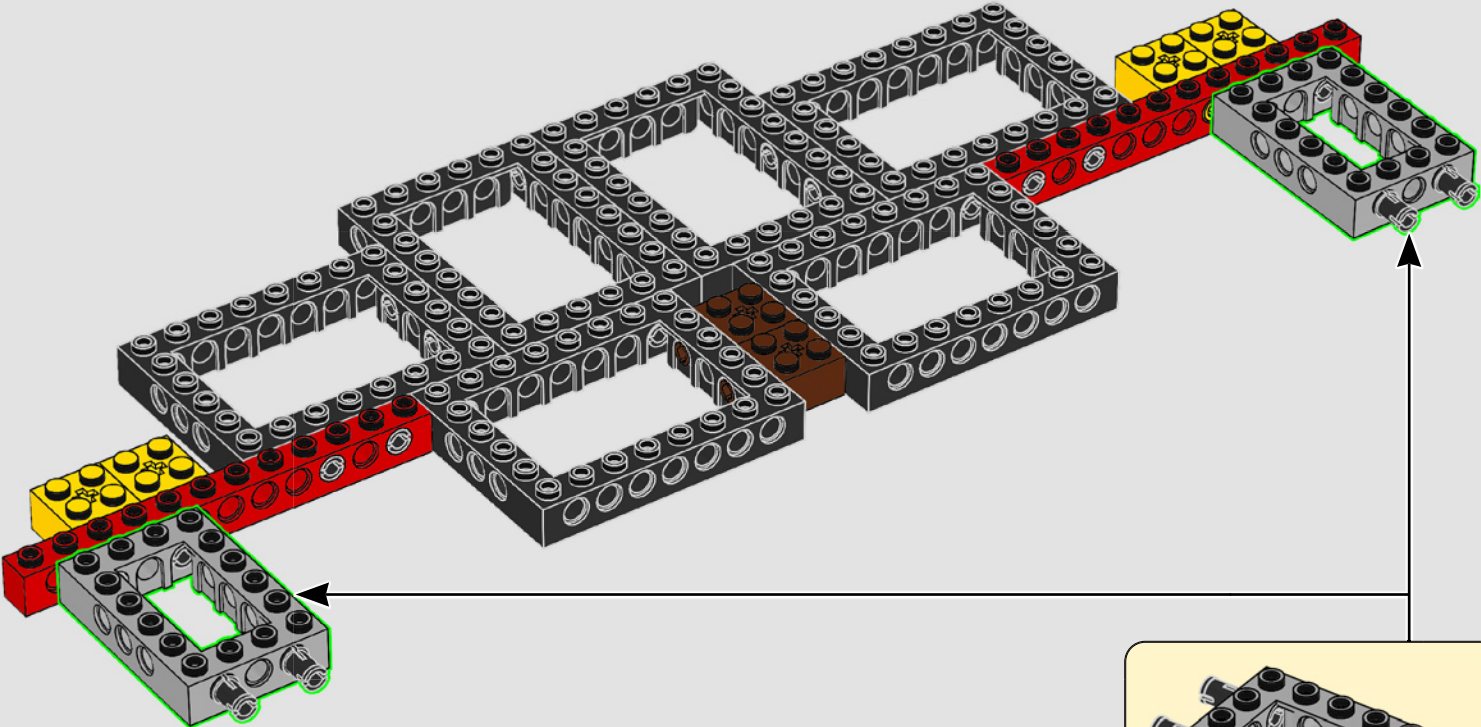
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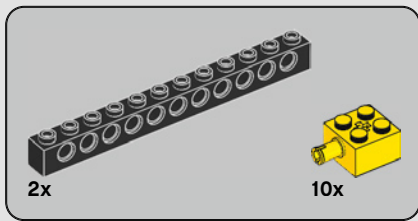




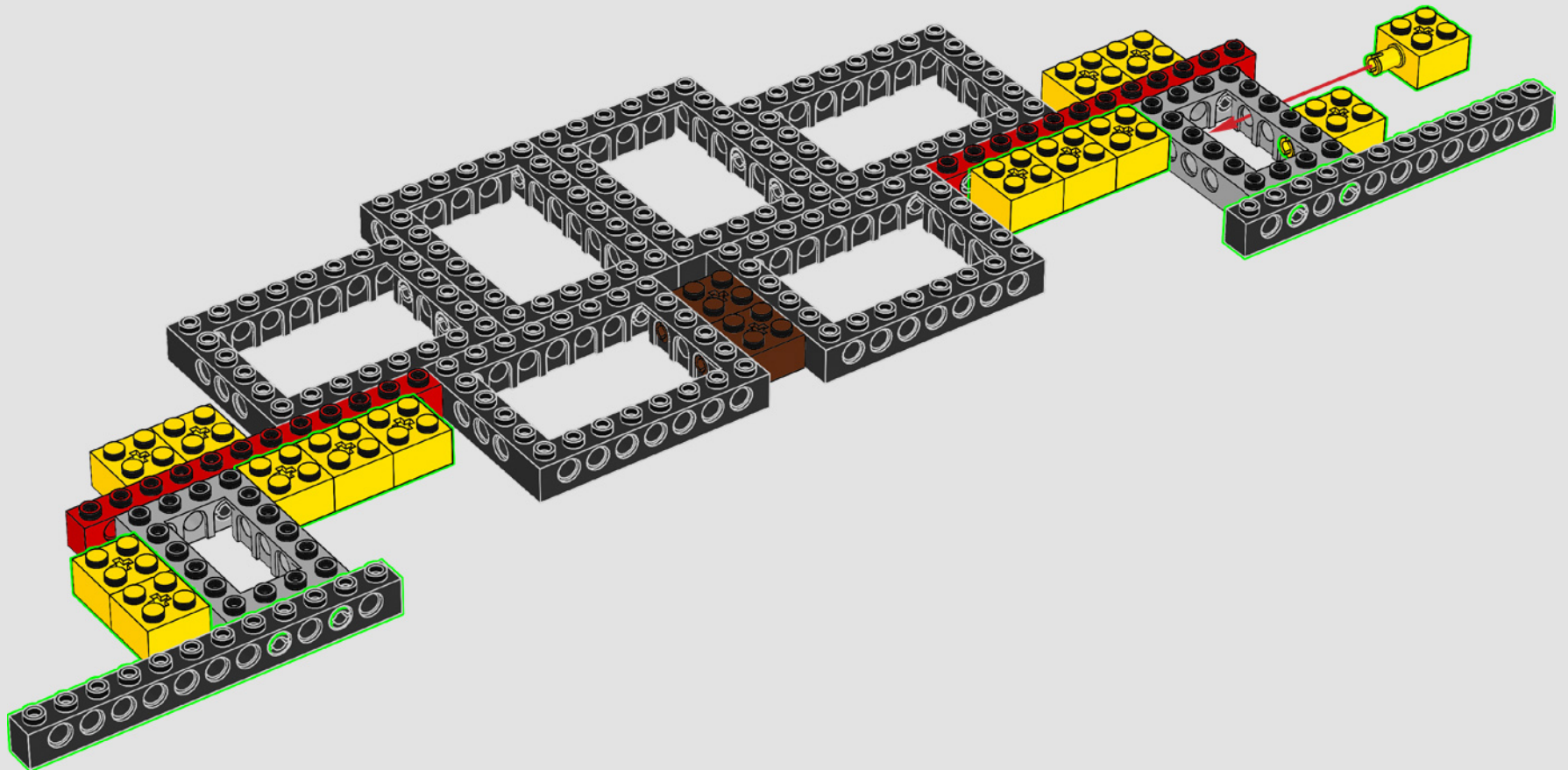


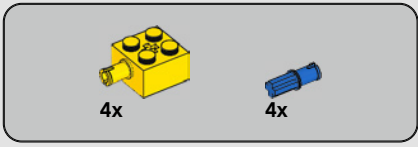
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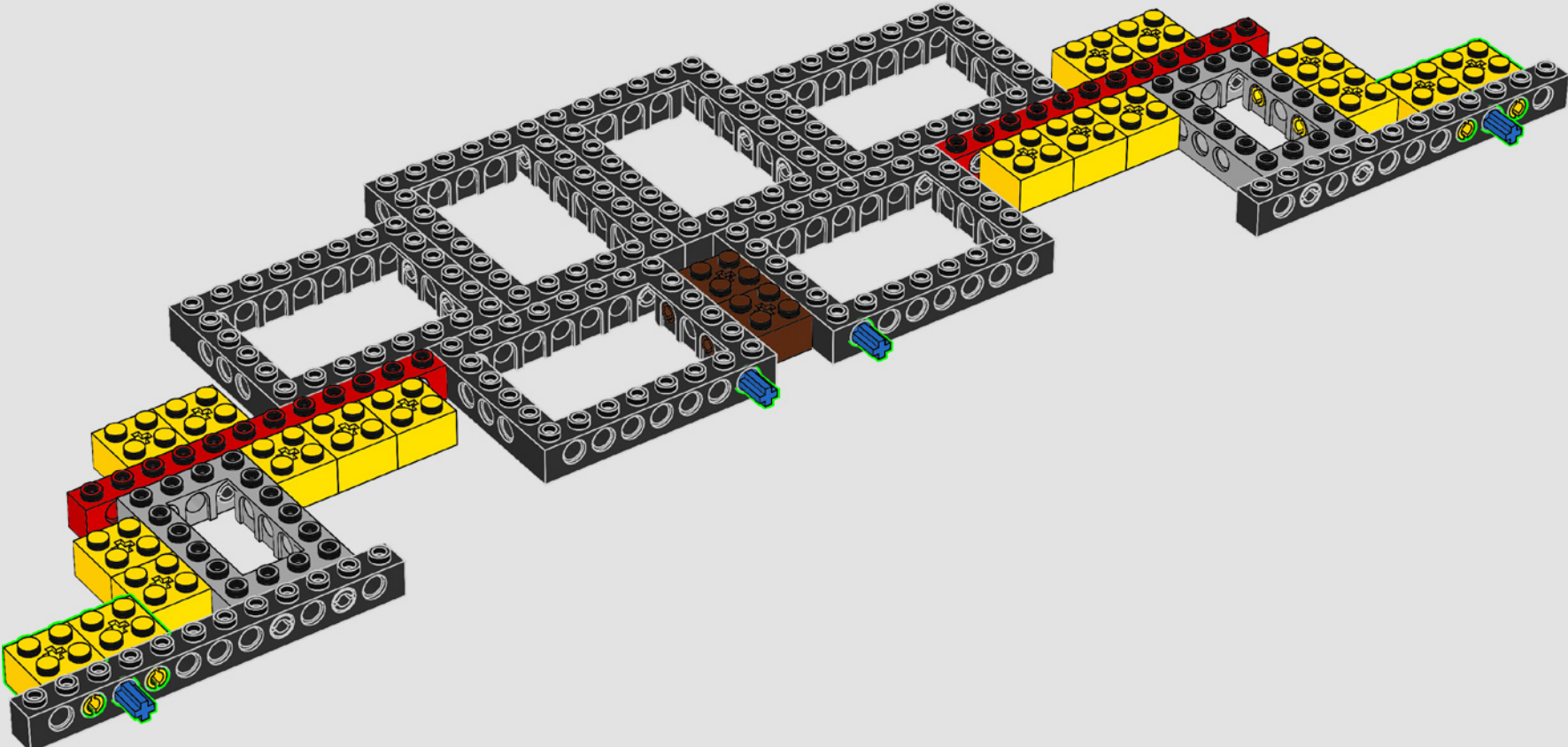


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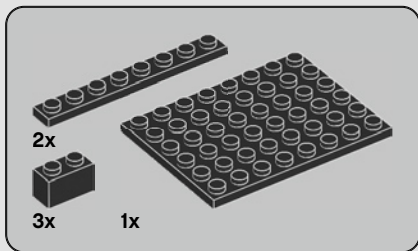




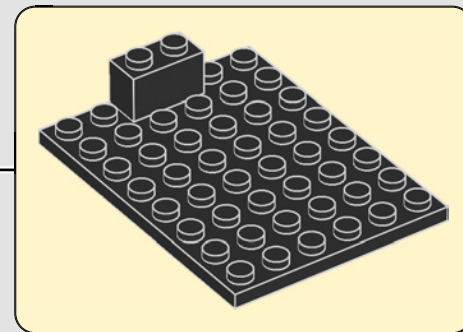
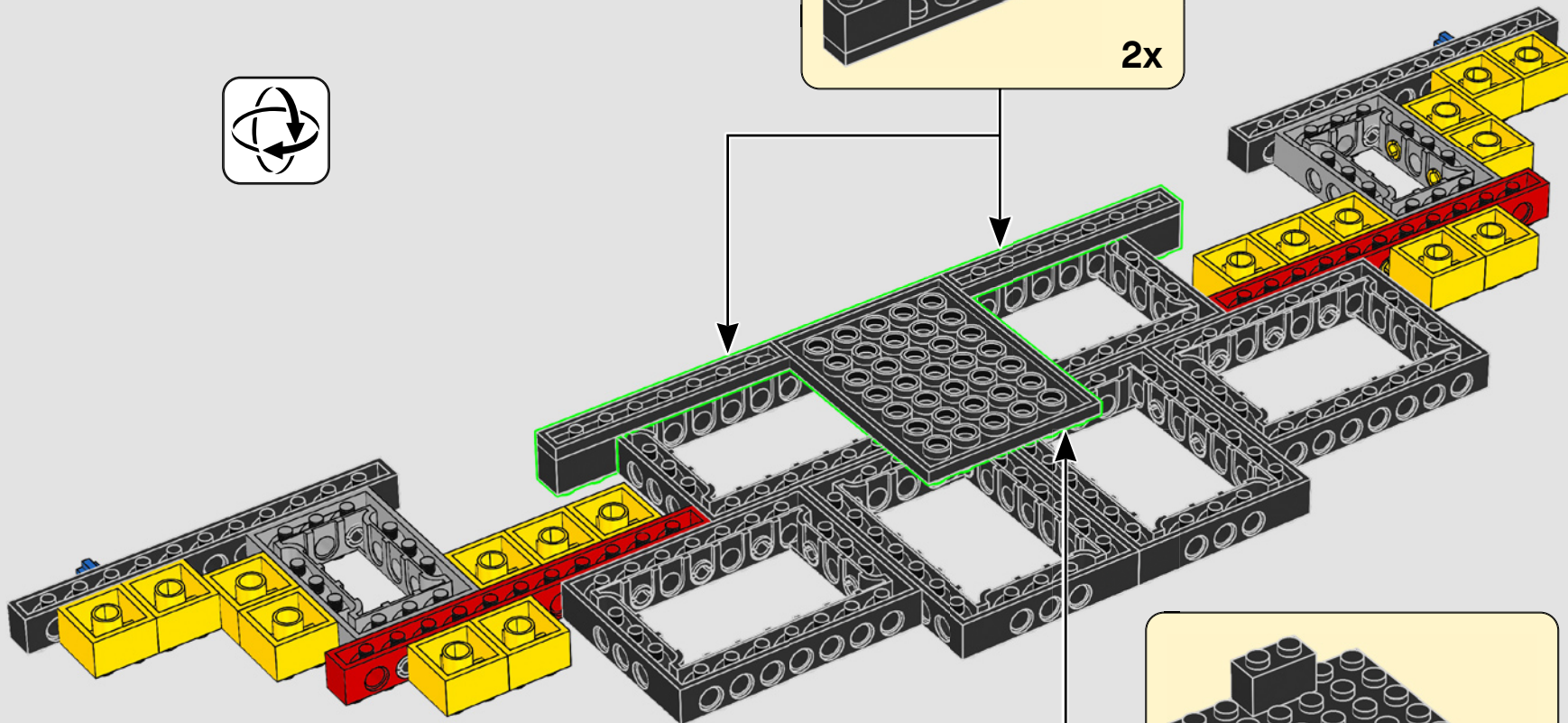
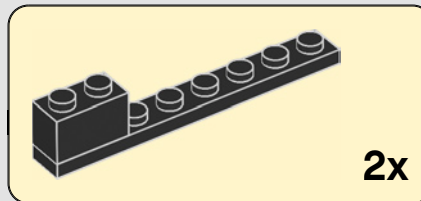
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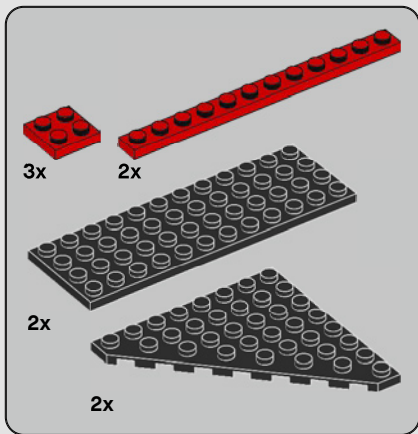




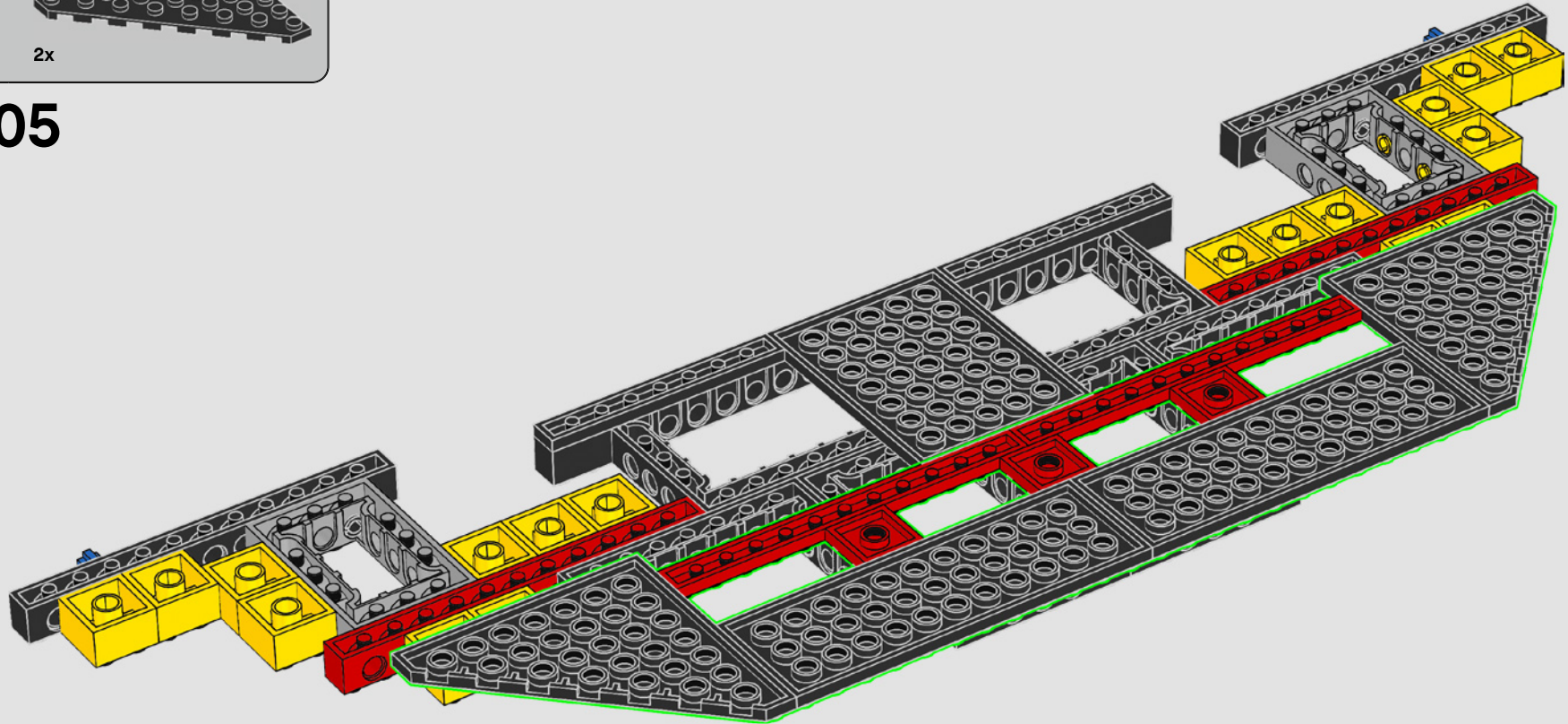


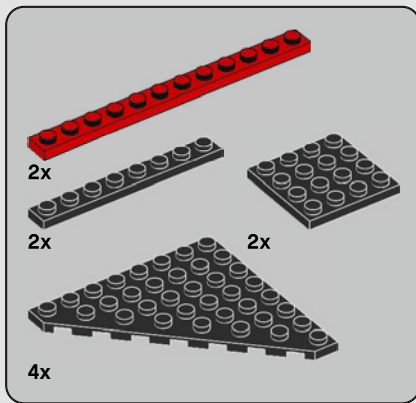
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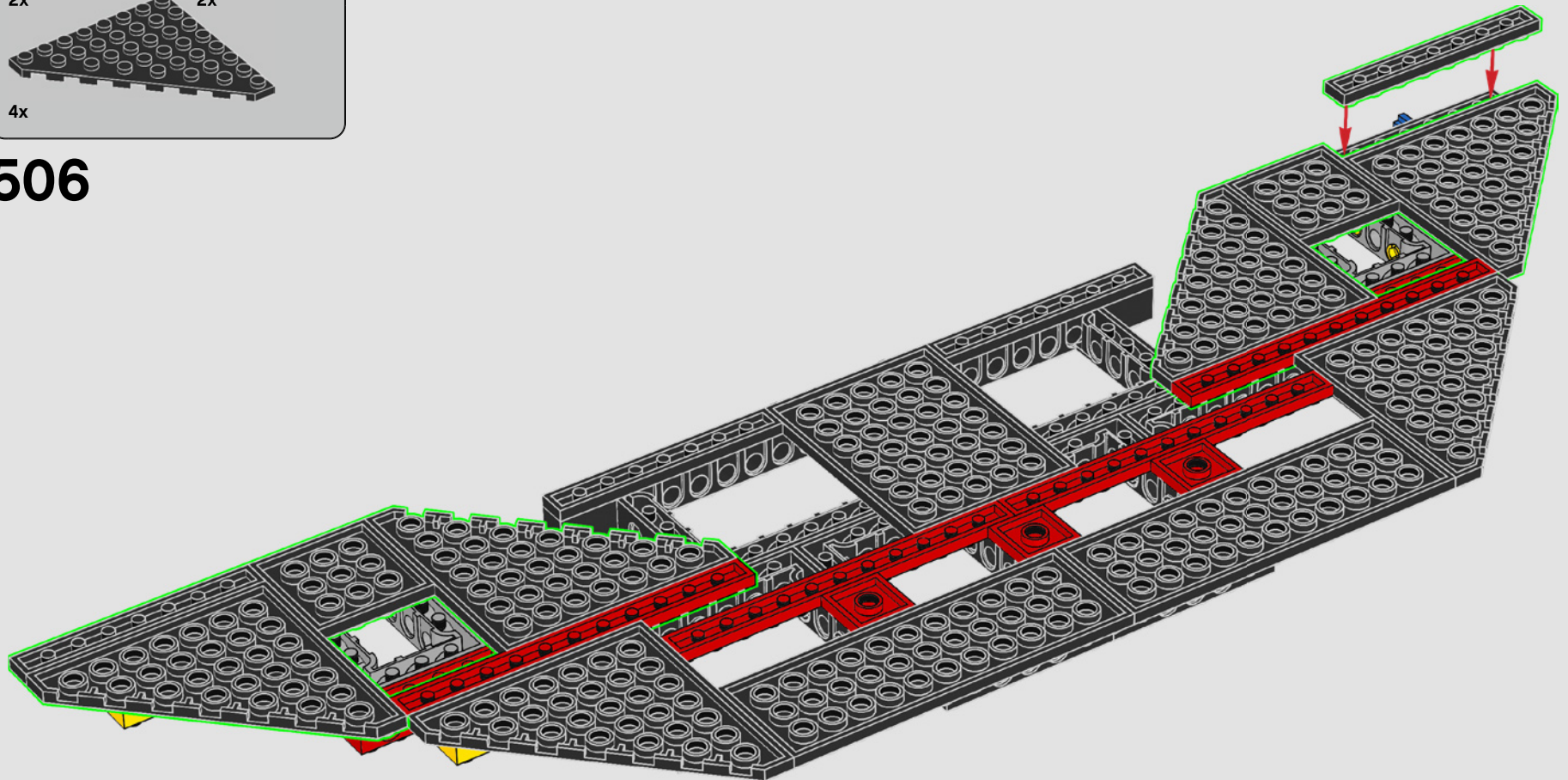


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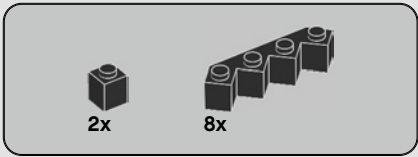




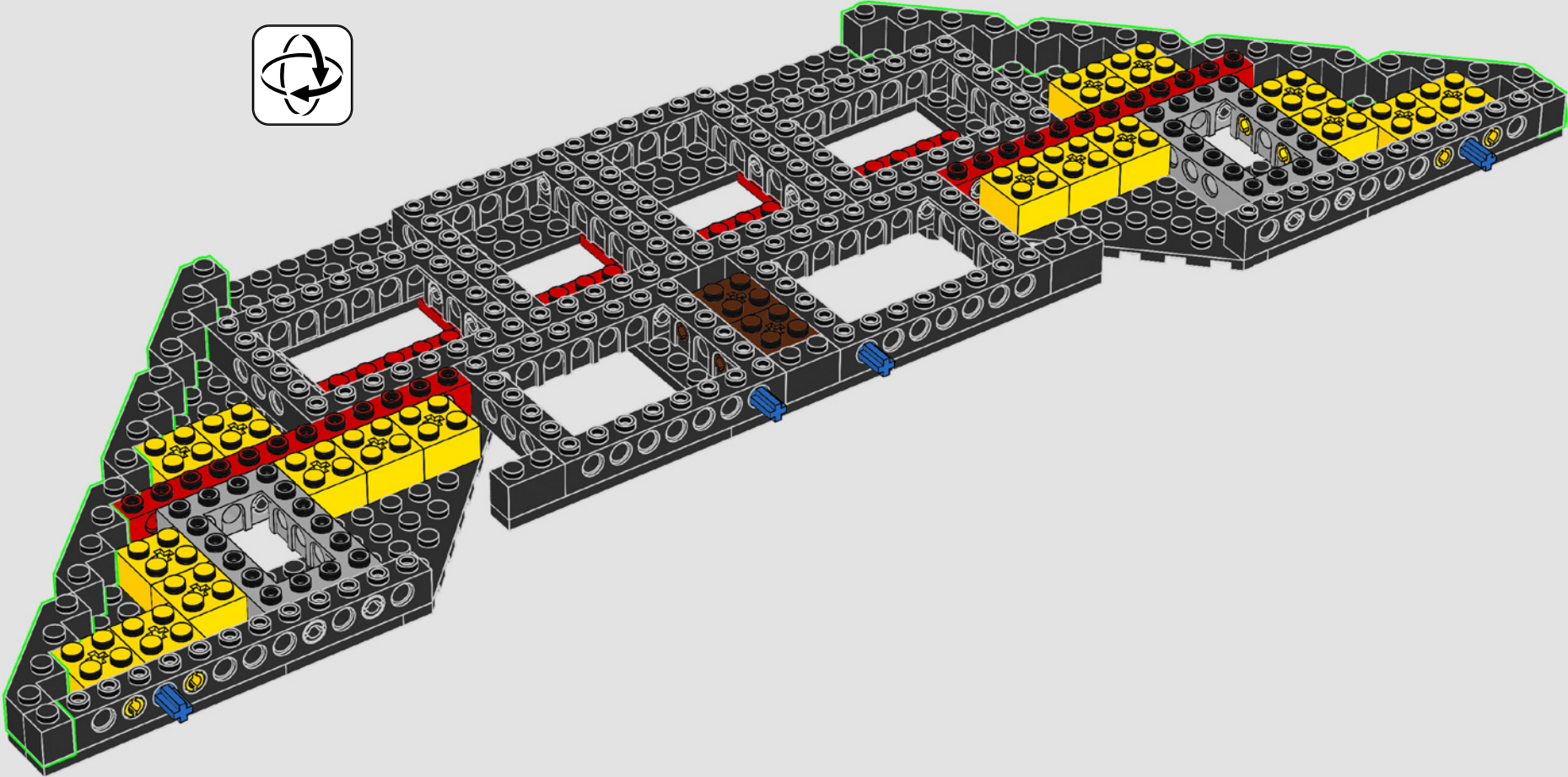
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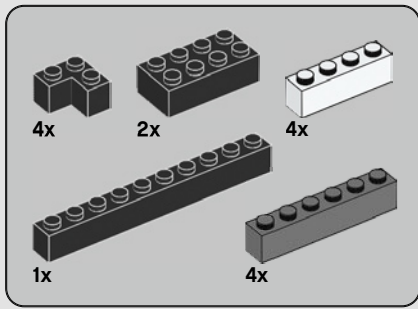




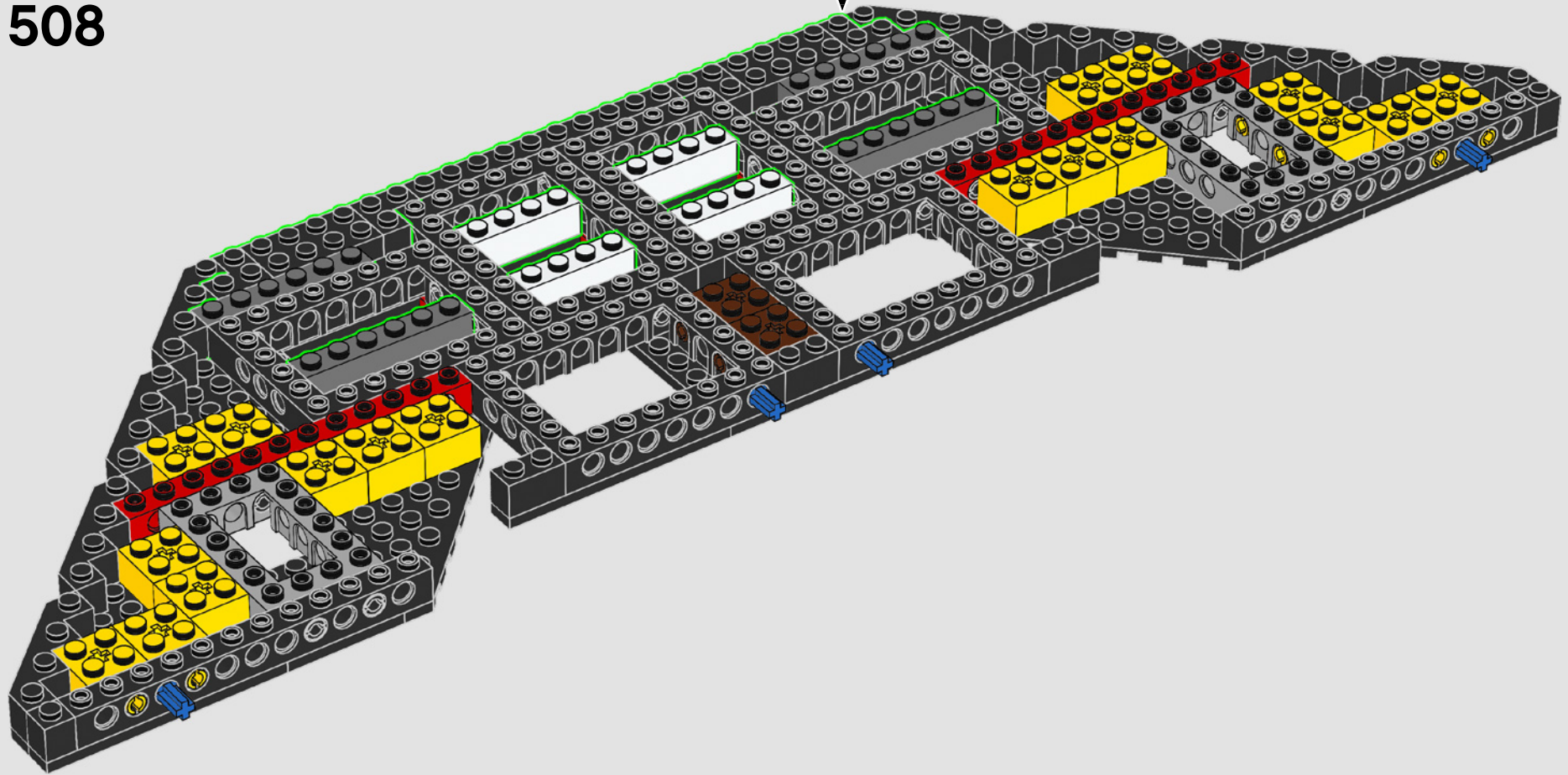
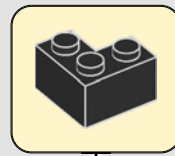


507





508



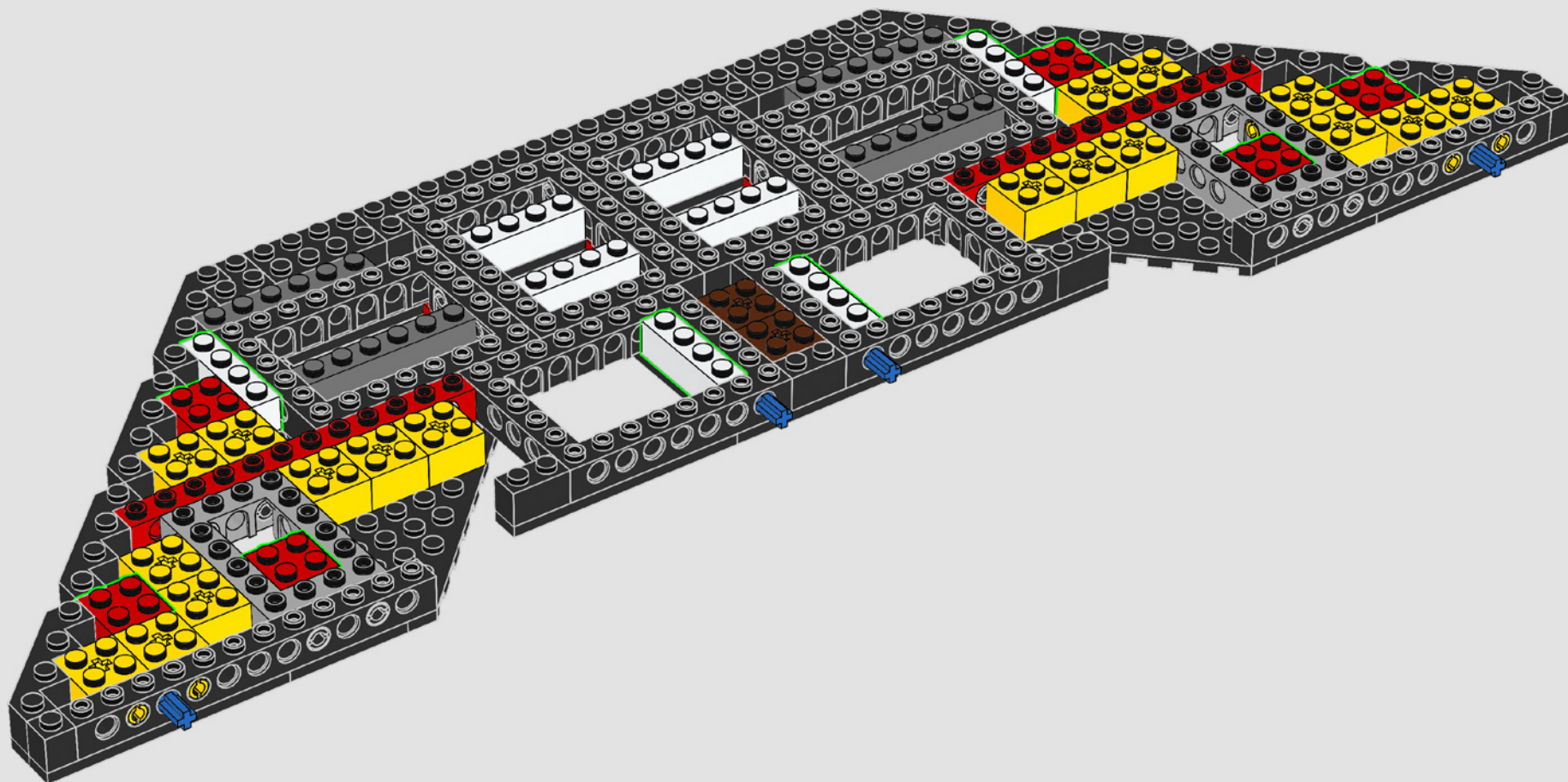


6x

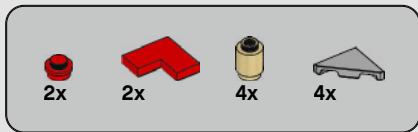


4x

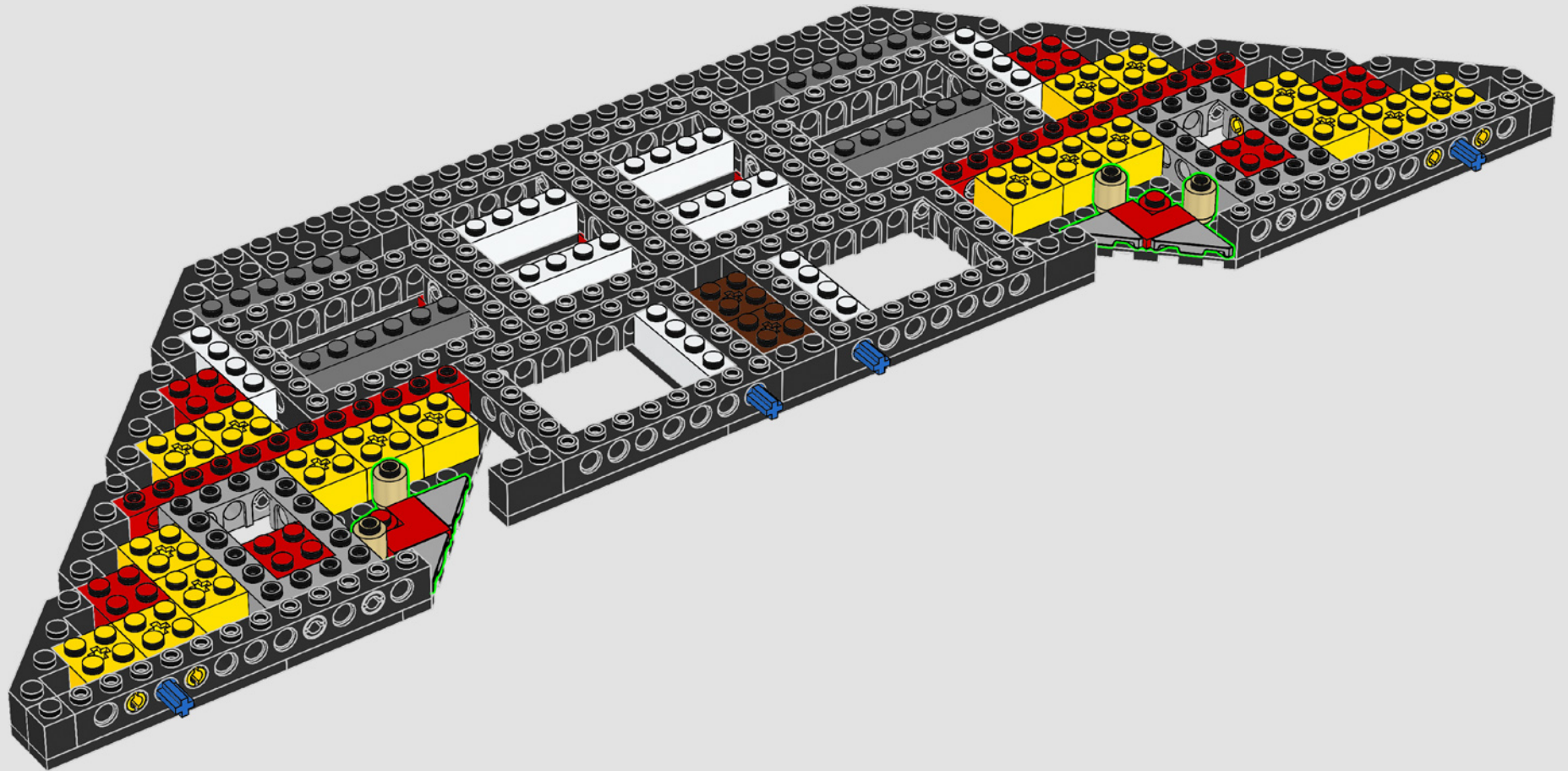
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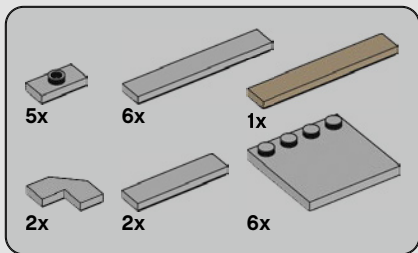




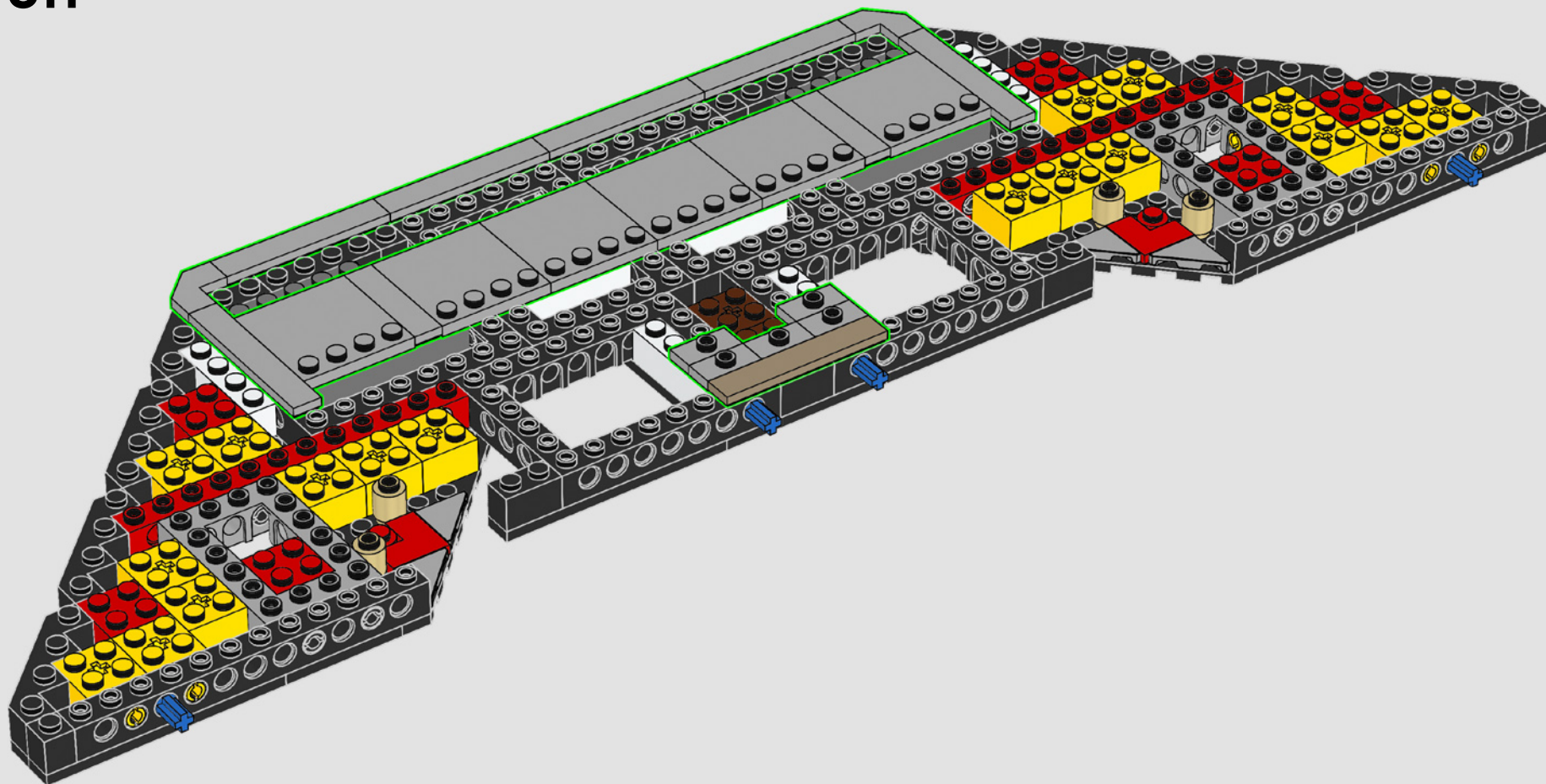


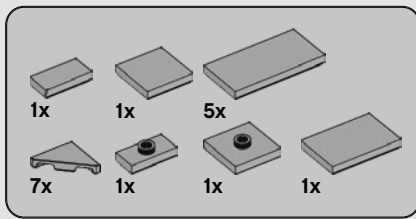
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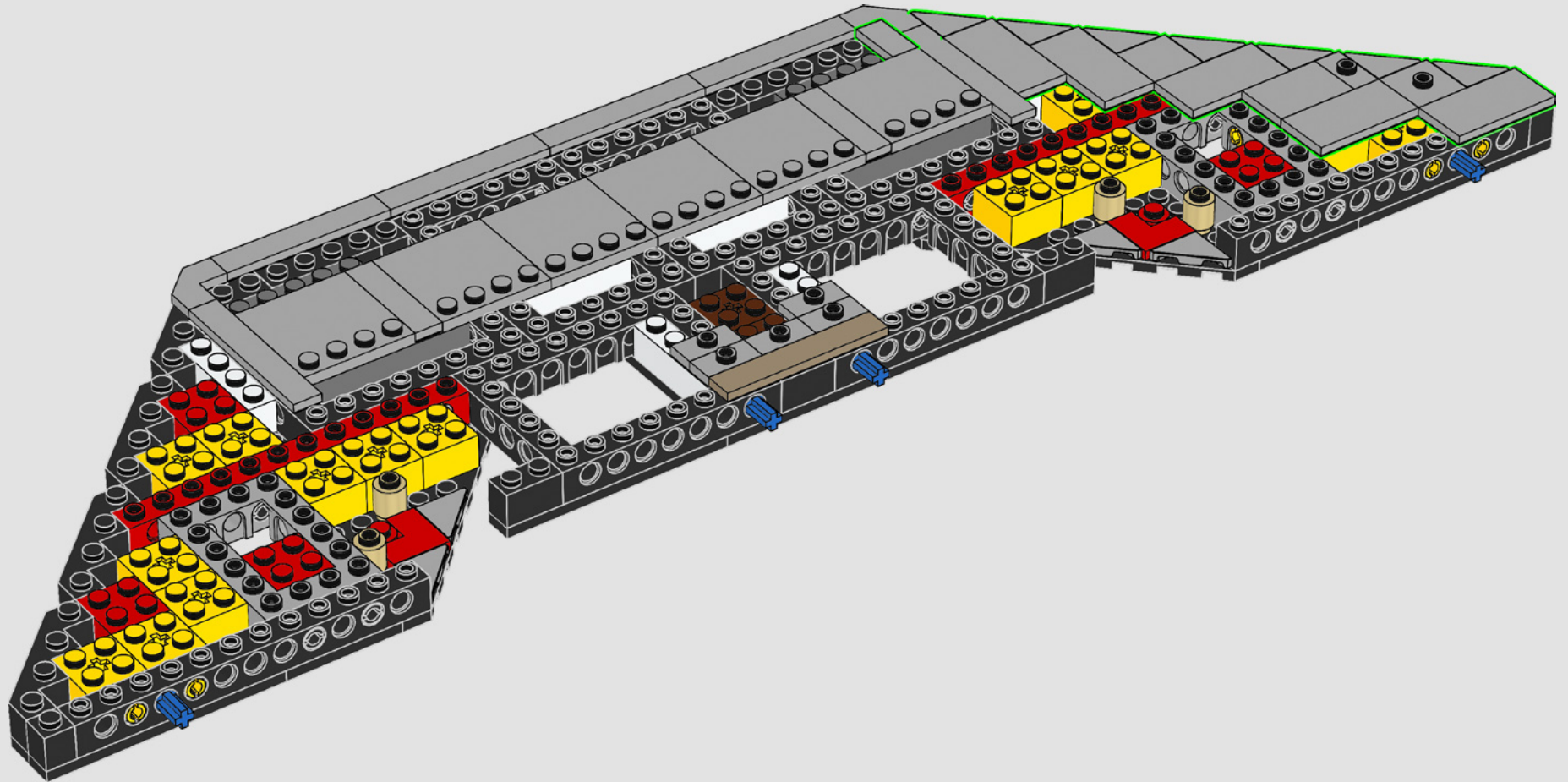


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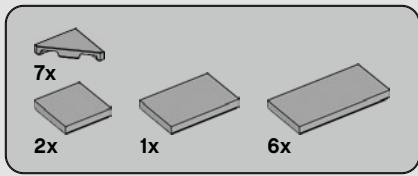




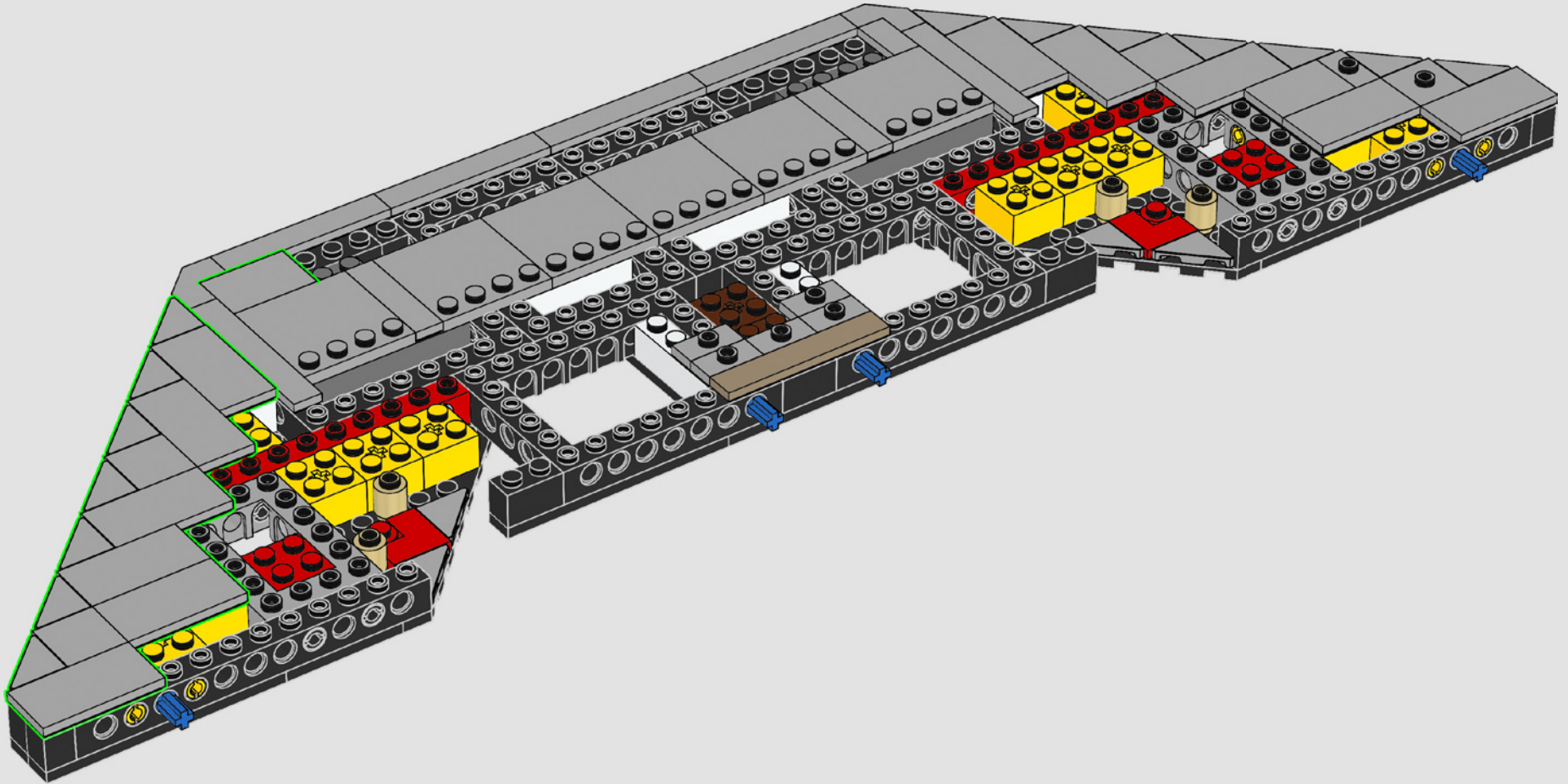
512

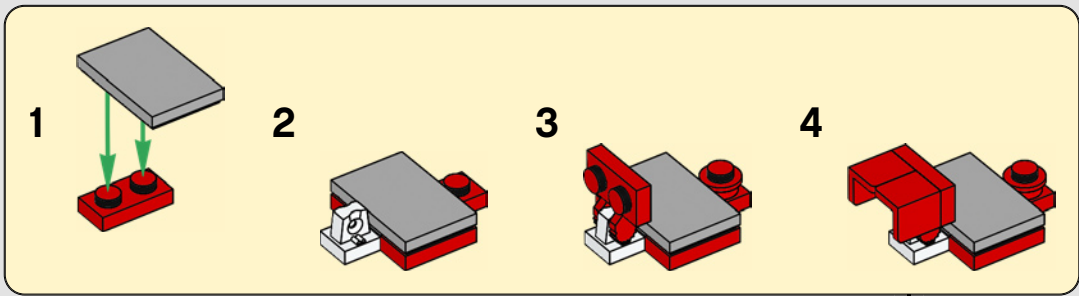
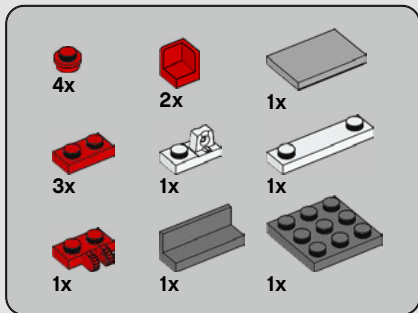




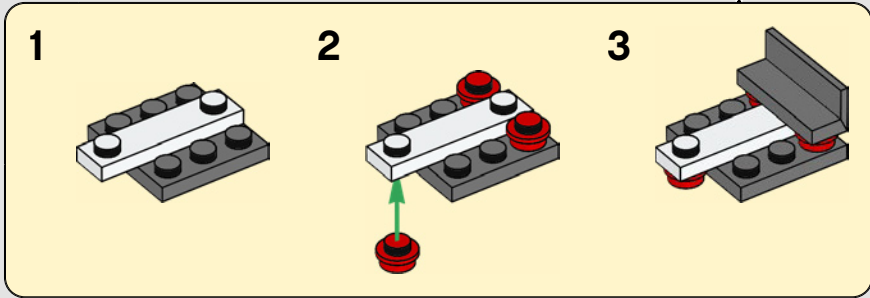
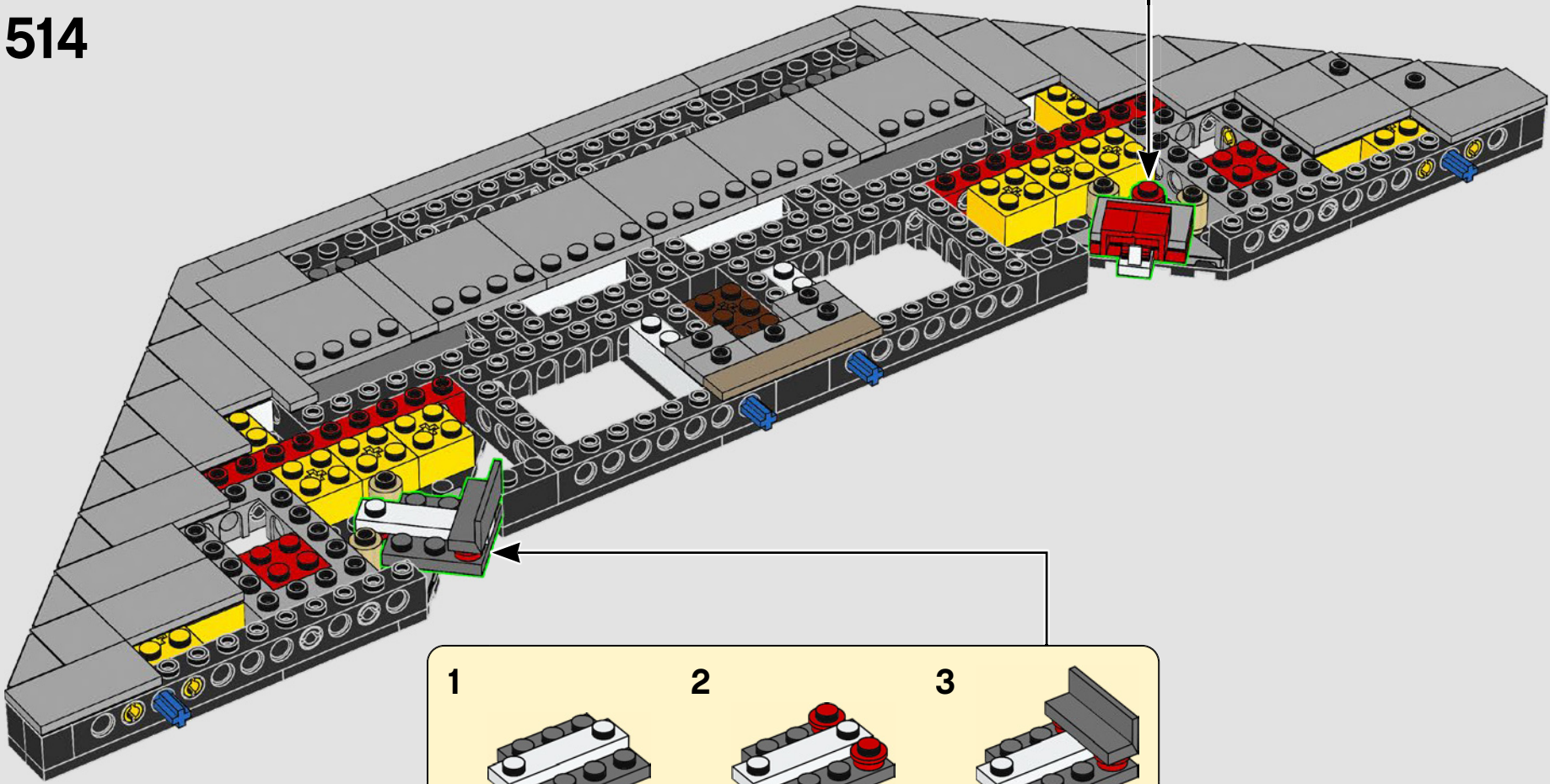


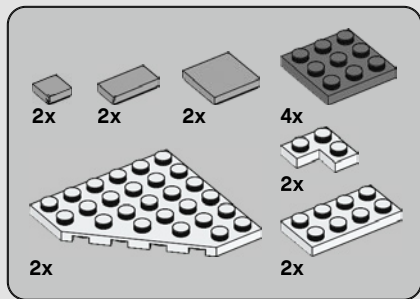
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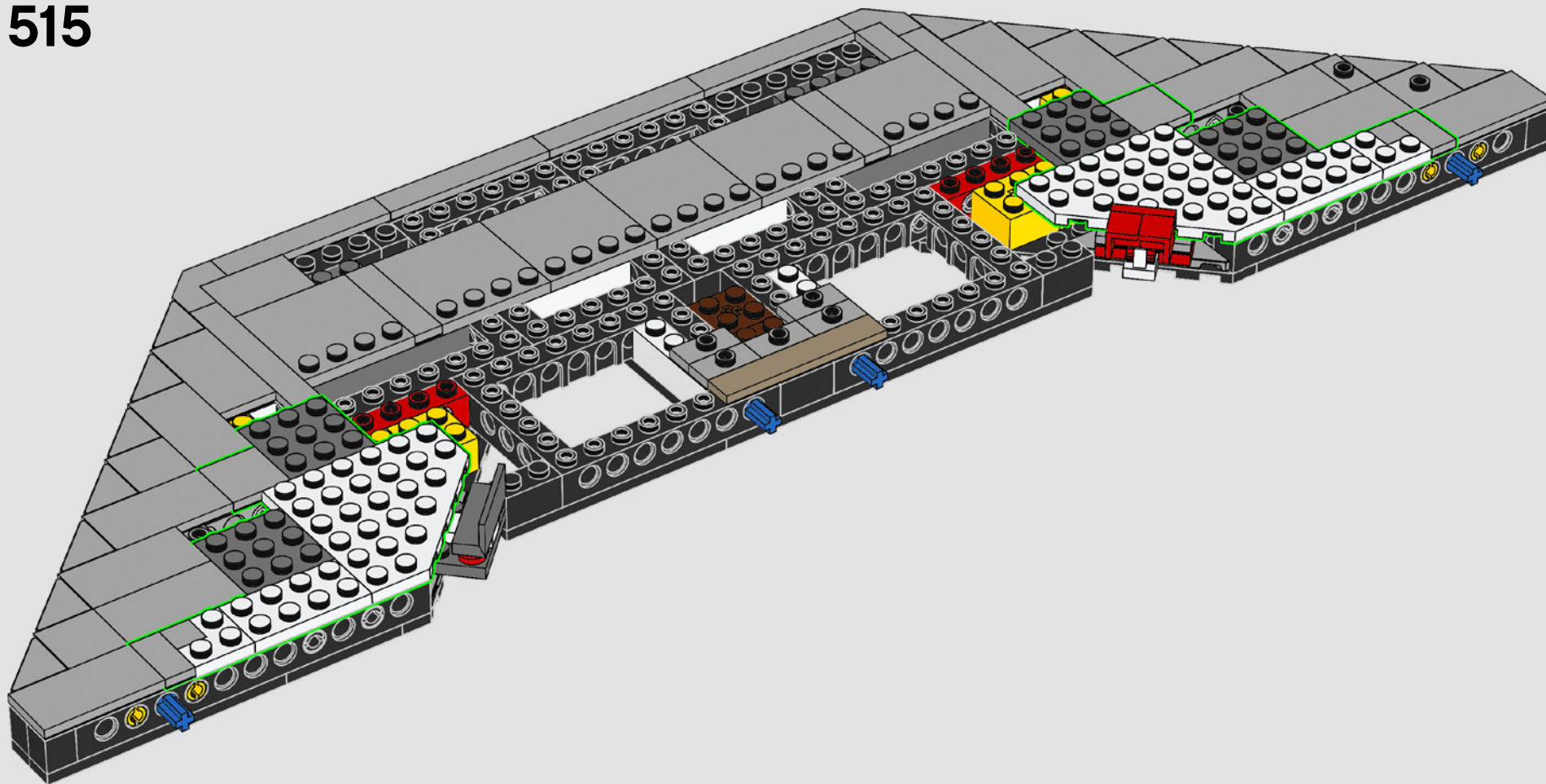


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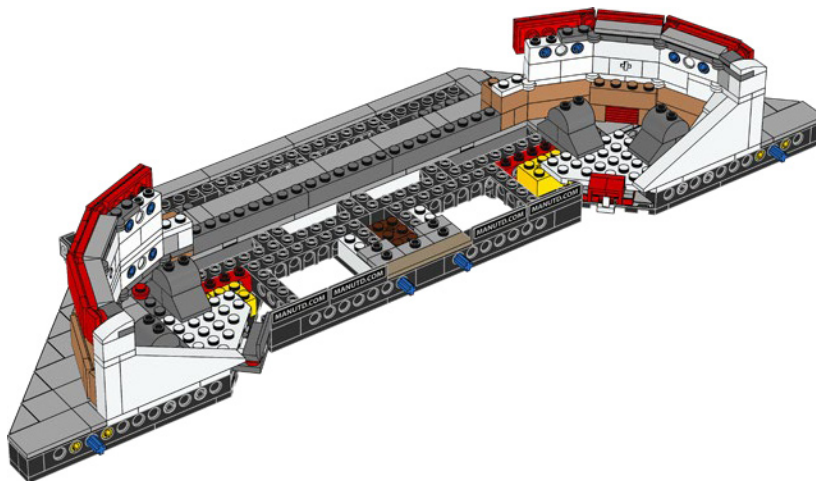


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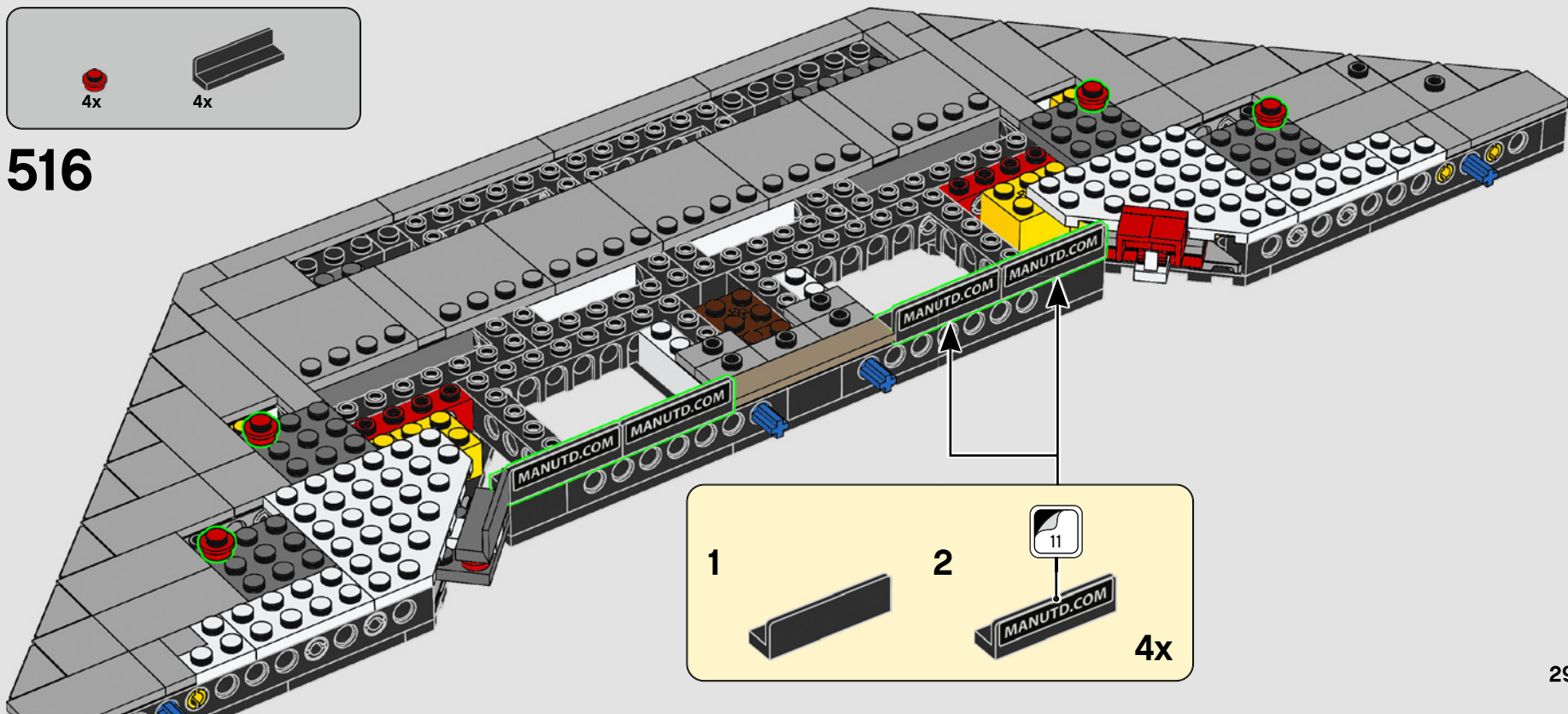
18



4x

4x

516

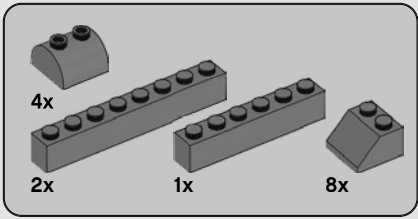


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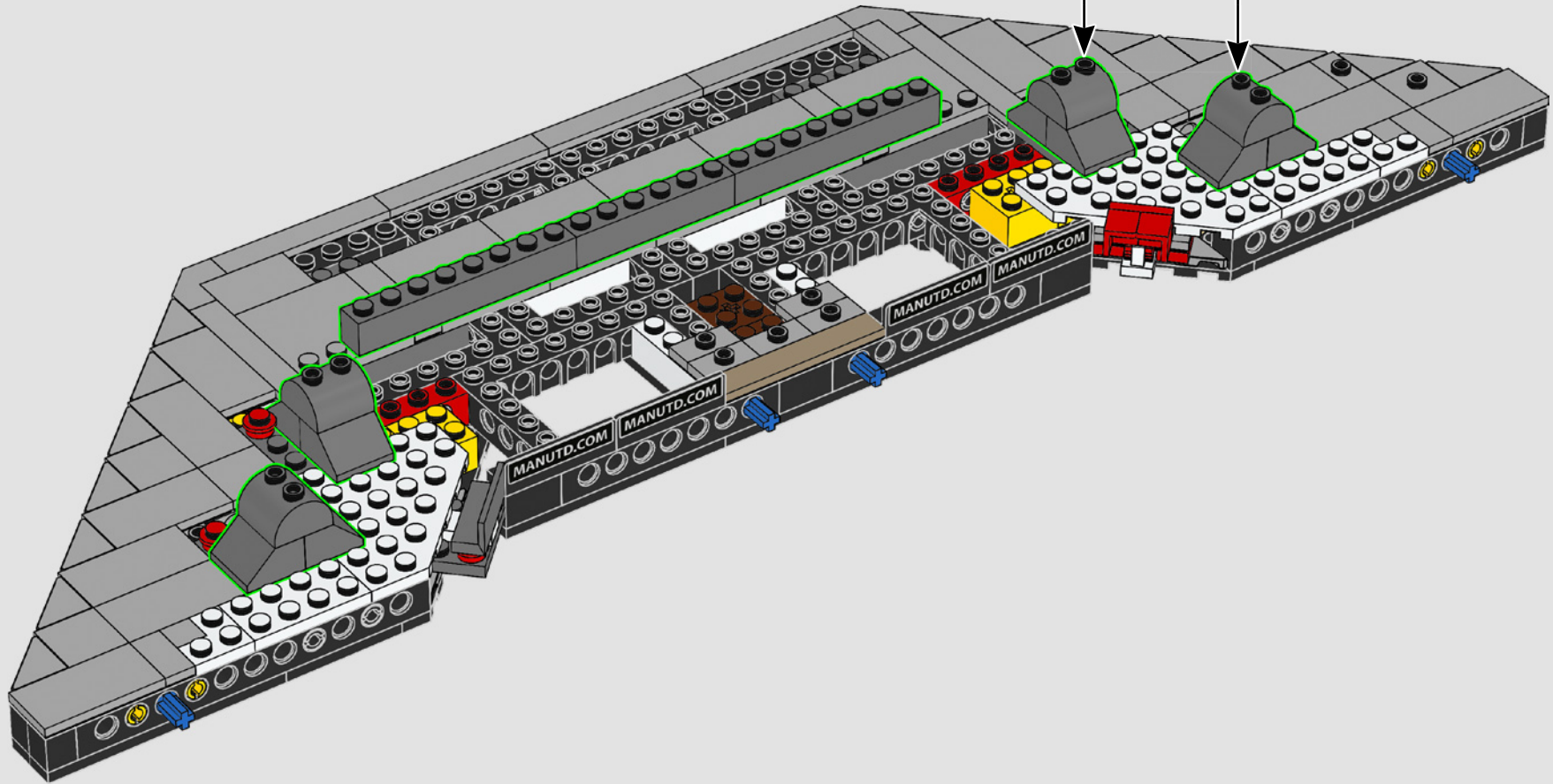
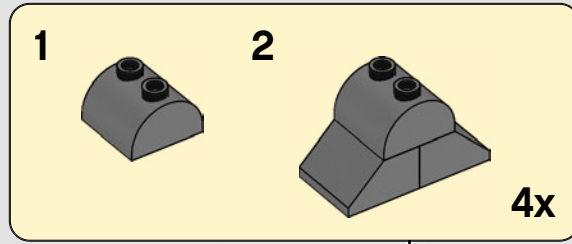
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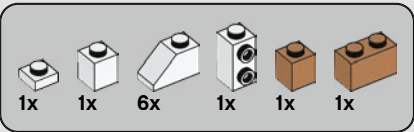
11

4x

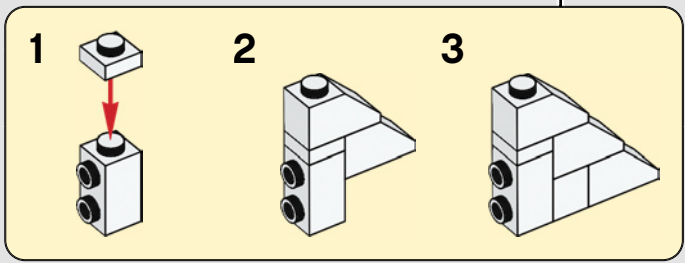
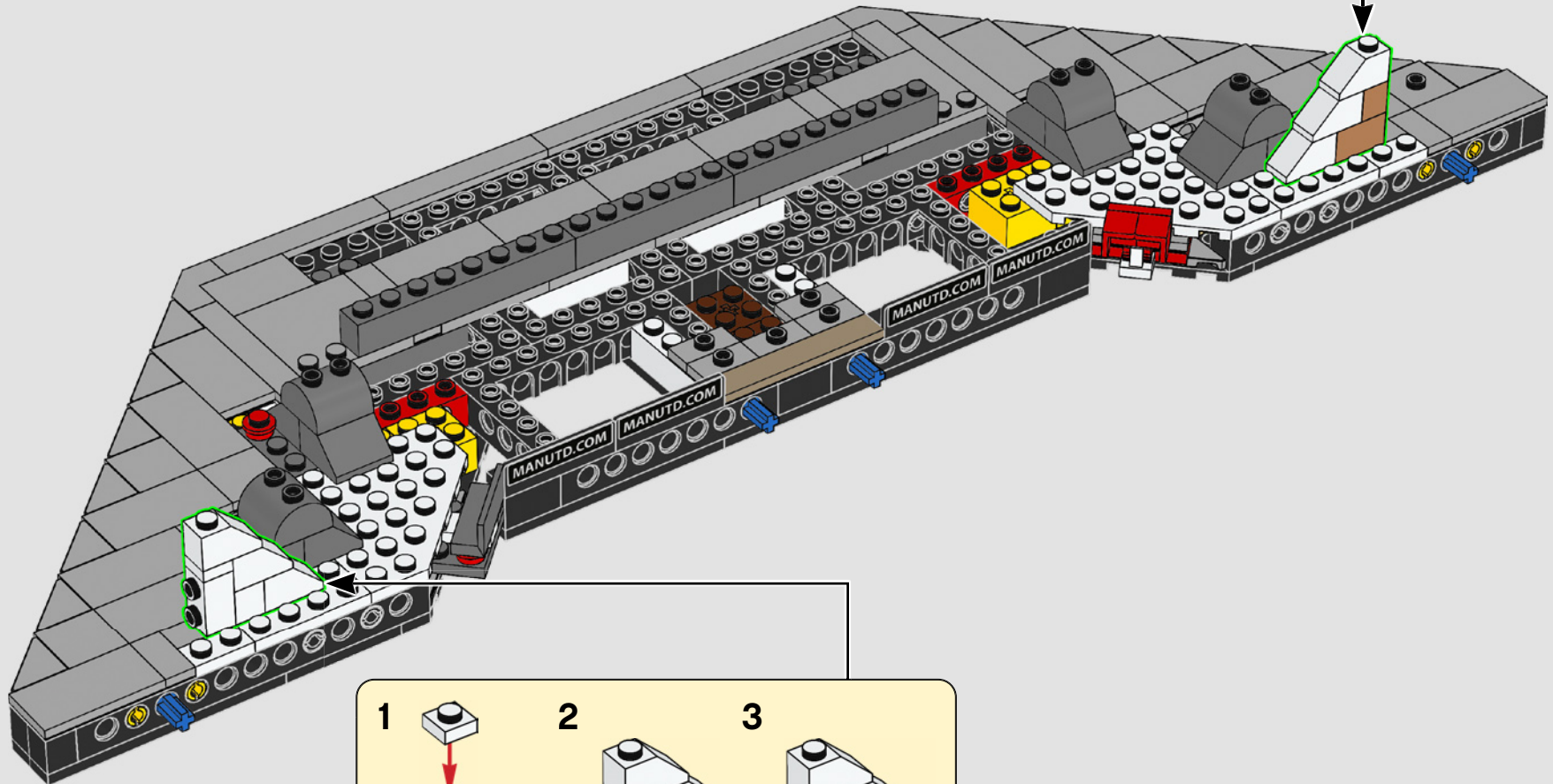
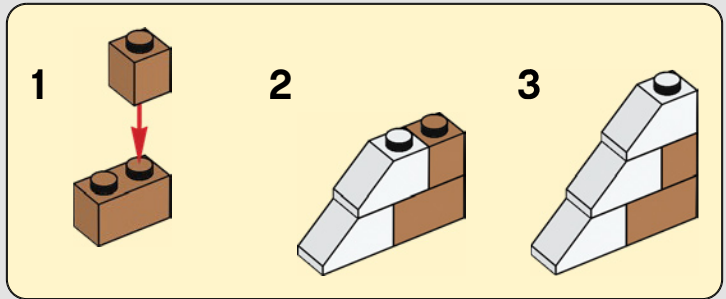


517

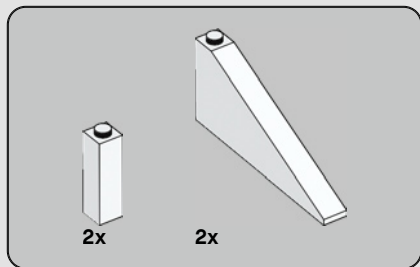




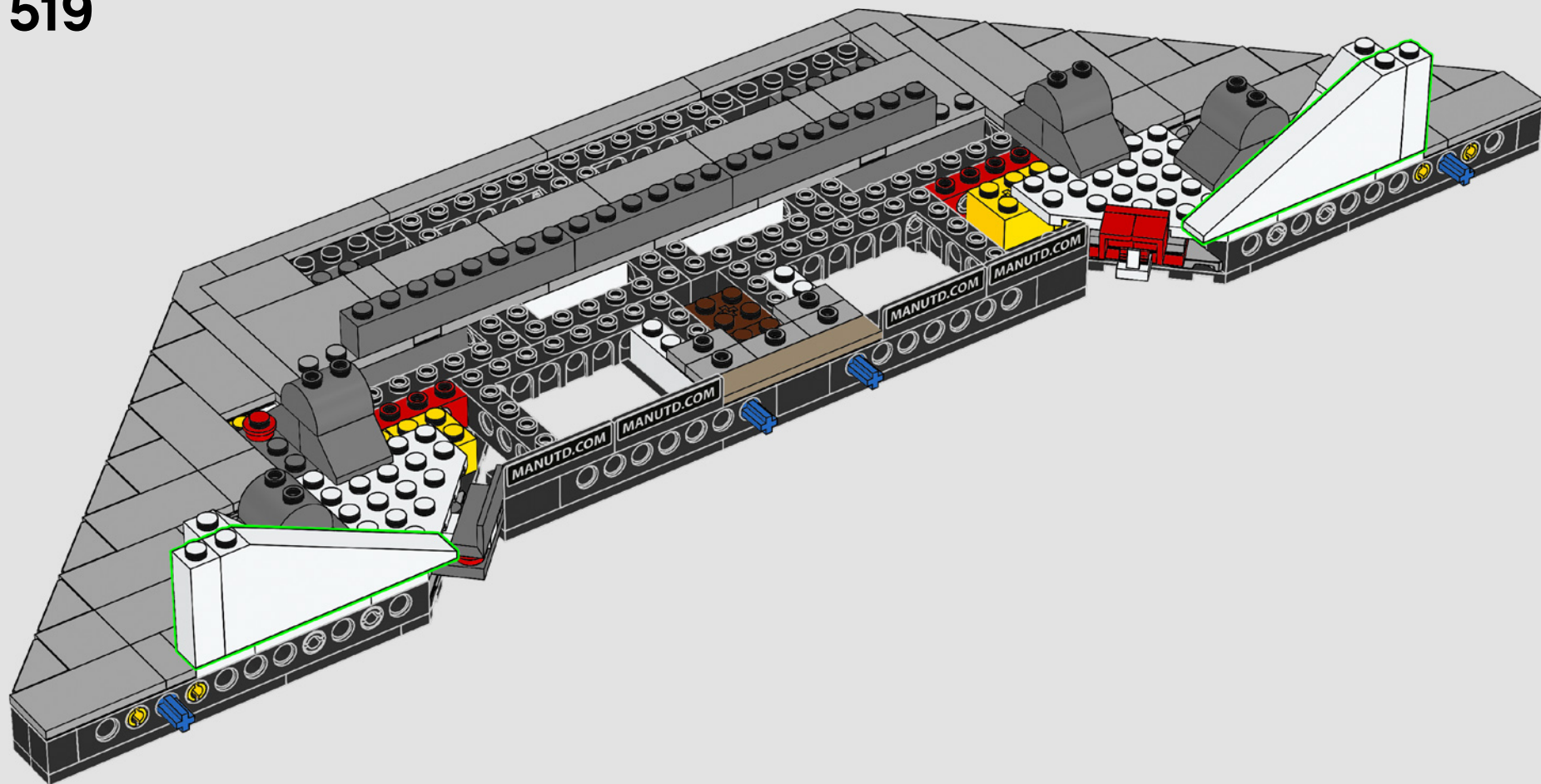
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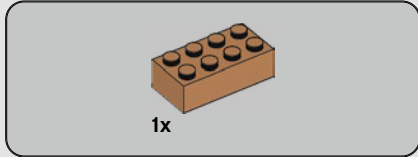
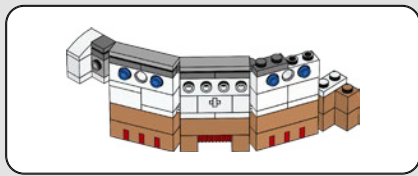




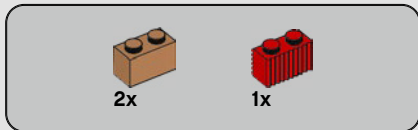
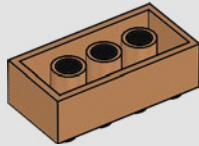


519

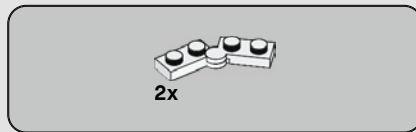
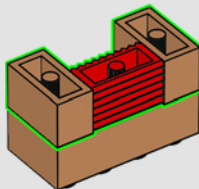




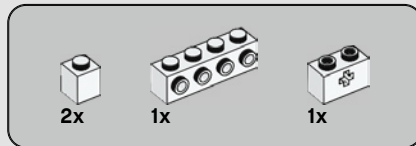
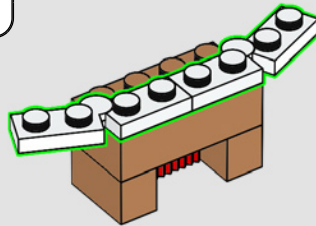
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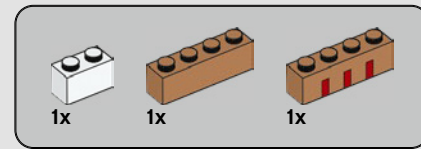
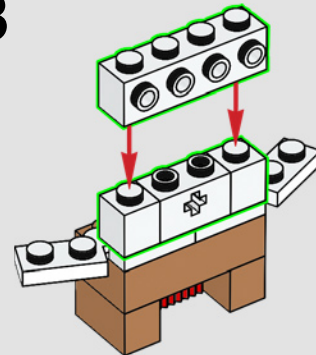
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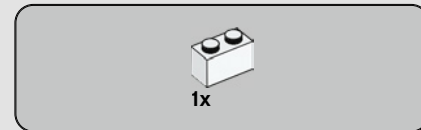
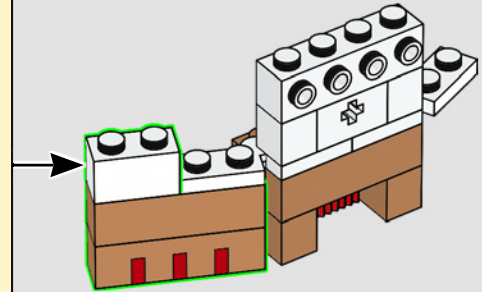
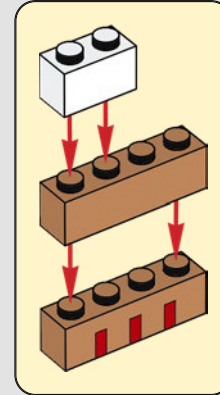
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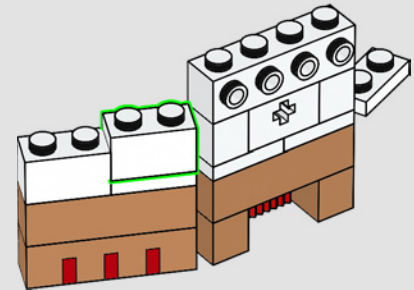
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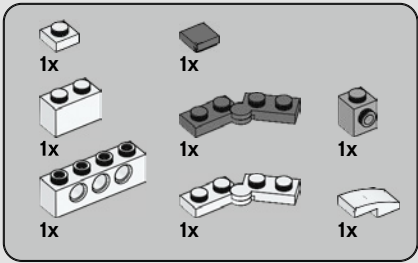


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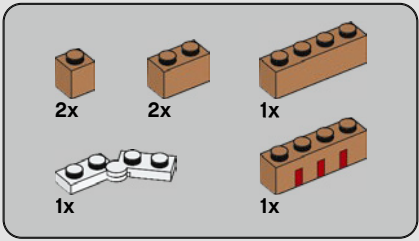
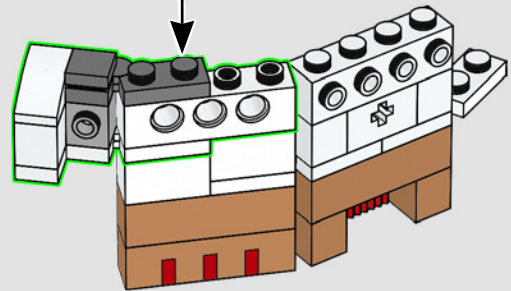
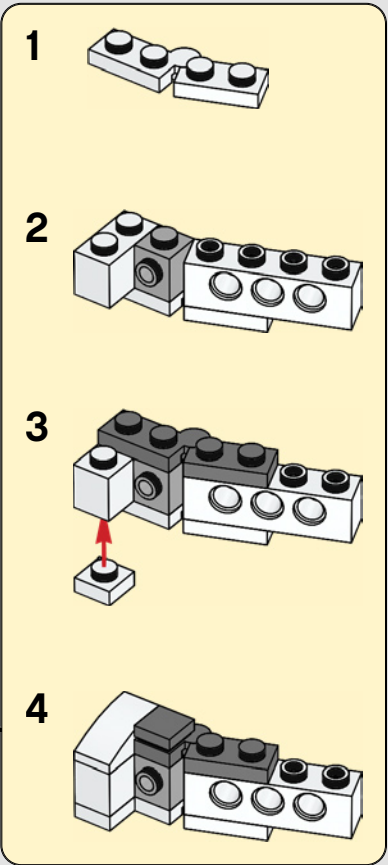


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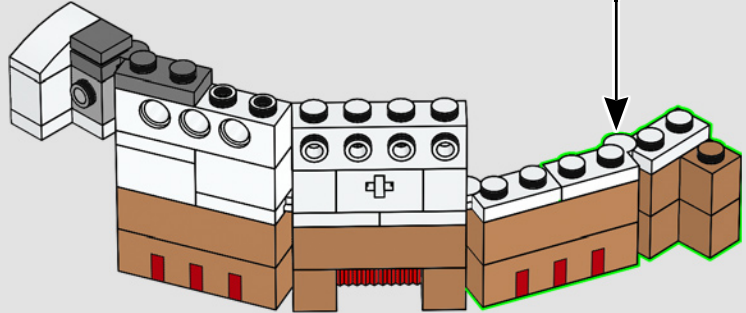
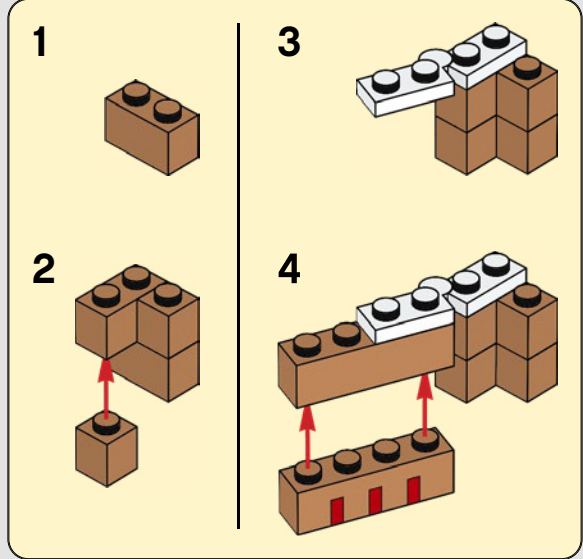




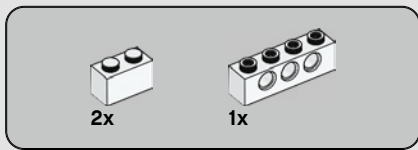
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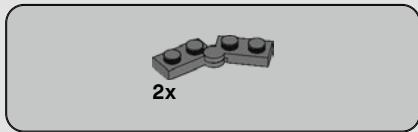
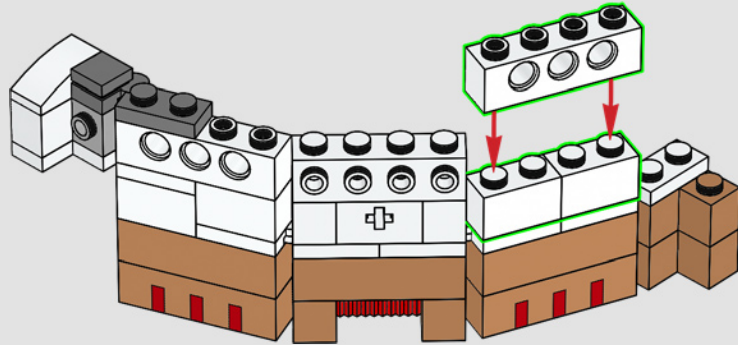
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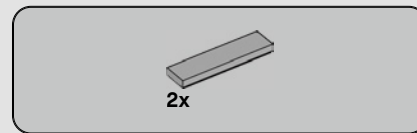
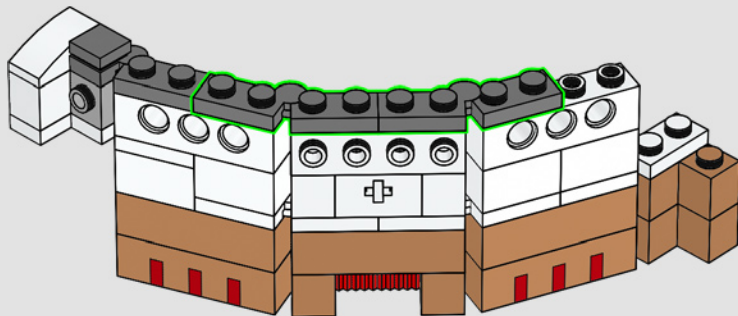




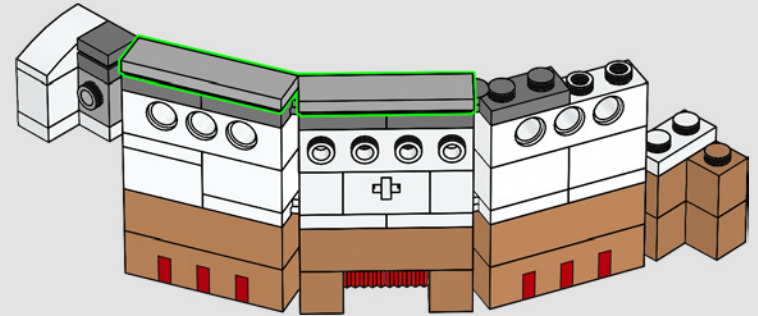
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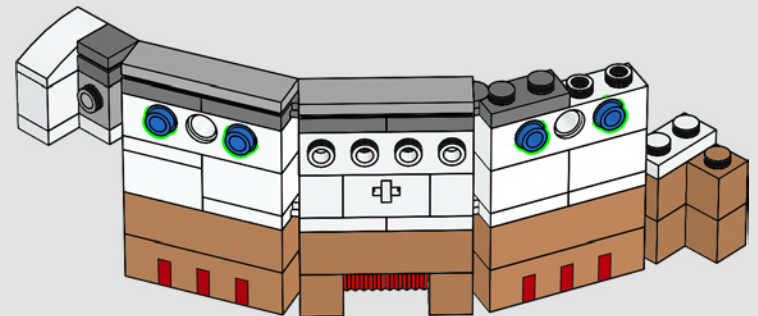
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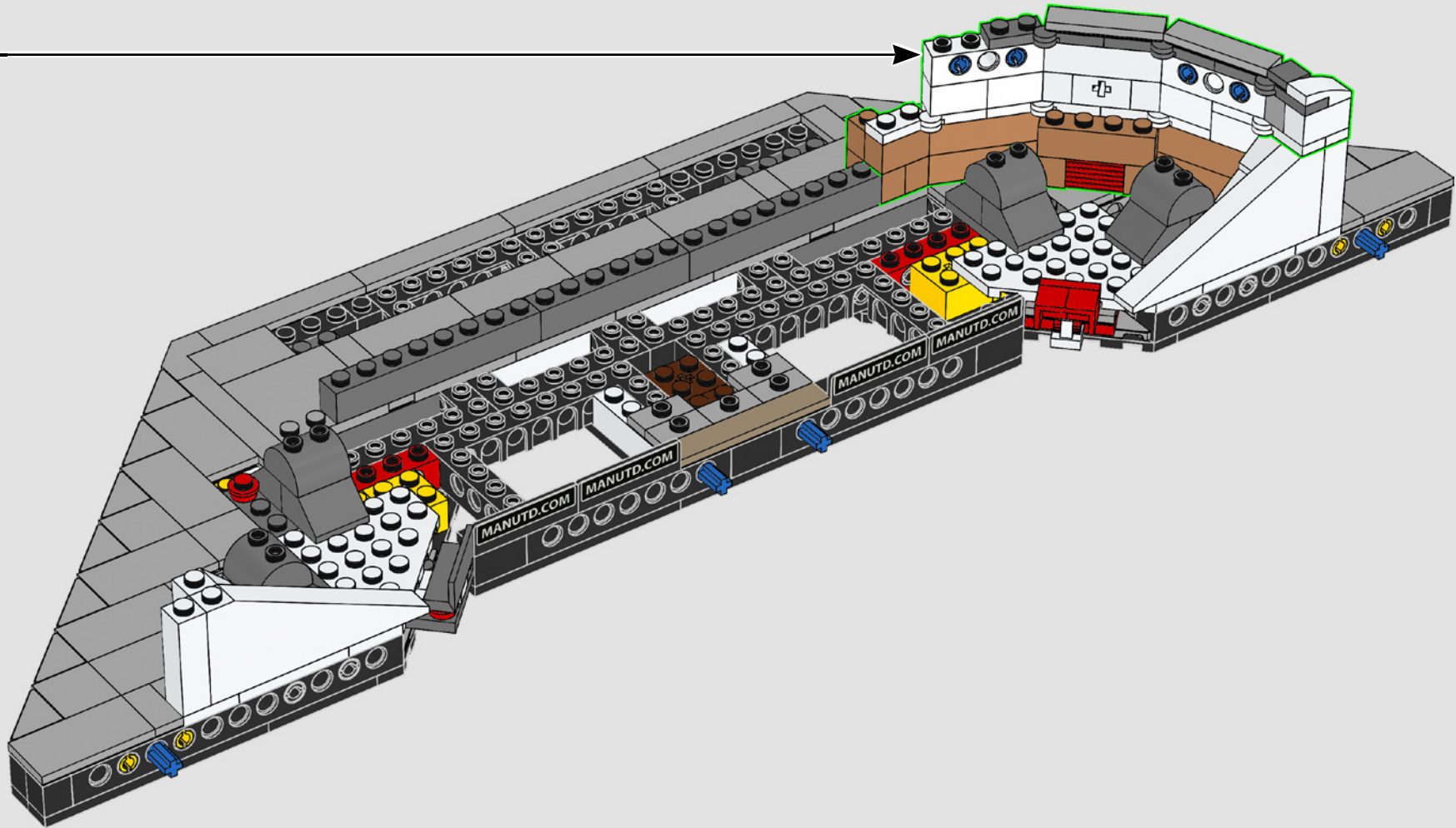
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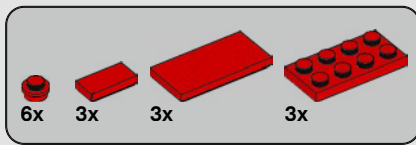


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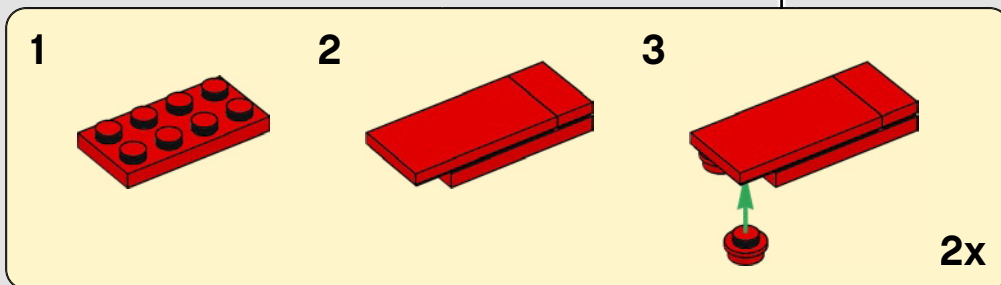
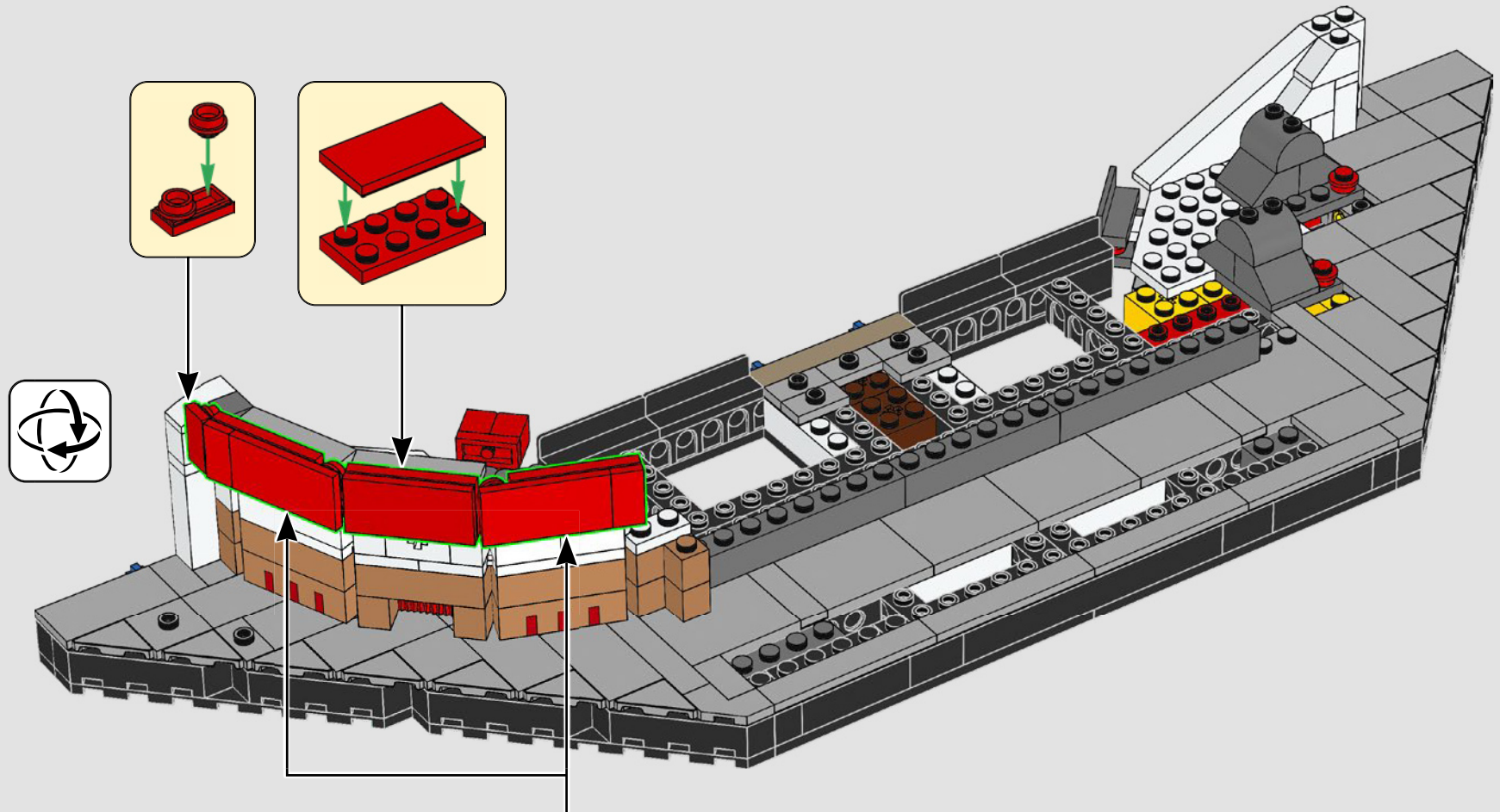


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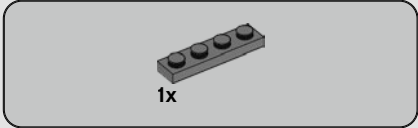
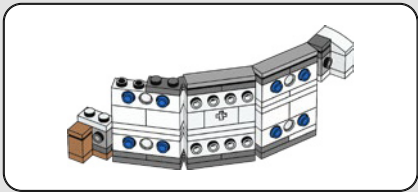




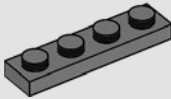
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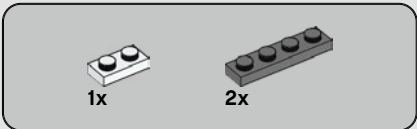
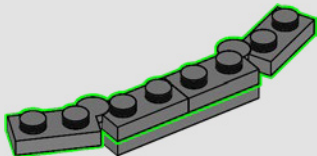




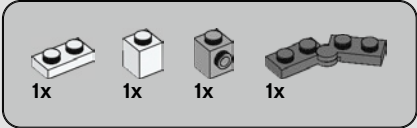
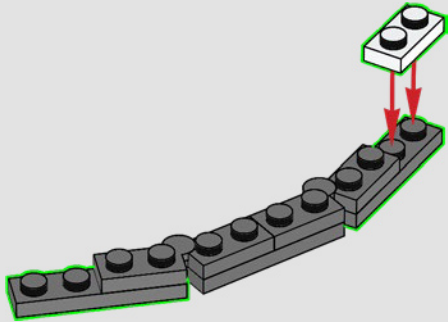
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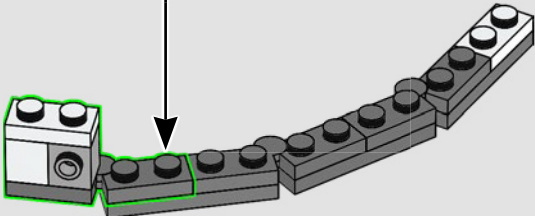
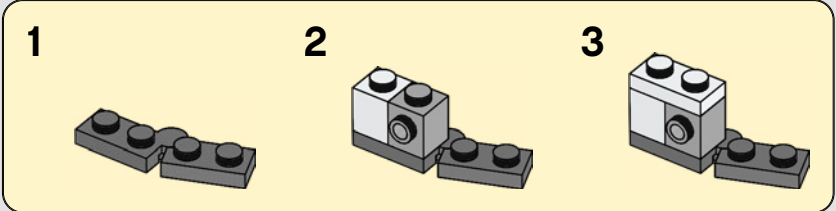
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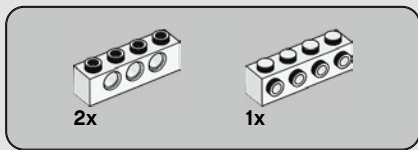


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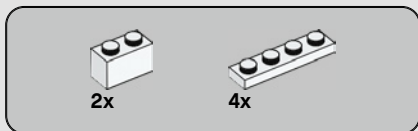
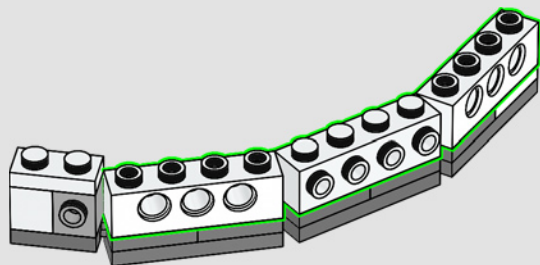


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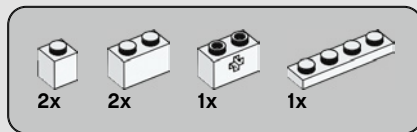
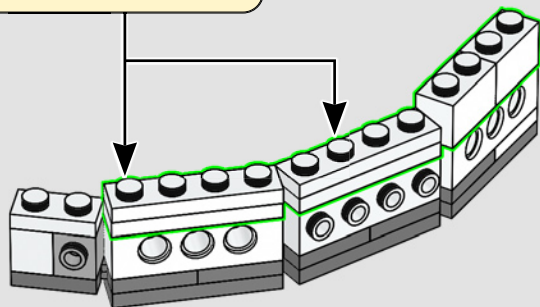
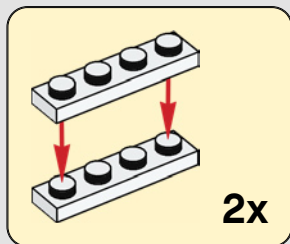




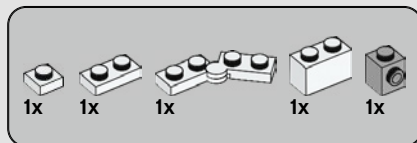
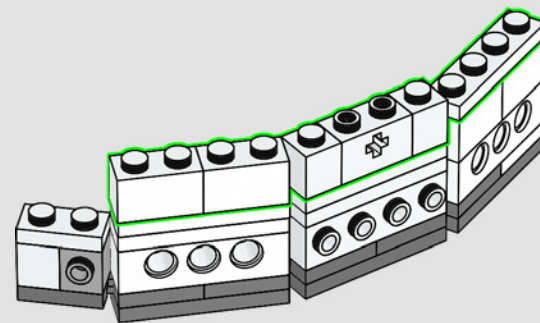
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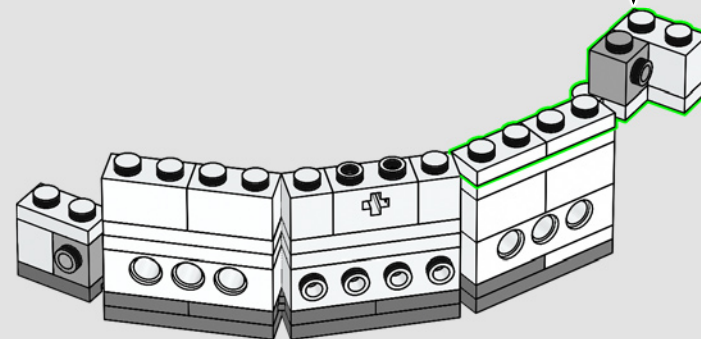
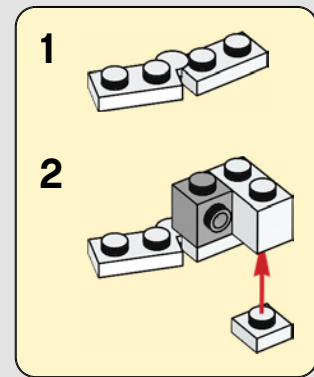
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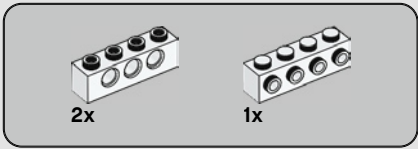


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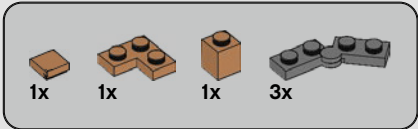
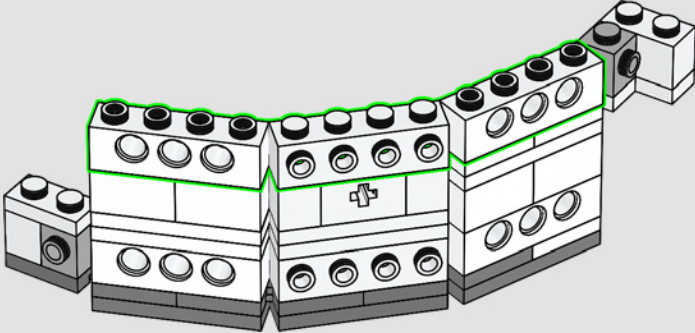


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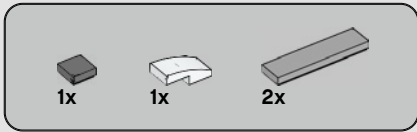
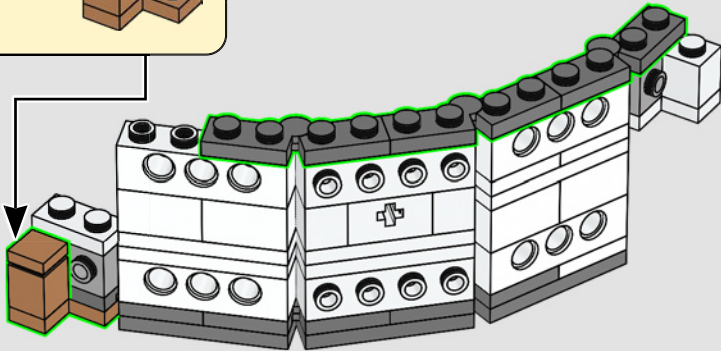
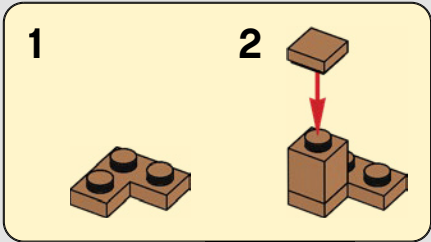




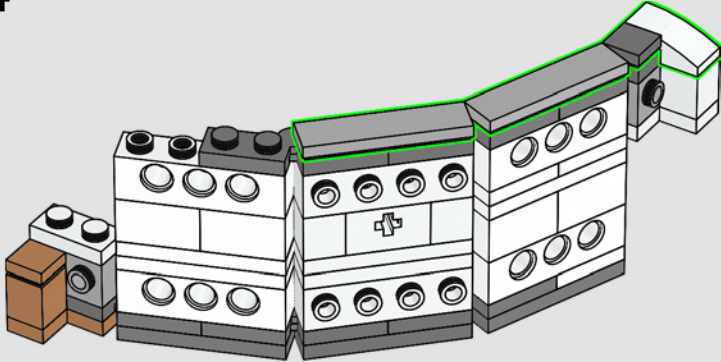
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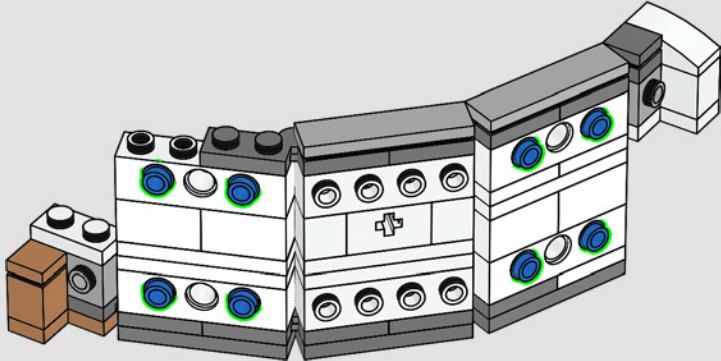
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# 544

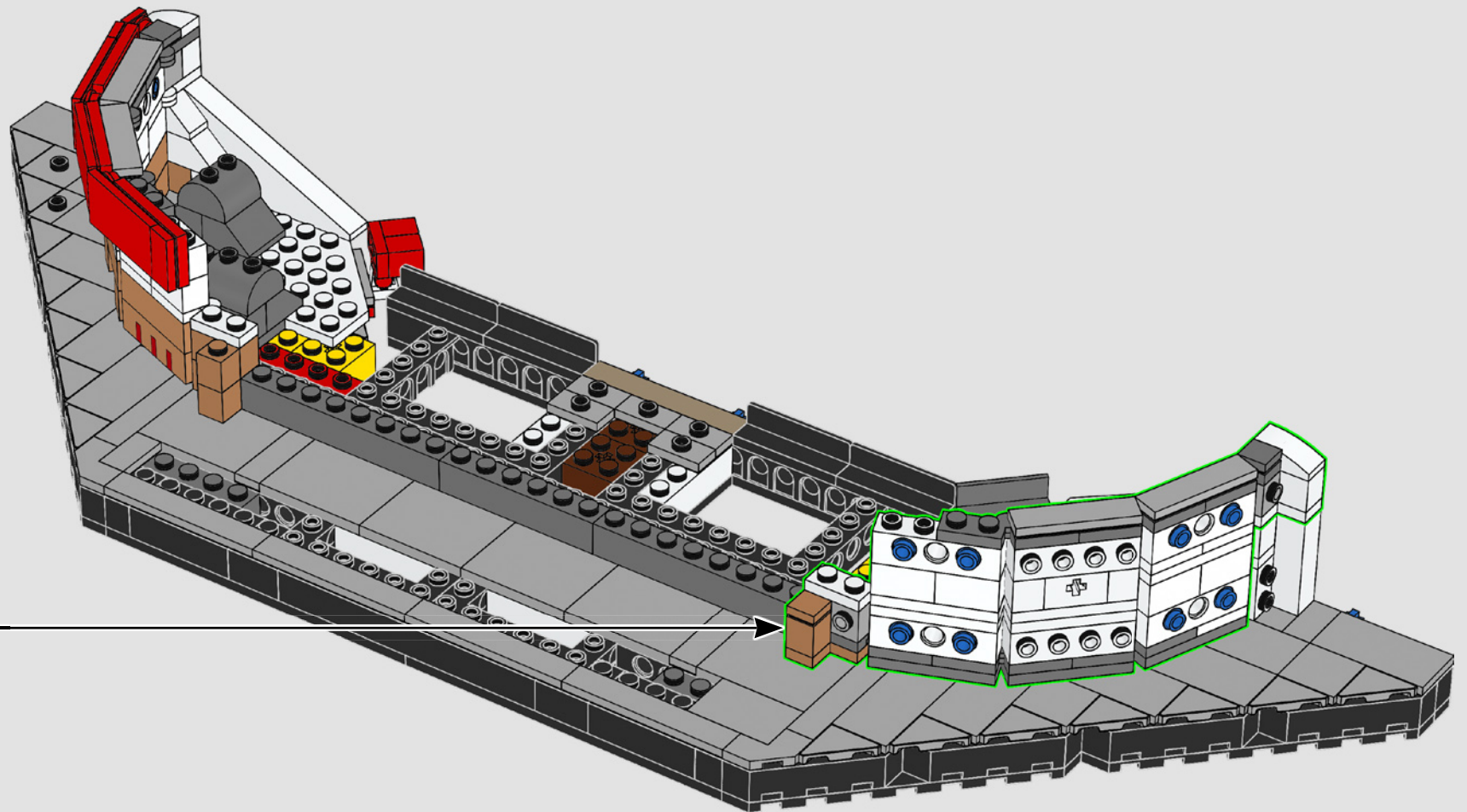


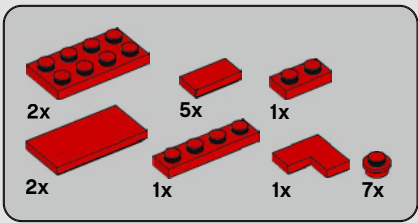
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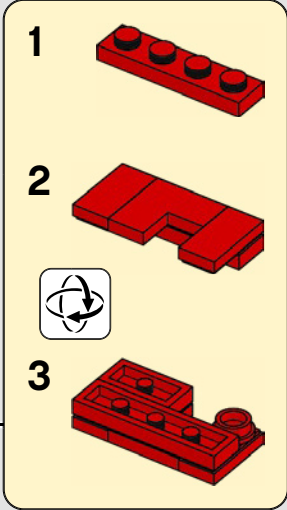
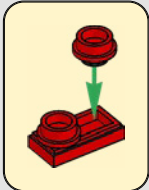
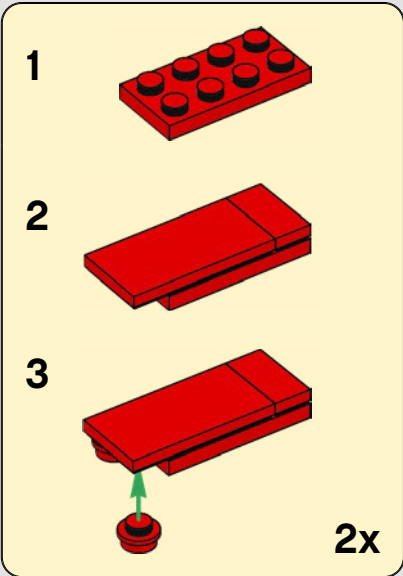
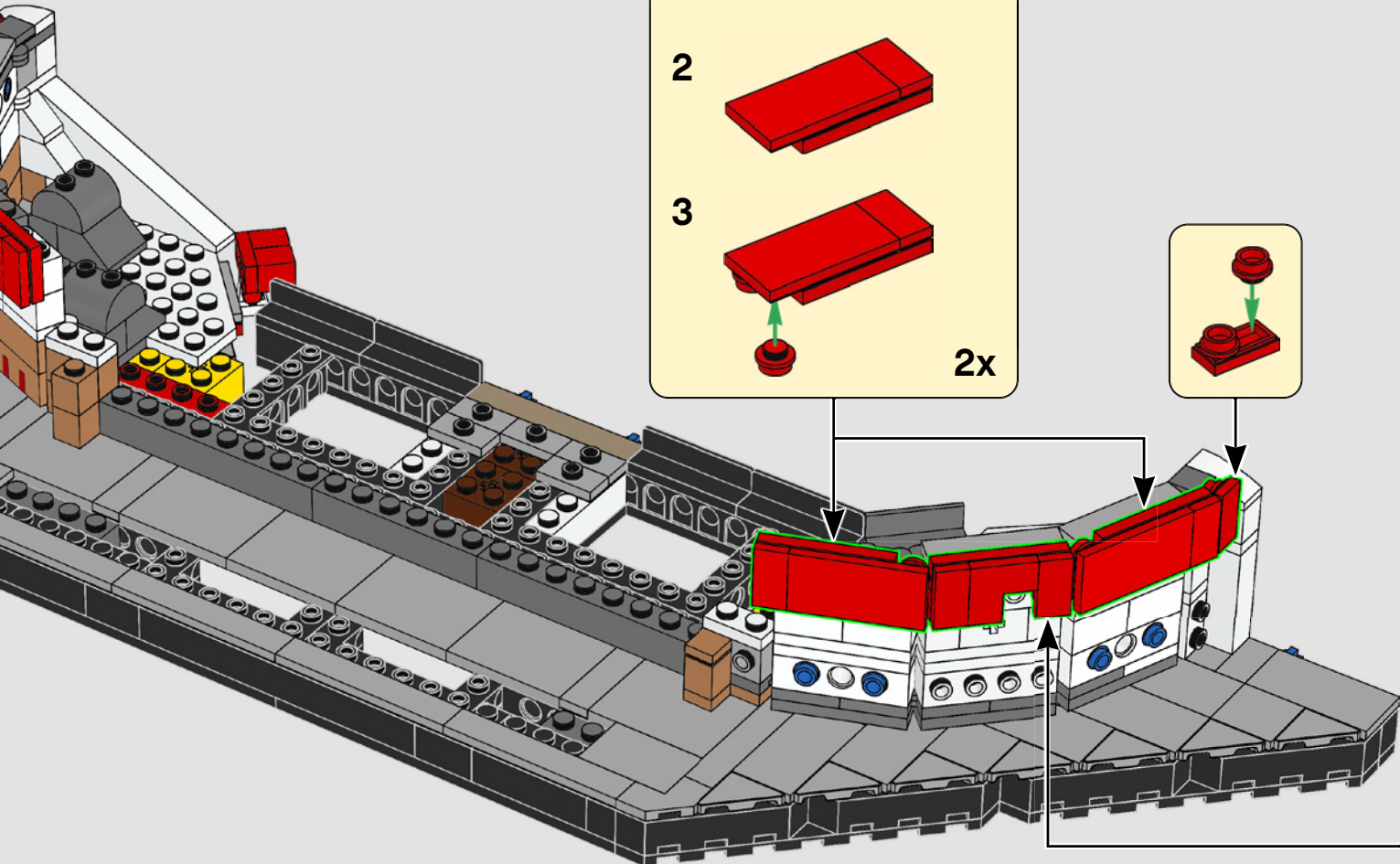


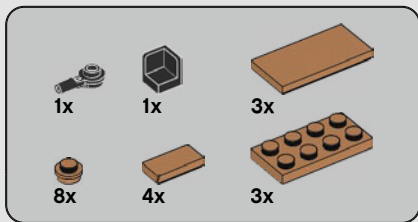
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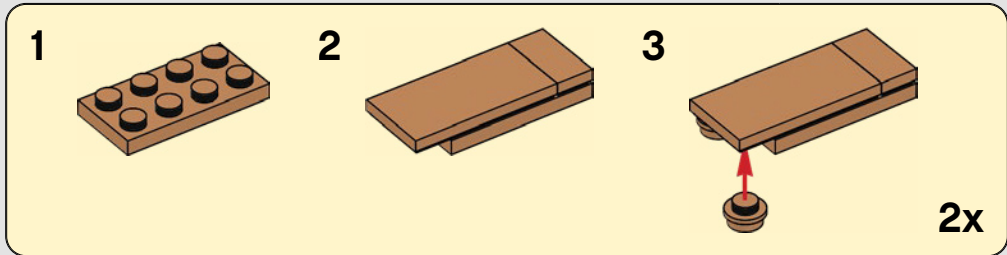
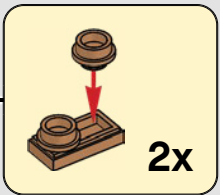
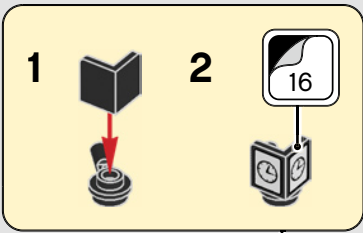
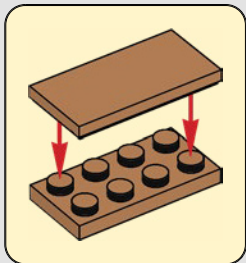
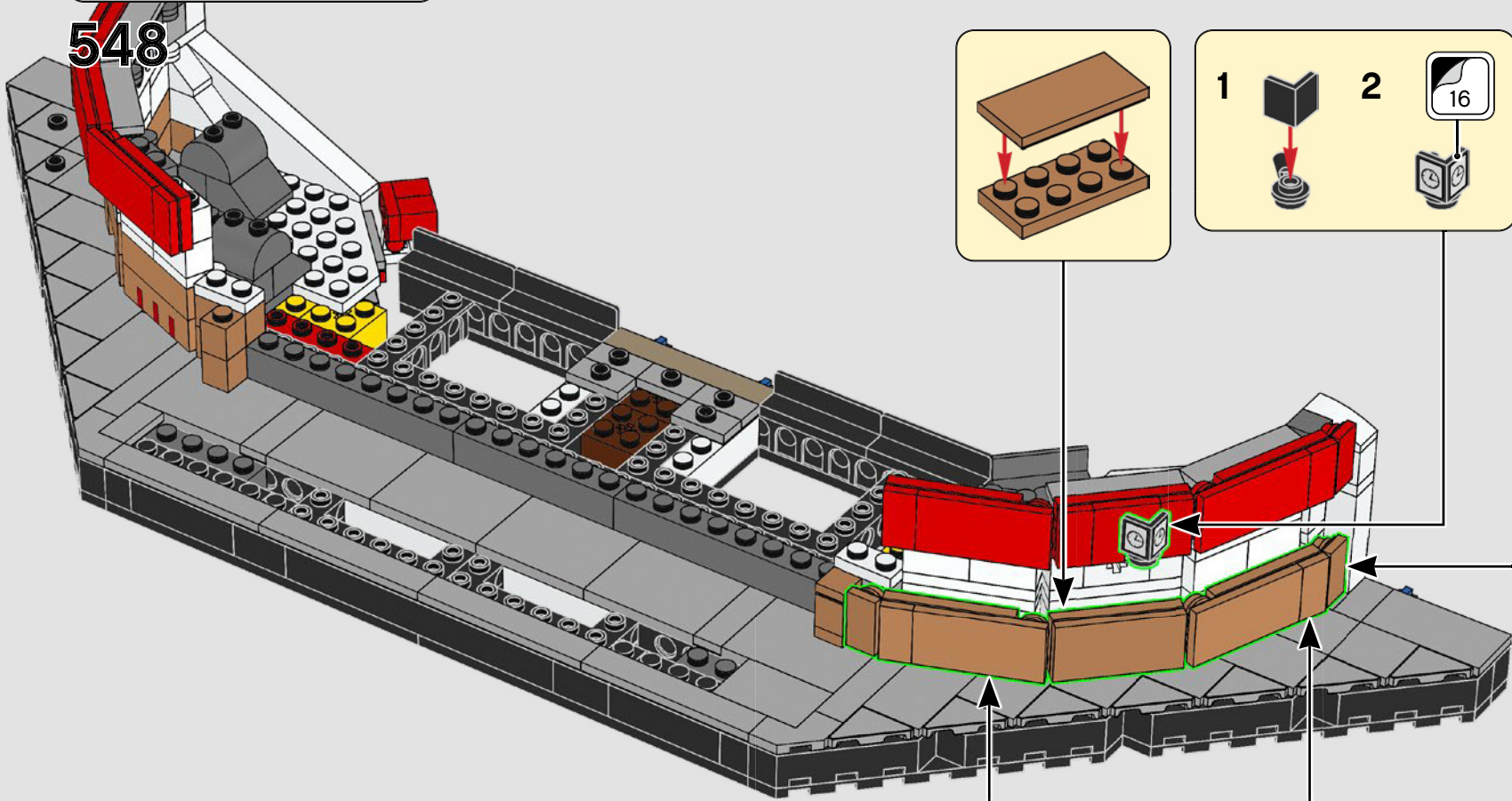


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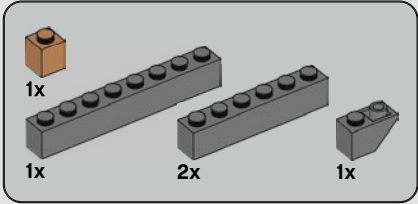
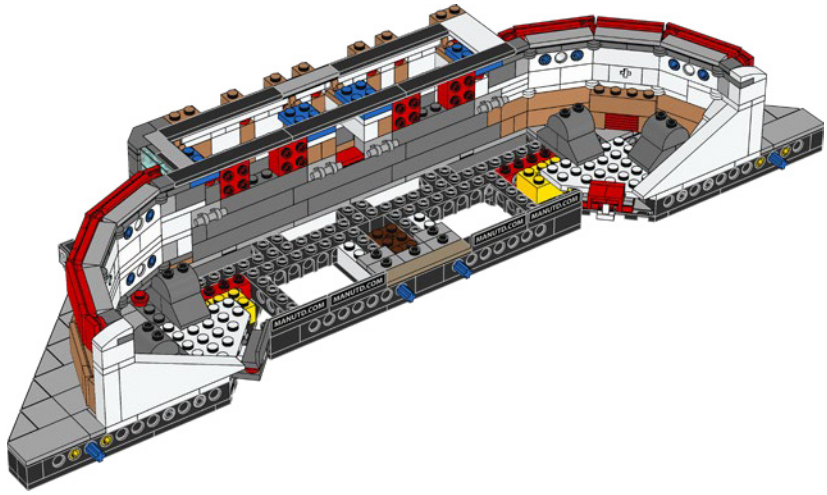
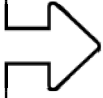




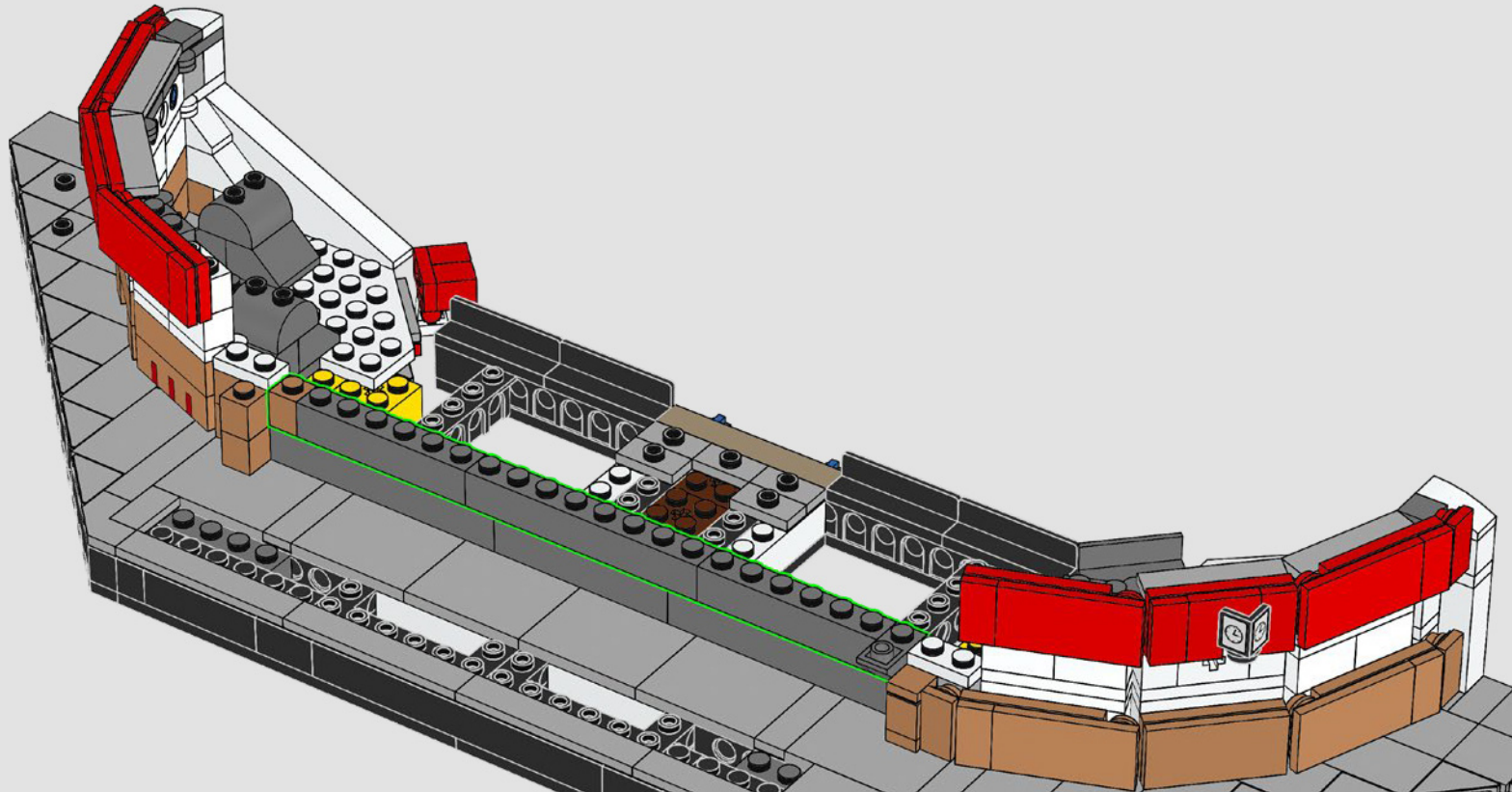
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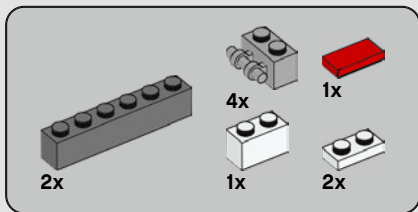




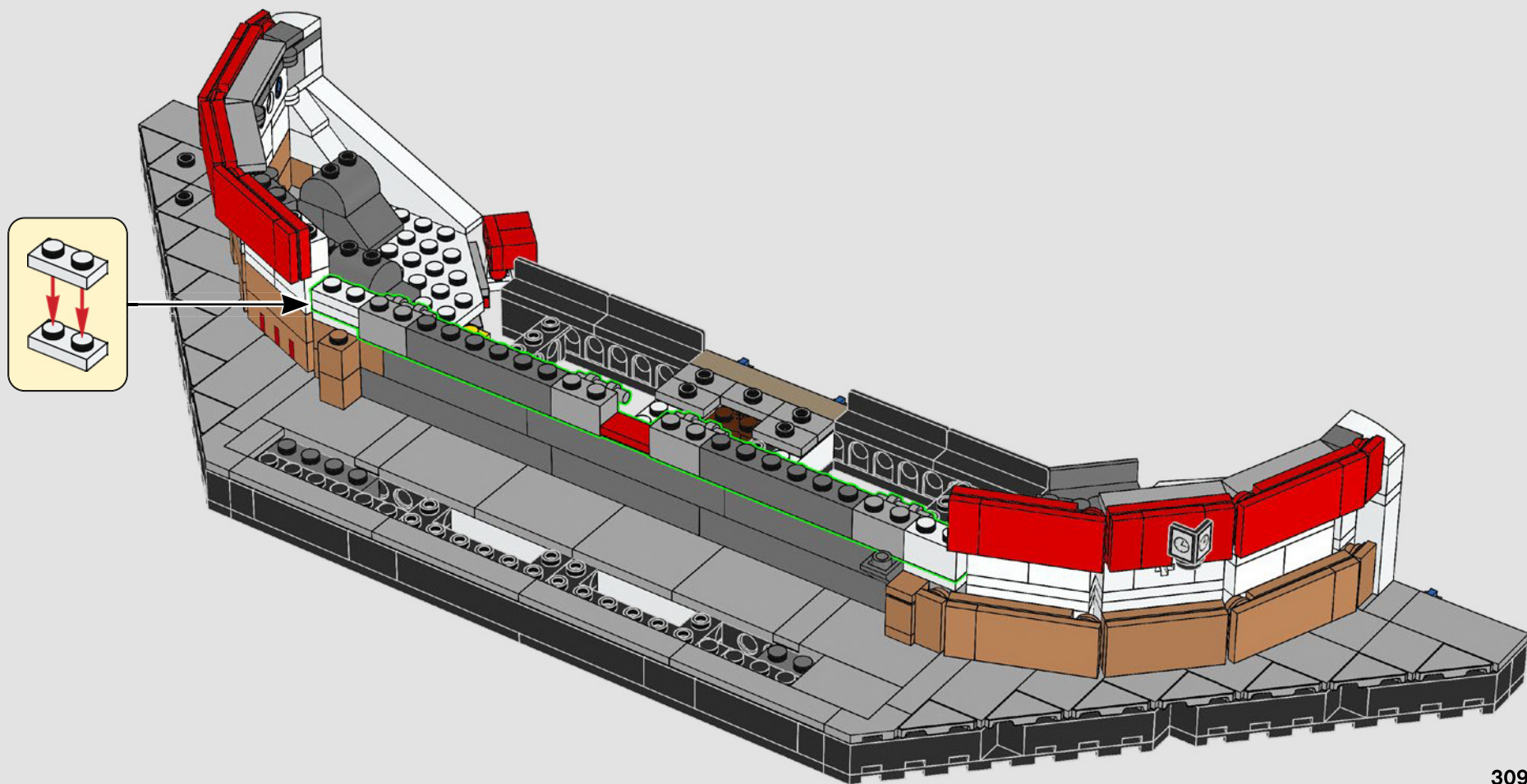


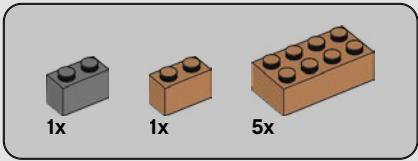
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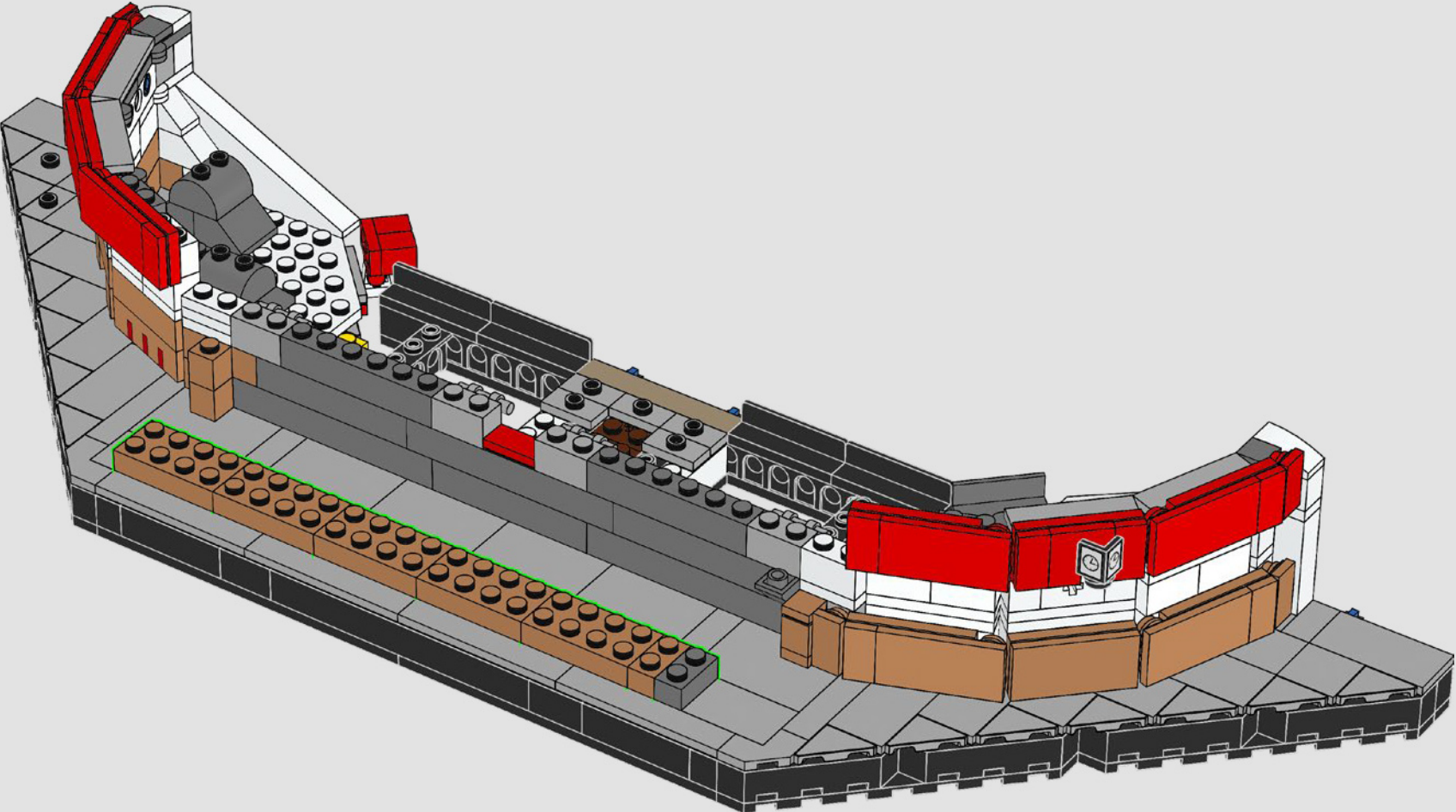


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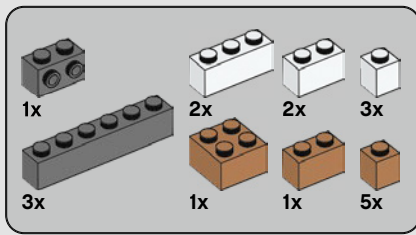




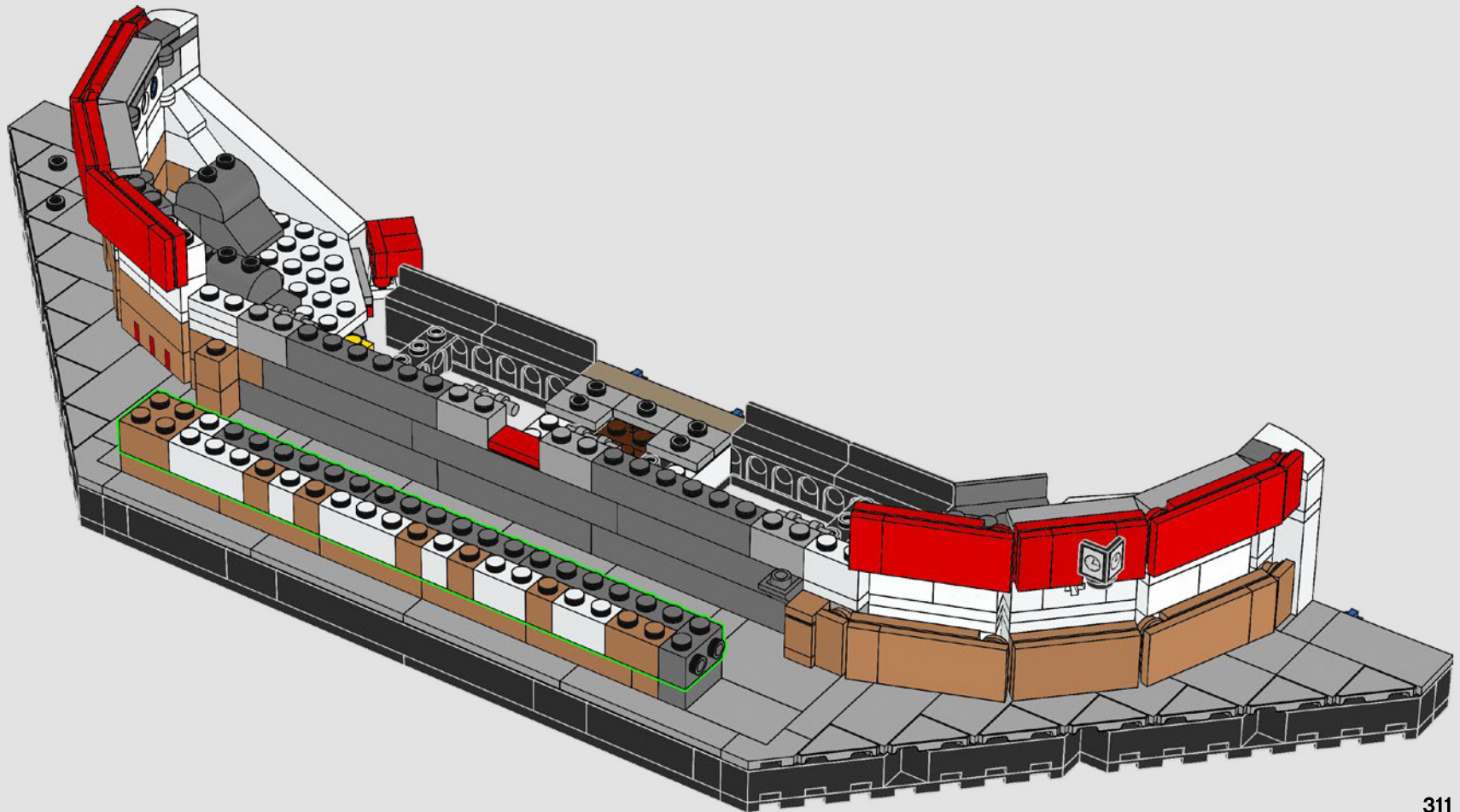
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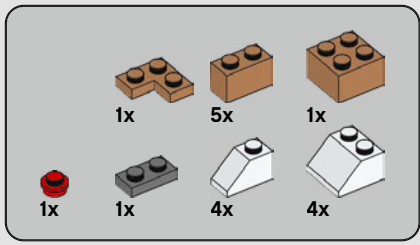




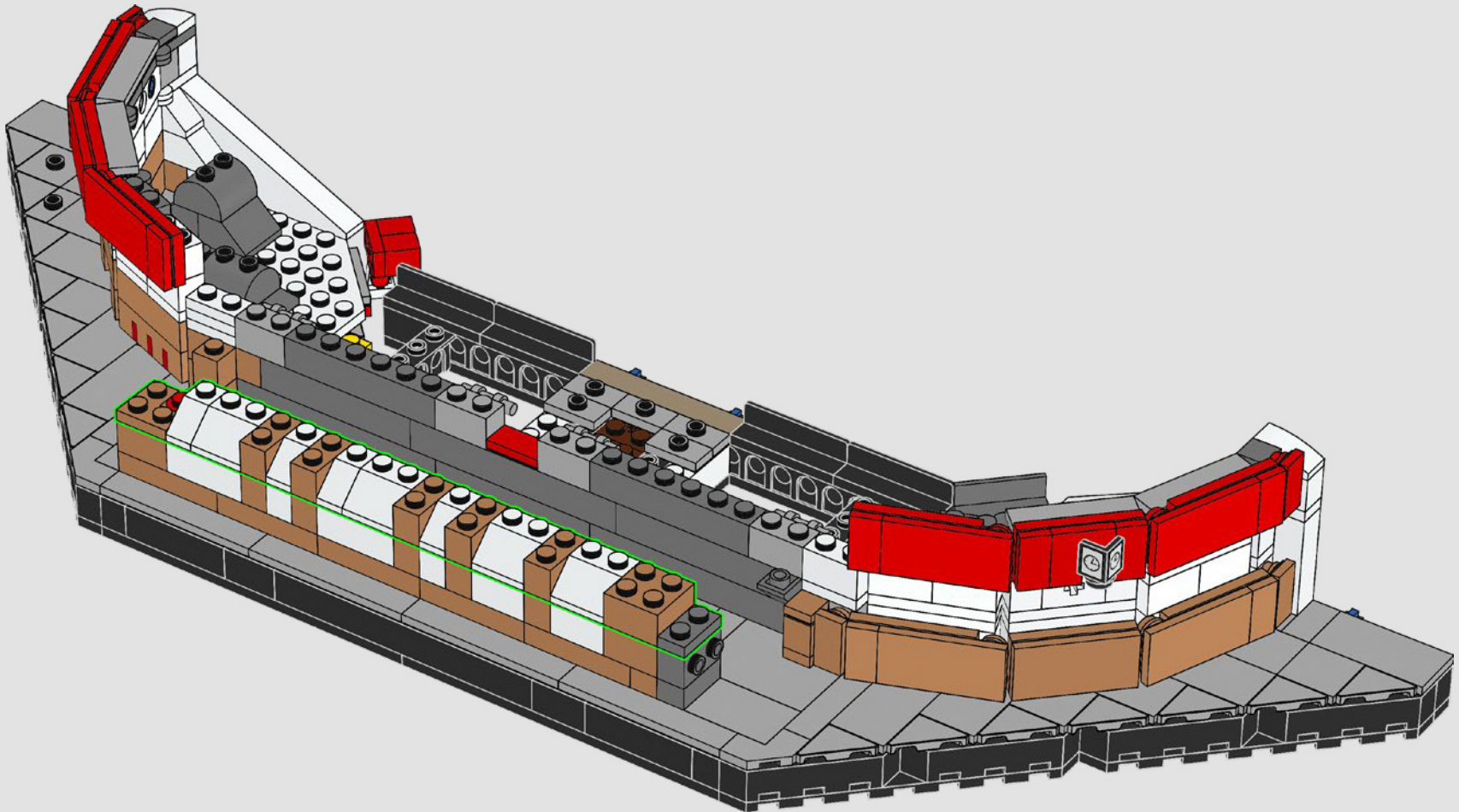


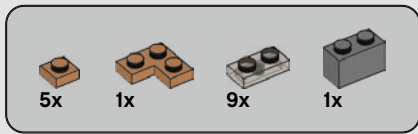
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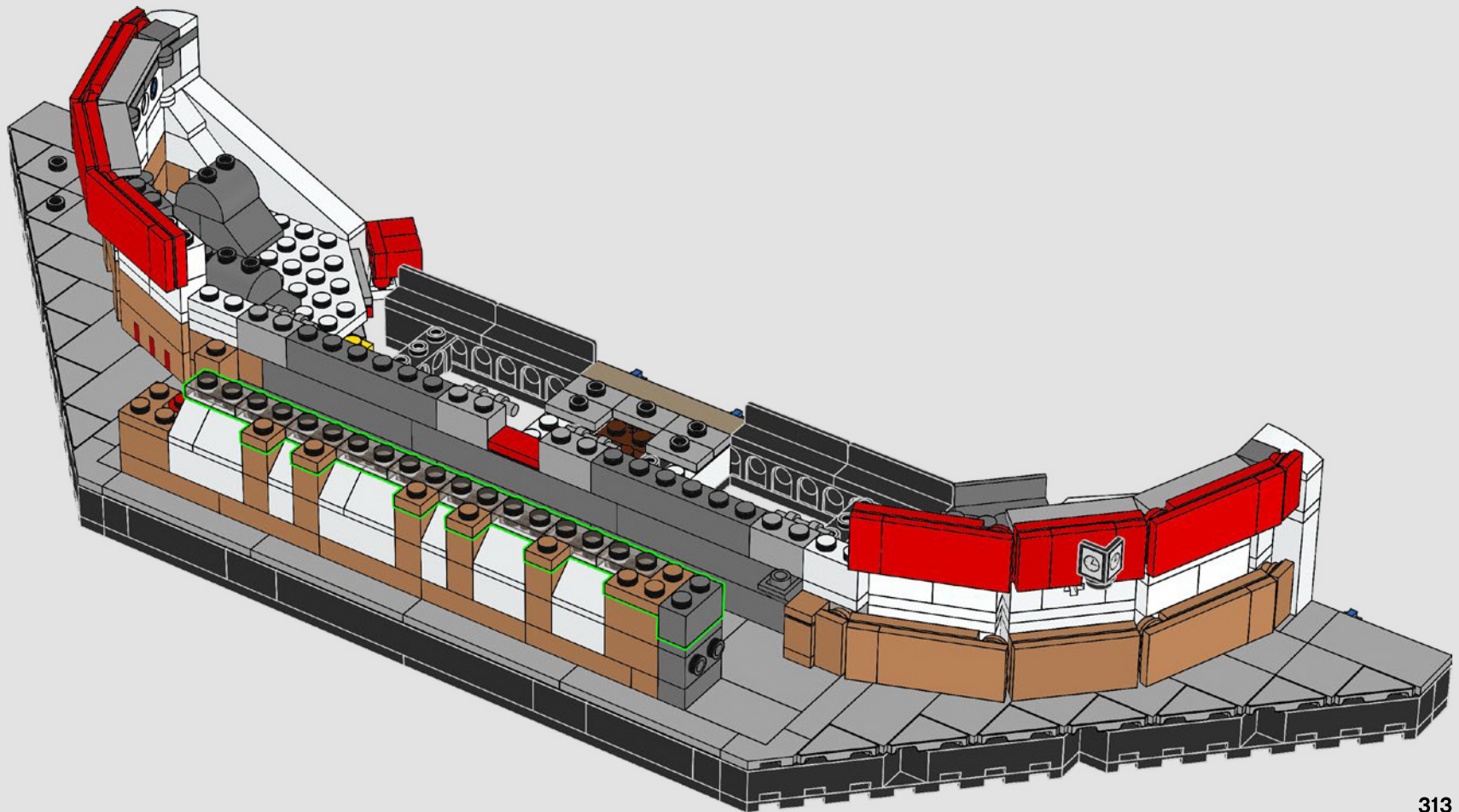


553

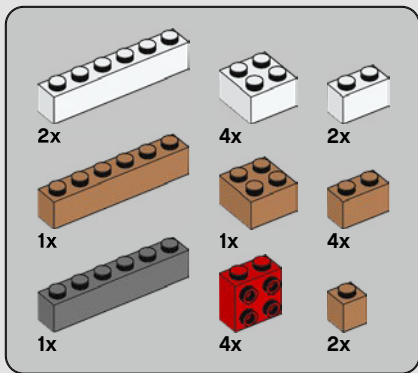




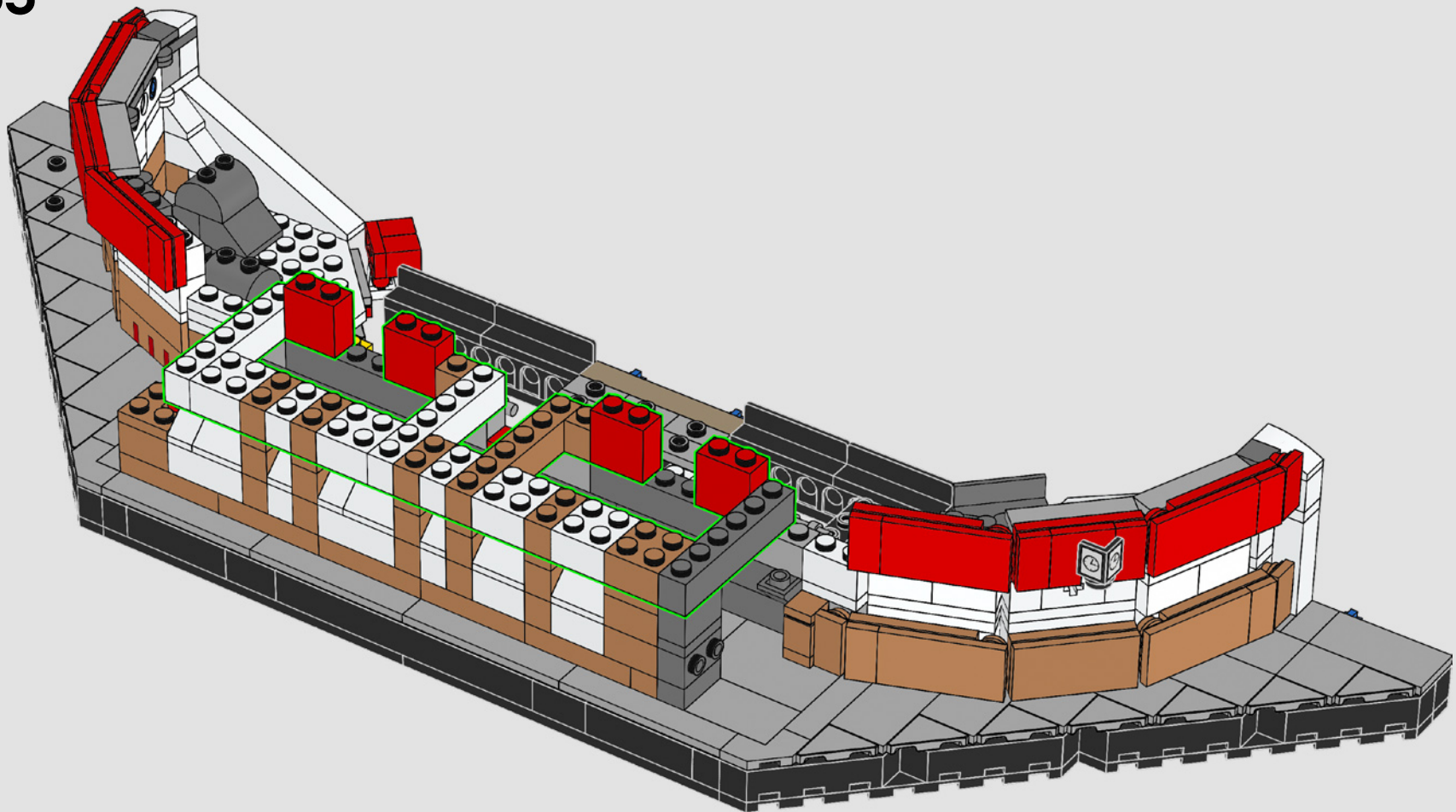
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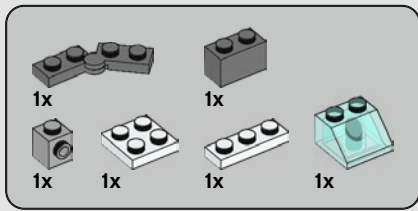




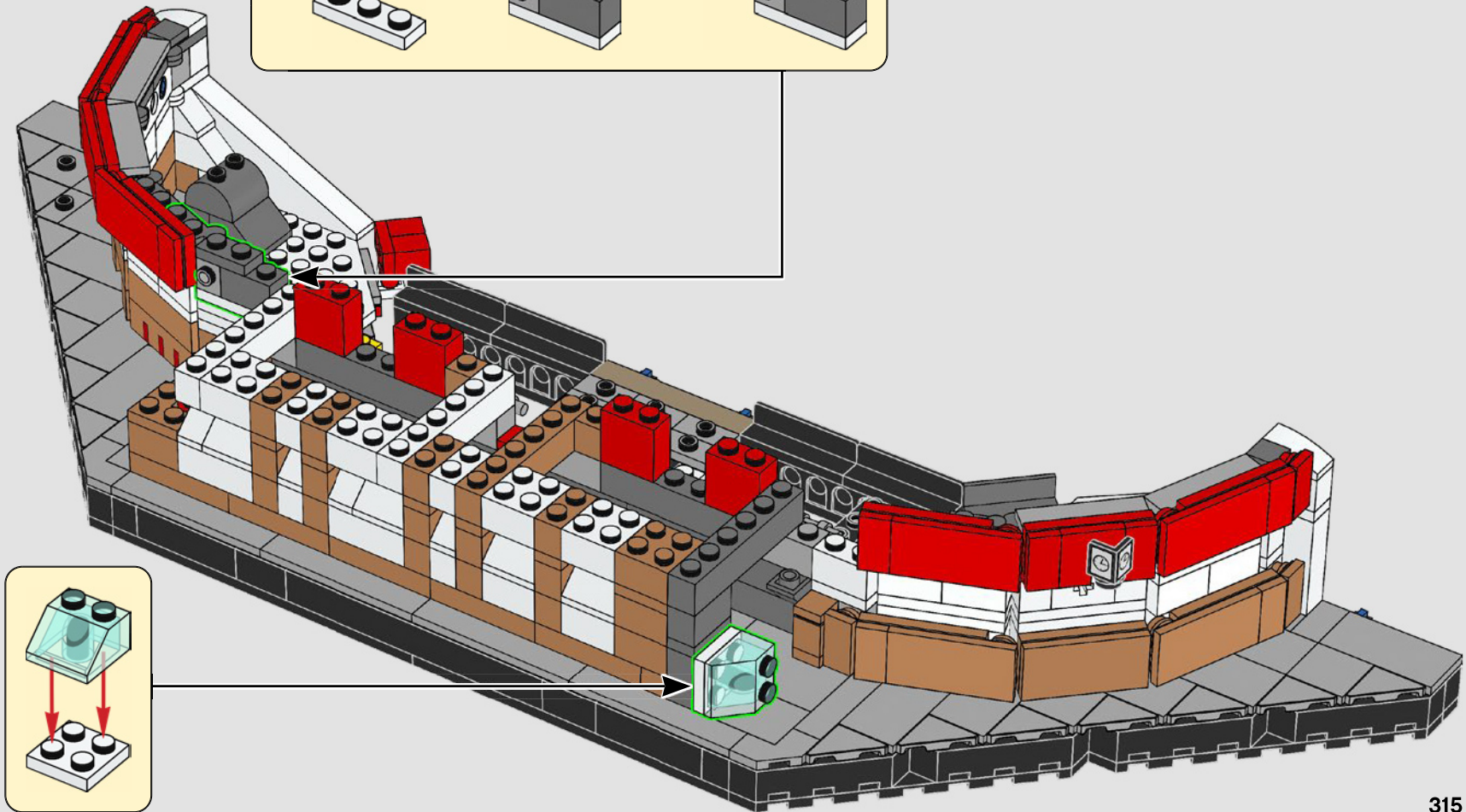
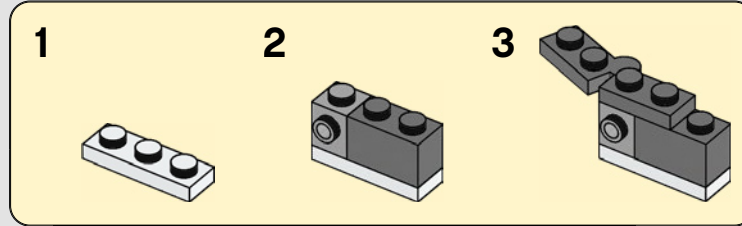


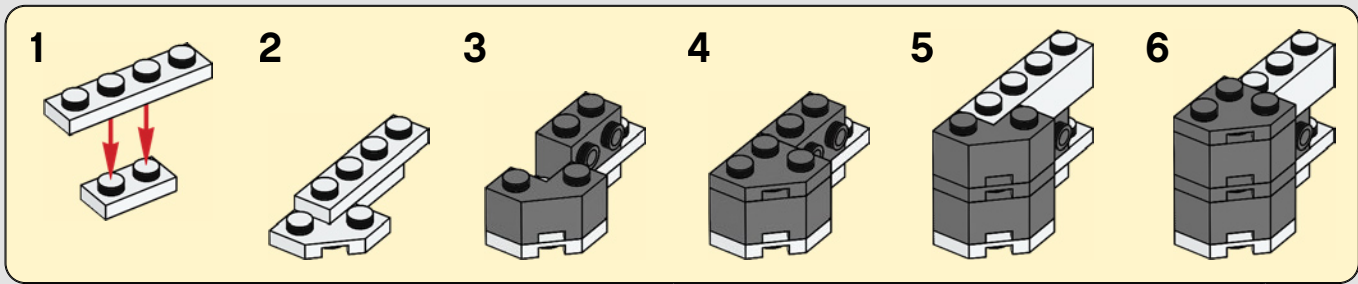
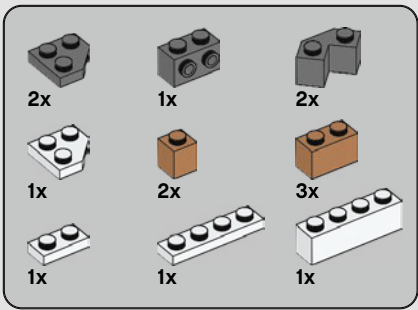
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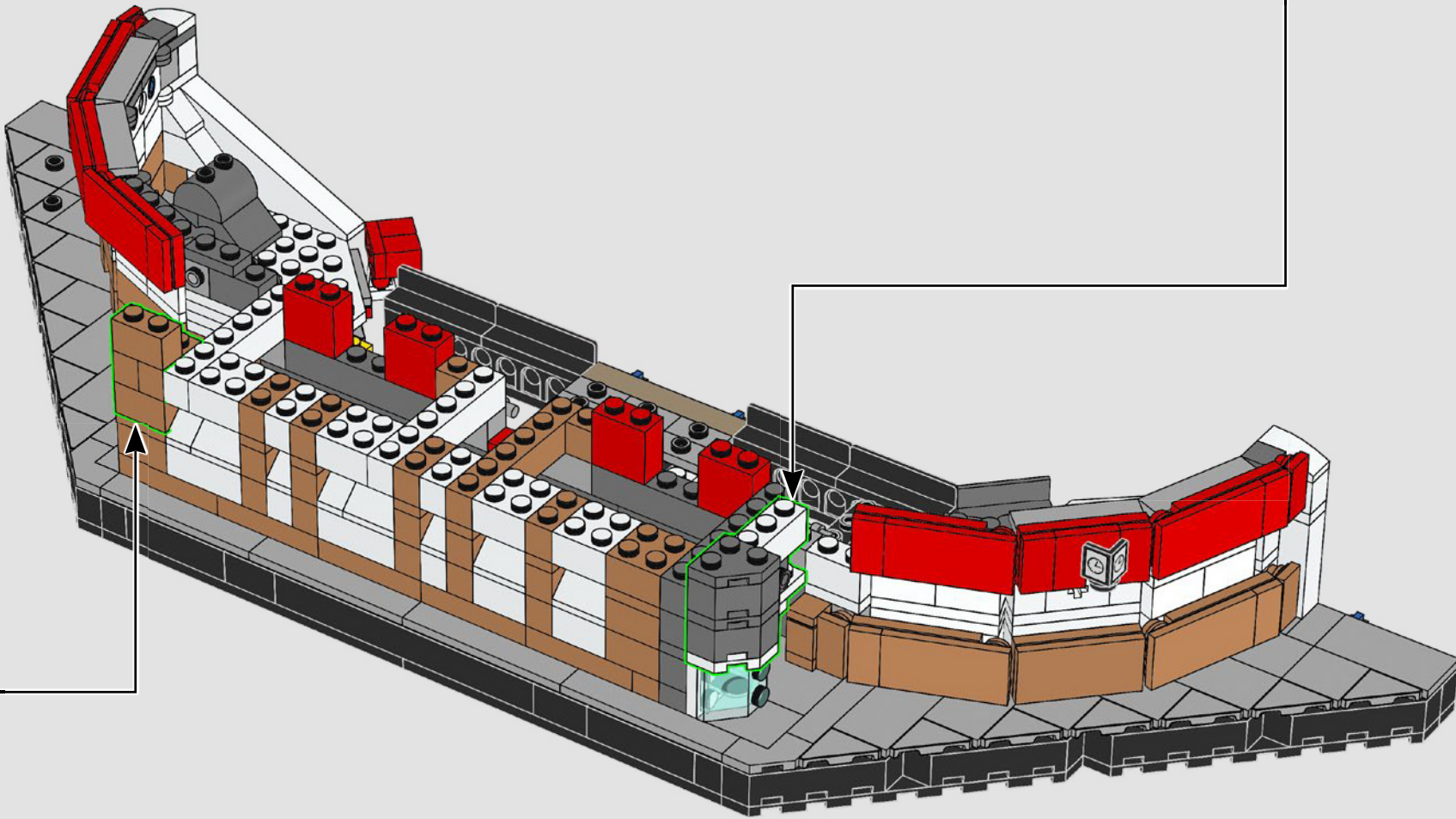
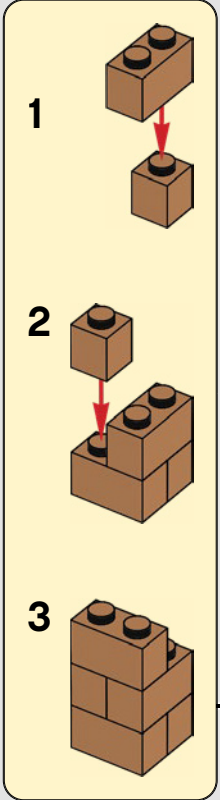


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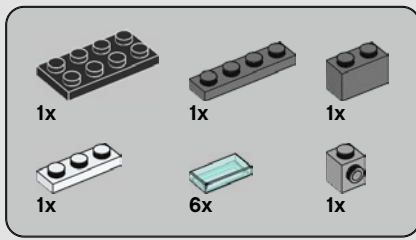




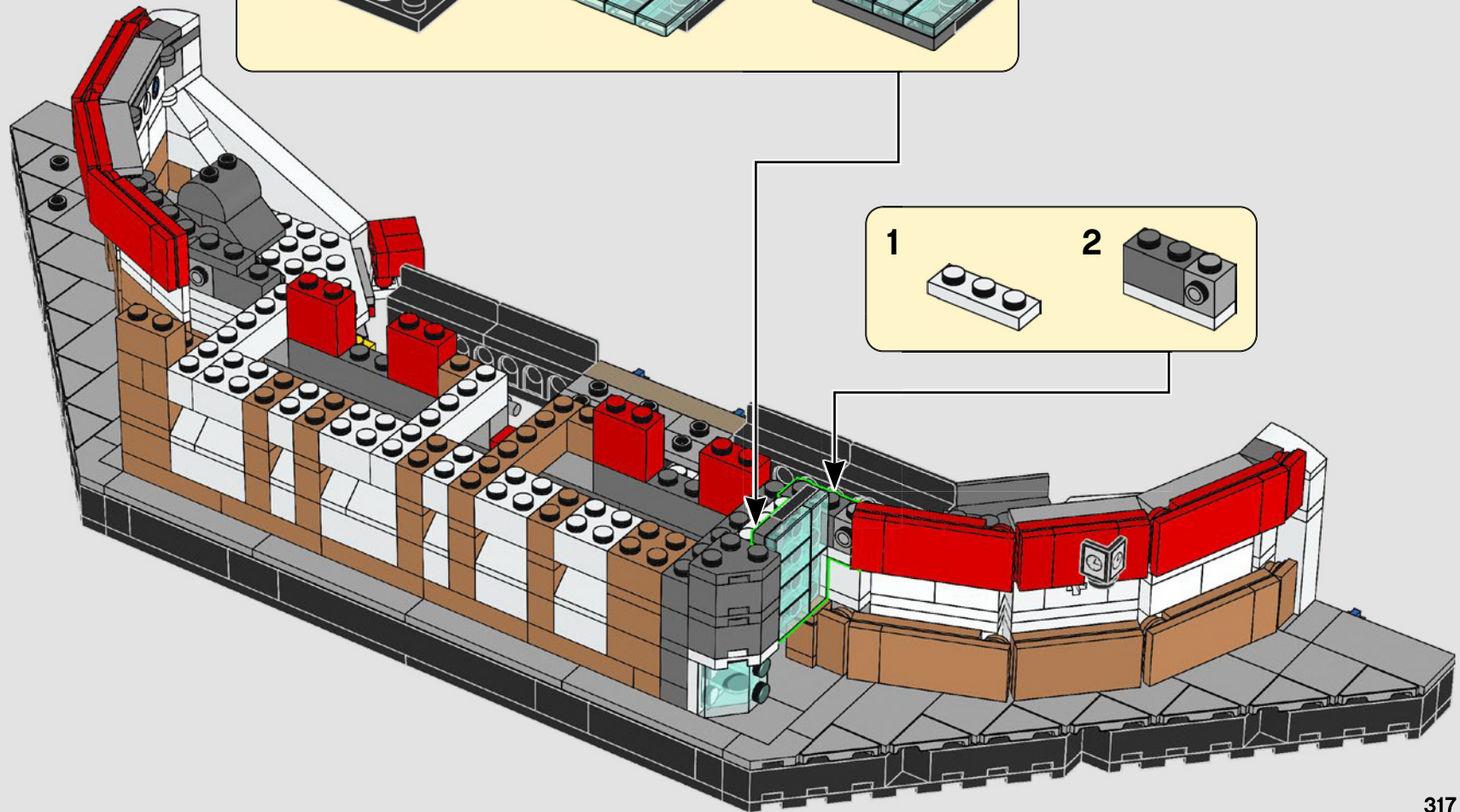
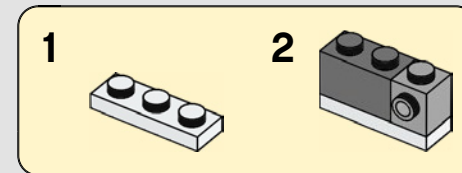
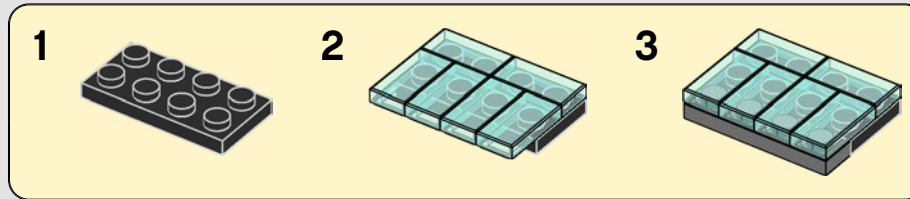
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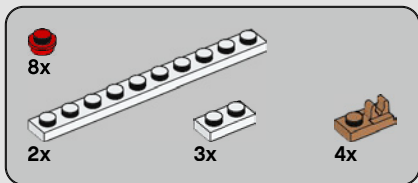




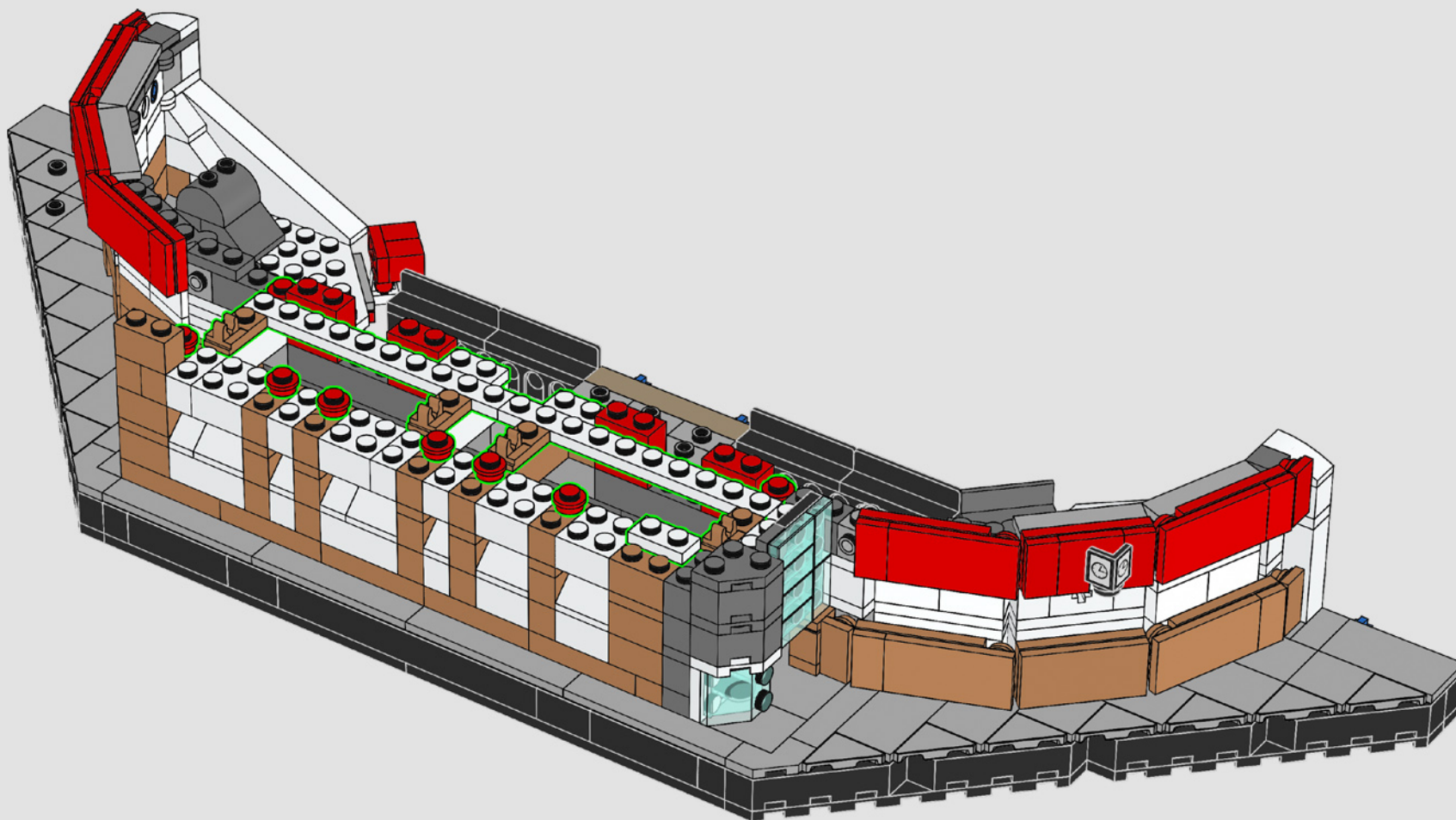


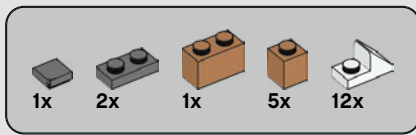
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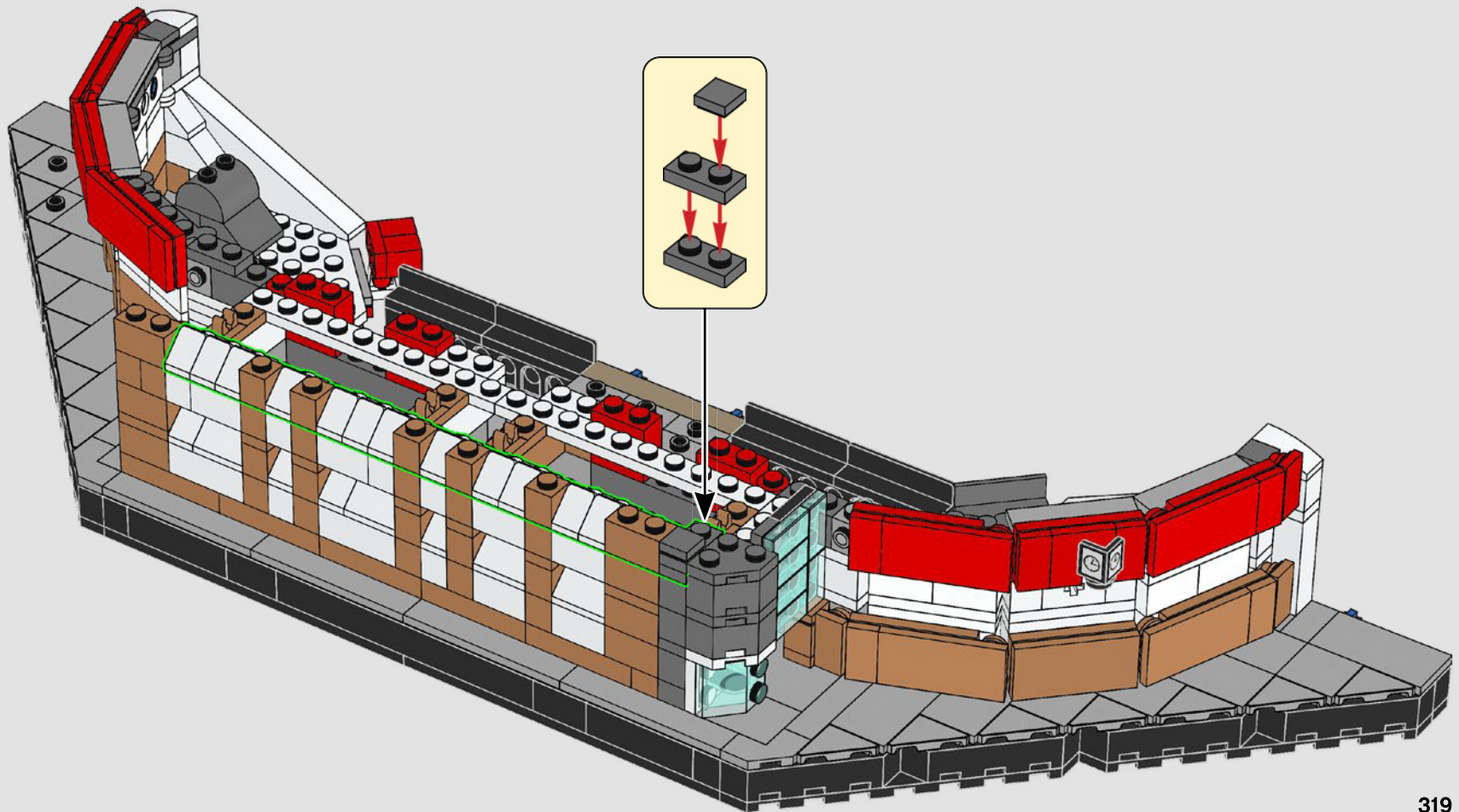


559

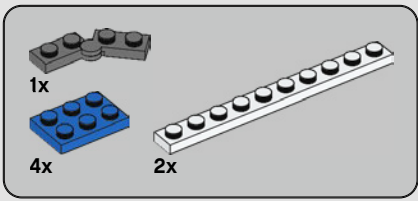




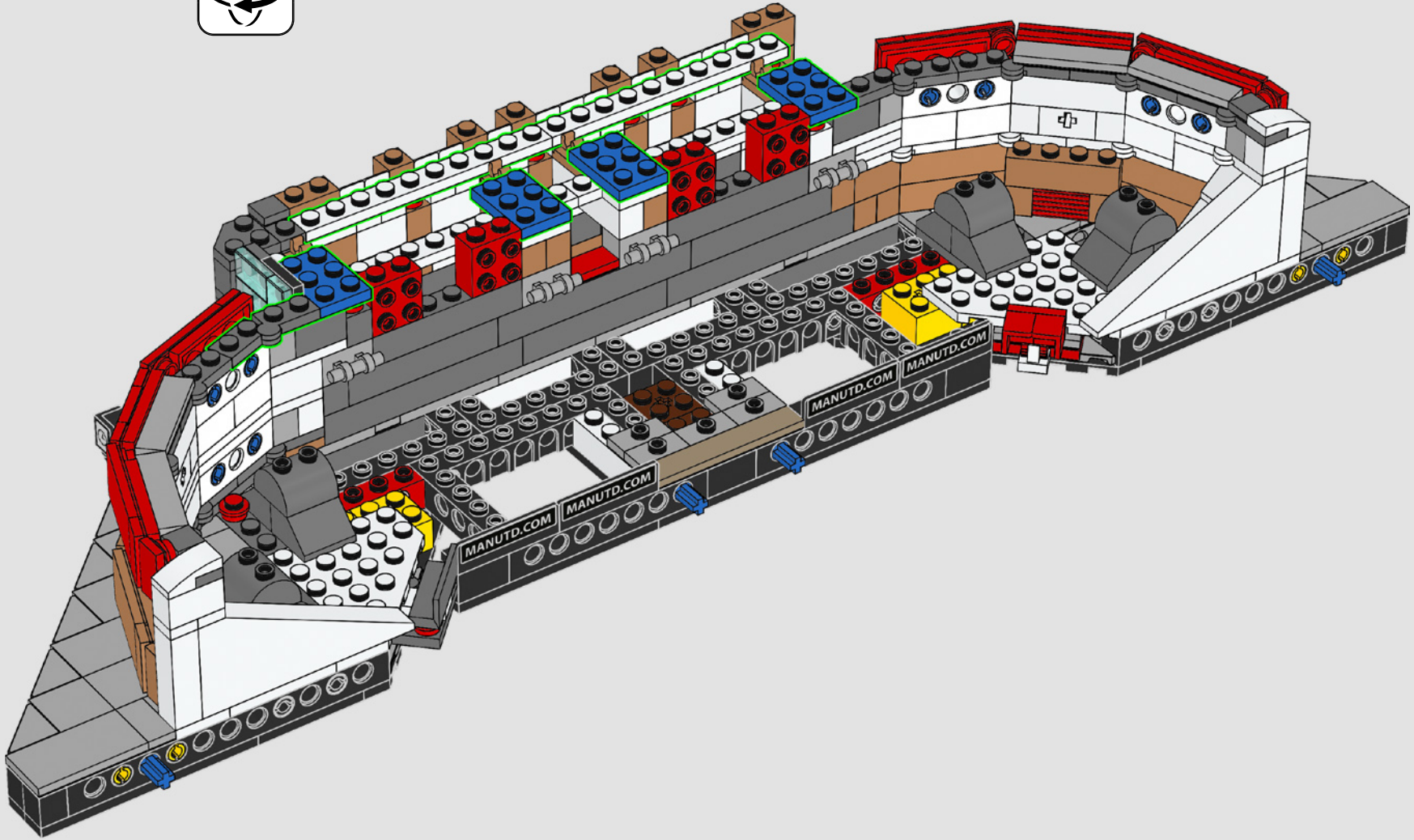
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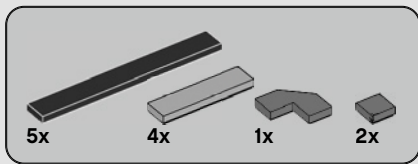




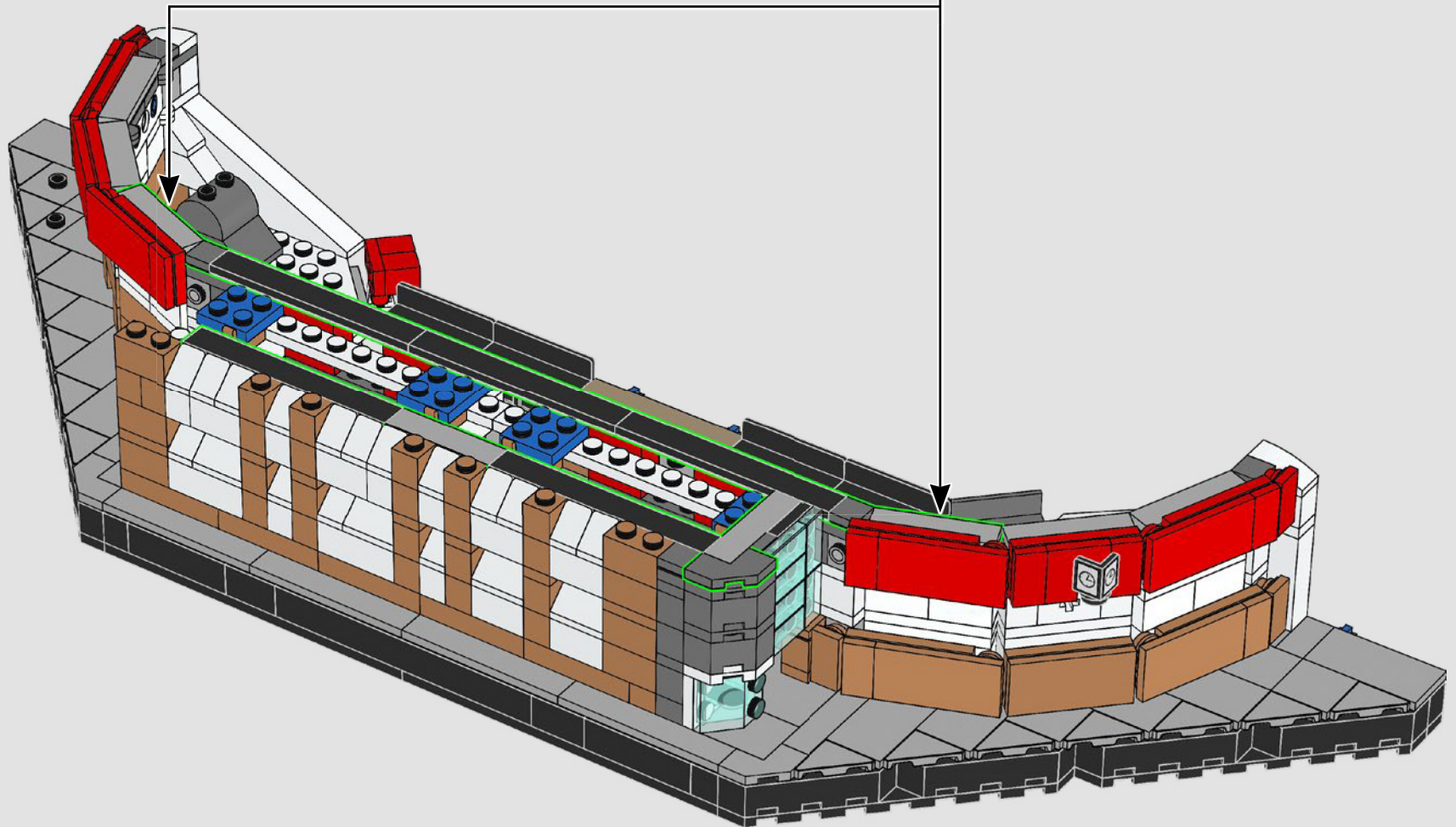
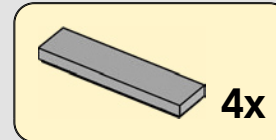


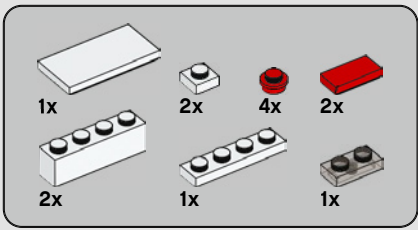
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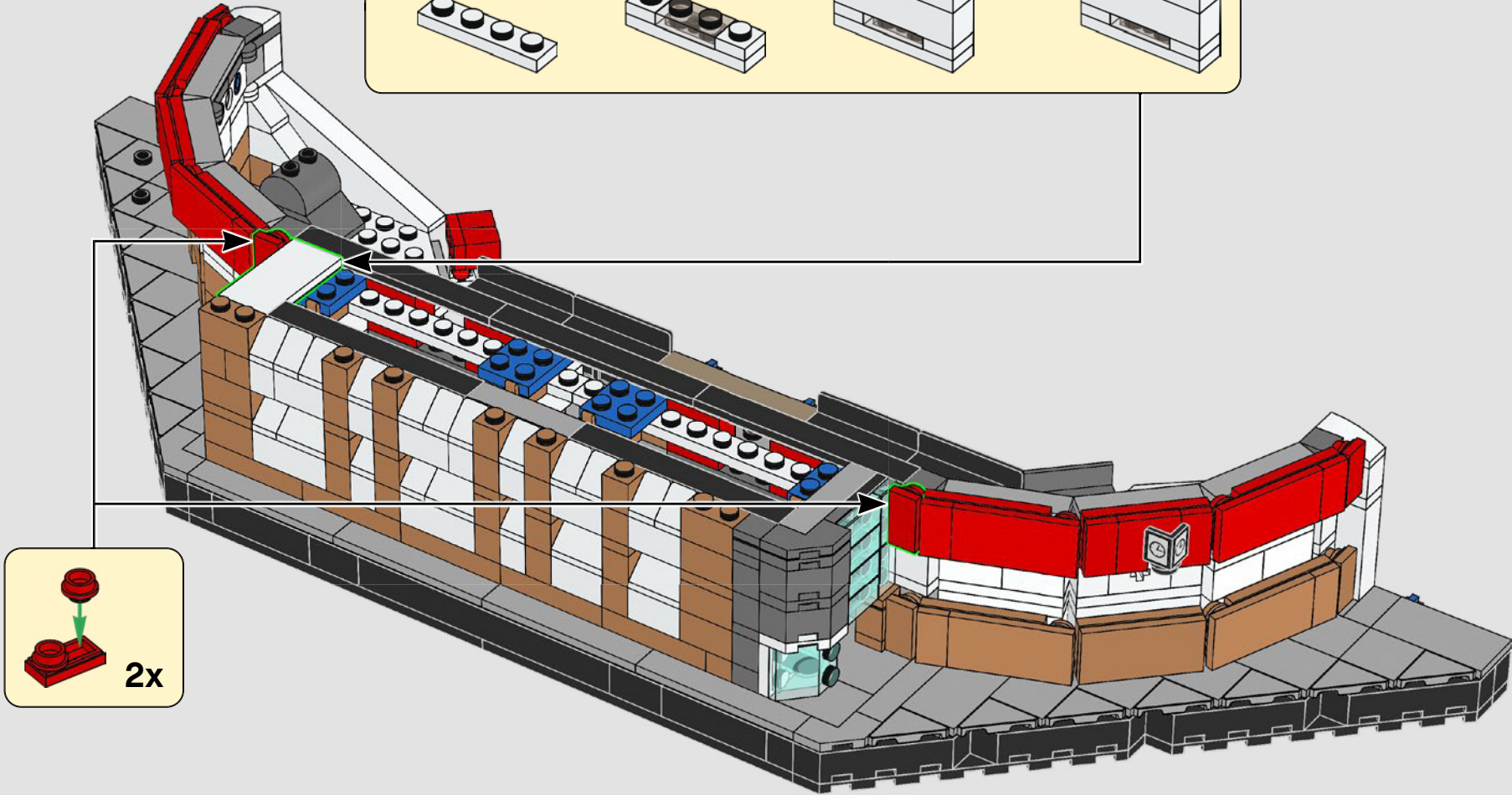
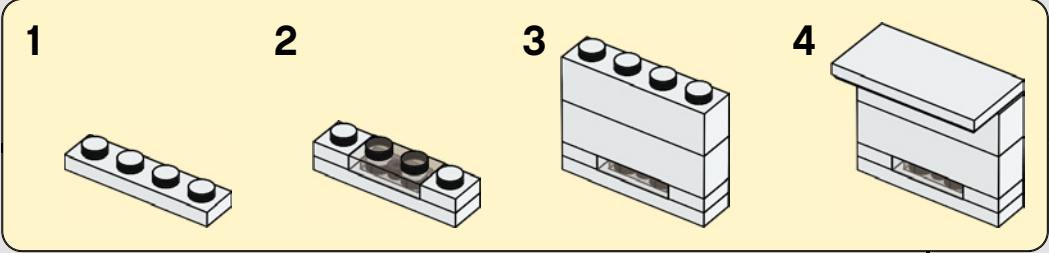


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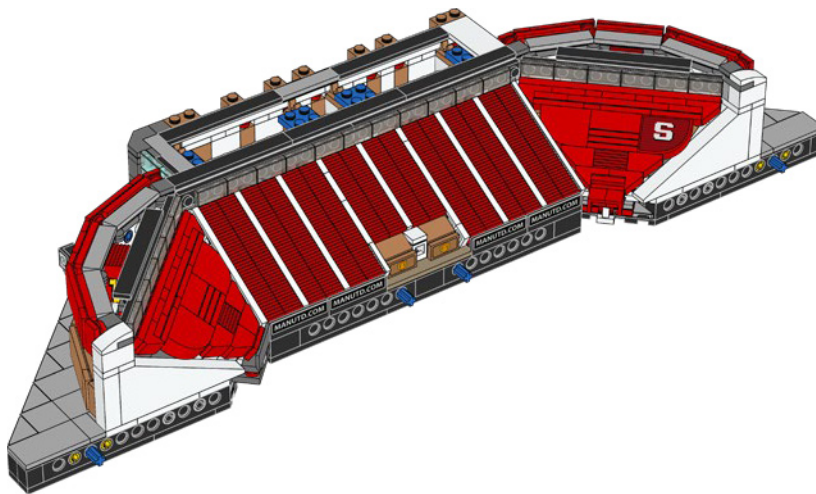
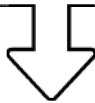


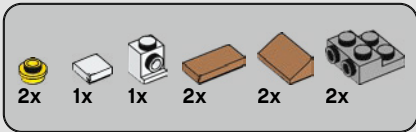


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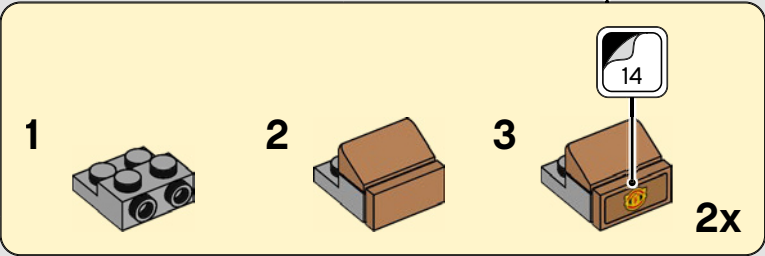
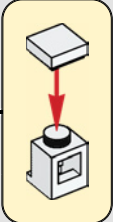
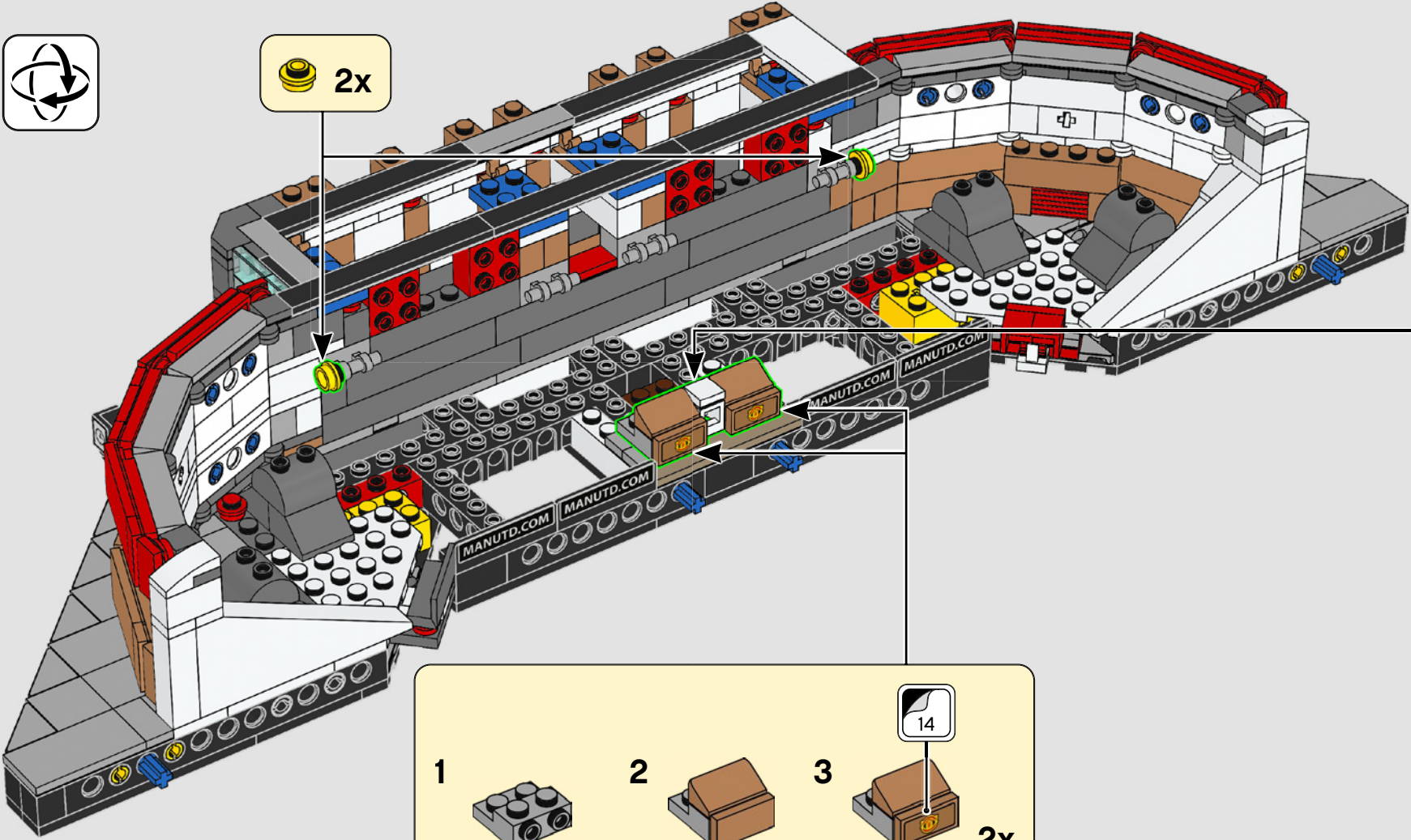


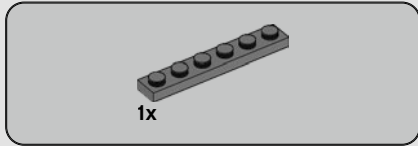
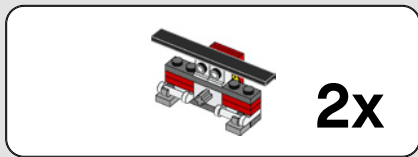




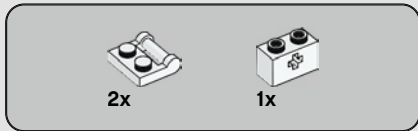
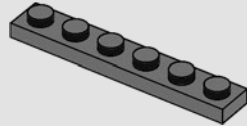


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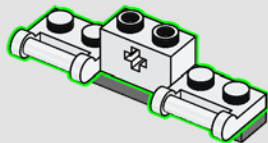




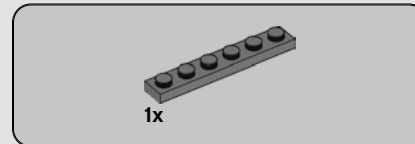
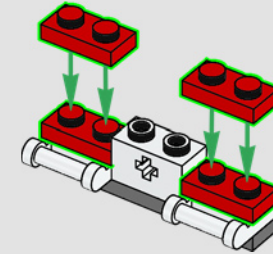
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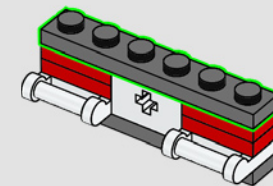
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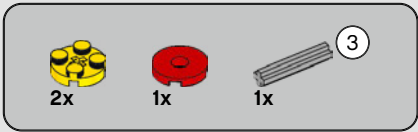
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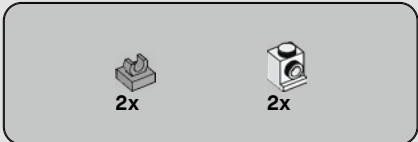
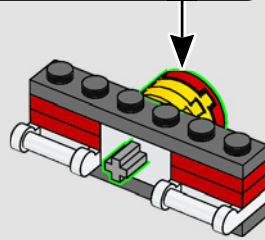
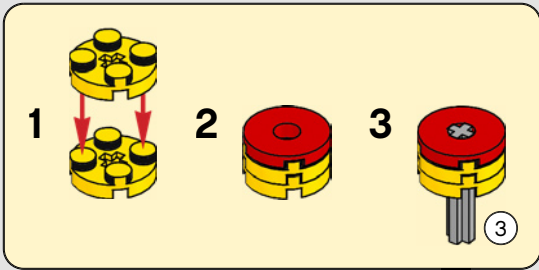
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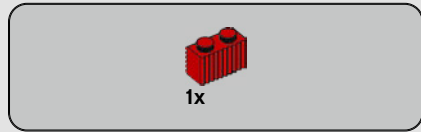
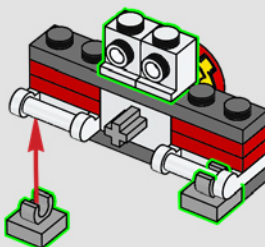




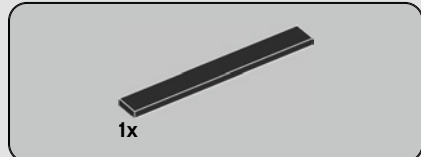
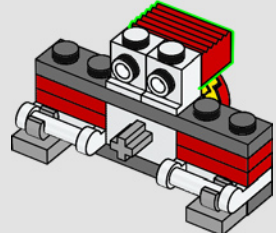
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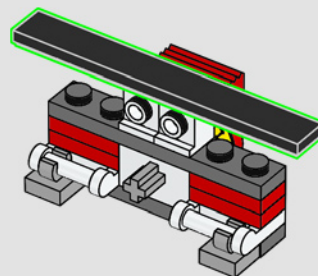
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571

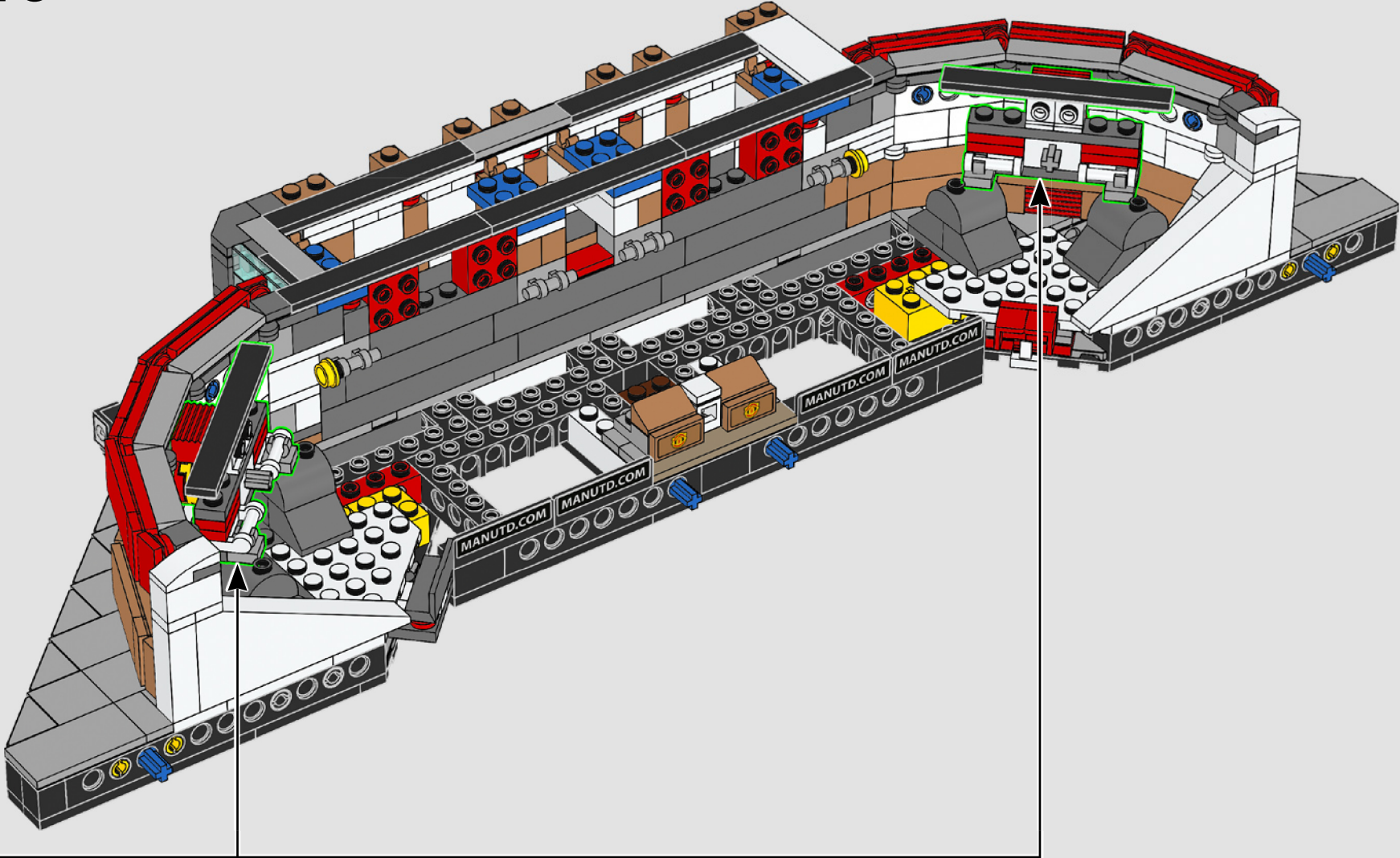


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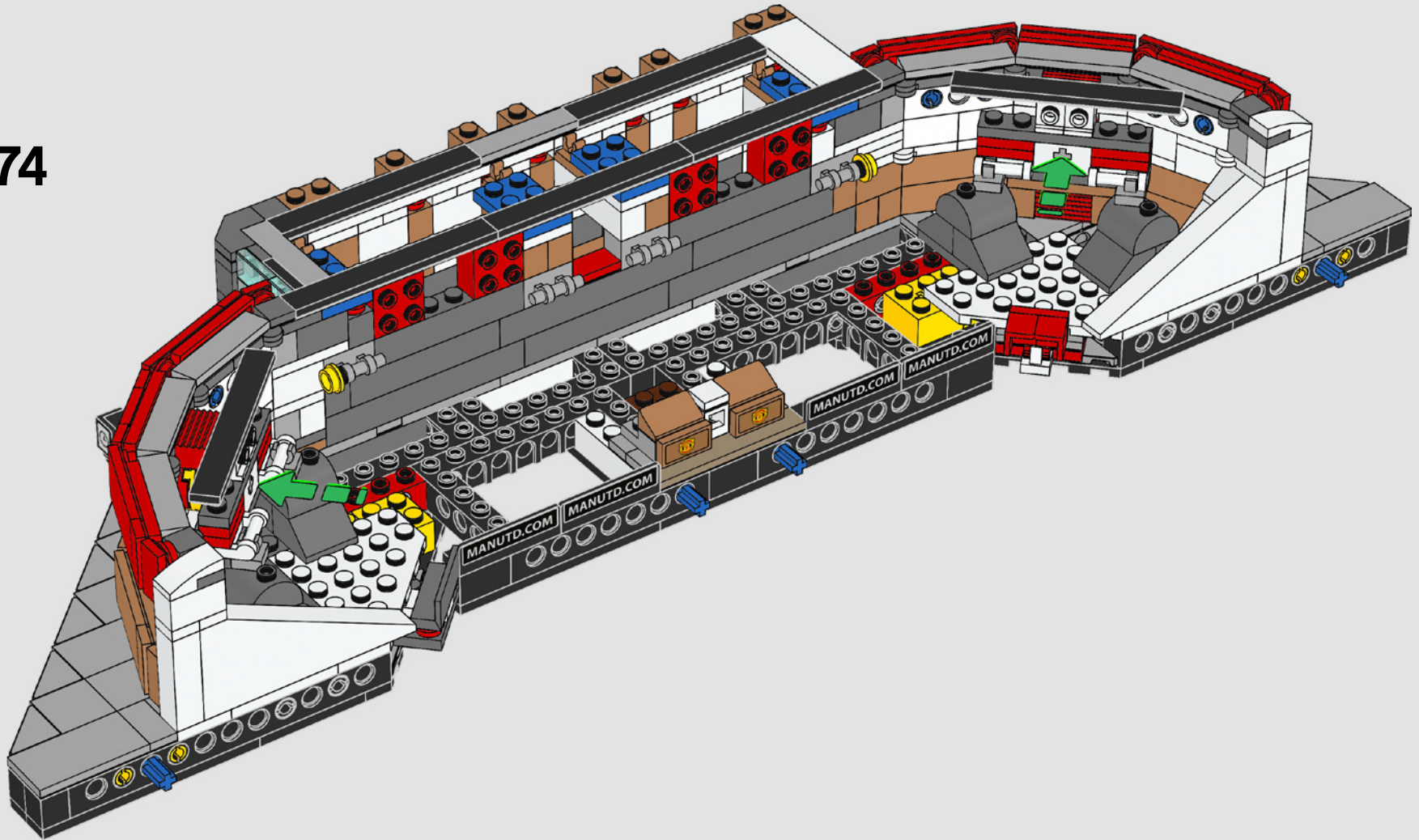


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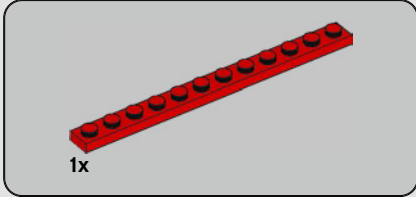
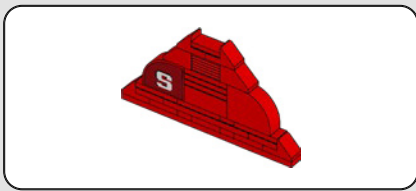
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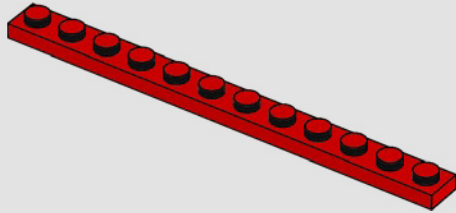
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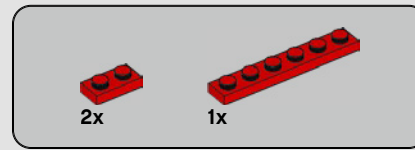
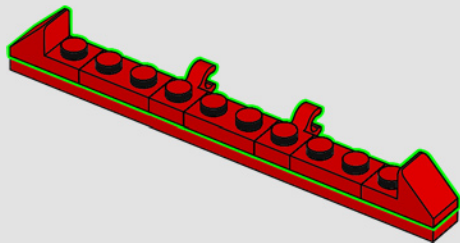




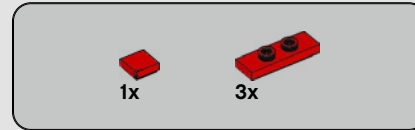
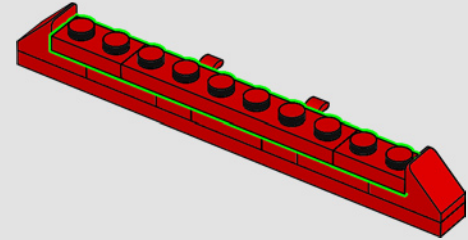
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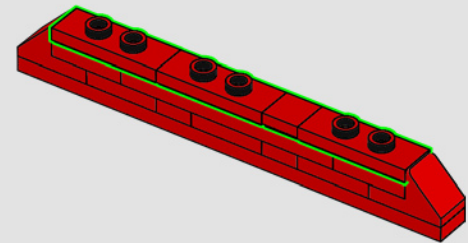
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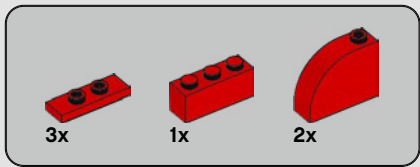


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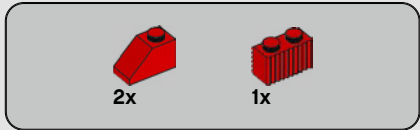
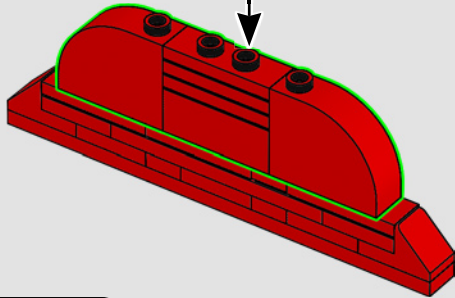
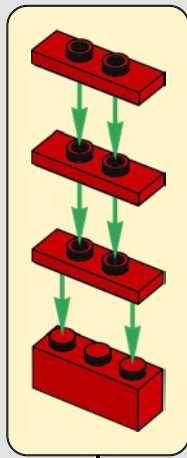


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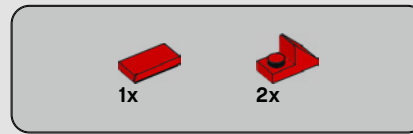
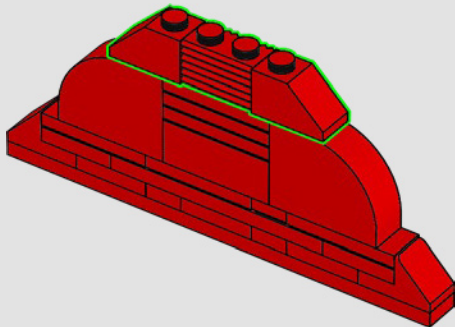




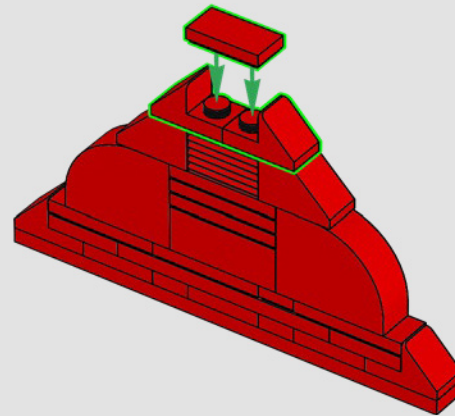
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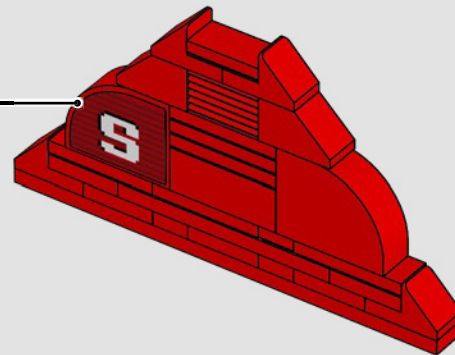
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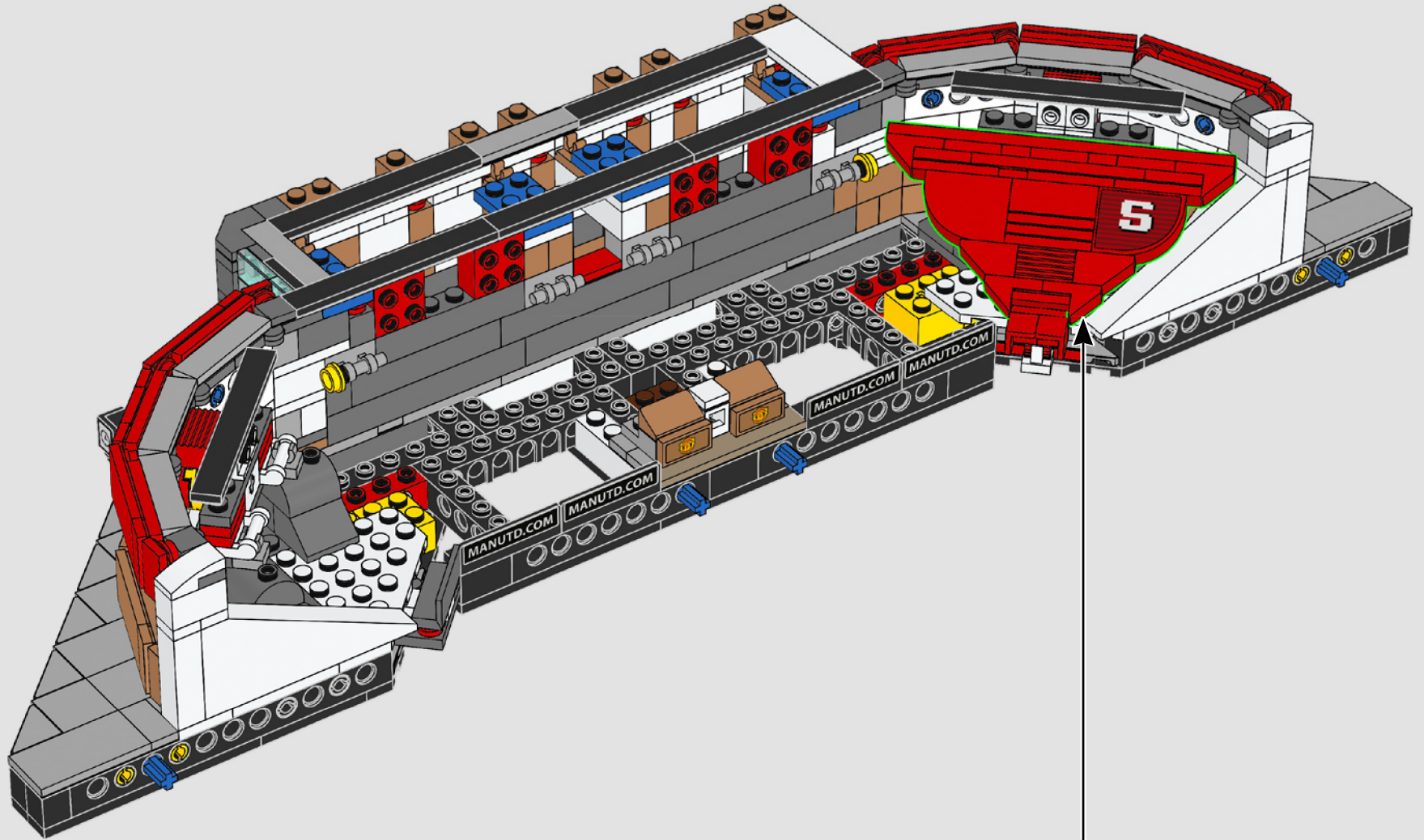
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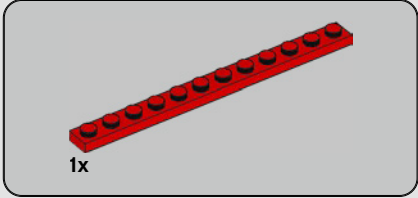
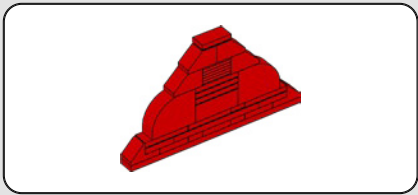
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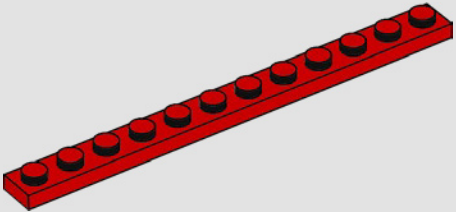
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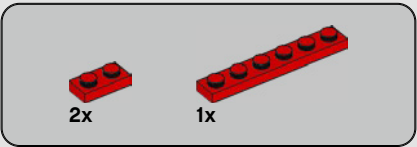
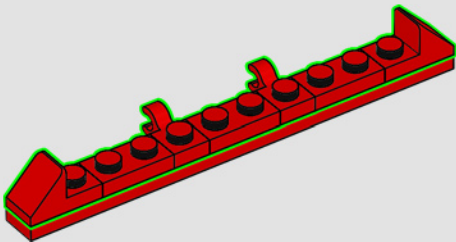




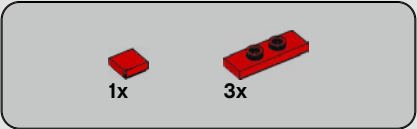
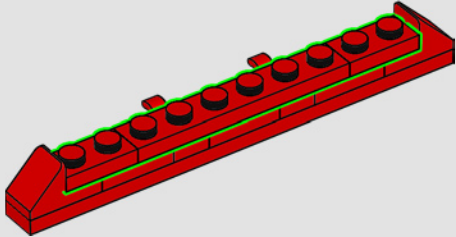
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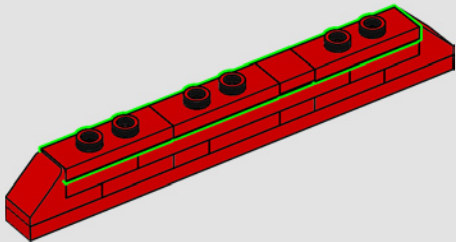
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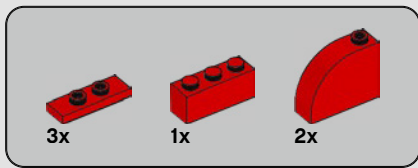


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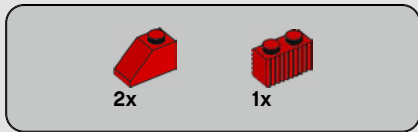
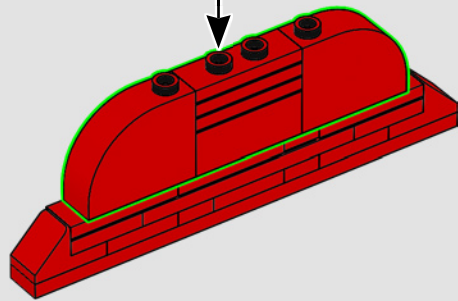
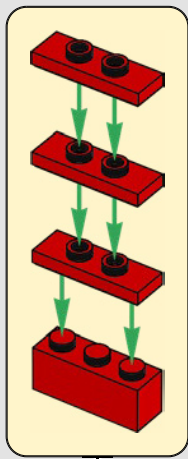


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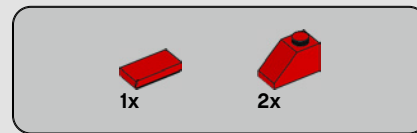
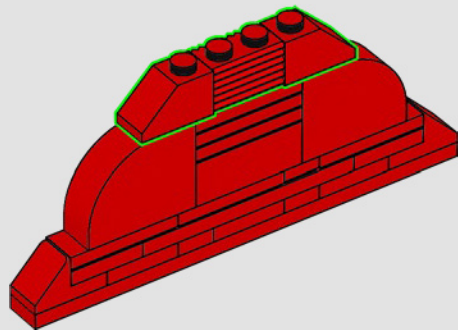




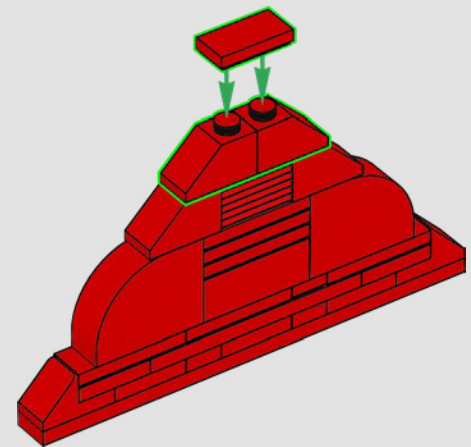
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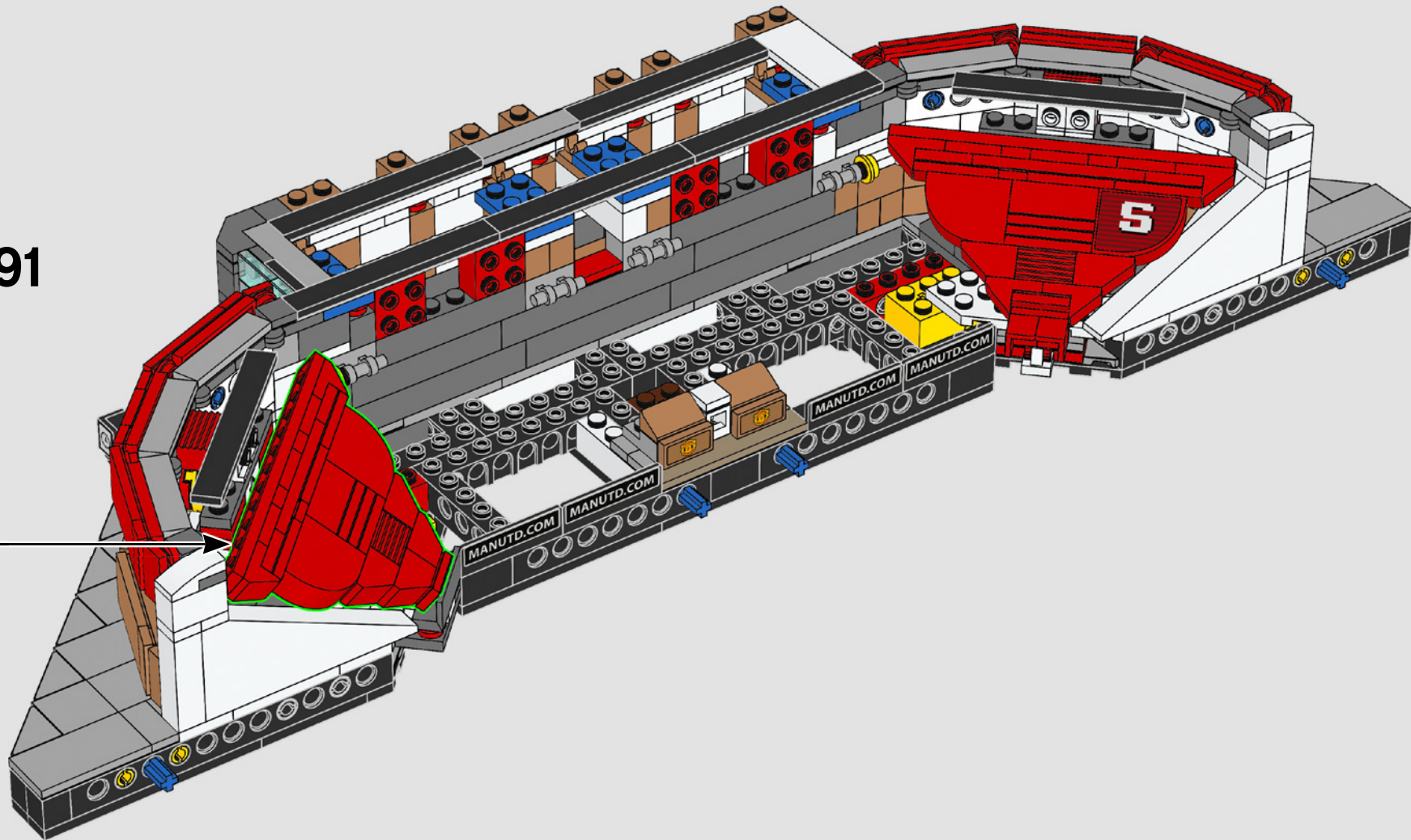
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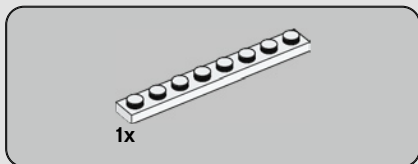
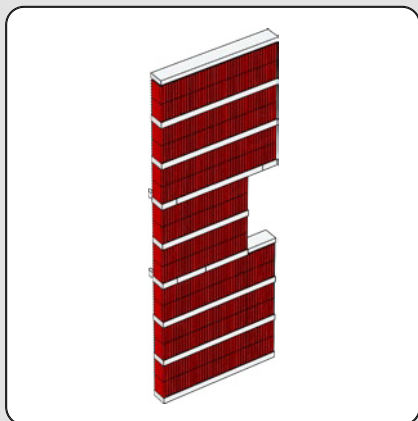
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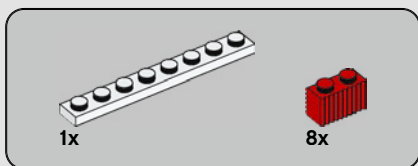
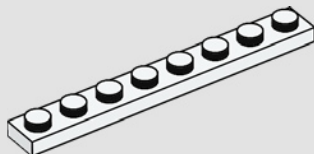
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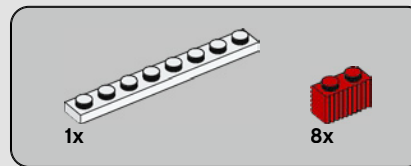
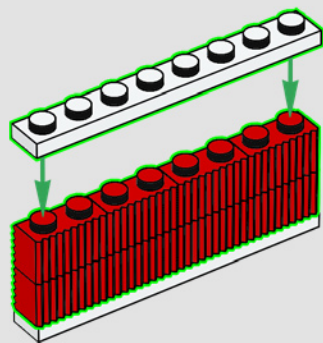




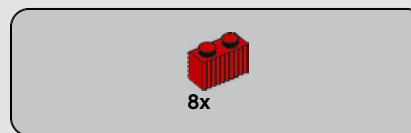
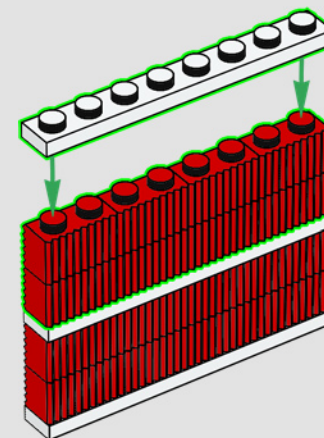
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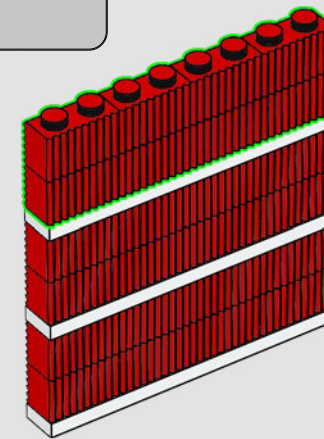
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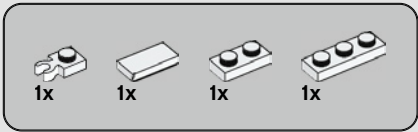


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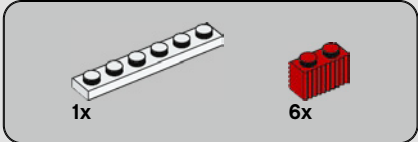
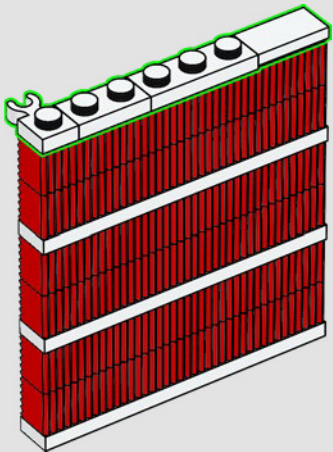


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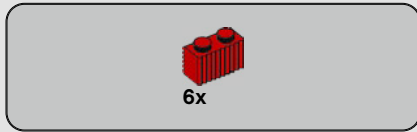
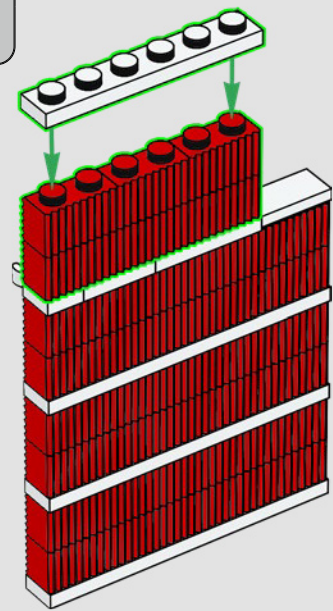




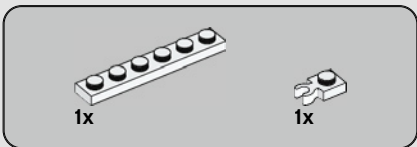
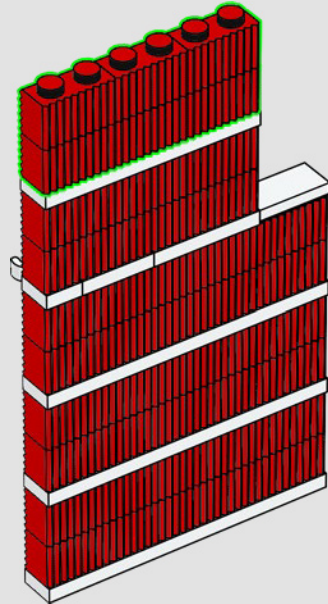
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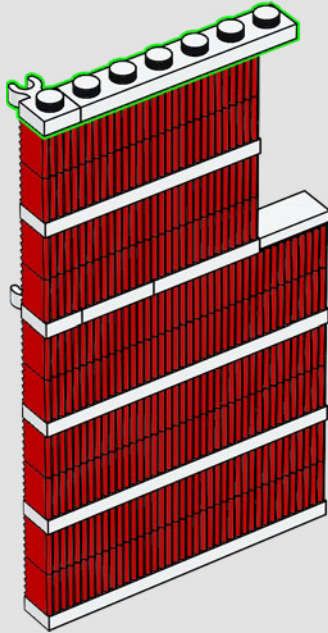
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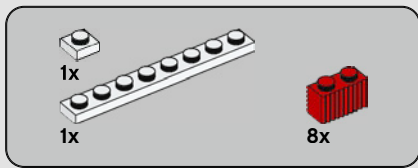


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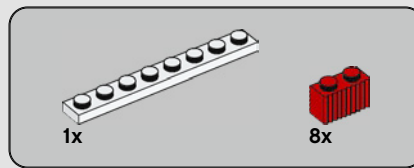
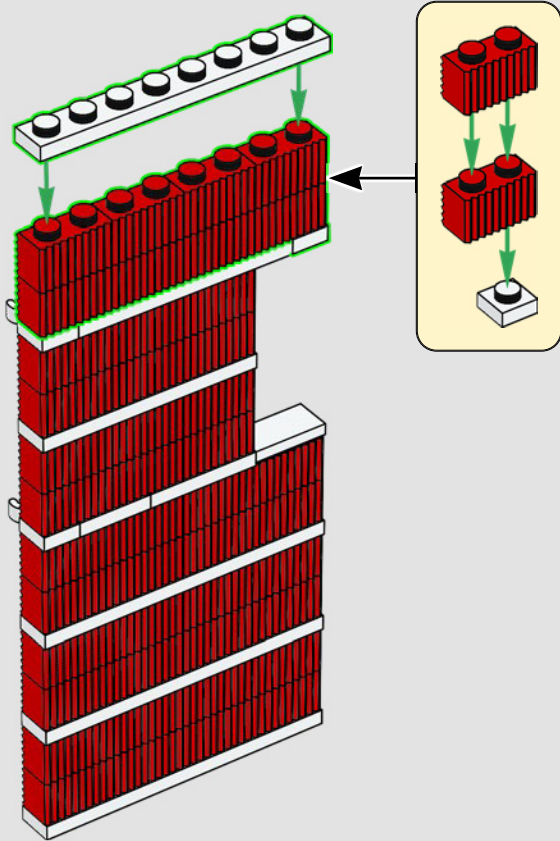


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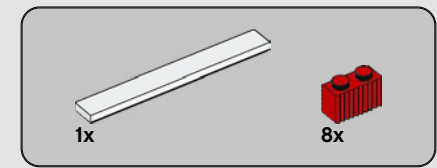
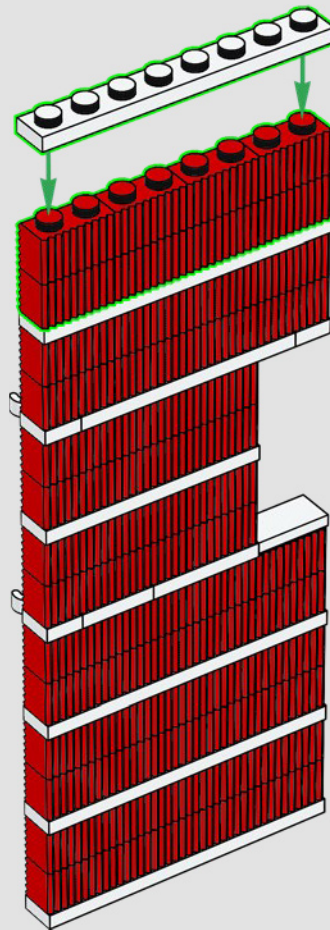




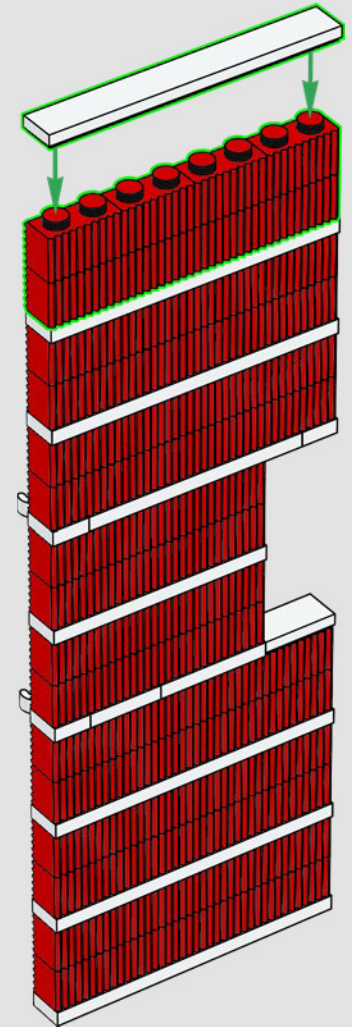
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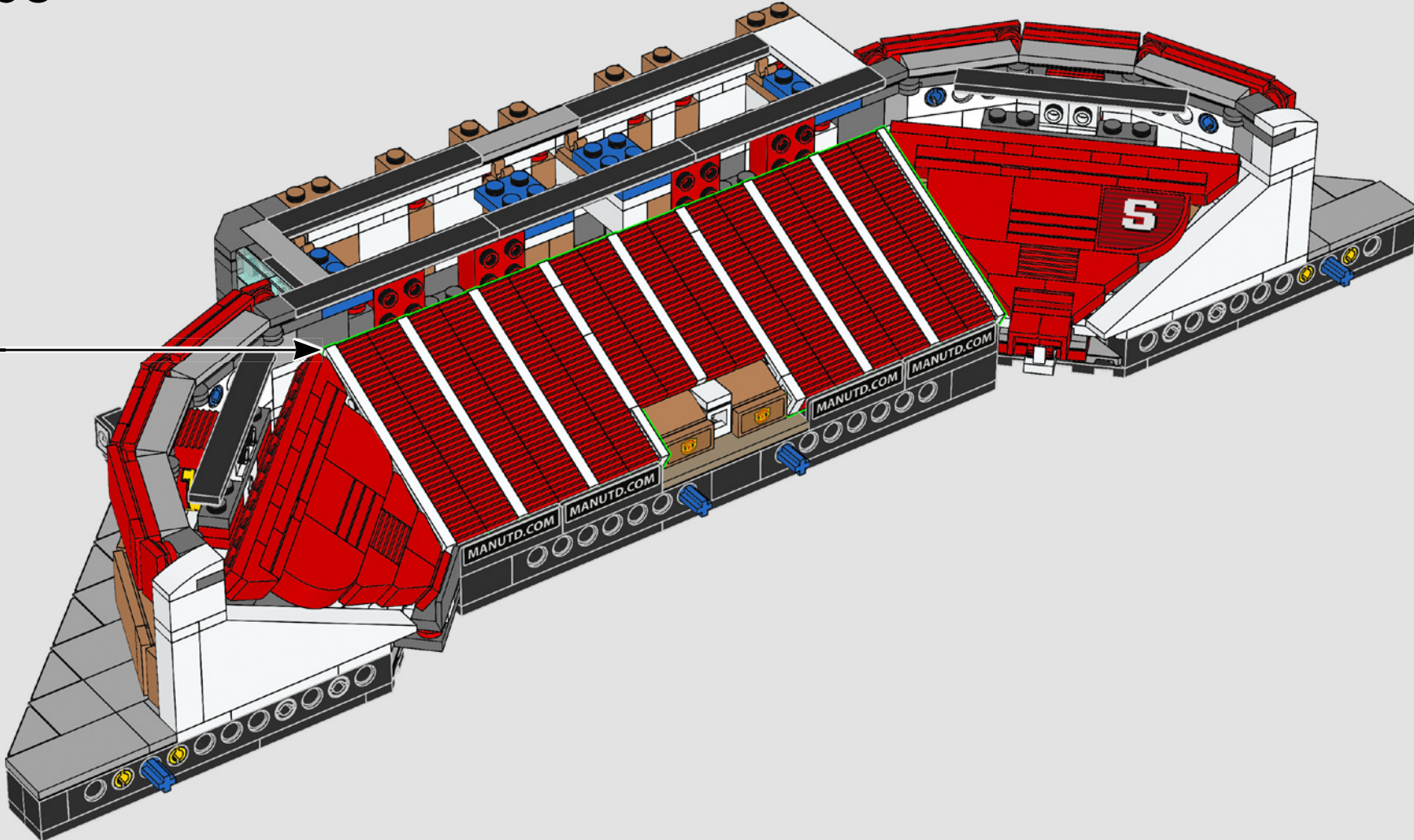


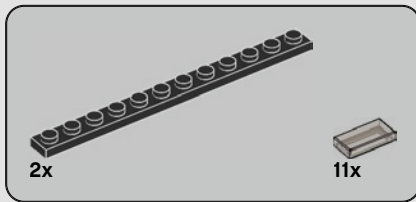
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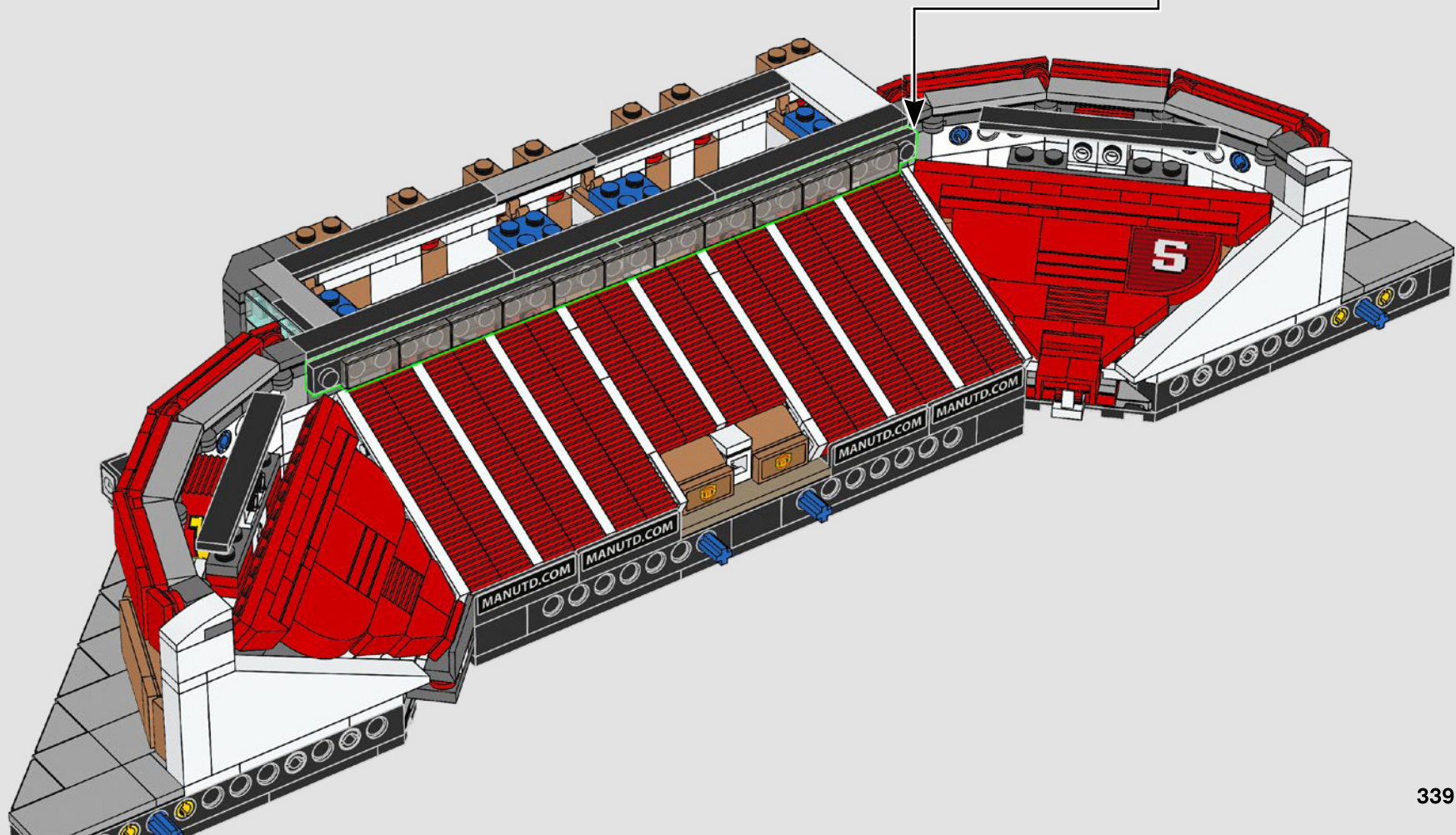
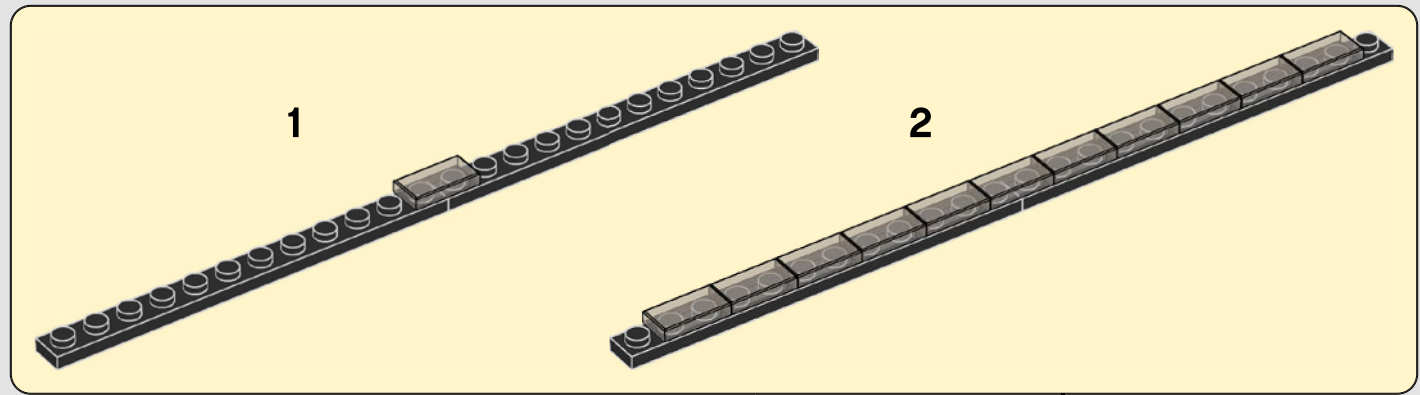


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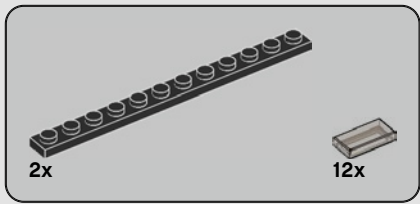




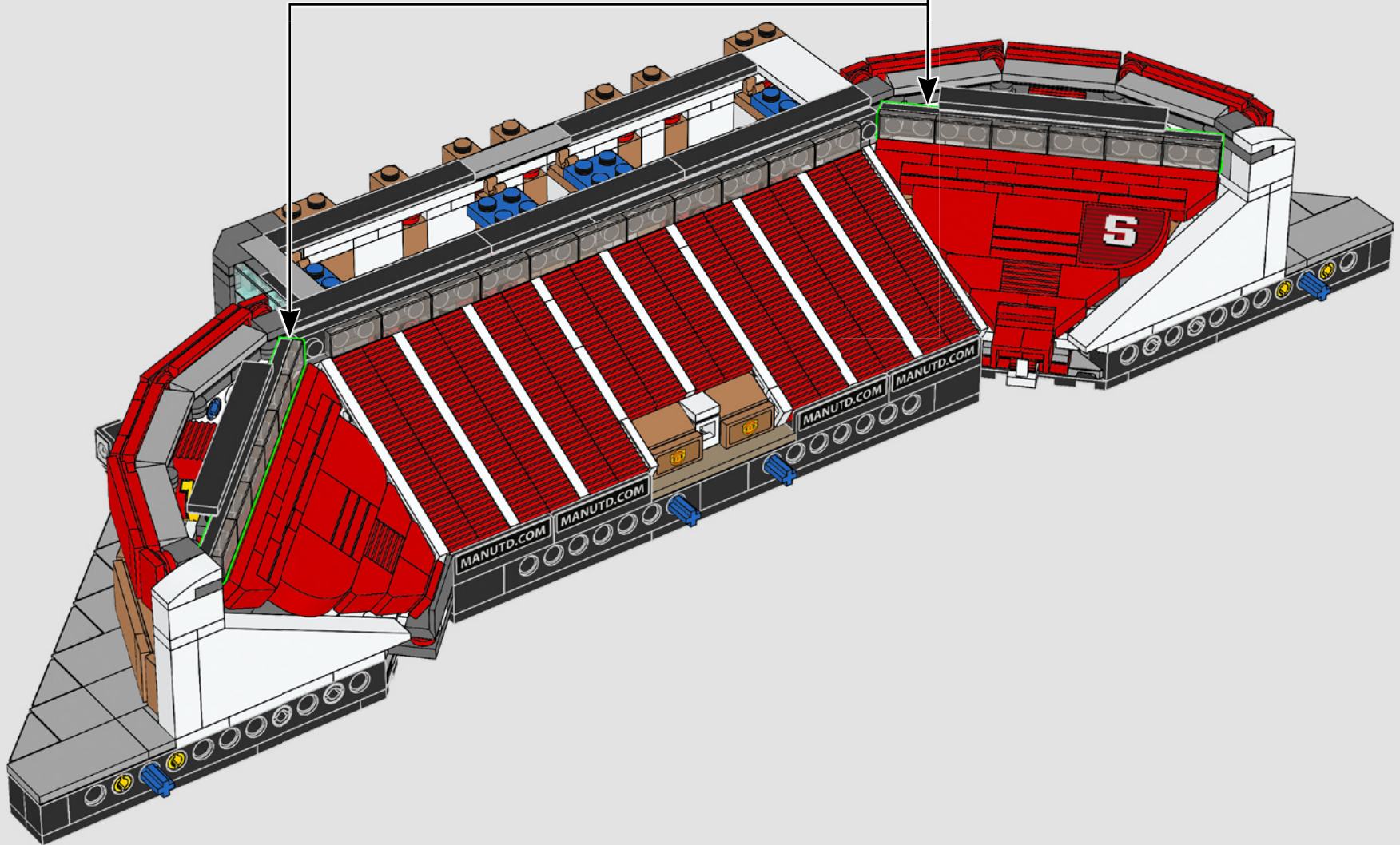
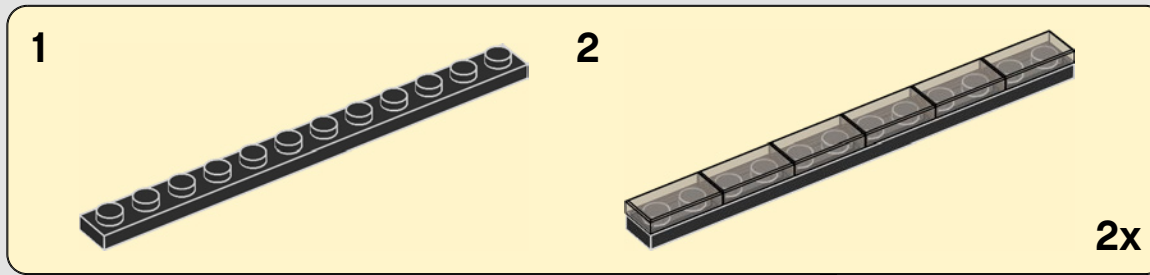
604



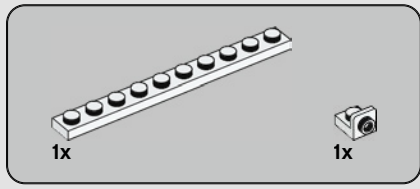
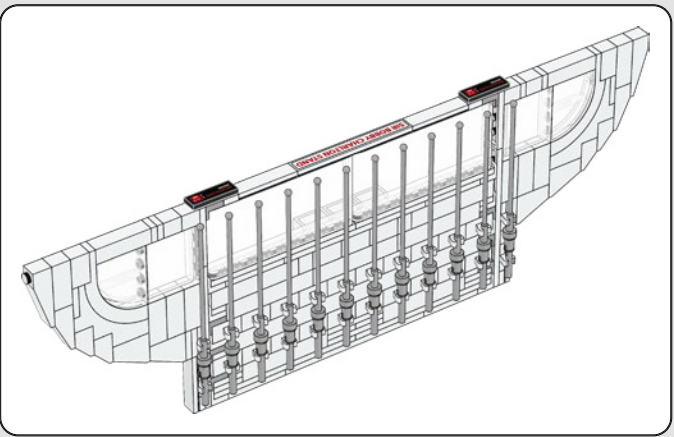
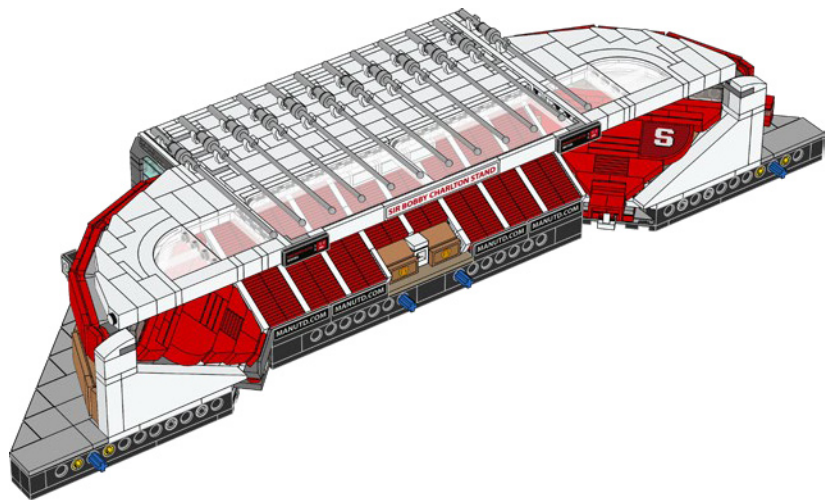
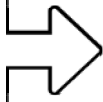




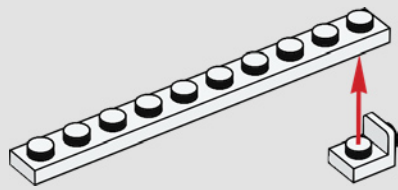
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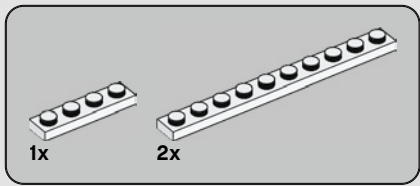




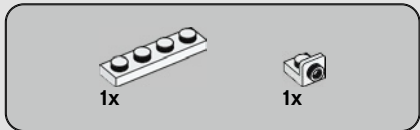
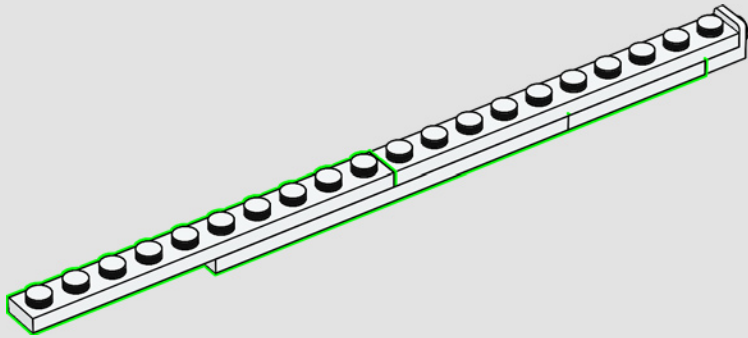


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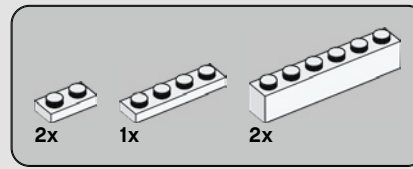
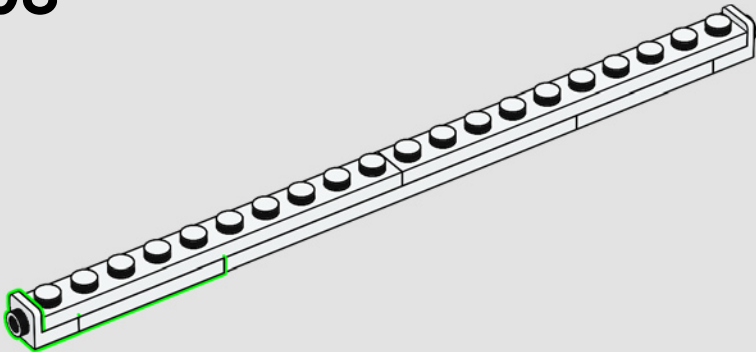




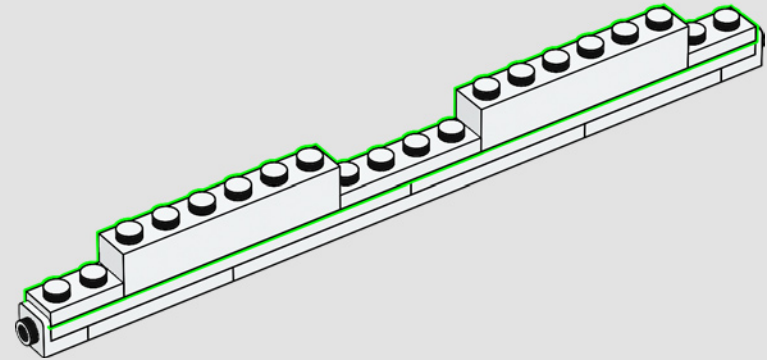
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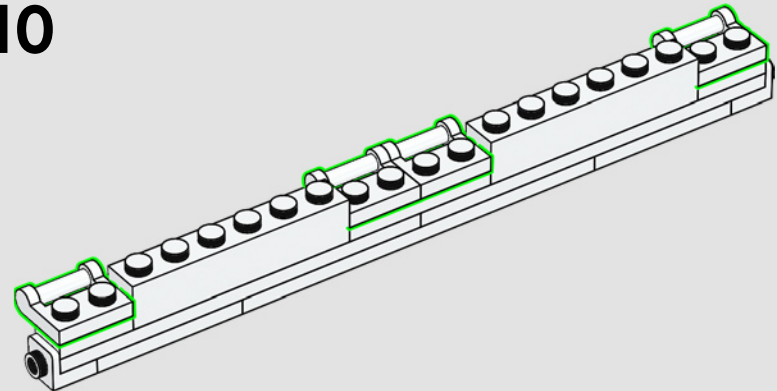
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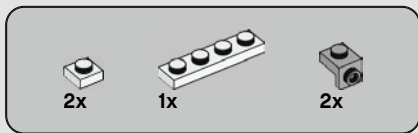


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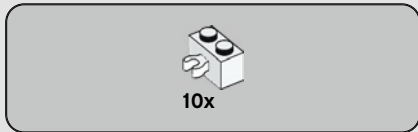
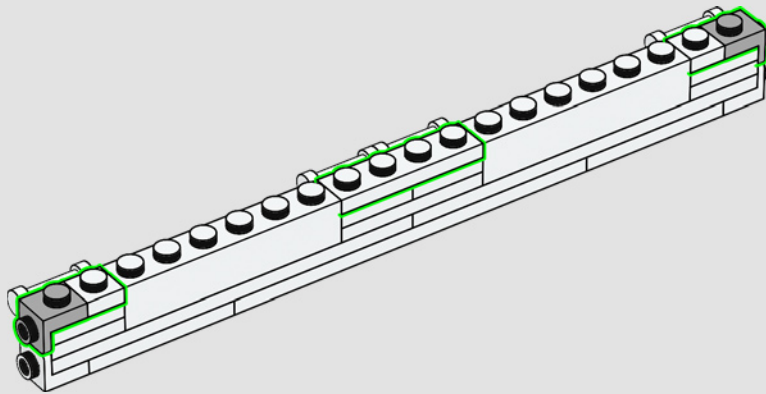


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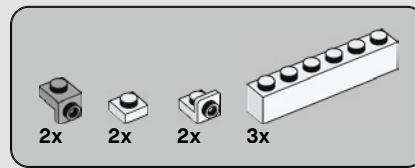
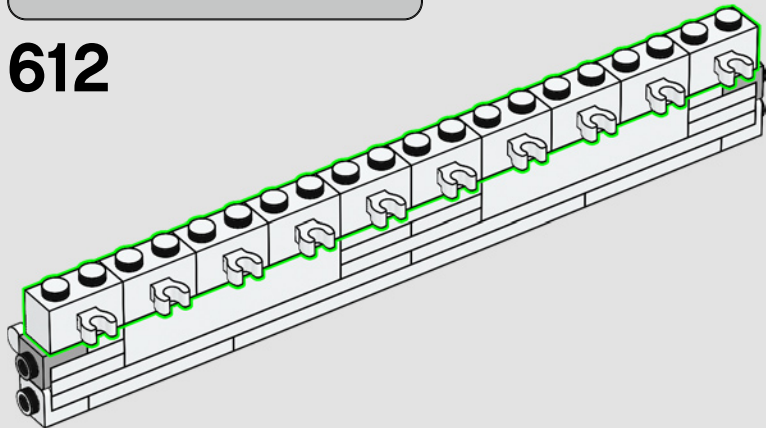




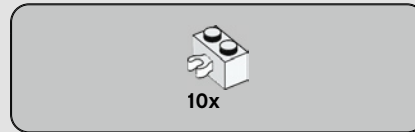
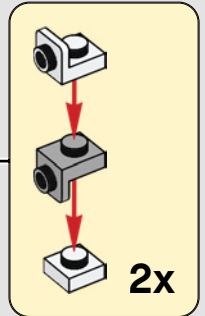
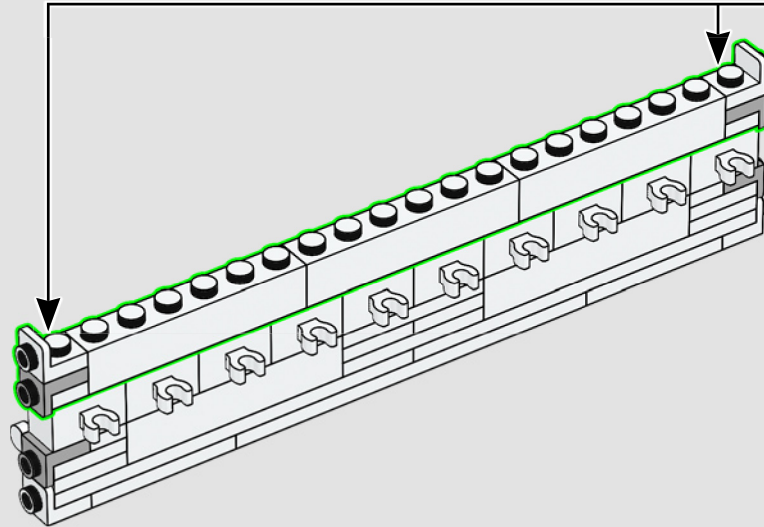
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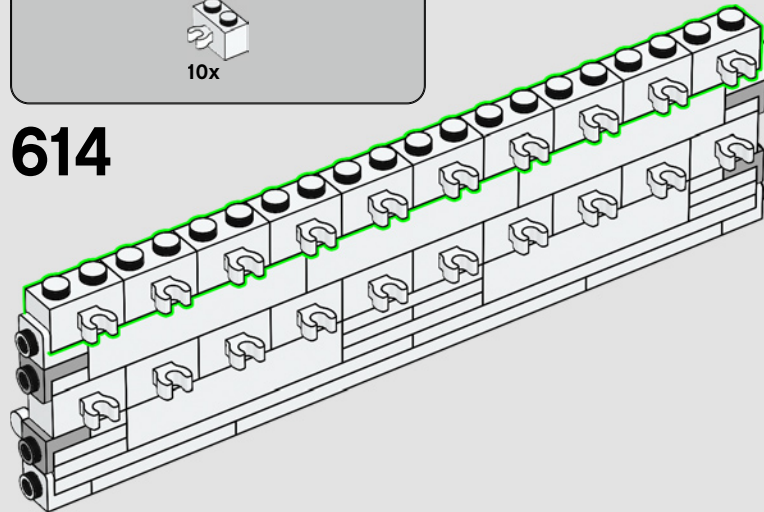
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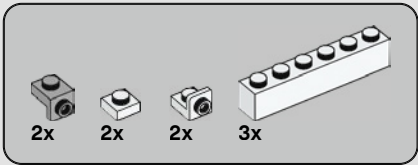
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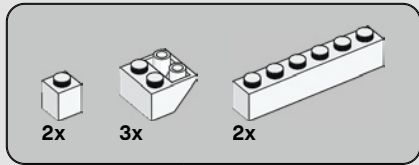
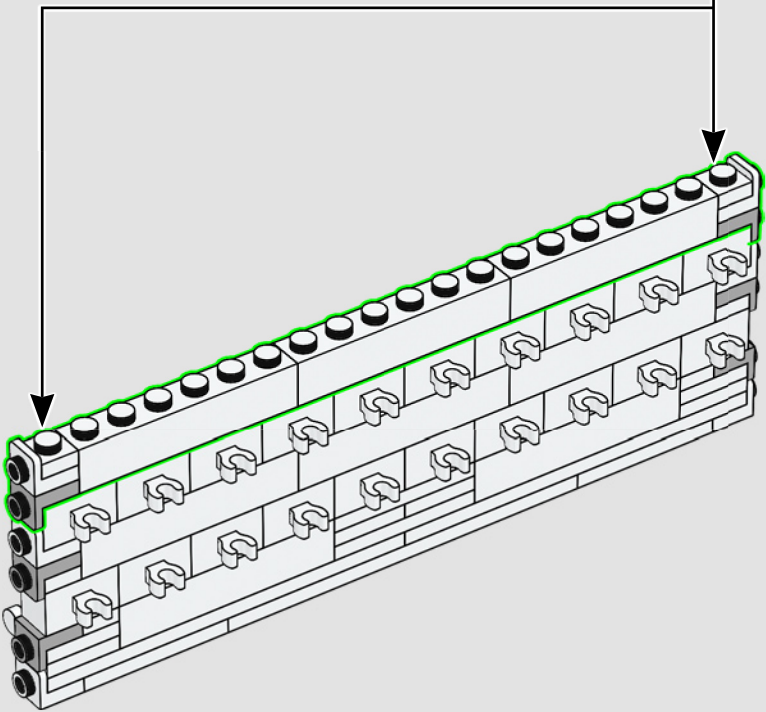
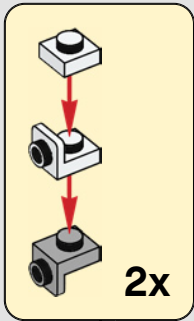
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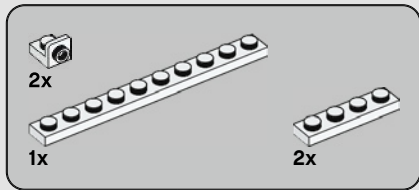
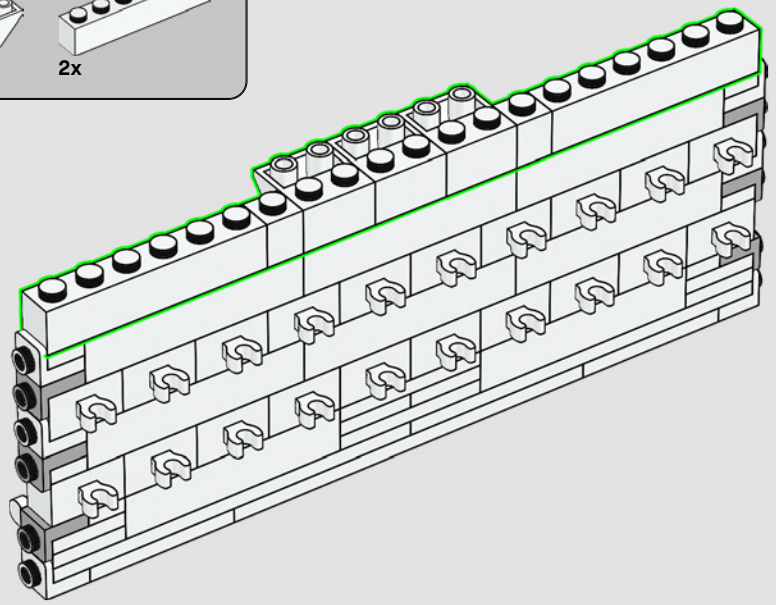




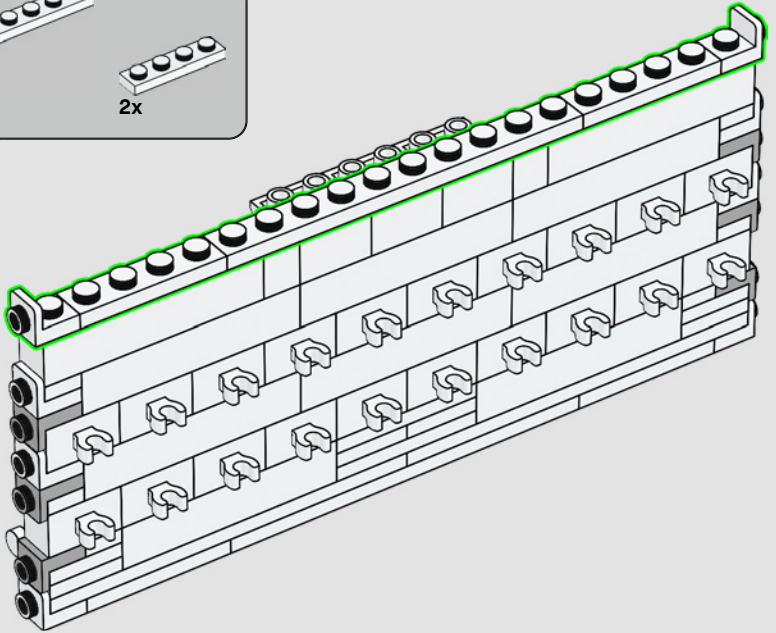
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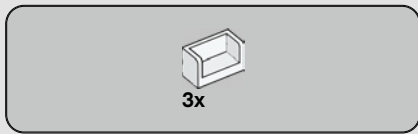


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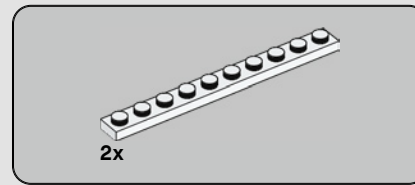
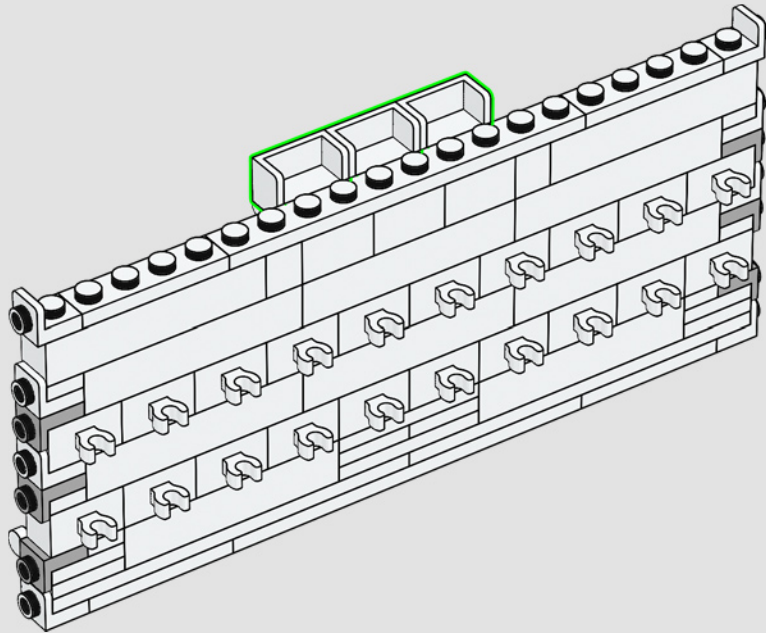


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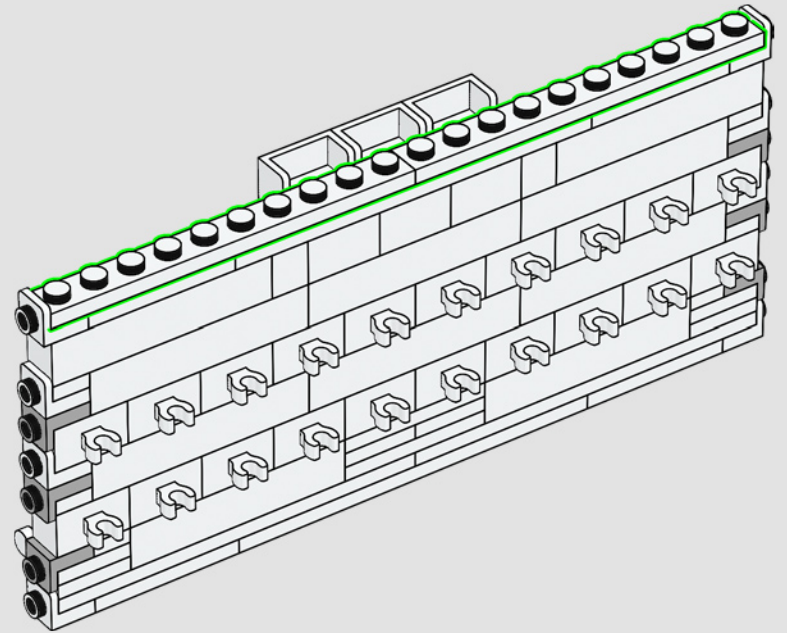


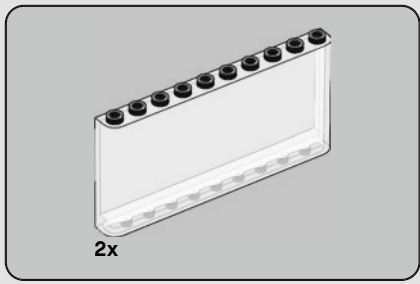


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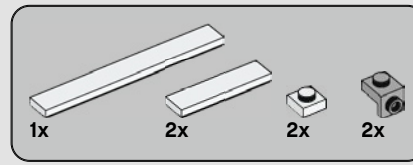
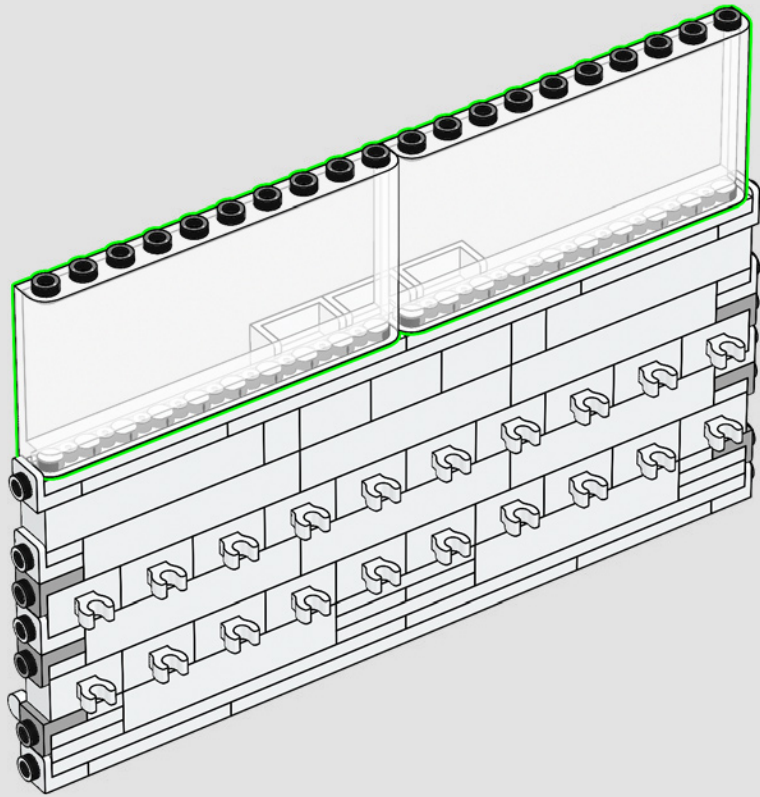


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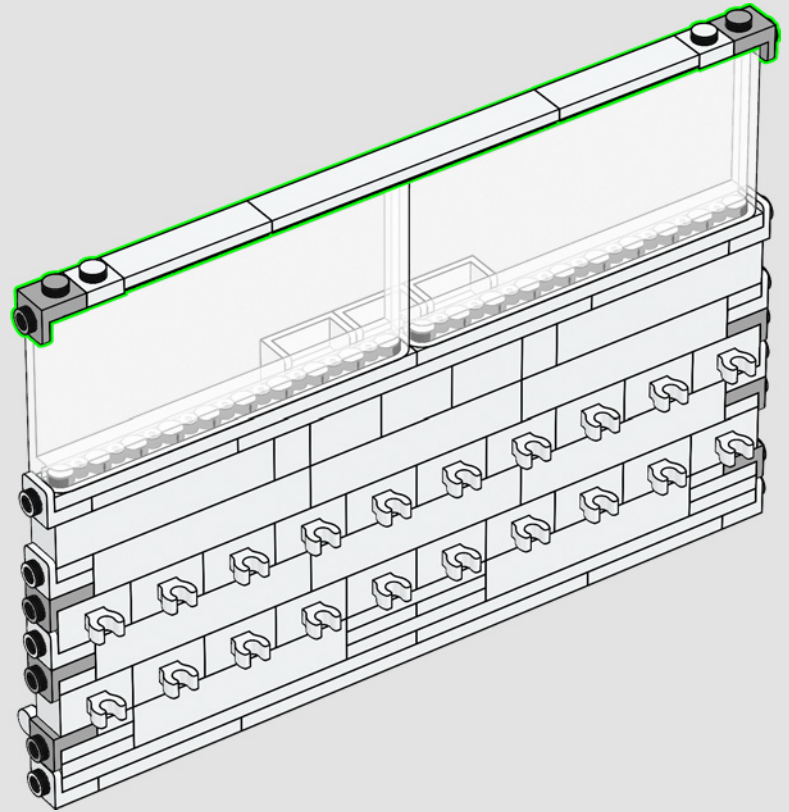




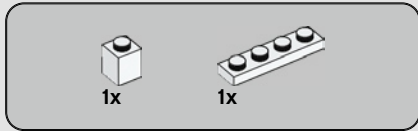
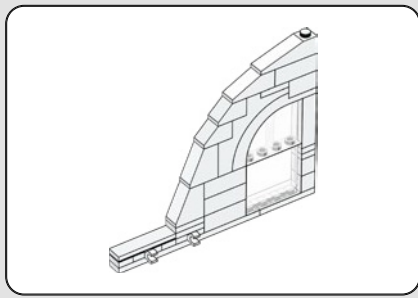
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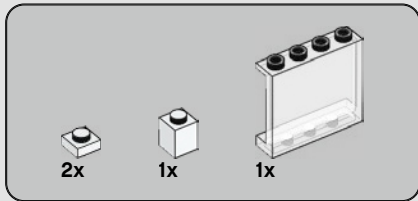
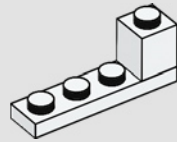
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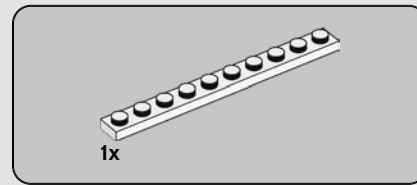
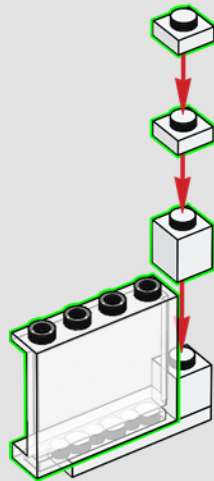




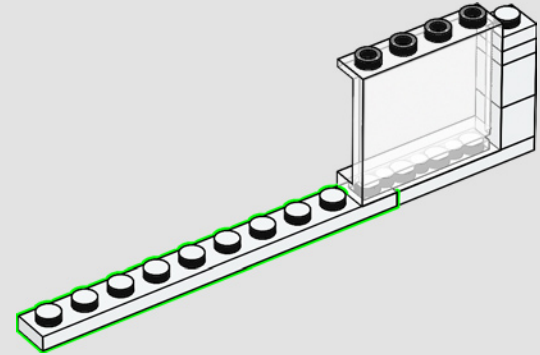
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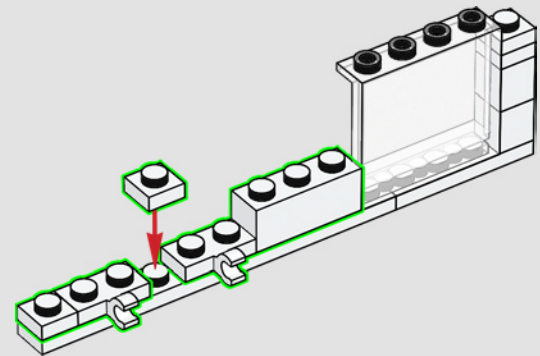
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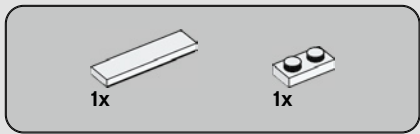


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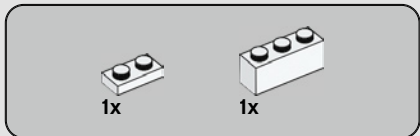
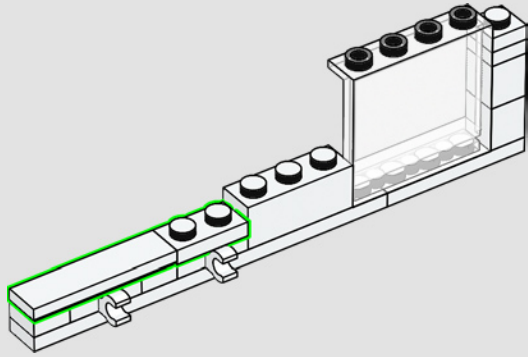


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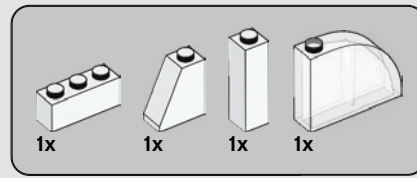
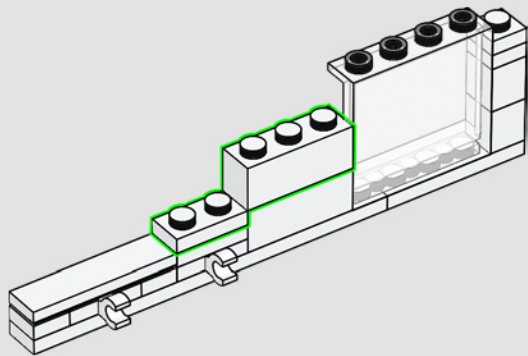




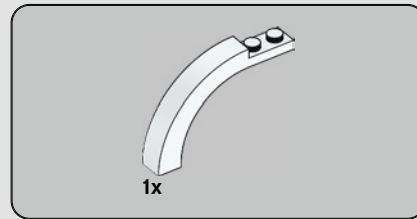
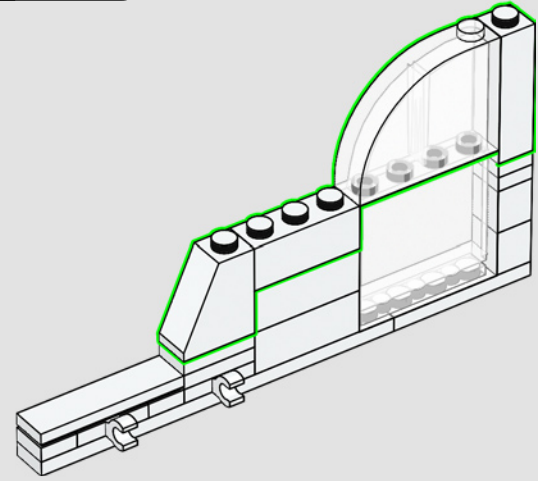
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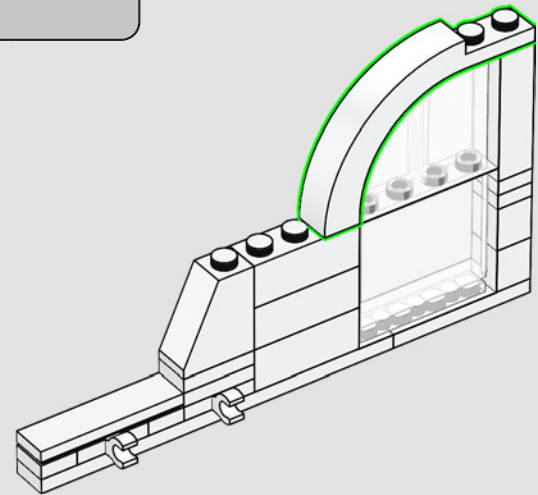
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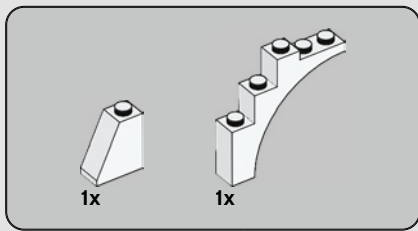


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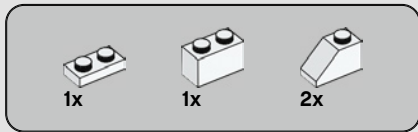
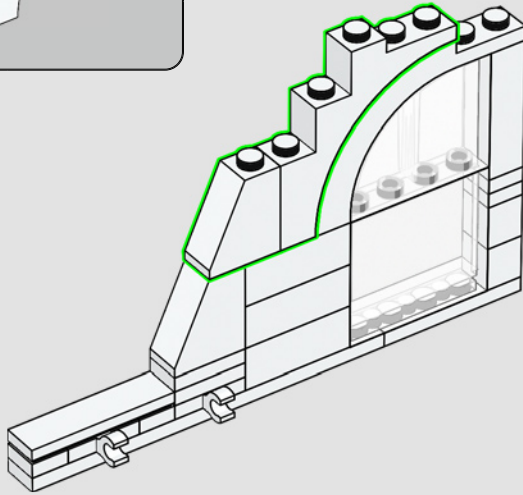


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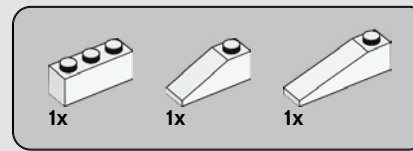
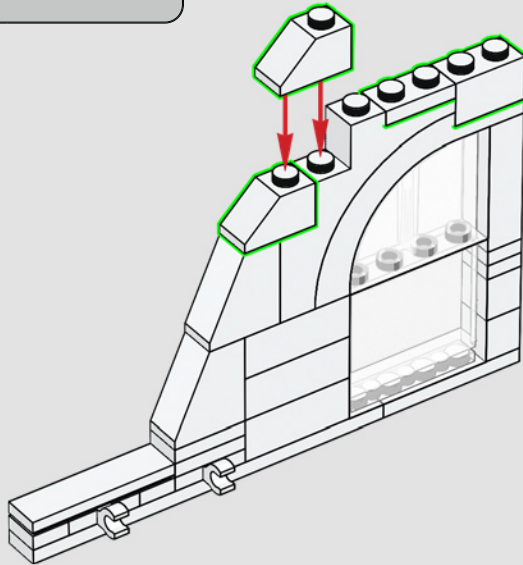




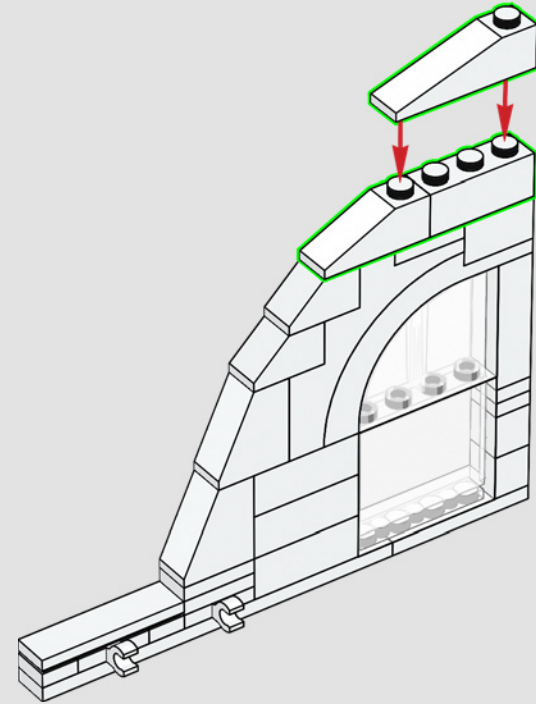
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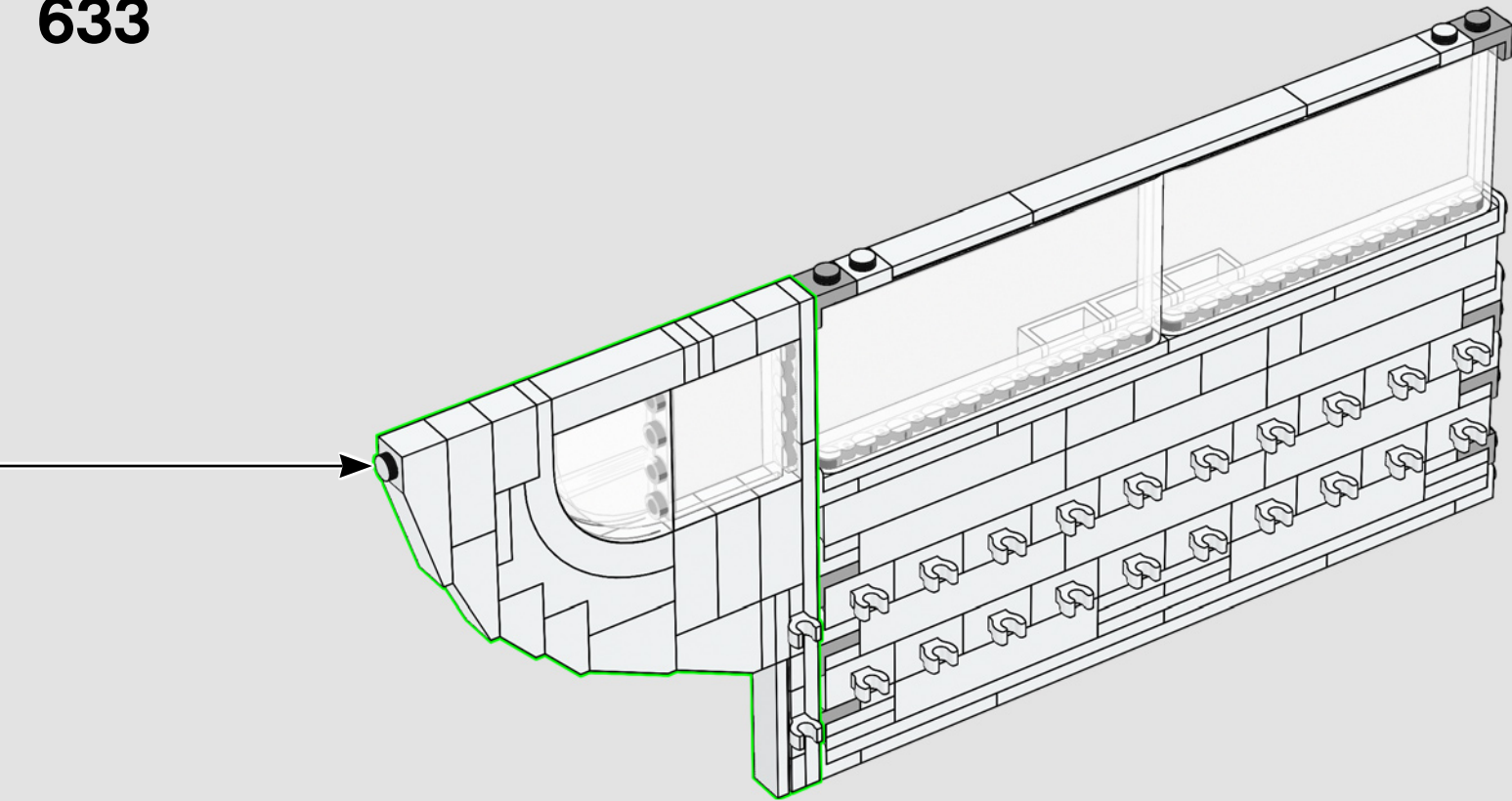


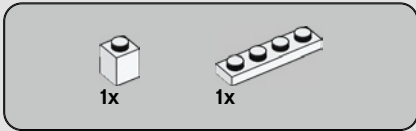
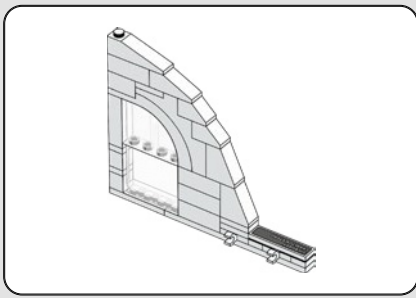
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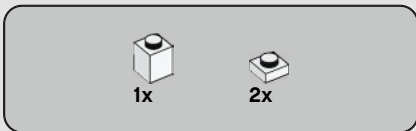
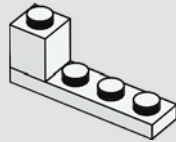


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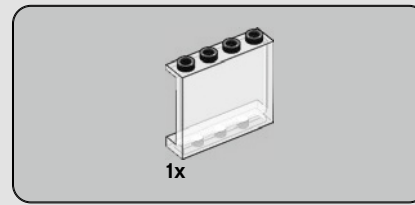
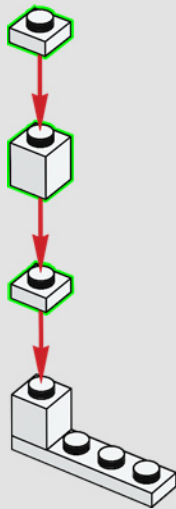




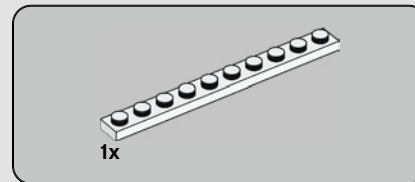
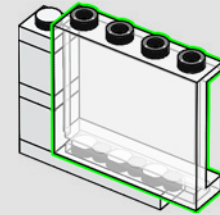
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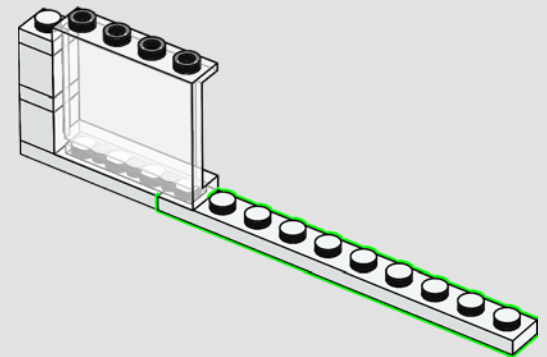
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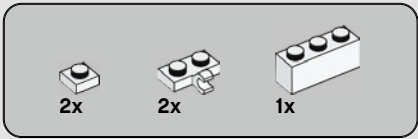


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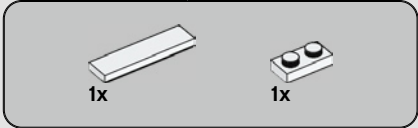
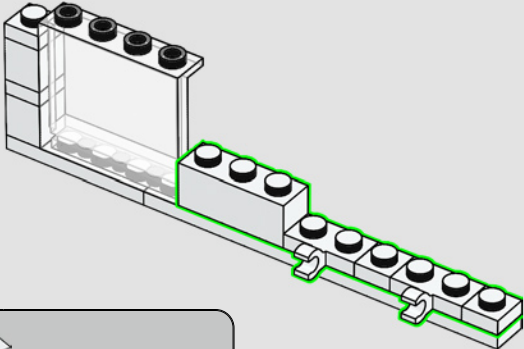


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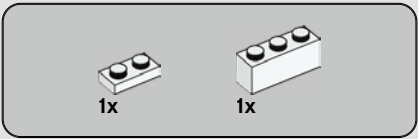
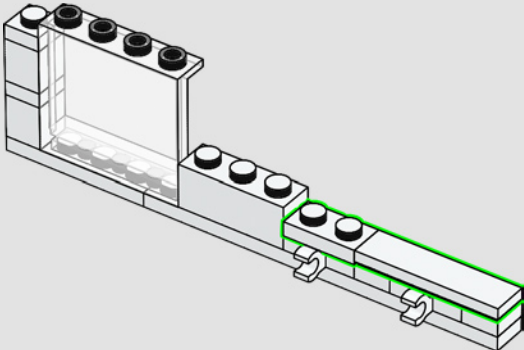




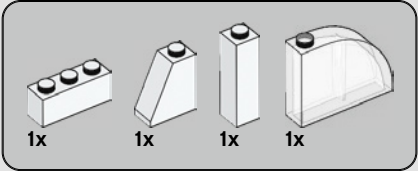
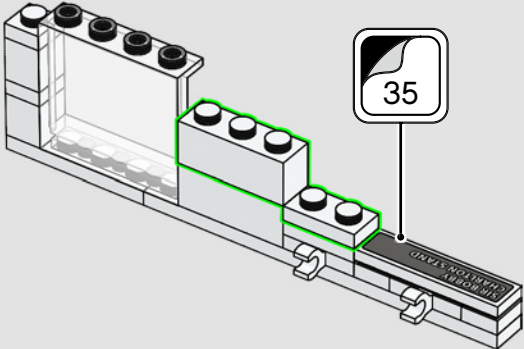
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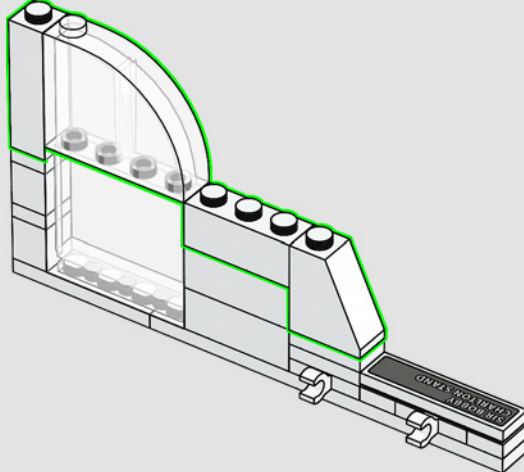
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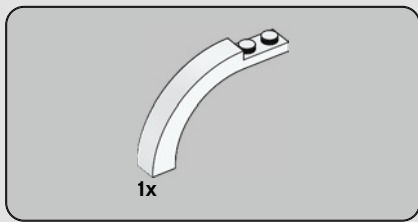
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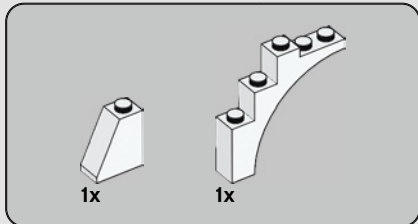
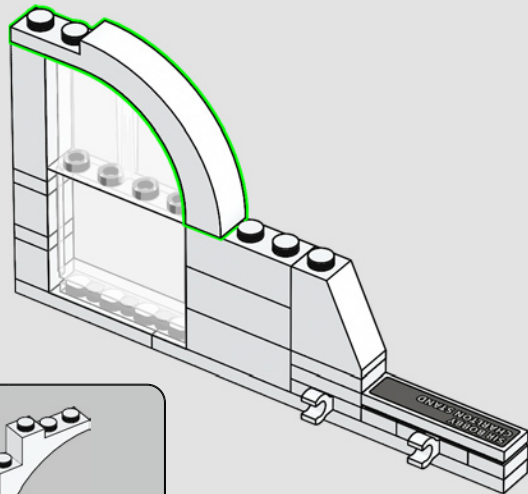
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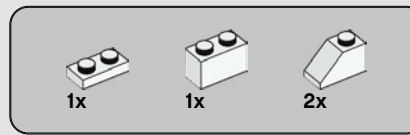
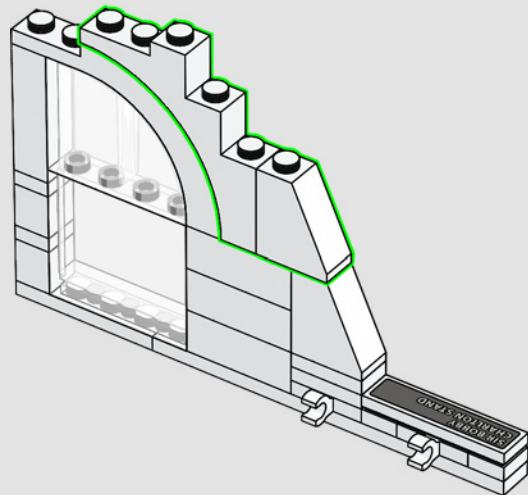




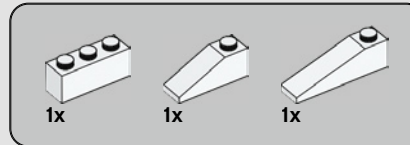
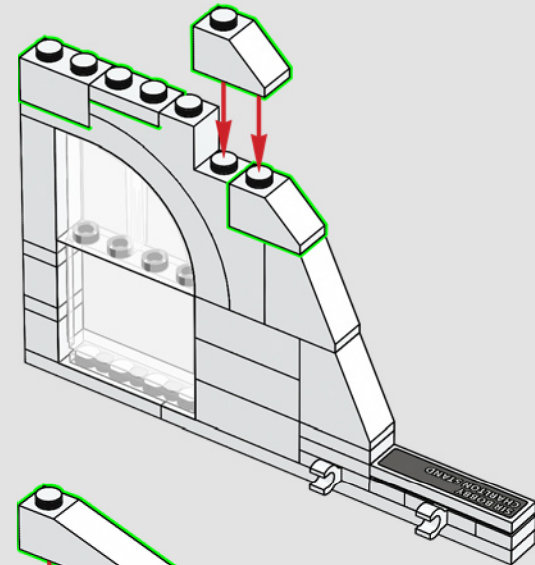
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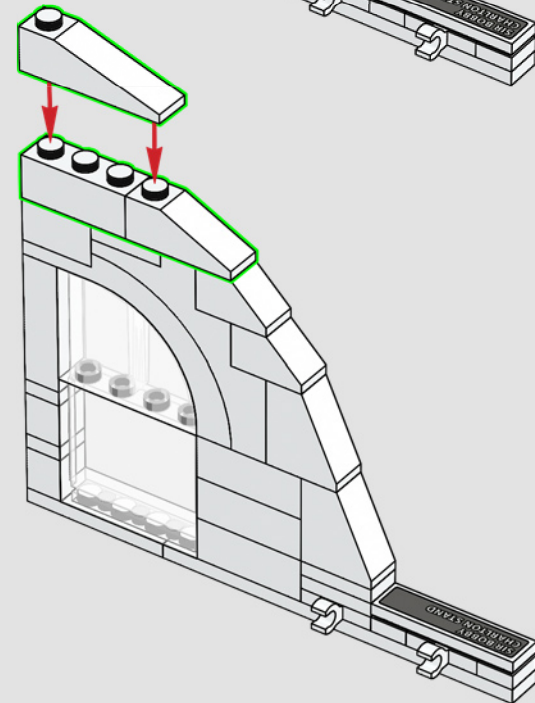
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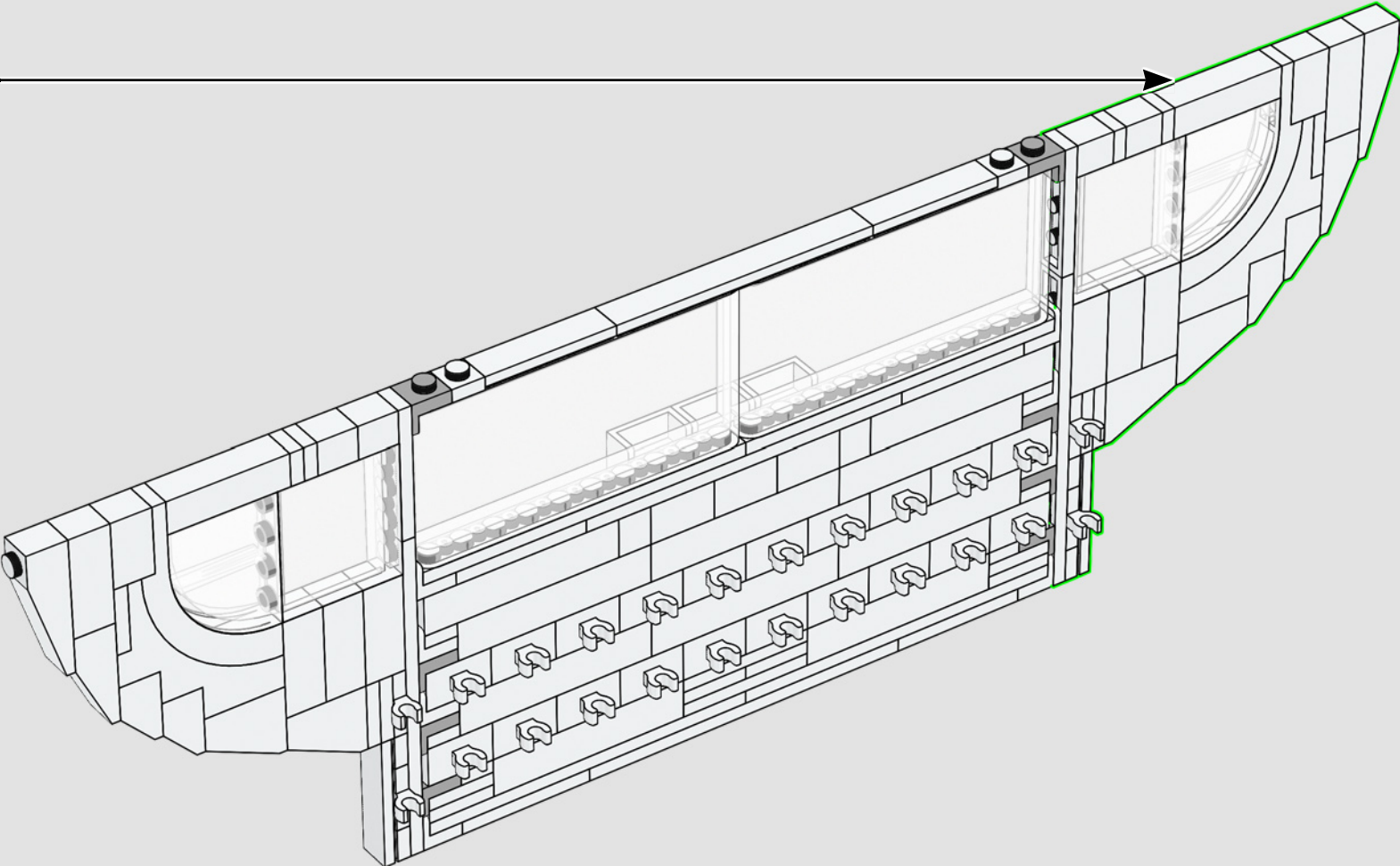
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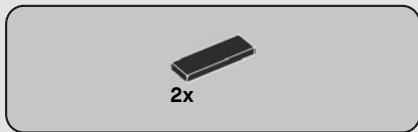


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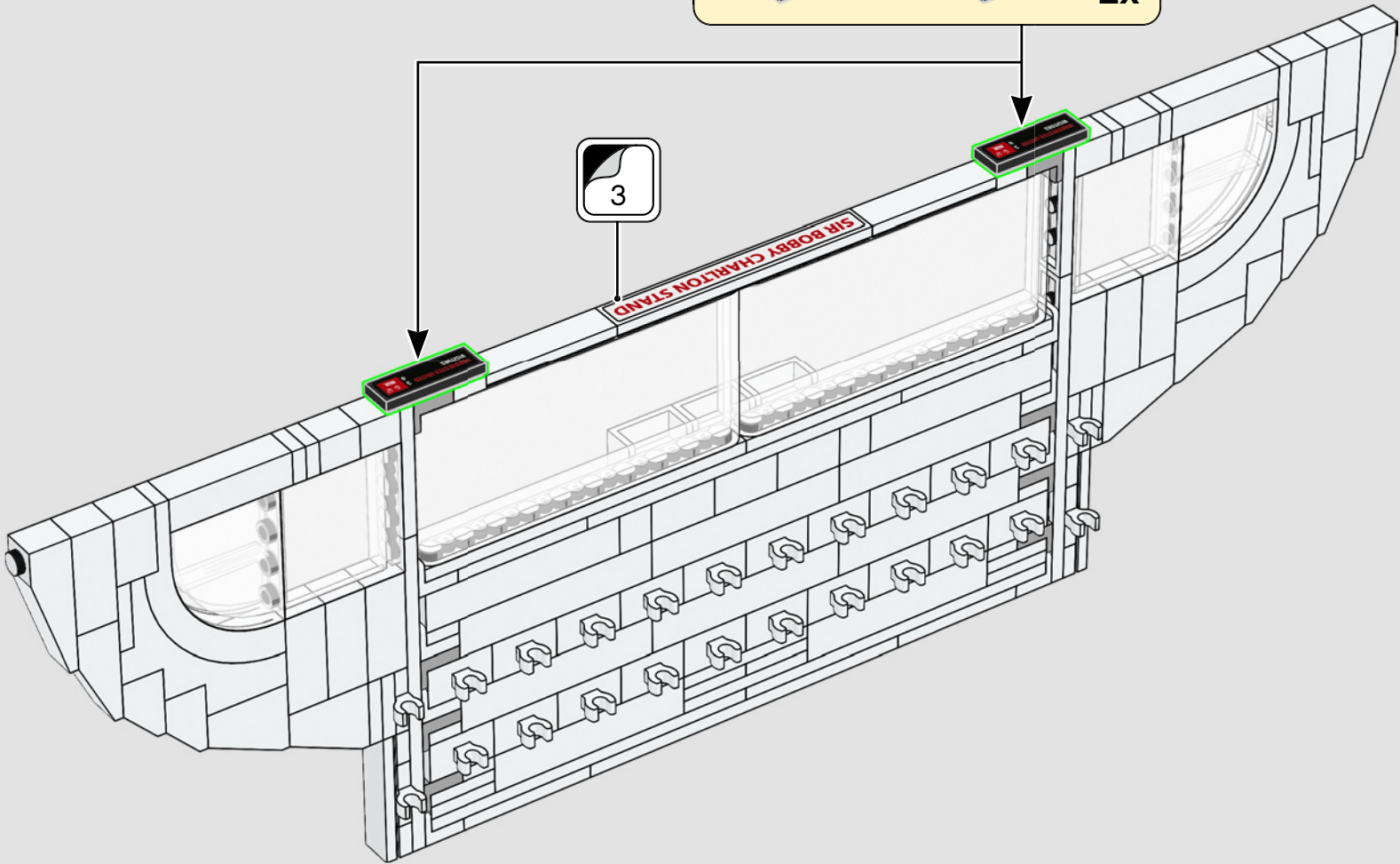
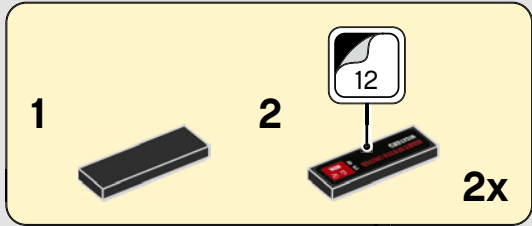


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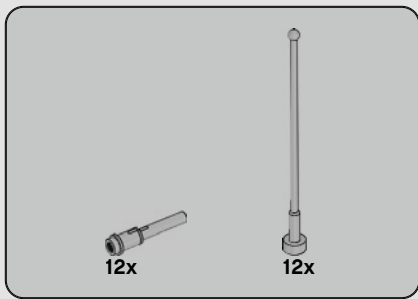




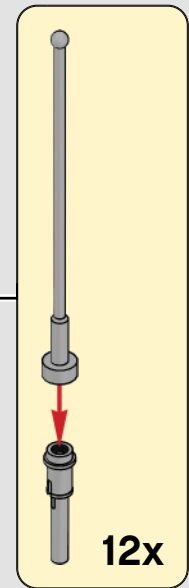
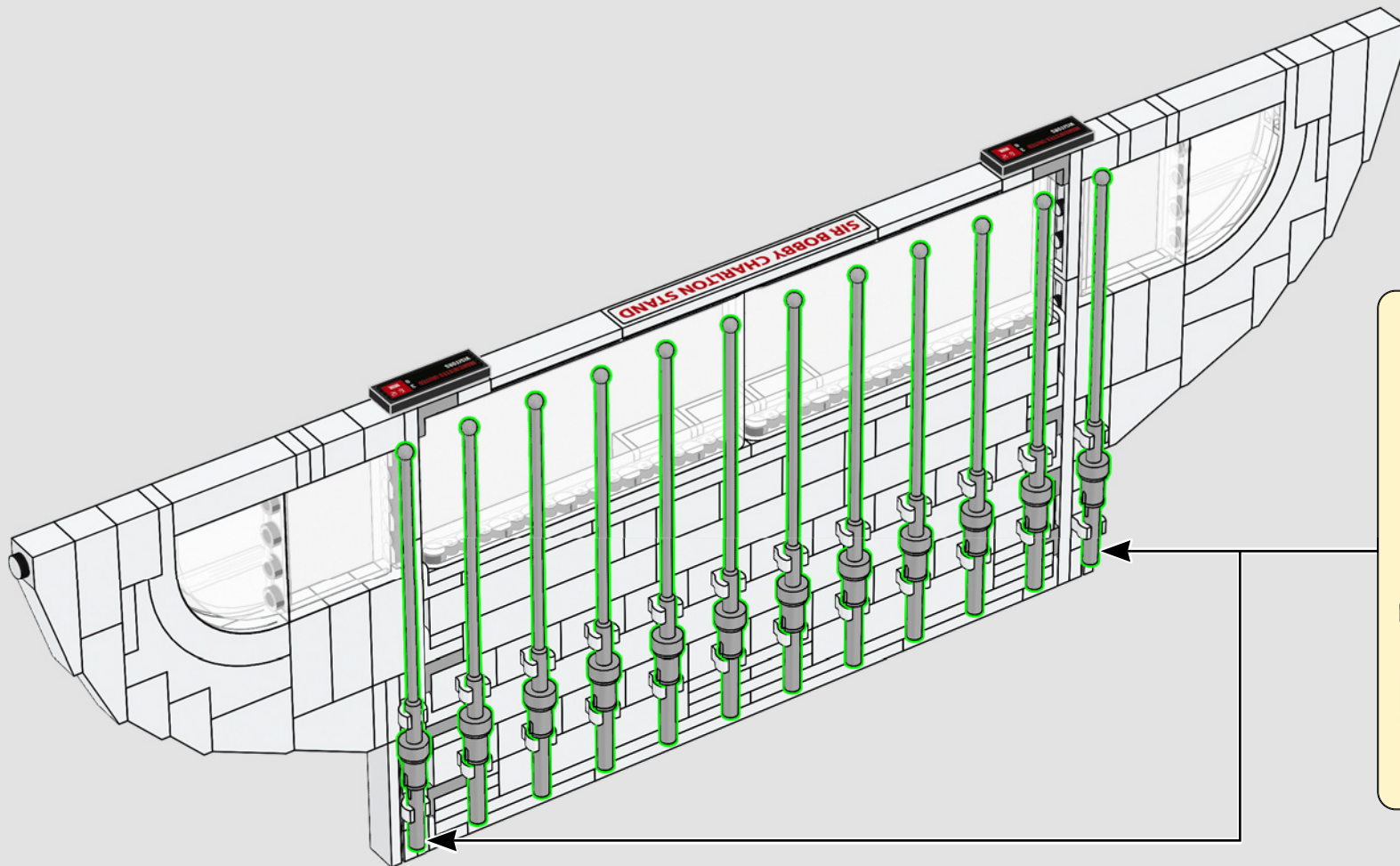
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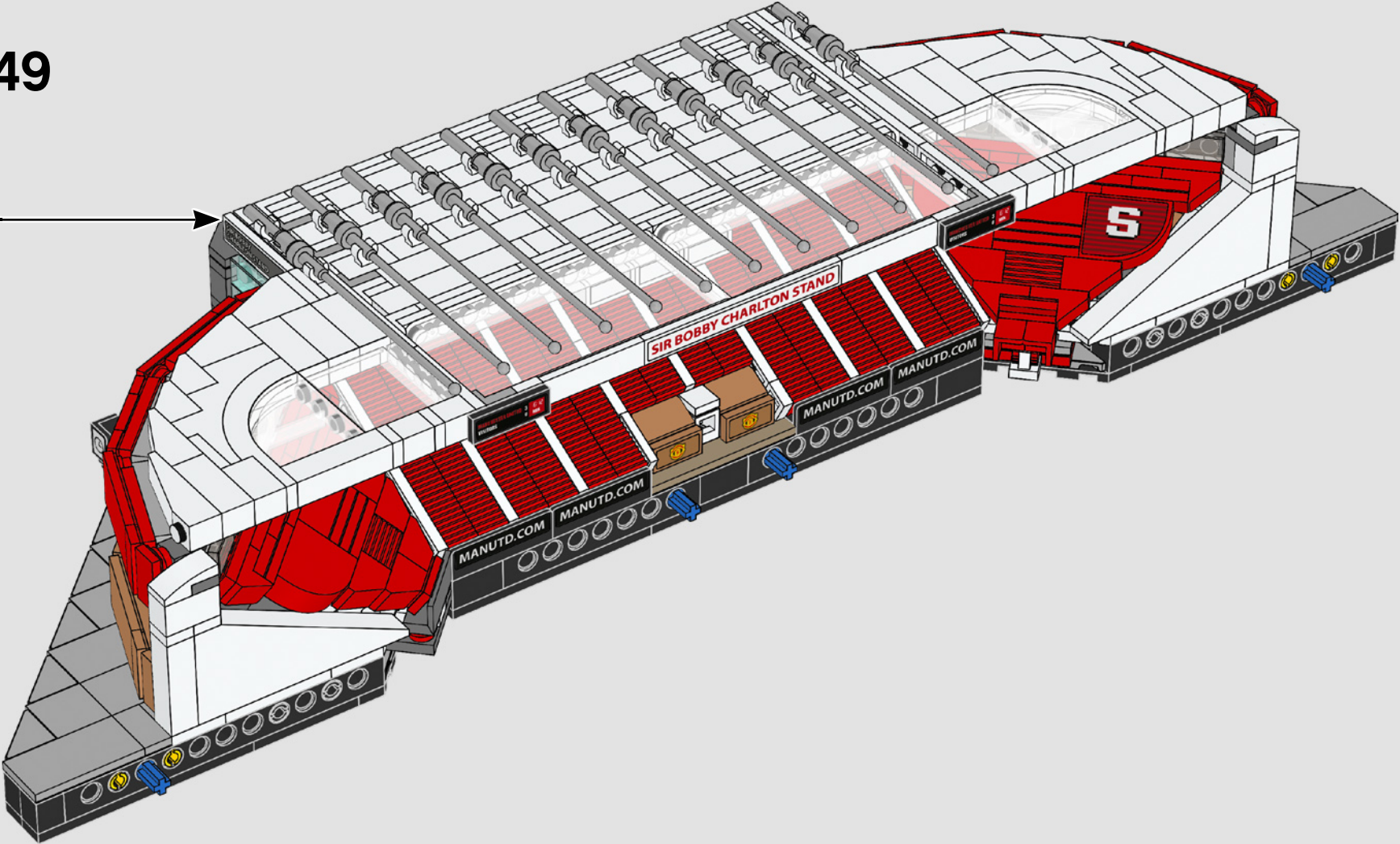


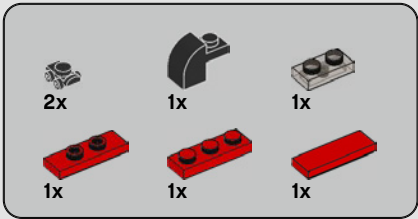


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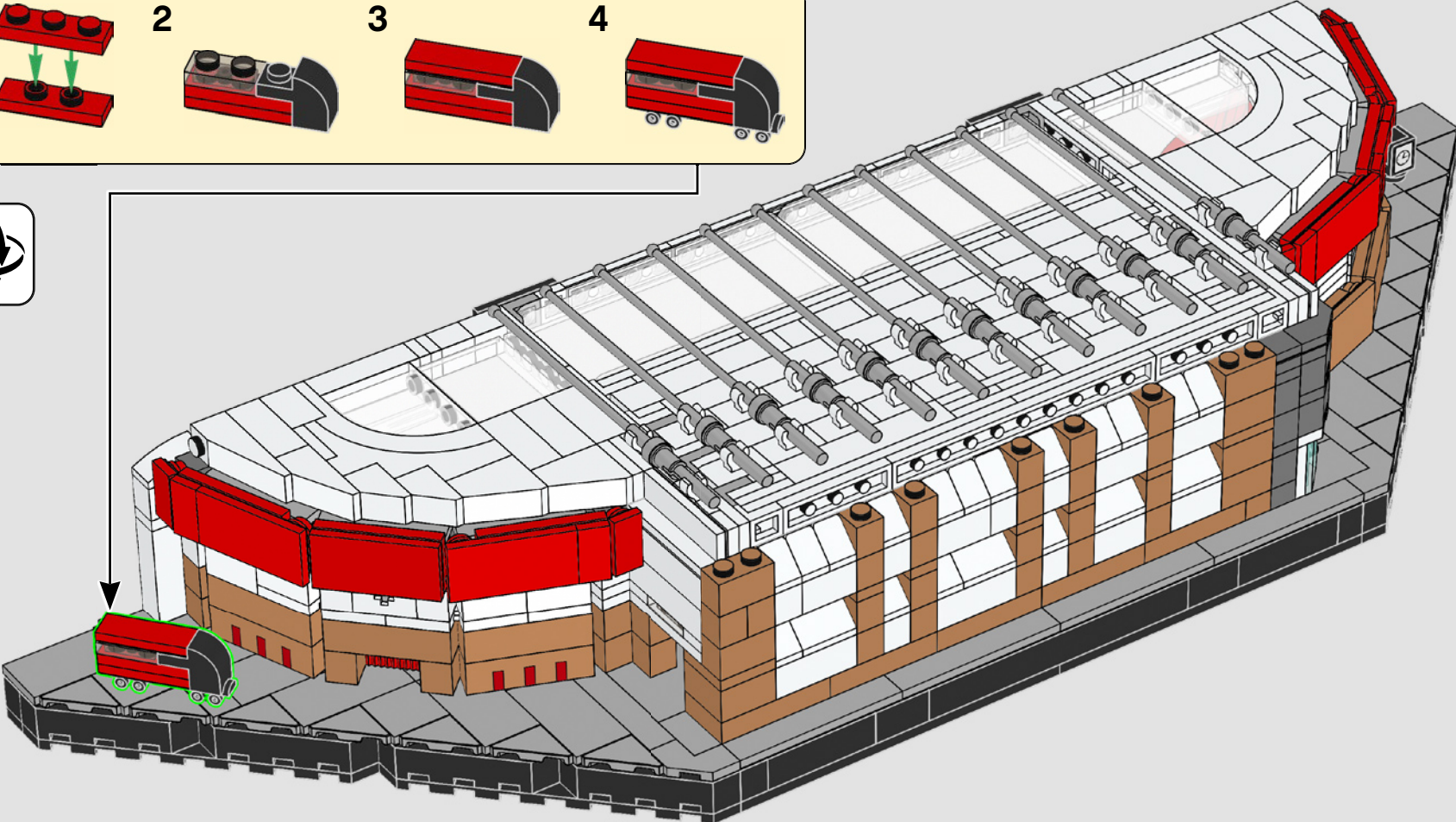
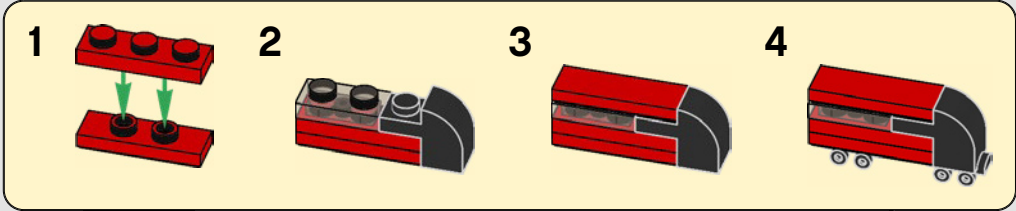


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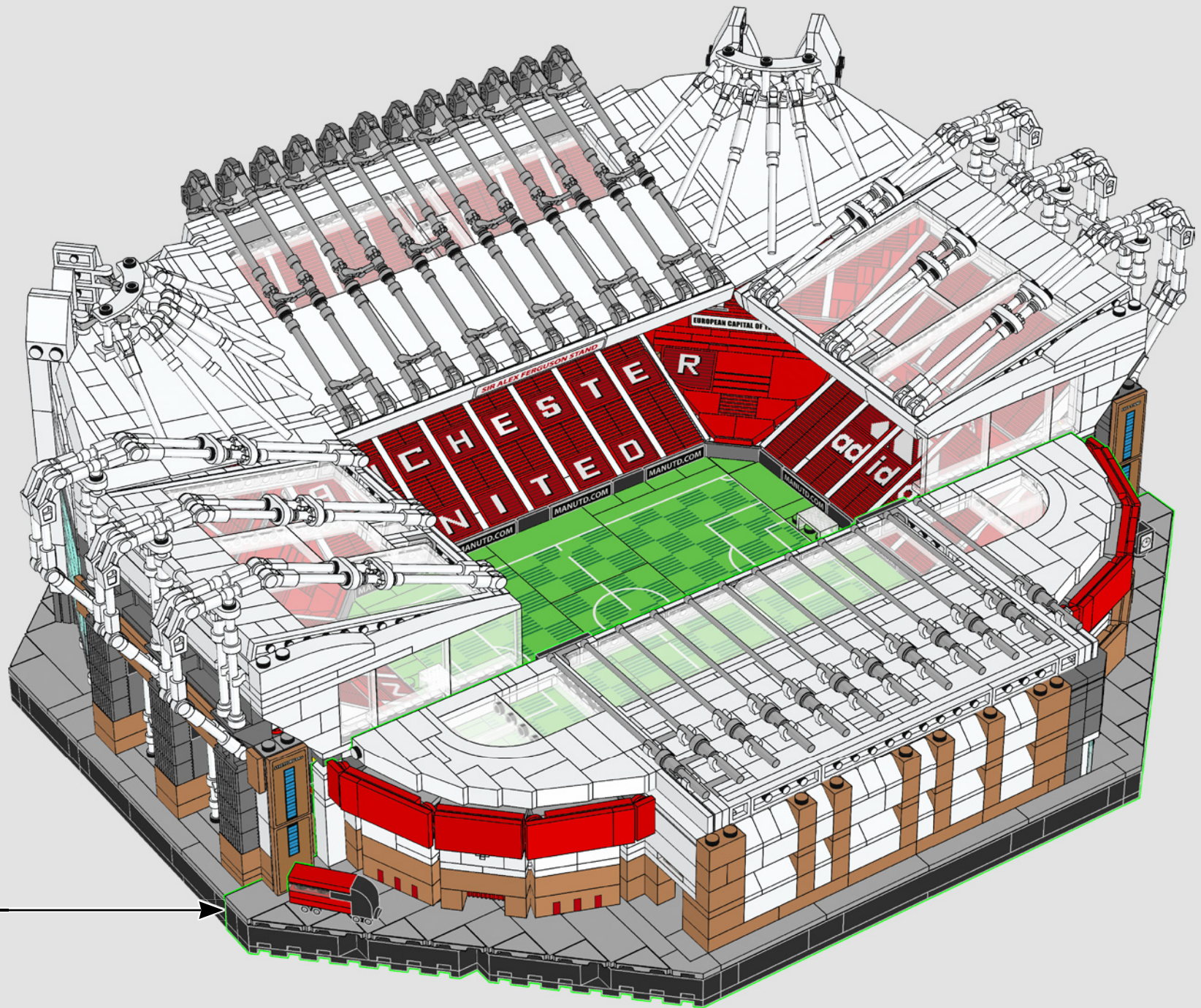


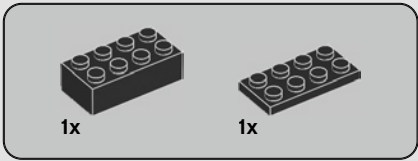
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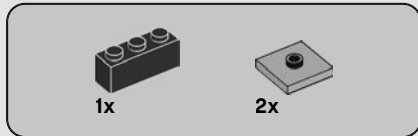
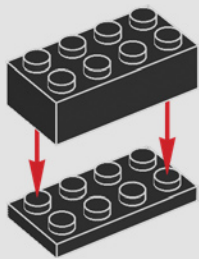


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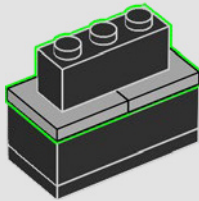




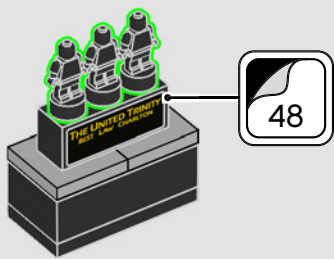
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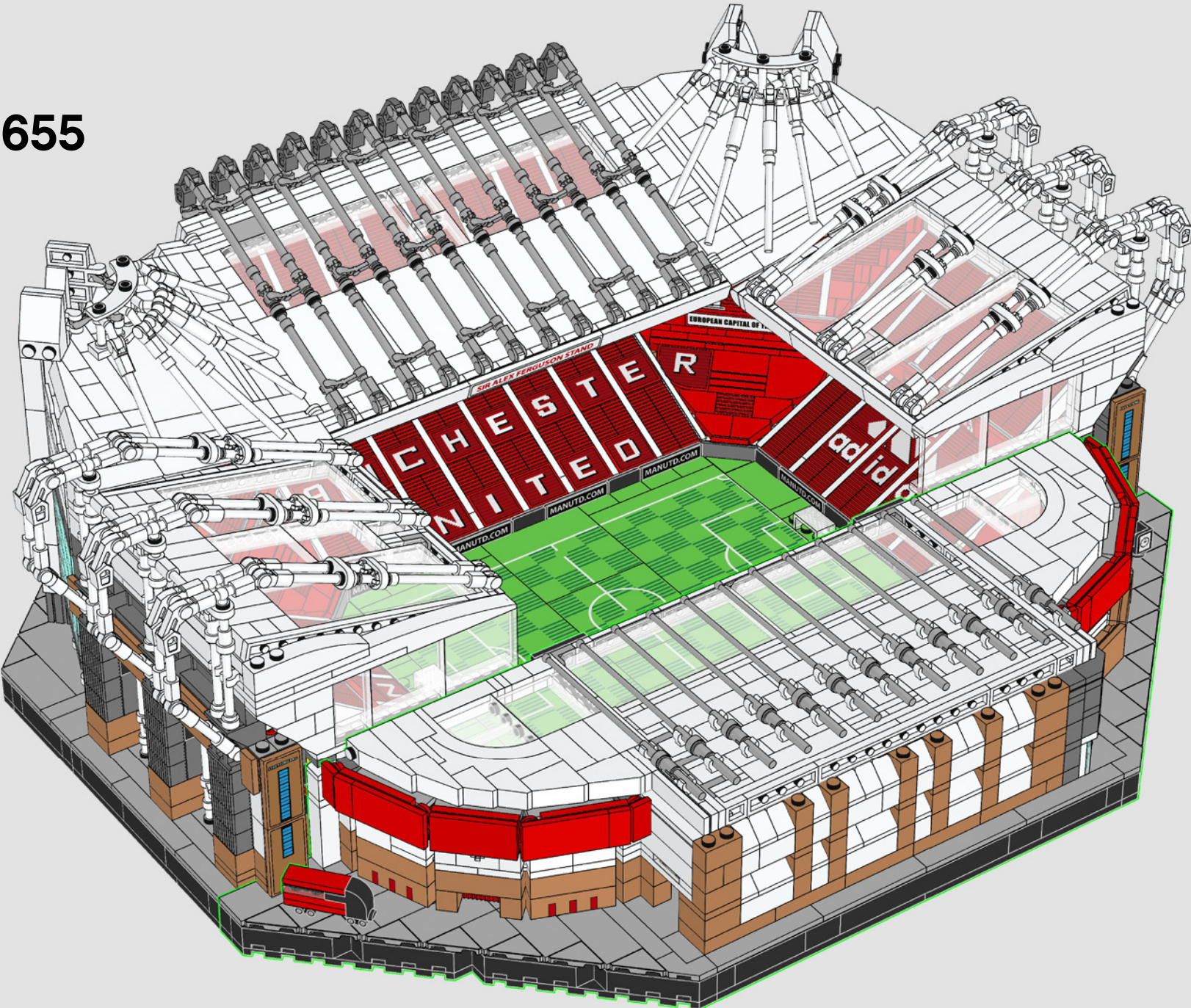


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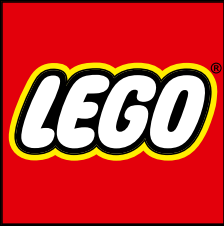




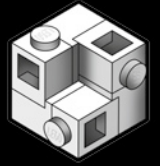
655







# CREATOR™



EXPERT

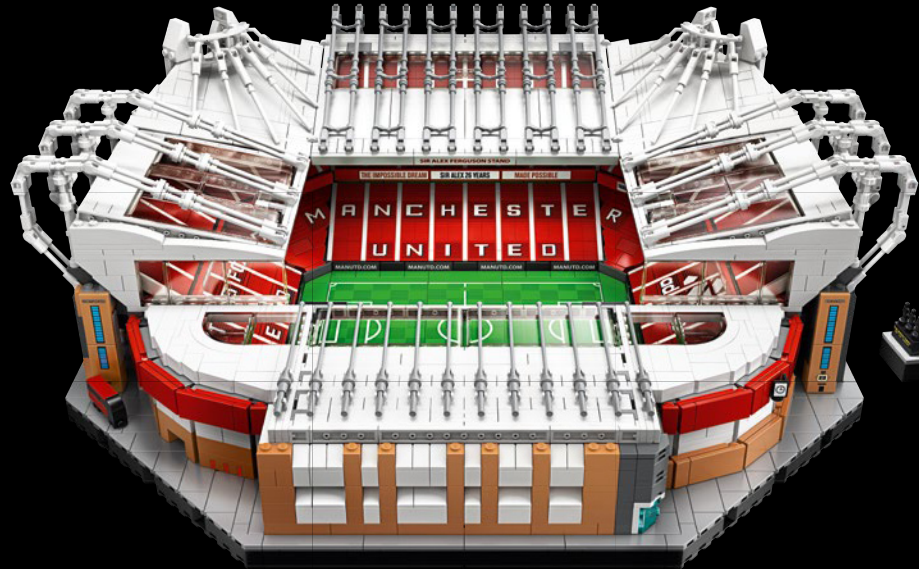








# LEGO® Creator Expert - est-ce que vous aimez ce modèle ?



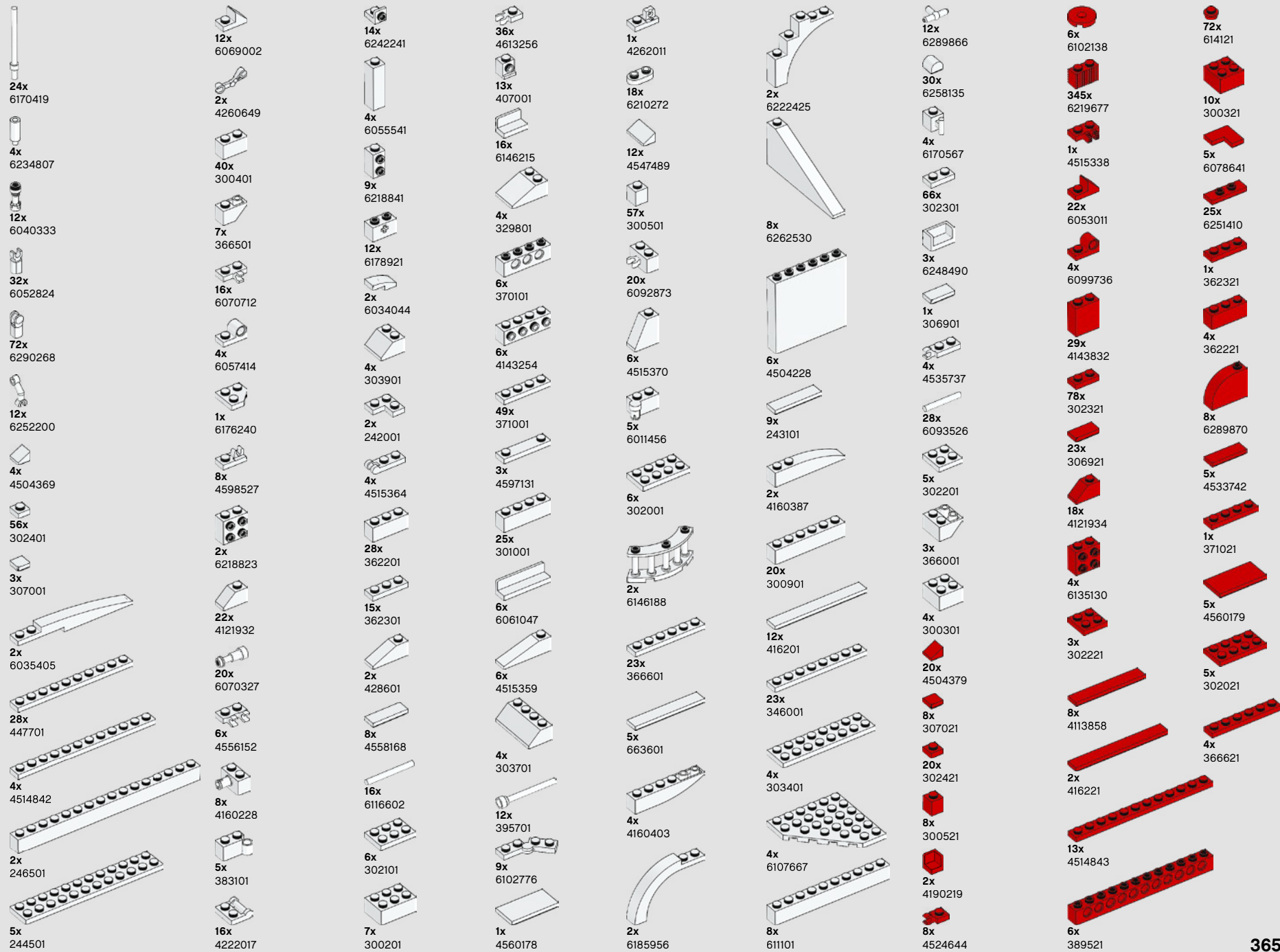
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16x 4143005	5x 6107890	2x 4558170	1x 6184784	2x 4512363		12x 6276864	12x 6245277	18x 6308012
10x 4206482	4x 614126	12x 6092570	4x 4181144	7x 362226		2x 6295461	2x 6254256	30x 6152107
2x 4558606	2x 6088585	4x 301026	4x 4181144	16x 4514845		2x 6211814	60x 6244910	4x 4211415
16x 4514553	1x 4106347	22x 6115117	2x 370226	4x 389526		2x 6244904	1x 6240222	7x 4558953
2x 6194751	6x 300526	4x 4159550	6x 346026	1x 303026		2x 6253231	45x 6251295	14x 6248078
4x 302123	1x 6196548	8x 302026	7x 416226	10x 4205347		4x 6240204	1x 6244885	8x 6078985
2x 6318114	71x 4121715	33x 300126	2x 303226	2x 303226		2x 6288587	6x 6252039	20x 6066097
6x 6168644	2x 241226	14x 6039347	5x 611126	2x 303326		10x 6245269	24x 6240219	34x 4211658
4x 403224	9x 6146220	4x 4243819	7x 383226	4x 4107558		8x 6288588	70x 6251292	19x 4211414
2x 6173122	8x 3200026	1x 6222427	7x 383226	4x 302926		10x 6245269	2x 6248102	7x 6015344
10x 6057458	3x 300426	4x 4160025	4x 303626	1x 370326		8x 6288588	27x 6170418	1x 6117967
24x 623224	25x 6000650	1x 6222427	4x 303626	4x 302926		1x 6240515	12x 6265157	1x 4654580
4x 6116606	2x 346024	4x 4160025	12x 4188143	1x 370326		1x 4507047	12x 4539481	32x 6217876
8x 4639693	10x 6192346	3x 379526	12x 4188143	1x 370326		1x 4507047	12x 4539481	4x 6171894
<b>366</b>	10x 235726	8x 4211580	12x 4188143	1x 370326		1x 4507047	12x 4539481	8x 4211580

- 20x 6093527
- 3x 6126082
- 21x 4211413
- 4x 6177078
- 2x 4211815
- 16x 4654577
- 12x 4520320
- 16x 4211356
- 4x 4211441
- 26x 4560183
- 2x 4211466
- 2x 4495930
- 4x 6014617
- 4x 4662161
- 14x 4211549
- 12x 4211837
- 13x 4211716
- 2x 6008715
- 8x 4211002
- 22x 4211056
- 24x 4211100
- 1x 4210998
- 6x 4211099
- 1x 6187438
- 3x 4211061
- 5x 4211098
- 4x 6228923
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- 20x 4211088
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- 12x 6295458
- 4x 4211111
- 3x 6011461
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- 2x 6164073
- 40x 4211063
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- 18x 4211054
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- 1x 6199549
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- 2x 6211916
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- 9x 6021997
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- 1x 6289431
- 2x 6289448
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- 4x 4125220
- 5x 6253003
- 12x 4140593
- 8x 4181134

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